

Operation and Planning of Power Distribution Systems
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Lecture - 16

Reliability evaluation of multiple units connected to series and/or parallel

So, in my last lecture I discussed the basic mathematical modeling of reliability ok. So, what is reliability function and how to model mathematically these things are discussed in my last lecture ok.

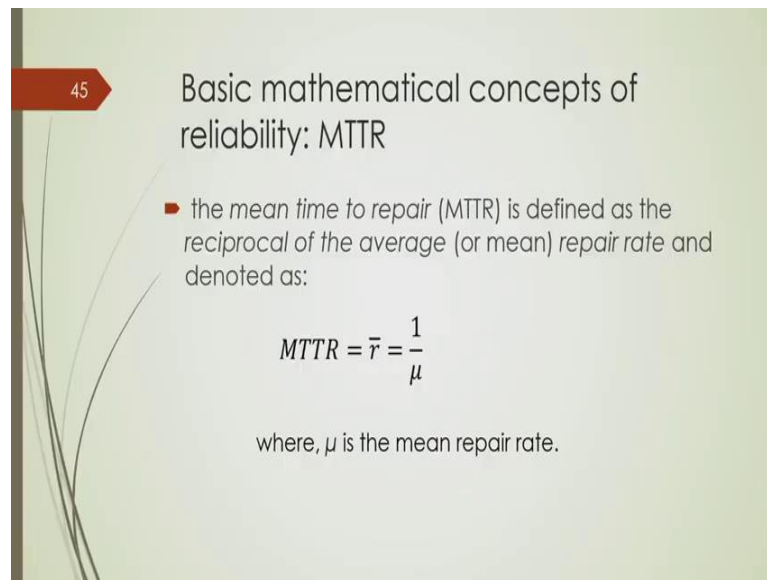
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44 Basic mathematical concepts of reliability: MTTF and MTBF

- If the system is simply replaced by a good system (i.e., no maintenance required) the $E(T)$ useful life is also defined as the *mean time to failure* (MTTF) and denoted as:
$$MTTF = \bar{m} = \frac{1}{\lambda}$$
- If the system has undergone maintenance and repairs the useful life, $E(T)$ is also defined as the *mean time between failures* (MTBF) and denoted as:
$$MTBF = \bar{T} = \bar{m} + \bar{r}$$

Where
 \bar{T} is the mean cycle time
 \bar{m} is the mean time to failure
 \bar{r} is the mean time to repair

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Basic mathematical concepts of reliability: MTTR

- the mean time to repair (MTTR) is defined as the reciprocal of the average (or mean) repair rate and denoted as:

$$MTTR = \bar{r} = \frac{1}{\mu}$$

where, μ is the mean repair rate.

And finally, we got that for a system having constant failure rate this we got this expression that mean time to failure already defined is coming out to be $1/\lambda$ upon this λ where λ is the constant failure rate and this mean time to repair is $1/\mu$ upon μ where μ is the constant repair rate ok.

And for any type of component which is repairable; there exist a number of cycle of failure and repair. So, basically there is a constant period of time by which this system will operate at healthy condition; then after that it will suffer from some fault and it needs maintenance or repair; so there is some period of time where it will undergo maintenance or repair ok.

And then after that it will again operate at healthy condition for a considerable time before it suffers from another fault or another failure. So, there is a cycle exist which is basically sum of this mean time to failure and mean time to repair. So, what is mean time to failure? Meantime to failure is basically if you sum up and take the average of all these durations for all the cycles for a particular component during which the component operates satisfactorily or components was in healthy condition ok.

So, this is called MTTF or mean time to failure and mean time to repair is basically; If you sum up all the repair duration and take the average of mean of that will represent this mean time of repair; mean time of repair and mean time of failure, if you add these two

arithmetically then what you will get? You will get a cycle that is represented by this capital T which is called mean cycle time ok.

