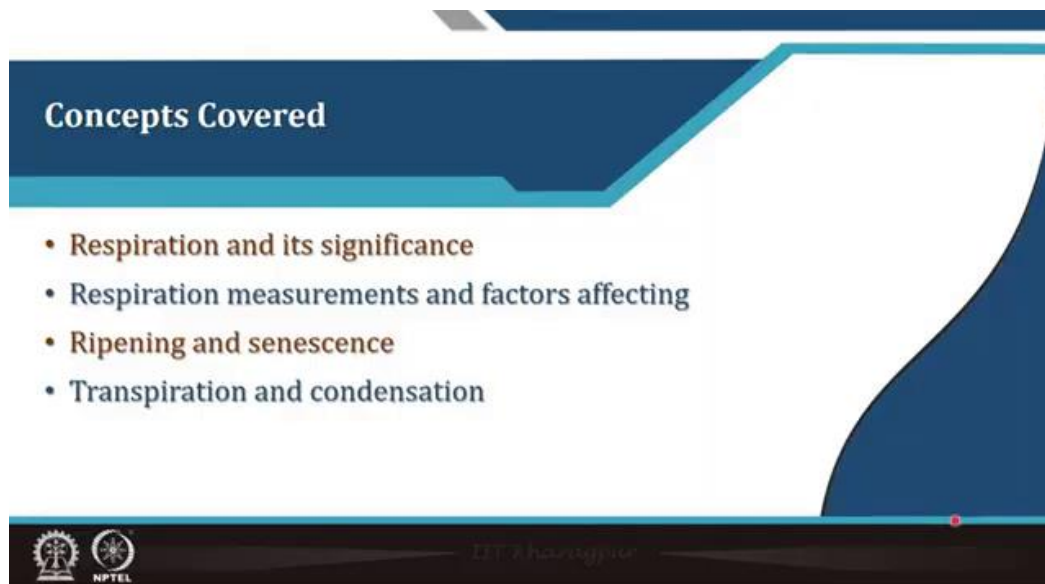


**Post Harvest Operations and Processing of Fruits, Vegetables, Spices and Plantation
Crop Products**
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Lecture 03
Fruits and Vegetables (Part II: Respiration, Ripening & Senescence)

In the third lecture of the course, very important characteristics such as respiration, ripening, and senescence of fruits and vegetables are discussed.



The broad concepts that are covered include respiration and its significance, respiration measurement and the various factors influencing the rate of respiration, ripening and senescence and finally, transpiration and condensation, which are very important factors that influence the quality of fruits and vegetables.

Respiration

It is the metabolic process by which cells convert matter into energy which primary constitutes of enzymatic oxidation of organic substrates in the presence of oxygen. It can be seen in the figure that an apple contains sugars (glucose), after harvest consumes oxygen. These sugars are then oxidized and finally as a result of respiration, they produce carbon dioxide, water, and energy is generated in this process.

Types of Respiration

The respiration may be of two types, aerobic respiration and anaerobic respiration. Aerobic respiration consists of oxidative break down of organic substrates such as carbohydrate, protein, lipids, etc. In the anaerobic respiration, limited oxygen causes fermentation of glucose

Respiration

It is the metabolic process by which cells convert matter into energy which primary constitutes of enzymatic oxidation of organic substrates in presence of O_2 .

Respiration

- Aerobic respiration**
 - Consist oxidative breakdown of organic substrate such as carbohydrate, protein, lipids, etc.
- Anaerobic respiration**
 - Limited O_2 causes fermentation of glucose leading to the formation of alcohol

Metabolic pathways

(i) Glycolysis (ii) Tricarboxylic acid cycle (iii) Electron transport system

Greater respiration rate
Shorter shelf life

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leading to the formation of alcohol. In the process of respiration, various metabolic pathways are involved like glycolysis, tricarboxylic acid cycle, electron transport system etc. The details about these metabolic pathways can be acquired from any biochemistry or plant physiology books. Here basically, the science and engineering aspects of these things are considered.

Significance of Respiration

- Loss of substrates**
 - Utilization of substrates in respiration causes
 - ✓ Loss of food reserves in the tissue
 - ✓ Loss of taste & other quality attributes
 - ✓ Loss in weight during storage
- Oxygen consumption**
 - ✓ Important in maintaining aerobic respiration
 - ✓ Reduction in O_2 concentration (<10%) controls respiration rate
 - ✓ Slows down the senescence
- Carbon dioxide production**
 - ✓ Accumulation of CO_2 can be beneficial or harmful depending upon each commodity's tolerance to elevated CO_2 .
 - ✓ Effective measure for delaying senescence in CA storage/MA packages .

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Significance of respiration

Loss of substrates

In the process of respiration, there is a loss of substrates, i.e., utilization of substrates in respiration, which causes loss of food reserves in the tissue. There is loss of taste and other quality attributes and also there is loss in weight during respiration.

Oxygen consumption

In the process of respiration, there is consumption of oxygen (O_2), which is important in maintaining aerobic respiration. The reduction in O_2 concentration below 10% controls the respiration rate. It slows down the senescence. If the O_2 concentration in the gaseous environment, where the material is kept, is lowered down, the rate of the respiration will go down and the rate of senescence process will also be slowed down.

Carbon dioxide production

Exactly opposite of this is the carbon dioxide (CO_2) production. In the respiration process, carbon dioxide production increases. There is accumulation of carbon dioxide and this can be beneficial or harmful depending upon the commodities tolerance to elevated carbon dioxide.

Effective measures for delaying senescence in control atmosphere (CA) storage or modified atmosphere (MA) packaging

In fact, the whole principle of the operation of the CA storage or MA packaging is based on the respiration i.e., providing the O_2 at a slowest possible rate and maintaining the carbon dioxide concentration little elevated depending upon the commodity. The respiration is allowed to continue by maintaining proper concentration of O_2 and CO_2 in the environment.

The material is in good condition as long as it is respiring aerobically, once aerobic respiration stops, anaerobic respiration will take over and the material will expire.

- **Release of heat**
 - ✓ Heat generated in respiration raises the temperature of produce.
 - ✓ Respiration heat helps in designing the packaging system/ storage facility and calculation of refrigeration load during storage and transport.
- **Shelf life indicator**
 - ✓ Respiration determines the post-harvest physiology & deteriorative ability of produce.
 - ✓ Respiration rate indicates the storage potential of the plant produce.
 - ✓ Higher respiration rate indicates shorter shelf life.
- **Change in quality**
 - ✓ Controlled respiration enhances the quality (e.g., color development, softening, astringency loss, and aroma production).
 - ✓ Extremes in respiration rate result in the development of specific physiological disorders, resulting in loss of quality.
 - ✓ Respiration is beneficial in providing carbon skeleton intermediates for pigment synthesis, flavor development, formation of ripening enzymes, fats, sterols, etc.

