## Underground Mining of Metalliferous Deposits Professor Bibhuti Bhusan Mandal Professor Kaushik Dey Department of Mining Engineering Indian Institute of Technology, Kharagpur Lecture 29 Selection of Mining Methods-IV

## **Quantitative Ranking Systems**

## STAGE-1

- This Quantitative classification system relies on a series of steps:
  - a. The ore geometry and grade distribution
  - b. The rock mechanics characteristics of the ore zone, H/W and F/W
  - c. Numerical ranking based on addition of scores
  - d. Using a weighting factor of the categories based on experience

## **Exercise 2**

Select the appropriate mining method from the ore deposit data using the Nicholas Approach.

	Input Parameters	Description		Input Parameters	Description	
	Ore Thickness	40 meters		RQD	38%	
	Ore Plunge	20 degrees	Hanging Wall	Joint Condition	Clean joint with a smooth surface	
	Deposit Shape	Platy		RSS	4.9	
	Grade Distribution	Gradational		RMR	50	
Ore	Grade Value	High		UCS	46 MPa	
Zone	Depth	285 meters		RQD	38%	
	RQD	75%		Joint Condition	Clean joint with a smooth surface	
	Joint Condition	Filled with talk Foot strength less than RSS Wall		RSS	4.9	
	RSS	8.7		RMR	50	
	RMR	63.5		UCS	46 MPa	
	UCS	128 MPa				

Geometry/Grade distribution	
General shape	Tabular/ Platy

Ore thickness		Thick
Ore plunge		Intermediate
Grade distribution		Gradational
Rock mechanics character	istics-Ore zone	
Rock Substance Strength	Strong	
Fracture Frequency	very wide	
Fracture Shear Strength	Strong	
Rock mechanics character	istics-Hanging W	/all
Rock Substance Strength	Weak	
Fracture Frequency	Close	
Fracture Shear Strength	Weak	

Rock mechanics characteristics-Footwall									
Rock Substance Strength	weak								
Fracture Frequency	Close								
Fracture Shear Strength	Weak								

	General Shape*				Ore Thickness <sup>†</sup>			Ore Plunge <sup>†</sup>			Grade Distribution <sup>§</sup>		
Mining Method	м	T/P	I	N	1	T	VT	F	Т	S	U	G	E
Open-pit mining	3	2	3	2	3	4	4	3	3	4	3	3	3
Block caving	4	2	0	-49	0	2	4	3	2	4	4	2	0
Sublevel stoping	2	2	1	1	2	4	3	2	1	4	3	3	1
Sublevel caving	3	4	1	-49	0	4	4	1	1	4	4	2	0
Longwall mining	-49	4	-49	4	0	-49	-49	4	0	-49	4	2	0
Room-and-pillar mining	0	4	2	4	2	-49	-49	4	1	0	3	3	3
Shrinkage stoping	2	2	1	1	2	4	3	2	1	4	3	2	1
Cut-and-fill stoping	0	4	2	4	4	0	0	0	3	4	3	3	3
Top slicing	3	3	0	-49	0	3	4	4	1	2	4	2	0
Square-set stoping	0	2	4	4	4	1	1	2	3	3	3	3	3

Source: Nicholas 1992. \*M = massive, T/P = tabular or platy, I = irregular. †N = narrow, I = intermediate, T = thick, VT = very thick. ‡F = flat, I = intermediate, S = steep. §U = uniform, G = gradational, E = erratic.

	Rock S	ubstance St	rength*		Fracture Spacing <sup>†</sup>				Fracture Strength*		
Mining Method	W	м	S	VC	С	W	VW	W	м	S	
				Ore Zone							
Open-pit mining	3	4	4	2	3	4	4	2	3	4	
Block caving	4	1	1	4	4	3	0	4	3	0	
Sublevel stoping	-49	3	4	0	0	1	4	0	2	4	
Sublevel caving	0	3	3	0	2	4	4	0	2	2	
Longwall mining	4	1	0	4	4	0	o	4	3	0	
Room-and-pillar mining	0	3	4	0	1	2	4	0	2	4	
Shrinkage stoping	1	3	4	0	1	3	4	0	2	4	
Cut-and-fill stoping	3	2	2v	3	3	2	2	3	3	2	
Top slicing	2	3	3	1	1	2	4	1	2	4	
Square-set stoping	4	1	1	4	4	2	1	4	3	2	
			H	langing Wall							
Open-pit mining	3	4	4	2	3	4	4	2	3	4	
Block caving	4	2	1	3	4	3	0	4	2	0	
Sublevel stoping	-49	3	4	-49	0	1	4	0	2	4	
Sublevel caving	3	2	1	3	4	3	1	4	2	0	
Longwall mining	4	2	0	4	4	3	0	4	2	0	
Room-and-pillar mining	0	3	4	0	1	2	4	0	2	4	
Shrinkage stoping	4	2	1	4	4	3	0	4	2	0	
Cut-and-fill stoping	3	2	2	3	3	2	2	4	3	2	
Top slicing	4	2	1	3	3	3	0	4	2	0	
Square-set stoping	3	2	2	3	3	2	2	4	3	2	
				Footwall							
Open-pit mining	3	4	4	2	3	4	4	2	3	4	
Block caving	2	3	3	1	3	3	3	1	3	3	
Sublevel stoping	0	2	4	0	0	2	4	0	1	4	
Sublevel caving	0	2	4	0	1	3	4	0	2	4	
Longwall mining	2	3	3	1	2	4	3	1	3	3	
Room-and-pillar mining	0	2	4	0	1	3	3	0	3	3	
Shrinkage stoping	2	3	3	2	3	3	2	2	2	3	
Cut-and-fill stoping	4	2	2	4	4	2	2	4	4	2	
Top slicing	2	3	3	1	3	3	3	1	2	3	
Square-set stoping	4	2	2	4	4	2	2	4	4	2	

Source: Nicholas 1992. \*W = weak, M = moderate, S = strong. †VC = very close, C = close, W = wide, VW = very wide.

Mining Method	Geometry/Grad e Distribution	Rock mech		Grand total		
		Ore	HW	FW	Total	
Open pit	12	12	8	8	28	40
Block caving	8	1	12	6	19	27
Sublevel stoping	10	12	-49	0	-37	-27
Sublevel caving	11	9	11	1	20	31
Longwall	-43	0	12	5	17	-26
Room & Pillar	-41	12	1	1	14	-26

Shrinkage stoping	9	12	12	7	31	40
Cut & fill	10	6	10	12	28	38
Top slicing	9	11	11	6	28	37
Square set	9	4	10	12	26	35

The numerical assessment is followed by

- Reconciling with other methods available for selection
- Estimation of relative cost involved for the top three/four mining procedure
- Even though UMMS is an iterative procedure at different stages of mine life, it is better to find the most suitable method in the beginning.