#### **PSG COLLEGE OF ARTS & SCIENCE** (AUTONOMOUS)

### **MSc DEGREE EXAMINATION MAY 2019**

(Second Semester)

## **Branch - APPLIED ELECTRONICS**

#### PROGRAMMABLE LOGIC CONTROLLER

Time: Three Hours

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### **SECTION-A (10 Marks!**

Answer ALL questions ALL questions carry EQUAL marks  $(10 \times 1 = 10)$ 

Maximum: 75 Marks

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PLC is an acronym of	Logic Controller.
(i) Programmable	(ii) Peripheral
(iii) Periodic	(iv) Pneumatic

- 2 Which one of the following is an input device? (i) Motor (ii) Light
  - (iii) Valve (iv) Sensor

3 Ladder Logic Programming consists primarily of .

- (i) Virtual relay contacts and coils
- (ii) Logic gate symbols with connecting lines
- (iii) Function blocks with connecting lines
- (iv) Text-based code
- 4 An OR function implemented in ladder logic uses
  - (i) Normally-closed contacts in series
  - (ii) Normally-open contacts in series
  - (iii) A single normally-closed contact
  - (iv) the entire program takes to execute

5 In a PLC, the scan time refers to the amount of time in which .

- (i) the technician enters the program
- (ii) timers and counters are indexed
- (iii) one "rung" of ladder logic takes to complete
- (iv) the entire program takes to execute
- 6 In PLC programming, a retentive function is one that
  - (i) Defaults to the "on" state (ii) Comes last in the program
  - (iii) Defaults to the "off' state (iv) Is not rest after a power cycle

7 is a repetition of some element of a program that is repeated as long as some condition prevails.

- (i) Loop (ii) if-else
- (iii) Pseudo code (iv) Sequence
- The term is used for a timing check that is carried out by the PLC.
  - (i) Counter (ii) Watchdog (iv) All the above
  - (iii) Relay
- SCADA is . (i) System (ii) Process (iii) Software (iv) Direct Control
- 10 The term SCADA, this stands for
  - Supervisory control and data acquisition system (i)
  - (ii) Supervisory control and data access system
  - (iii) Supervisory control and data ascending system
  - "-A °----- arfp<t<i and data acauisition system

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#### <u>SECTION - B (35 Marks)</u> Answer ALL Questions ALL Questions Carry EQUAL Marks (5x7 = 35)

11 a Draw the block diagram of PLC and explain briefly.

OR

- b Write a note on input and output devices.
- 12 a Design a ladder diagram to generate square wave.

OR

b Explain the working of battery backed relay.

13 a Give a short note on 'ON' and 'OFF' time delay.

OR

b Discuss the operation of pulse on timer.

- 14 a How we can develop the program for designing systems? Explain. OR
  - b Write a short note on fault finding with an example.
- 15 a Explain the function of hardware and software in SC ADA systems. OR

b Describe the function of RTU.

# SECTION - C (30 Marks)

Answer any **THREE** Questions ALL Questions Carry EQUAL Marks  $(3 \times 10 = 30)$ 

- 16 Draw and explain the basic architecture of PLC.
- 17 Write the Ladder program for the following logic function (i) AND (ii) NAND (iii) NOT.
- 18 Explain in detail about Retentive on delay timer (RTO) with timing diagram.
- 19 Give a detailed account on valve sequencing and conveyor belt control process.
- 20 List out and briefly explain the fundamental units of SCADA.

Z-Z-Z END