Release of heat

The heat generated in respiration rate raises the temperature of the produce. Respiration heat helps in designing the packaging system, storage facility and calculation of refrigeration load during storage and transportation.

Shelf-life indicator

Respiration rate or respiration behaviour of a commodity is very good indicator. Respiration determines the post-harvest physiology and deteriorative ability of the produce. Respiration rate indicates the storage potential of the plant to produce. Higher the rate of respiration shorter will be the shelf life of the produce.


Change in quality

Controlled respiration enhances the quality like colour development, softening, astringency, loss, aroma, etc. Extremes in respiration rate result in development of specific physiological disorders resulting in loss of quality. Respiration is beneficial in providing carbon skeleton intermediates for pigment synthesis, flavour development, formation of ripening enzymes, fats, sterols, etc.

Classification based on respiration rate

Respiration rate is an important criterion to compare perishability of fruits and vegetables.

Class	Respiration rate (mg CO ₂ kg ⁻¹ h ⁻¹)		Examples
	10°C	20°C	
Very Low	<10	<40	Nuts, dates, dried fruits
Low	10	40	Potatoes, onion, cucumber, apple pear kiwi fruit, pomegranate, Chinese date
Moderate	10-20	40-80	Pepper, carrot, tomato, eggplant, citrus fruit, banana
High	20-40	80-120	Peas, radish, apricot, fig, ripe avocado, papaya
Very High	>40	>120	Mushrooms, green onion, cauliflower, dill, parsley, melons, okra, strawberry, blackberry, raspberry



Classification based on respiration rate

The rate of respiration is also considered an important criterion to compare perishability of the fruits or vegetables. Respiration rate can be measured either in the terms of O₂ consumed or in terms of CO₂ produced (mg of CO₂ kg⁻¹ hour⁻¹).

Very low respiring commodities

If at a temperature 10 °C, the CO₂ produced is less than 10 mg kg⁻¹ hour⁻¹ or at 20 °C, it is less than 40 mg kg⁻¹ hour⁻¹, then the produce is categorized as a very low respiring. It will have a good shelf life at room temperature. Examples of this category include nuts, dates, dried fruits, etc.

Low respiring commodities

If at a temperature 10 °C, the CO₂ produced is 10 mg kg⁻¹ hour⁻¹ or at 20 °C, it is 40 mg kg⁻¹ hour⁻¹, the produce is categorized as low respiring. Examples of this category include potatoes, onion, cucumber, apple, pear, kiwi fruit, pomegranate, Chinese date etc.

Moderate respiring commodities

In the other case, if the CO₂ production is in the range of 10 to 20 mg kg⁻¹ hour⁻¹ at 10 °C or in the range of 40 to 80 mg kg⁻¹ hour⁻¹ at 20 °C, the commodity is considered as moderate respiring. The examples of this category include pepper, carrot, tomato, citrus fruits, banana etc.

High respiring commodities

High respiring commodities are those, which produce CO₂ in the range of 20 to 40 mg kg⁻¹ hour⁻¹ at 10 °C or 80 to 120 mg kg⁻¹ hour⁻¹ at 20 °C. The examples are peas, radish, apricot etc.

Very high respiring commodities

The very high respiring commodities are those, where the CO₂ production is more than 40 mg kg⁻¹ hour⁻¹ at 10 °C or more than 120 mg of CO₂ kg⁻¹ hour⁻¹ at 20 °C. The examples of these highly respiring fruits or vegetables include mushrooms, green onion, cauliflower, blackberry, raspberry etc.

The post-harvest management practices are depend on the rate of respiration of agricultural commodities.

Respiration Measurement

The respiration rate of fresh produce can be measured using gas exchange i.e. O₂ consumption rate and/or CO₂ production rate.

Experimental methods

- ✓ Closed system
- ✓ Flushed system
- ✓ Permeable system

Source: Badillo et al. (2020)

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Respiration Measurement

The rate of respiration of the fresh produce can be measured using gas exchange either in terms of the O₂ consumption rate or CO₂ production rate. There are three experimental methods, which are generally used including closed system, flushed system and permeable system.

Closed system method

- A gas-tight container of known volume is filled with product and the container, having ambient air as the initial atmosphere, is closed.
- Changes in the concentration of O₂ and CO₂ over a certain period of time are measured and used to estimate respiration rates.

$$R_{O_2} = \left[\frac{Y_{O_2,t} - Y_{O_2,t+1}}{100 \times \Delta t} \right] \times \frac{V_F}{W} \quad R_{CO_2} = \left[\frac{Z_{CO_2,t+1} - Z_{CO_2,t}}{100 \times \Delta t} \right] \times \frac{V_F}{W}$$

Where, R_{O₂} & R_{CO₂} are the respiration rate, m³ [O₂ or CO₂] kg⁻¹s⁻¹,
 Y_{O₂} & Z_{CO₂} are the gas concentrations (% v/v) for O₂ and CO₂,
 t is the storage time in s,
 Δt is the time difference between two gas measurements (s),
 V_F is the free volume of the respiration chamber in m³, and
 W is the weight of the fruit in kg.



Dr. Khuram

Closed system method

In the closed system method, a gas tight container of known volume is filled with the commodity having ambient air inside as the initial atmosphere. The materials are kept inside the container and the container is closed. As shown in the figure syringes are connected with the headspace gas analysers.

The changes in the concentration of O₂ and CO₂ over a certain period of time are measured and used to estimate the respiration rate. The respiration rate can be measured either in terms of O₂ consumption or in terms of CO₂ production by using the following equations:

$$R_{O_2} = \left[\frac{Y_{O_2,t} - Y_{O_2,t+1}}{100 \times \Delta t} \right] \times \frac{V_F}{W}$$

$$R_{CO_2} = \left[\frac{Z_{CO_2,t+1} - Z_{CO_2,t}}{100 \times \Delta t} \right] \times \frac{V_F}{W}$$

Where, R_{O₂} & R_{CO₂} are the respiration rate, m³ [O₂ or CO₂] kg⁻¹s⁻¹, respectively,

Y_{O₂} & Z_{CO₂} are the gas concentrations (% v/v) for O₂ and CO₂, respectively,

t is the storage time in s,

Δt is the time difference between two gas measurements (s),

V_F is the free volume of the respiration chamber in m³, and

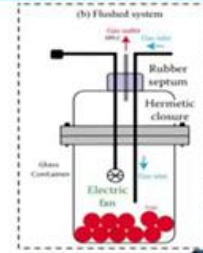
W is the weight of the fruit in kg.

