

## **Modern Food Packaging Technologies: Regulatory Aspects and Global Trends**

**Prof Prem Prakash Srivastav**

**Department of Agricultural and Food Engineering**

**Indian Institute of Technology Kharagpur**

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Welcome to the NPTEL online certification course on Modern Food Packaging Technologies Regulatory Aspects and Global Trends. Dear friends, in the last lecture we have seen the packaging processes and machines, in that the primary packaging we have seen. Now, in this lecture we will be seeing the secondary packaging machines and we will be emphasizing on types of modern food packaging machines with special reference to secondary packaging machines, packaging lines and how packaging equipment functions. The secondary packaging machines, case packaging machines, the case packaging machines play a crucial role in the packaging process of various industries particularly the food industry. These machines automate the task of grouping products into cases for efficient transportation and storage.

Efficient case packing is of utmost importance in the food industry due to several reasons. Firstly, it ensures the products are securely arranged and protected during transportation and handling. By securely packing products into cases the chances of damage or breakage are minimized reducing the risk of spoilage and contamination. This is especially significant when dealing with the perishable foods that require careful handling to maintain their quality and safety.

Additionally, efficient case packaging facilitates easy inventory management and reduces labor costs. In the picture we can see that the curtains are coming and a robotic arm is lifting in the four numbers and then they are pack replacing safely in the curtains which is then proceeded for the that closing and sealing. With the help of case packaging machines products can be quickly and accurately counted and organized is speeding up the whole warehousing processes. This not only streamlines operations, but also enables efficient tracking of the inventory levels to prevent stock outs or over stocking.

Case packaging machines are widely used in food industry for packaging of variety of products. Some notable products include canned goods such as vegetables, fruits and soups where the machines ensure the tight arrangement of cans within cases to prevent shifting or damage. Similarly, case packing machines are commonly utilized in packaging of beverages such as bottled water, juices and soft drinks. These machines efficiently group the bottles into cases ensuring stable and secure positioning. Other food products that are often packaged using case packaging machines include snack items like chips, cookies and chocolates.

By precisely arranging these delicate products case packing machines preserve their shape and prevent breakage. Additionally, case packaging is used for packed meats, frozen foods and baked goods further underscoring the significance of these machines in the food industry. Case packing machines play an essential role in the food industry by automating the process of securely packaging products into cases. The efficient case packing not only ensures the protection and preservation of food items during transportation, but also streamlines inventory management and reduces labour costs. With their versatility and widespread use case packing machines continue to be invaluable tool for packaging various food products.

Cartoning machines, packaging plays a crucial role in ensuring the safety and presentation of food products. One significant element of secondary packaging is cartoning machines. These advanced machines have brought about a revolution in the way food products are packaged offering numerous benefits for both manufacturers and consumers. Cartoning machines as their name suggests are especially designed to create cartons or boxes for packaging products. These machines are automated highly efficient and capable of handling large volumes of food products.

The process begins with the machine folding and sealing the cartons in a precise manner followed by insertion of food products into the cartons. Finally the machine seals the cartons ready for distribution. One of the significant advantages of using cartoning machines for food packaging is speed and accuracy they offer. This picture shows that the auto and manual pouch feeding to the conveyor belts which is going to be packed. Here the cartons are vacuum cartons are picked up.

When the packets are filled in the cartons and the cartons are folded. Now, it is completely filled packed and all down packed. These machines can package a significant number of products in a short duration of time reducing production cost and increasing overall efficiency. Additionally cartoning machines ensure consistent carton quality and sealing minimizing the risk of product tampering or damage during transportation.

Furthermore cartoning machines provide versatility in packaging various food products. Their flexibility allows packaging products of different shapes and sizes such as cereal boxes, beverage cartons, frozen food packages, snake boxes and many more. This adaptability makes cartoning machines an ideal choice for food manufacturers who produce a wide range of products. The benefits of cartoning machines extend beyond production and convenience. For consumers these machines ensure that food products reach them in perfect condition.

With air tight seals and secure packaging cartoning machines help maintain the freshness and taste of packaged food enhancing the overall consumer experience. Numerous food products are commonly packed using cartoning machines. Breakfast cereals for instance are more sold in cartons allowing easy pouring and storage. Additionally beverages such as milk, juice, soft drinks are safely sealed within cartons protecting the liquid contents

from external factors. Snack boxes containing items like cookies, chips and crackers are another example of food products that commonly utilize cartoning machines.

Cartoning machines have revolutionized the packaging industry for food products. Offering speed accuracy, versatility and enhanced consumer experience these machines are a game changer in the food manufacturers. With their capability to package a wide variety of food items cartoning machines ensure that products reach consumers in perfect condition maintaining freshness and quality. In competitive world of food packaging cartoning machines have indeed become the go to solution. Now, the palletizing machines palletizing machines have revolutionized the way goods are stored transported and distributed across industries.