Flow through system

- The product is enclosed in an impermeable container through which a gas mixture flows at a constant rate.
- The respiration rates are calculated from the absolute differences in gas concentrations between the outlet and the inlet when the system reaches steady state.

$$R_{O_2} = \frac{(y_{O_2,in} - y_{O_2,out})}{100} \times \frac{F}{W} \quad R_{CO_2} = \frac{(y_{CO_2,out} - y_{CO_2,in})}{100} \times \frac{F}{W}$$

Where, R_{O_2} & R_{CO_2} are the respiration rate, $m^3 [O_2 \text{ or } CO_2] \text{ kg}^{-1} \text{ s}^{-1}$,
 y_{O_2} & y_{CO_2} are the gas concentrations (% v/v) for O_2 and CO_2 ,
 F is flow rate of gas, m^3/s , and
 W is the weight of the fruit in kg.



Source: Badillo et al. (2020)



Dr. Khanna

Flow through system method

In this method, the product is enclosed in an impermeable container through which gas mixture flows at a constant rate. As shown in the figure, the material is kept in an impermeable container and there is facility for gas inlet and outlet.

The respiration rates are calculated from the absolute differences in the gas concentrations between the outlet and the inlet, when the system reaches steady state.

$$R_{O_2} = \frac{y_{O_2,in} - y_{O_2,out}}{100} \times \frac{F}{W}$$

$$R_{CO_2} = \frac{y_{CO_2,in} - y_{CO_2,out}}{100} \times \frac{F}{W}$$

Where, R_{O_2} & R_{CO_2} are the respiration rate, $m^3 [O_2 \text{ or } CO_2] \text{ kg}^{-1} \text{ s}^{-1}$, respectively,

y_{O_2} & y_{CO_2} are the gas concentrations (% v/v) for O_2 and CO_2 , respectively,

F is flow rate of gas, m^3/s , and

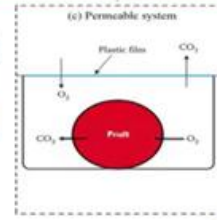
W is the weight of the fruit in kg.

Permeable system

- A package of known dimensions and film permeability is filled with product.
- The steady-state concentrations of O₂ and CO₂ are determined and a mass balance is performed on the system in order to estimate the respiration rates.

$$R_{O_2} = \frac{P_{O_2} \times A}{100 \times L \times M} \times (y_{O_2}^e - y_{O_2}^i) \quad R_{CO_2} = \frac{P_{CO_2} \times A}{100 \times L \times M} \times (y_{CO_2}^i - y_{CO_2}^e)$$

Where, R_{O₂} & R_{CO₂} are the respiration rate, m³ [O₂ or CO₂] kg⁻¹s⁻¹,
P_{O₂} & P_{CO₂} are the O₂ and CO₂ film permeabilities [m² s⁻¹]
y_{O₂} & y_{CO₂} are the internal gas concentrations (% v/v) for O₂ and CO₂
y^e_{O₂} & y^e_{CO₂} are the external gas concentrations (% v/v) for O₂ and CO₂
A is surface area, m²
L is thickness of packaging material, m
M is the weight of produce, kg



Source: Radillo et al. (2020)



JIT Khosla

Permeable system method

A package of known dimensions and film permeability (known O₂ permission rate or CO₂ permission rate) is filled with the product. The steady state concentration of O₂ and CO₂ are determined and a mass balance is performed on the system, in order to estimate the respiration rate. R_{O₂} or R_{CO₂} can be calculated as:

$$R_{O_2} = \frac{P_{O_2} \times A}{100 \times L \times M} \times (y_{O_2}^e - y_{O_2}^i)$$

$$R_{CO_2} = \frac{P_{CO_2} \times A}{100 \times L \times M} \times (y_{CO_2}^i - y_{CO_2}^e)$$

Where, R_{O₂} & R_{CO₂} are the respiration rate, m³ [O₂ or CO₂] kg⁻¹s⁻¹, respectively,

P_{O₂} & P_{CO₂} are the O₂ and CO₂ film permeabilities [m² s⁻¹], respectively,

y_{O₂} & y_{CO₂} are the internal gas concentrations (% v/v) for O₂ and CO₂, respectively,

y^e_{O₂} & y^e_{CO₂} are the external gas concentrations (% v/v) for O₂ and CO₂, respectively,

A is surface area, m²

L is thickness of packaging material, m

M is the weight of produce, kg

Characteristics of the respiration rate measuring systems			
Characteristics	System		
	Closed	Flow through	Permeable
• Non-destructive	√	√	√
• Time and labour consuming	√	√	√
• Complexity of experimental setup	Simple	Complex	Complex
• Ability to test different combinations of gases	√	√	x
• Concentration is kept approximately constant during the experiment	x	√ ^a	√ ^a
• Suitable for low respiring products	√	x	√
• Suitable for high respiring products	x	√	√
• Accuracy is very sensitive to determination of respiration rate	Free volume	Flow rate	Permeability package dimensions, steady state concentration

^a= If only the steady-state conditions are used in the calculations (Source: Fonseca et al., 2002)

Characteristics of the respiration rate measuring systems

If the three methods are being compared, it can be seen from the table, that all these three methods are non-destructive. All these three methods are time and labour consuming. If the simplicity and complexity are considered, then it can be seen from the table, that the closed system is simple in nature, whereas the flow through and permeable system methods are little complex. If the ability of these methods to test the different combinations of gases are considered, then the closed system and flow through system methods are good, but the permeable system method becomes difficult. The closed system and permeable system methods are suitable for low respiring products. The flow through system and permeable system methods are suitable for high respiring products. The major factors, which will influence the accuracy of the R_{O_2} or R_{CO_2} , it is the free volume, in the case of closed chamber and flow rate of the gases, in the case of the flow through system. In case of the permeable system method, the permeability of the packaging material, package dimension, steady state concentrations etc are considered.

Respiration quotient (RQ)

The respiration quotient is the ratio of the CO_2 produced to O_2 consumed.

$$RQ = \frac{R_{CO_2}}{R_{O_2}}$$

Respiration quotient

The ratio of CO₂ produced to O₂ consumed is known as the respiratory quotient (RQ).


$$RQ = \frac{R_{CO_2}}{R_{O_2}}$$


Carbohydrate : RQ = 1
 $C_6H_{12}O_6 + 6O_2 \rightarrow 6CO_2 + 6H_2O + \text{Energy } kJ$

Lipids : RQ = 0.7
 $C_{18}H_{36}O_2 + 26O_2 \rightarrow 18CO_2 + 18H_2O + \text{Energy } kJ$

Organic acid : RQ = 1.3
 $C_4H_6O_5 + 3O_2 \rightarrow 4CO_2 + 3H_2O + \text{Energy } kJ$

Substrate	RQ value	Significance
Carbohydrate	1	Total oxidation of 1 mol of hexose consumes 6 mol of O ₂ and produces 6 mol of CO ₂ .
Lipids and proteins	<1	The ratio between C and O is lower than the ratio in carbohydrates
Organic acids	>1	The presence of inherent oxygen molecule that can be oxidised decrease the requirement of external O ₂
Fermentation (anaerobic respiration)	>1.3	Production of ethanol resulting in decarboxylation of pyruvate to CO ₂ without uptake of O ₂





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If the value of RQ is 1, it means that the respiring material is carbohydrate which signifies that total oxidation of 1 mole of hexose consumes 6 mol of O₂ and produces 6 mol of CO₂. If it is the case of organic acid, the RQ value will be more than 1. In the case of lipids and proteins, the RQ will be less than 1 and in case of fermentation reaction i.e., anaerobic respiration RQ will be more than 1.3, which means that its production of ethanol is resulting in decarboxylation of pyruvate to CO₂, without any uptake of O₂. In the case of organic acid, it is more than 1, which signifies the presence of inherent oxygen molecule in the acid, that can get oxidized, it decreases the requirement of the external O₂. The RQ value is a good indicator of the substrate, which is getting oxidized in the respiration process.

Factors affecting respiration rate

Temperature

There are different factors that affect the rate of respiration. Among these, temperature is one of the most important factors. Within the physiological temperature range, the velocity of a biological reaction increases two to three folds for every 10 °C rise in temperature (Van't Hoff rule). The ratio of reaction rate at two dissimilar temperature is called temperature quotient (Q₁₀ i.e. by changing the temperature by 10 °C, how much the respiration rate will increase or decrease.).

$$Q_{10} = \left(\frac{R_2}{R_1}\right)^{\frac{10}{T_2 - T_1}}$$

Where, R₁ & R₂ are the respiration rates at temperatures T₁ & T₂. This will provide an important input to manage the commodity post-harvest during its handling, transport etc.

Factors affecting respiration rate

Temperature

- Within the physiological temperature range, the velocity of a biological reaction increases two to three folds for every 10°C rise in temperature (Van't Hoff rule).
- The ratio of reaction rates at two dissimilar temperatures is called the **temperature quotient** or Q_{10} if the interval between the two temperatures is 10°C.

$$Q_{10} = \left(\frac{R_2}{R_1} \right)^{\frac{10}{T_2 - T_1}}$$

Where, R_1 & R_2 are the respiration rates at temperatures T_1 & T_2 .

Concentration of O₂

- If O₂ concentration is reduced below 10% , a significant drop in the respiration rate is observed.
- O₂ concentration below 2% can initiate anaerobic respiration.

Effect of O₂ concentration on respiration

- Super atmospheric O₂ concentration (>20.9%) slightly stimulates respiration rate.

Concentration of O₂

Similarly, if the O₂ concentration is reduced below 10%, a significant drop in the respiration rate is observed. If also the O₂ concentration is below 2%, it will initiate anaerobic respiration in many commodities. In the figure, the effect of O₂ concentration on respiration is clearly observed. It is clearly indicated by the figure, that when the super atmospheric O₂ concentration goes more than 20.9%, it slightly stimulates the respiration rates.

Concentration of CO₂

- Elevated CO₂ level reduces aerobic respiration.
- At 20% CO₂ concentration anaerobic respiration significantly increases (ethanol and acetaldehyde accumulation).
- CO₂ induced physiological disorder results in irreversible tissue damage.

Effect of CO₂ concentration on respiration

Stresses

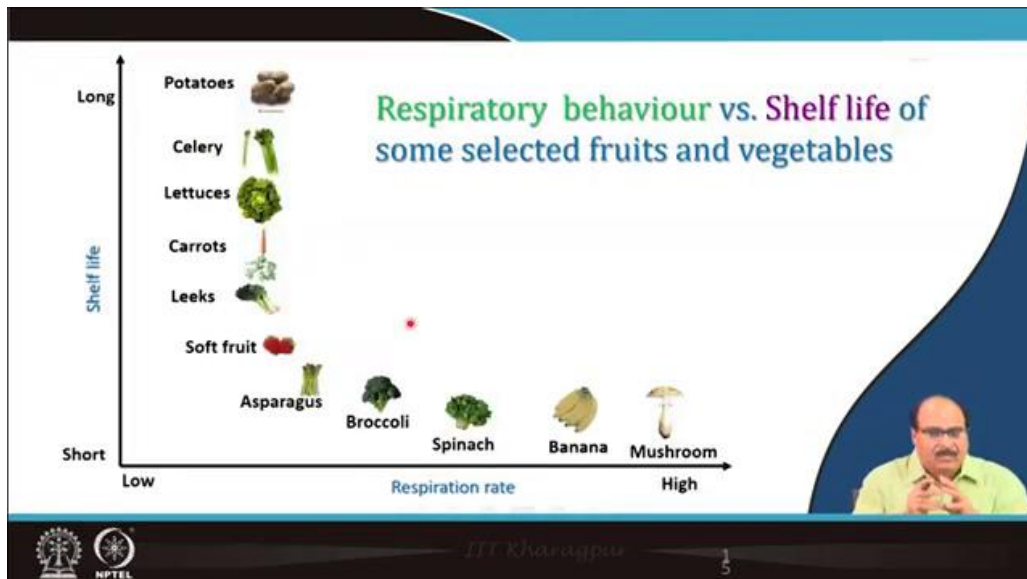
- **Physical stress** e.g. impact bruising stimulates the respiration rate of fresh vegetables.
- Any **mechanical injury** such as cutting, abrading, slicing, and shredding increases the respiration rate.
- **Water stress** which is induced by lower than optimum relative humidity in the air surrounding the commodity, can stimulate the rate of respiration.
- **Biological stress** such as the incidence of disease, also increases respiration rate.
- Other stresses that stimulate the respiration rate of vegetables include exposure to **ionizing radiation** and various **chemicals** such as methyl bromide and other fumigants.

Concentration of CO₂

Again, elevated CO₂ level reduces aerobic respiration. At 20% CO₂ concentration, anaerobic respiration significantly increases, there is an ethanol and acetaldehyde accumulation. CO₂ induced the physiological disorders, which results in reversible tissue damage. The figure shows the effect of CO₂ concentration on the rate of respiration. As the CO₂ concentration increases, the rate of respiration decreases.

Stresses

The stress like physical stress, such as impact bruising stimulate the respiration rate of fresh vegetables. Any mechanical injury such as cutting, abrading, slicing and shredding increases the respiration rate. Water Stress, which is induced by lower than optimum relative humidity in the air surrounding the commodity, can stimulate the rate of respiration. Biological stress such as the incidence of disease, also causes an increase in the respiration rate. Other Stresses that stimulate the respiration rate of vegetables, include exposure to ionizing radiation and various chemicals such as methyl bromide and other fumigants etc.