These sophisticated machines automate the process of palletizing which involves arranging and stacking products on pallets for efficient storage and transportation. This section will provide a comprehensive understanding of palletizing machines emphasizing their importance and their applications in the food industry. Palletizing machines are designed to handle a wide range of products from cans and bottles to boxes and bags. These machines use advanced robotics and automation technology to precisely place each item on a pallet creating stable and secure loads. With the ability to handle heavy loads and operate with accuracy palletizing machines ensure optimum efficiency and safety throughout the palletization process.

The importance of palletizing machines cannot be overstated. Palletizing machines are designed to handle heavy loads and bags. This is the robotic palletizing system for the food packaging. You just see that after palletization primary palletization has been done then a robotic arm is coming and lifting the that palletized bottles and keeping it on a safe and secure position.

Efficient storage and transportation are critical to the success of business operating in various industries. By employing palletizing machines companies can significantly increase productivity and minimize human errors associated with the manual palletization. One of the primary benefits of using palletizing machines is their ability to optimize space utilization. By arranging products in a uniform and compact manner pallet loads can be stacked higher making the most of available vertical space in warehouses and distribution centers. This not only leads to cost savings by reducing the need of additional storage space, but also streamlines inventory management processes.

Moreover, palletizing machines enable fast and consistent palletization leading to improved workflow and reduced labor requirements. Time consuming and physical demanding tasks such as lifting heavy products and accurately stacking them are efficiently automated. This not only enhances productivity, but also minimizes the risk of worker injury creating a safer working environment. In the food industry palletizing machines find extensive use due to the high volume of products that need to be handled

on a daily basis. Food processors and manufacturers heavily rely on palletizing machines to streamline their packaging storage and distribution operations.

Various food products such as canned goods, bottled beverages, packaged snacks, frozen foods and even fresh produce are commonly palletized using these machines. For example, in a beverage manufacturing plant palletizing machines efficiently stack cases of bottled drink on pallets ready for transport to distribution center or retail stores. Similarly, in a bakery palletizing machines effortlessly arrange trays of bread and pastries onto pallets ensuring proper handling and intact packaging. Palletizing machines offer unparalleled advantages in terms of efficiency, productivity and safety in the storage and transportation of various products. The food industry in particular heavily relies on these machines to palletize a wide range of food products ensuring they are securely and conveniently packaged for distribution.

By automating the palletization process businesses can enhance their operations, reduce cost and ultimately deliver their products to consumers in an efficient and timely manner. Packaging lines, packaging lines referred to integrated system that automate the packaging process. They encompass various machines, equipment and conveyors working in harmony to efficiently package products. At the heart of a package line one can typically find a packaging machine that performs a specific packaging function such as filling, sealing, leveling or wrapping. These machines are interconnected allowing for a continuous flow of products through the entire packaging process.

Importance of packaging line, packaging lines play a crucial role in industries offering several benefits that contribute to increase productivity and efficiency. Firstly, packaging lines eliminate the need for manual labor in packaging operations reducing human errors and fatigue. They automate repetitive task enabling higher production rates and consistent packaging quality. Secondly, packaging lines optimize space utilization by accommodating multiple machines and conveyors in a compact layout.

This allows for a streamlined and organized packaging flow saving valuable floor space in a manufacturing facilities. Furthermore, packaging lines offer flexibility in handling various packaging materials sizes and shapes. Through the integration of different machines, the packaging line can adopt to the specific need of different products ensuring suitability for a wide range of food items. Packaging lines are utilized across various industries prominently in the food sector. Examples of food products commonly packed using packaging lines.

Packaging lines are utilized across various industries prominently in the food sector. These systems efficiently package a wide range of food products including snack foods from potato chips to pretzels. Packing lines ensure accurate weighing, filling and sealing of snack food bags. These lines can handle high speed production enabling the packaging of a large volume of snack items. Natural beverages packaging lines are

commonly used for filling and capping bottles of beverages such as water, juice and soda.

These systems ensure precise filling quantities, securely seal the bottles for the safe transportation. Frozen foods Packing lines excel in packaging frozen foods products including frozen vegetables, fruits, ready to eat meals. These lines incorporate specialized equipment capable of handling cold temperatures and packaging materials suitable for freezing. Bakery goods From automated bread slicers to sealing machines for pastry packaging. Packaging lines revolutionize the packaging of bakery items such as bread, cookies and cakes.

These lines ensure the freshness and aesthetic appeal of baked goods. How packaging equipment functions? The packaging is essential to protect product. It is now done primarily through the uses of packaging machinery. Machinery plays progressively significant roles such as improves labor productivity. Some machine packaging equipment is a lot of quicker than manual packaging.

One good example is the candy packaging equipment as hundreds and thousands of candy may be wrapped in a minute. Ensuring packaging quality that mechanical packaging is mostly important for exported products to obtain reliable packaging. Handle specialized needs like inflammable packaging, skin packaging, vacuum packaging and pressure packaging. Reduce labor and better working conditions for heavy or bulky goods. Protect employees from health problems brought by toxic or hazardous products dust and avoid environmental contamination.

Reduce packaging expenses and save storage expenses for loose goods such as tobacco, cotton, linen, silk etcetera by easily utilizing compression packaging. Reliably ensure good hygiene for eradicating hand contacts with medicines and food. Thank you very much for today.