The figure shows that how the rate of respiration is related to the shelf life. Lower the respiration rate, higher the shelf life at room temperature. Highest respiring commodities like mushroom have the lowest shelf life.

Ripening

- Ripening refers to the physiological and biochemical changes of a fruit to attain desirable color, flavor, aroma, sweetness, texture, and thus, eating quality.
- The process of ripening usually does not occur until a fruit reaches its full maturity.
- Ripening of a fruit may occur on the plant or after harvest, depending on the species.
- Ripening in fruits follows the physiological maturity and precedes senescence, which leads to the death of the tissue.

Senescence

- When a fruit passes its maximum ripeness, it begins to break-down and decay.
- Rather than a simple breakdown process, senescence is the final phase in which a series of normally irreversible physiological and biochemical events is initiated, which leads to cell breakdown and death of the fruit.

Source: Li et al (2017)

Respiration is directly related to ripening as well as senescence, particularly in the case of climacteric fruits.

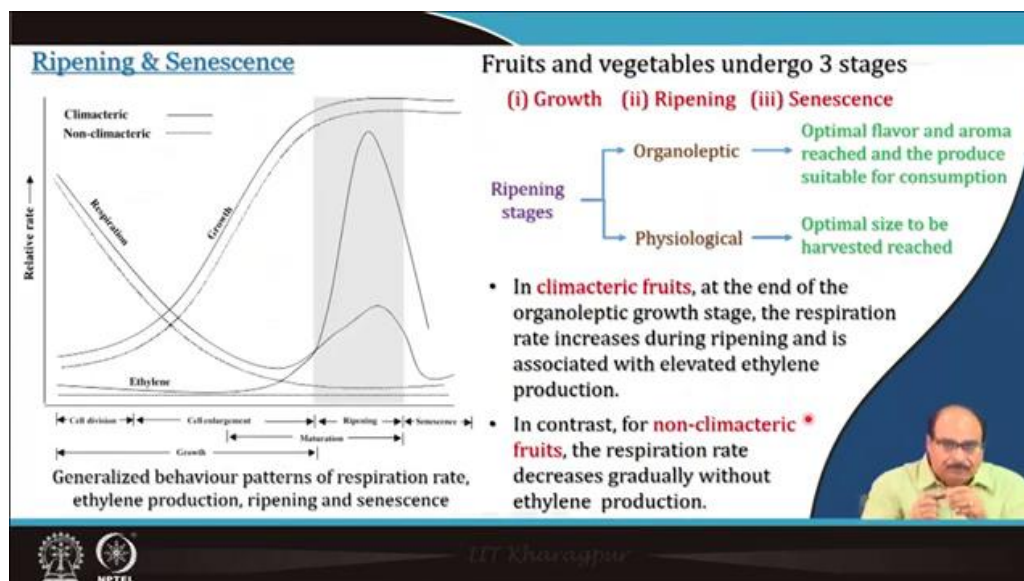
Ripening

Ripening, refers to the physiological and biochemical changes of a fruit to attain desirable colour, flavour, aroma, sweetness, texture, and thus, eating quality. The process of ripening usually does not occur until a fruit reaches its full maturity. Ripening of a fruit may occur on the plant or after harvest, depending on the species. Some species ripe on the plant itself, some species ripe after they are harvested. Ripening in fruits, follows the physiological maturity and proceeds senescence, which leads to the death of the tissue.

Senescence

When a fruit passes its maximum ripeness, it begins to break-down and decay. Rather than a simple breakdown process, senescence is the final phase, in which a series of normally irreversible physiological and biochemical events are initiated, which will lead to the cell breakdown and death of the fruit.

The figure shows the initial stage of fruit ripening and development stage of strawberry. Finally, it has come to its maximum maturity or ripening maximum quality and then senescence.



Fruits and vegetables undergo three stages i.e., growth, ripening and senescence. In climacteric fruits, at the end of the organoleptic growth stage, the respiration rate increases during ripening and is associated with elevated ethylene production. In the organoleptic ripening, the optimal flavour and aroma reached and the produce is suitable for consumption. In the physiological ripening, optimal size is to be harvested. In contrast, for non-climacteric fruits, the respiration rate decreases gradually without the ethylene production.

Types of ripening

□ Climacteric fruit ripening

Climacteric fruit

Respiration rate/ethylene production

CO₂

C₂H₄

Preclimacteric Climacteric transition Climacteric

Pattern of C₂H₄ and CO₂ production during ripening

Source: Alos et al. (2019). Ripening and Senescence, Postharvest Physiology and Biochemistry of Fruits and Vegetables

Horticultural produces can be divided into two groups according to their regulatory mechanisms underlying their ripening process which majorly govern their shelf life.

- ✓ Refers to those fruit which can be harvested when mature but before ripening has begun.
- ✓ These fruits may be ripened naturally or artificially.
- ✓ Start of ripening is accompanied by rapid rise in respiration rate called the respiratory climacteric.
- ✓ After climacteric, the respiration slows down as fruit ripens and develops good eating quality.

Examples : Banana, apple, melon, papaya, mango, tomato.

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Types of ripening

Climacteric fruits refer to those fruits which can be harvested when mature but before ripening has begun. In the climacteric fruit, the patterns of ethylene (C₂H₄) and carbon dioxide (CO₂) production are explained. The rate of respiration in the climacteric fruit is increased after the fruit is harvested due to the initiation of the production of the ripening hormone ethylene. After that, there will be slight decrease in the rate of respiration and it will come to the climacteric minima. After the climacteric minima, both there is an increase in the ethylene production, as well as in the respiration rate.

After the climacteric minima, the senescence stage comes. Horticultural produces can be divided into two groups according to their regulatory mechanisms underlying their ripening process, which majorly govern their shelf life. The climacteric start of ripening is accompanied by a rapid rise in the rate of respiration, which is called respiratory climacteric. After climacteric, the respiration slows down as the fruit ripens and develops good eating quality. The examples of these climacteric fruits include, banana, apple, melon, papaya, mango and tomato.

Non-climacteric fruit ripening

Nonclimacteric fruit

Respiration rate/ethylene production

CO₂

C₂H₄

System 1

Pattern of C₂H₄ and CO₂ production during ripening

Source: Alos et al. (2019), Ripening and Senescence, Postharvest Physiology and Biochemistry of Fruits and Vegetables

- ✓ Refers to those fruit which ripen only while still attached to the parent plant and generally do not ripen after harvest.
- ✓ Eating quality suffers if harvested before they are fully ripe because their sugar and acid content does not increase.
- ✓ Respiration rate slows gradually during growth and after harvest.
- ✓ Maturation and ripening are gradual process.

Examples : **Cherry, grape, lemon, pineapple**

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Non-climacteric fruit ripening

Non-climacteric fruits refer to those fruit, which ripen only while still attached to the parent plant and generally do not ripen after harvest. In the non-climacteric fruit, after harvest, there is a continuous decrease both in the carbon dioxide production and in the rate of respiration as well as ethylene production also continuously decreases. So, eating quality suffers, if the commodity is harvested before they are fully ripe, because their sugar and acid content does not increase, the respiration rate slows gradually during growth and after harvest. Maturation and ripening are the gradual processes in the case of non-climacteric fruit ripening. Examples of this category include cherry, grape, lemon and pineapple.

Chemical and physical changes occurring during ripening

Attributes	Specifics
Color	Pigmentation <ul style="list-style-type: none"> • Loss of chlorophyll • Synthesis of carotenoids • Synthesis of anthocyanins
Texture	Softening <ul style="list-style-type: none"> • Changes in pectin composition • Alteration in structural components of cell walls • Hydrolysis of storage materials
Flavour	Carbohydrate composition <ul style="list-style-type: none"> • Starch conversion to sugar Organic acids <ul style="list-style-type: none"> • Sugar interversions • Decrease in organic acids Aroma volatiles <ul style="list-style-type: none"> • Increase in synthesis of volatiles • Qualitative changes in volatile compounds
Energy	Respiration rate <ul style="list-style-type: none"> • Sudden peak in respiration for climacteric fruit • Gradual decline for non-climacteric fruit
Ethylene metabolism	Ethylene production <ul style="list-style-type: none"> • Sudden peak in production for climacteric fruit • Constant production for non-climacteric fruit Tissue sensitivity <ul style="list-style-type: none"> • Increase in tissue sensitivity to ethylene

Source: Alos et al. (2019), Ripening and Senescence, Postharvest Physiology and Biochemistry of Fruits and Vegetables

ETHYLENE

acid, starch, chlorophyll, pectin (hard), large organics

neutral sugar, anthocyanin, less pectin (soft), aromatic

kinase, amylase, hydrolase, pectinase, hydrolases

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Chemical and physical changes occurring during ripening

The various chemical and physical changes that occur during ripening like colour and there is pigmentation such as a loss of chlorophyll i.e., green colour converts into various yellow colour, red colour, other colours, synthesis of carotenoids, synthesis of anthocyanins etc.


Similarly, texture, it becomes soft, because of changes in pectin compositions and alteration in the structural components of the cell walls. There is also hydrolysis of storage materials etc. Various carbohydrate compositions, organic acids, various aroma volatile compounds are formed, which cause the improvement of the flavour during this ripening.

Also, there is a sudden peak in the respiration rate in climacteric fruit and gradual decline in the non-climacteric fruit. Ethylene metabolism i.e., sudden peak in the production of climacteric fruits and constant production for non-climacteric fruit. Also, there is increase in the tissue sensitivity due to ethylene.


Transpiration

- Transpiration is a type of water evaporation or water loss from plant parts.
- Transpiration involves the evaporation of water from cell surfaces into intercellular spaces and the diffusion of water molecules out of the plant tissue or organ into the surrounding air.

□ The water loss from fruits and vegetables induces water stress in their tissues which may enhance or accelerate senescence in commodities due to increased rate of cellular membrane disintegration and leakage of solutes.



Bell pepper fruit immediately after harvest (left), 3 days after harvest (center), and 7 days after harvest (right). Fruit kept at 20°C and 70% RH. (Díaz-Pérez, 2019)



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Transpiration

Transpiration is another type of water evaporation or water loss from the plant parts. Transpiration involves the evaporation of water from the cell surfaces into intracellular spaces and the diffusion of water molecules out of the plant tissues or organs into the surrounding air.

The water loss from the fruits and vegetables induces water stress in their tissues which may enhance or accelerate senescence in commodities due to increased rate of cellular membrane disintegration and leakage of the solutes. The figure shows the different harvesting stages of Bell pepper fruit (kept at 20 °C and 70% RH) such as immediately after harvest (the left), 3 days after harvest (in the middle) and 7 days after harvest (the right). It can be seen in the figure that when Bell pepper fruit is transpiring, there is loss of the moisture.

Symptoms of transpiration

Transpiration leads to

- Loss of weight
- Loss of appearance
- Loss of textural quality
 - ✓ Softening
 - ✓ Flaccidity
 - ✓ Limpness
 - ✓ Crispness and juiciness
- Loss of nutritional quality

Critical moisture loss upon which produce loses market value

Commodity	Range of Critical Moisture Loss (%)	Commodity	Range of Critical Moisture Loss (%)
Asparagus	7-9	Lettuce	3-5
Beans	5-7	Onion	8-12
Beetroot	5-9	Potato	7-9
Brussels sprout	6-9	Peas	4-6
Cabbage	7-10	Pepper	5-9
Carrots	8-10	Spinach	3-5
Cauliflower	6-8	Sweet corn	5-7
Celery	8-10	Tomato	6-8
Cucumber	5-8	Turnip	4-7

Source: Kanaswamy (2015)

Loss of glossy appearance in tomato Shriveled grapes Pomegranate: (a) Fresh (b) loss of appearance (c) shriveled

Symptoms of transpiration

Transpiration leads to loss in weight, loss in appearance, loss in textural quality like softening, flaccidity, limpness, crispness and juiciness, etc. Transpiration also leads to loss in nutritional quality. As shown in the figure, tomato loses glossy appearance due to transpiration.

The figure in the right hand side represents the effect of the transpiration in the pomegranate fruit. The picture shows its different forms such as a) fresh pomegranate, b) the loss of appearance c) shriveled.

The process of transpiration is very important because the moisture is losing. The critical moisture loss upon which the produce loses its market value. For example, in case of cauliflower, if it loses its moisture content due to transpiration up to 6 to 8 % or Celery 8 to 10 %, they will lose their market value. Similarly in case of beans, if it loses its moisture content due to transpiration up to 5 to 7%, in case of asparagus, if it is 7 to 9 %, in case of sweet corn, if it is 5 to 7%, for tomato, if it is 6 to 8%, for lettuce if it is 3 to 5%, and for onion, if it is 8 to 12%, in all these cases the fruits or vegetables will lose their market value.

Vapor Pressure Deficit (Δp)

Vapor pressure of water

- The vapor pressure of water is the equilibrium pressure of water vapor above liquid (or solid) water.
- It is the pressure of the water vapor molecules resulting from evaporation.

Relative humidity (RH)

- It is the water content of the air expressed as a percentage relative to the vapor pressure of the same air, saturated, and at the same temperature.

$$p_{air} = p_{s,T} \times RH$$

$$\Delta p = p_p - p_{air}$$


Where, p_{air} = Partial vapour pressure of air at given T
 $p_{s,T}$ = Vapour pressure of saturated air at given T
 RH = Relative humidity of air
 p_p = Partial vapour pressure of water at surface of produce


Rate of transpiration

$$T_R = K A_s \Delta p = \frac{\Delta p}{\frac{1}{K A_s}} = \frac{1}{R_e}$$

$$T_R \propto \Delta p \quad T_R \propto \frac{1}{R_e}$$

Where,
 T_R = Rate of transpiration (kg/s)
 K = Overall mass transfer coefficient (kg m⁻²s⁻¹ Pa⁻¹)
 A_s = Surface area of product (m²)
 Δp = Vapour pressure deficit (Pa)
 R_e = Resistance to transpiration





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Vapor Pressure Deficit (Δp)

Vapor pressure of water

The vapor pressure deficit is called as the vapor pressure of water is the equilibrium pressure of water vapor above liquid (or solid) water. It is the pressure of the water vapor molecule resulting from evaporation.

Relative Humidity (RH)

Relative humidity is the water content of the air expressed as a percentage relative to the the vapor pressure of the same air, saturated, and at the air at the same temperature.

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A_s = Surface area of product (m^2)

Δp = Vapour pressure deficit (Pa)

R_e = Resistance to transpiration

Factors affecting the rate of transpiration

Factors	Significance
Skin structure	Transpiration is faster in plants with greater number of hairs and very fine hairs may not modify the transpiring potential of a plant surface.
Size, shape, and surface area	Higher the ratio of surface area to volume, the greater the loss of water by evaporation.
Water vapor pressure difference	High vapor pressure difference increases the water loss
Air movement	Air circulation increases the moisture evaporation from the surface of the produce, increasing the water loss
Heat of respiration	Respiratory activity produces heat that contributes to higher evaporation of water even under prevailing saturation conditions by increasing the vapor pressure deficit.




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Factors affecting rate of transpiration

The factors like skin structure, size shape and surface area, water vapour pressure difference, air movement, heat of respiration, etc. influence the rate of the transpiration. For example, high vapor pressure difference increases the water loss, higher the ratio of the surface area to volume, the greater the loss of the water by evaporation, air circulation increases the moisture evaporation from the surface of the produce, increasing the water loss.

Factors affecting rate of transpiration (Contd...)

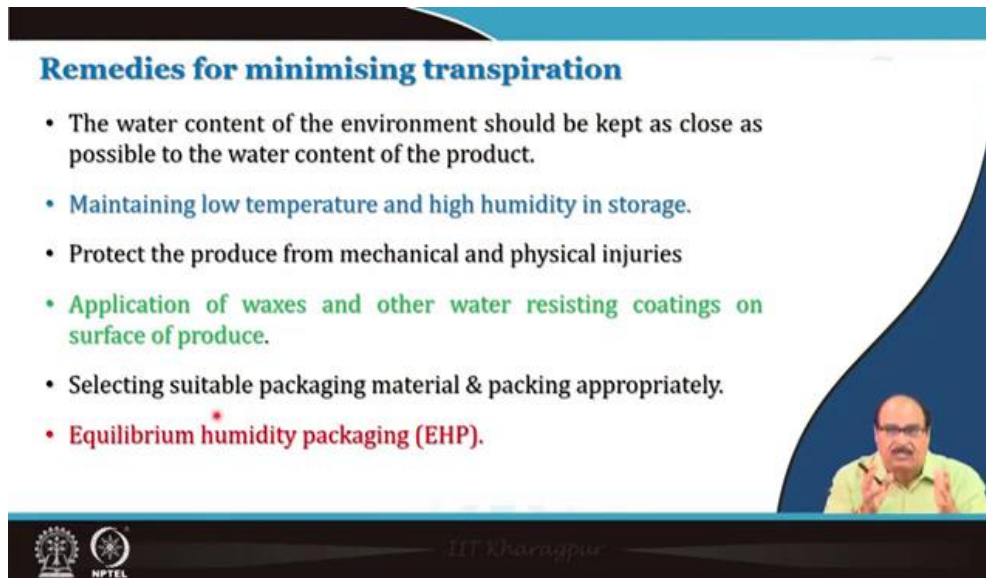
Factors	Significance
Level of maturity	Immature fruits tend to encounter higher transpiration rates than mature fruits due to permeability of the skin to water vapours.
Amount of solutes present in the produce	Since the solute depresses the water activity of solutions, higher solute concentration in the tissue binds water and reduces water loss.
Temperature and RH	High surface temperature and low RH increase the rate of transpiration.



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Factors affecting rate of transpiration

The level of maturity of the commodity signifies that immature fruits tend to encounter higher transpiration rate than the mature fruits and this is particularly due to the permeability of the skin to the water vapours. Amount of the solutes present in the produce signifies that since the solute depresses the water activity of the solutions, higher solute concentration in the tissue binds the water and it reduces the water loss. Temperature and relative humidity (RH) signify that high surface temperature and low RH increase the rate of the transpiration.



Remedies for minimising transpiration

- The water content of the environment should be kept as close as possible to the water content of the product.
- Maintaining low temperature and high humidity in storage.
- Protect the produce from mechanical and physical injuries
- Application of waxes and other water resisting coatings on surface of produce.
- Selecting suitable packaging material & packing appropriately.
- Equilibrium humidity packaging (EHP).

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Remedies for minimizing transpiration

The water content of the environment should be kept as close as possible to the water content of the product to minimize transpiration. Maintaining low temperature and high humidity in the storage can also minimize transpiration. Protecting the product from mechanical and physical injuries, application of waxes and other water-resistant coatings on the surface of the produce, selecting suitable packaging material and packing appropriately, equilibrium humidity packaging (EHP) i.e., maintaining the proper equilibrium inside the packet and outside the environment can minimize transpiration.

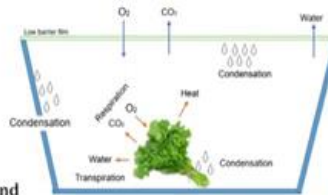
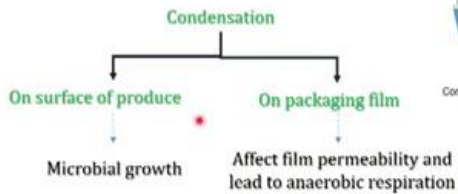
Condensation

- Water condensation refers to conversion of water vapour into liquid water.
- It happens when temperature drops below dew point and relative humidity reaches to saturation.

Effects of condensations

Free water on fruits and vegetables enhance microbial growth leading to decay and loss of produce.

- ✓ Free water promotes germination of fungal spores and pathogens.



Source: Gulkwad et al. (2017)

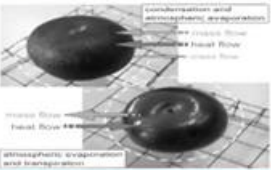
Condensation

Another very important characteristic is the condensation of water. When the fruits or vegetables transpire, if the packaging is not proper, then there will be water condensation. Condensation refers to the conversion of water vapor into liquid water. It happens when the temperature drops below the dew point and relative humidity reaches to saturation.

The condensation may be on the surface of the produce, or it may be on the packaging film. The condensation at the surface of the produce leads to the microbial growth. Free water on the fruits and vegetables will enhance the microbial growth leading to decay and loss of produce. Free water promotes the germination of the fungal spores and pathogens. Condensation on the packaging film, affects the film permeability, which leads to anaerobic respiration.

Condensation on surface of produce


- When the surface temperature of a produce falls below the dew point temperature of the surrounding air, the water present in the moist air precipitates as droplets or forms a thin layer on the surface of solid.
- Condensation occurs due to temperature fluctuations under high relative humidity in the supply chain and also during re-warming of cold fruit.



Condensation effect on plum surface
[Source: Gottschalk et al., 2007]

Condensation on inner surface of the packaging film

- Whenever the packaging material has lower water vapour transmission rate than product transpiration rate, water molecules evaporated from the product remain in the package enhancing the water vapour pressure inside the package leading to water condensation.



Source: Galkwad et al. (2017)

Condensation on surface of produce

When the surface temperature of a produce falls below the dew point temperature of the surrounding air, the water vapor in the moist air precipitates as droplets or forms a thin layer at the surface of the solid. Condensation occurs due to temperature fluctuations under high relative humidity in the supply chain and also during re-warming of the cold fruits.

Condensation inner surface of the packaging film

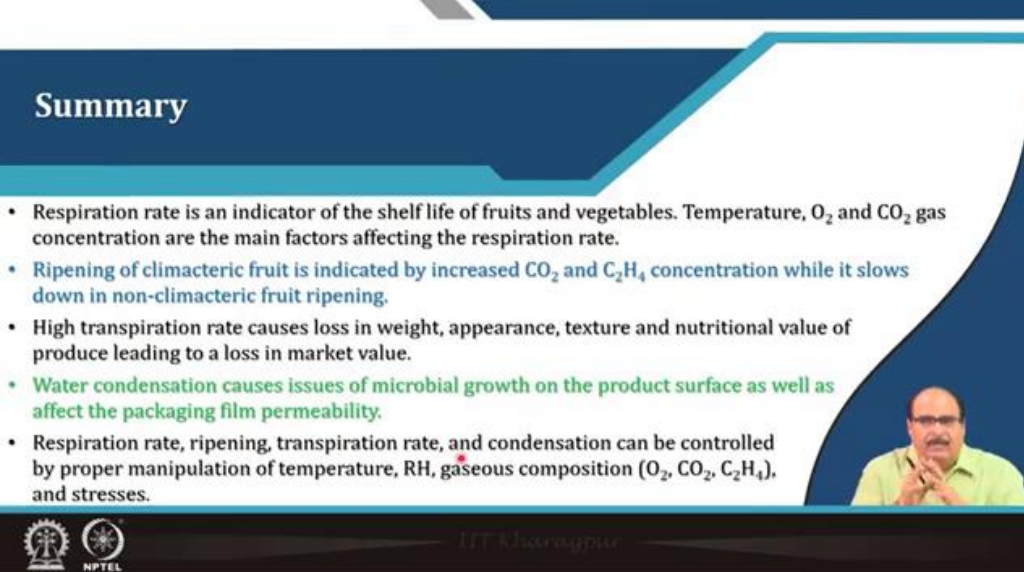
Whenever the packaging material has lower water vapor transmission rate than the product transpiration rate, water molecules evaporated from the product will remain in the package, enhancing the water vapor pressure inside the packet and leading to the water condensation.

Remedies for minimising condensation

- Storing produce at very stable temperatures.
- Maintaining a continuous cold chain.**
- Temperature conditioning of packing material, especially plastic bags so that they are at the same temperature as the produce prior to packaging.
- Packing in a cold room (not usually practical); EHP.
- Cooling decay-sensitive produce to above the dew point temperature until they are packed and then cooling to the desired storage temperature.
- Faster warming of cold fruit can reduce the length of time the produce is wet and therefore decrease conditions for disease development.**

Remedies for minimizing the condensation

Condensation can be minimized by storing the produce at a very stable temperature, maintaining a continuous cold chain, temperature conditioning of packing material, especially plastic bags, so that they are at the same temperature as the produce prior to packaging, packaging in a cold room, which usually always is not practical. In this case, equilibrium humidity packaging will be beneficial. Cooling decay-sensitive produce to above the dewpoint temperature until they are packed and then cooling to the desired storage temperature is another way to minimize the condensation. Faster warming of the cold fruit can reduce the length of time, the produce is wet and therefore decrease the condition for disease development.



Summary

- Respiration rate is an indicator of the shelf life of fruits and vegetables. Temperature, O_2 and CO_2 gas concentration are the main factors affecting the respiration rate.
- Ripening of climacteric fruit is indicated by increased CO_2 and C_2H_4 concentration while it slows down in non-climacteric fruit ripening.
- High transpiration rate causes loss in weight, appearance, texture and nutritional value of produce leading to a loss in market value.
- Water condensation causes issues of microbial growth on the product surface as well as affect the packaging film permeability.
- Respiration rate, ripening, transpiration rate, and condensation can be controlled by proper manipulation of temperature, RH, gaseous composition (O_2 , CO_2 , C_2H_4), and stresses.

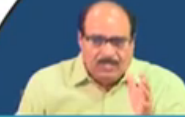
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Summary

The respiration rate is an indicator of the shelf life of fruits and vegetables. Temperature, O_2 , CO_2 gas concentrations are the main factors affecting the rate of respiration. Ripening of climate food is indicated by increased CO_2 and ethylene (C_2H_4) concentration, while it slows down in climate fruit ripening. High transpiration rate causes loss in weight, appearance, texture, nutritional value of the product leading to the loss of the market value. Water condensation causes issues of microbial growth on the product surfaces as well as affect the packaging film permeability. Respiration rate, ripening, transpiration rate and condensation rates can be controlled by proper manipulation of the temperature, relative humidity (RH), gaseous concentration, gaseous composition (O_2 , CO_2 , C_2H_4) and the stresses on the commodity.

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These are the references for further study. Thank you.