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Mean cycle time

- The mean cycle time defines the average time that it takes for the component to complete one cycle of operation, that is, failure, repair, and restart.

$$\bar{T} = \bar{m} + \bar{r}$$

(-) → mean value of different cycles

$$\bar{T} = \frac{1}{\lambda} + \frac{1}{\mu} \quad \text{or,} \quad \bar{T} = \frac{\lambda + \mu}{\lambda\mu}$$

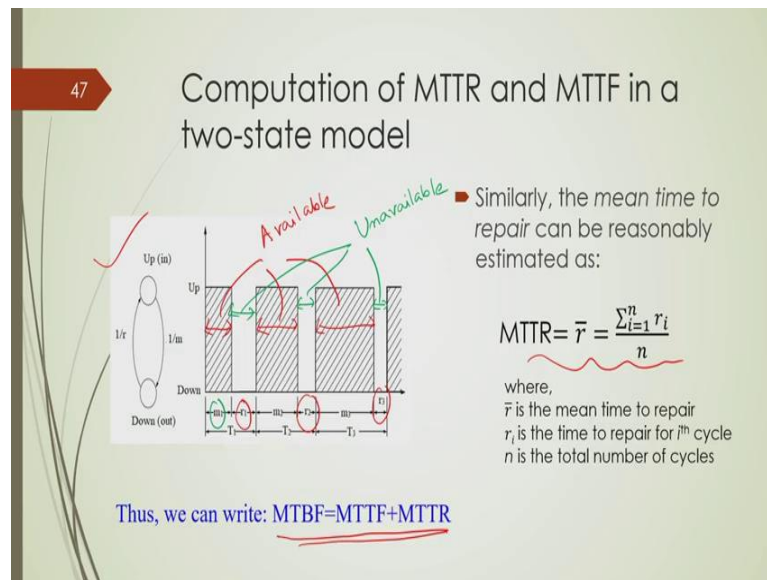
- The reciprocal of the mean cycle time is defined as the mean failure frequency and denoted as:

$$\bar{f} = \frac{1}{\bar{T}} \quad \bar{f} = \frac{\lambda\mu}{\lambda + \mu}$$

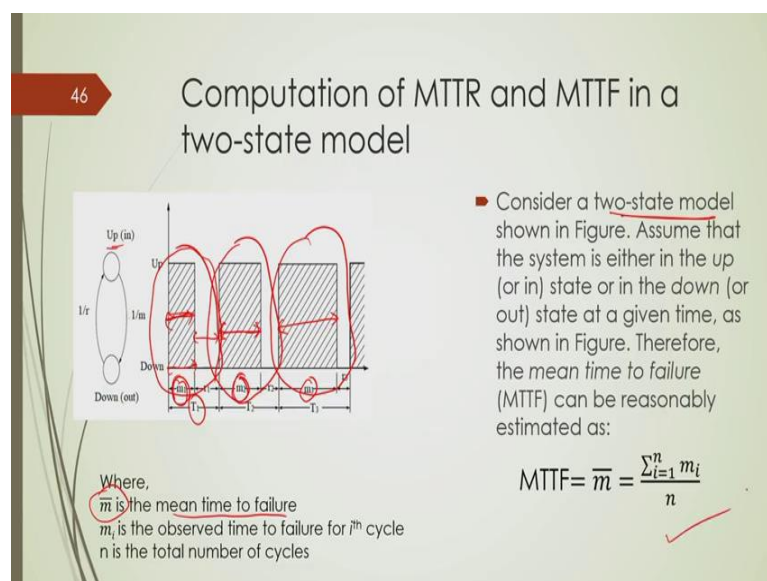
These things I discussed in my last lecture. So, mean cycle time is basically equal to summation of mean time to failure and mean time to repair ok. Now, if we represent this mean time to failure with a constant failure rate that is lambda. So, we already got this expression for mean time to failure would be equal to 1 upon lambda.

Similarly, since this mu is representing this repair rate this not repair duration so it is repair rate; that means, that much of repair per a given time. So, then from that you can find out this mean time to repair that is r bar. So, here bar is representing mean value of different cycles.

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So, these cycles already I had explained in this particular slide. So, this is a typical cycle so during which this component was up and down similarly this is another cycle ok. So, this is another cycle which consists of some duration during which it was in up during this duration and some duration during which it was under maintenance one particular component was under maintenance. This is applicable for a two-state model already I discussed in my last lecture ok.

Now, if you sum up all these duration. So, this T_1 stands for basically the summation of the time for which the component is up plus component was down ok. So, this m_1 is basically representing the duration which this system component was operated satisfactorily or it was in up condition ok.

And similarly we have in different cycle different values of m ; this duration may change for example, from here to here you can see duration has changed and then further it has change that it has increased and so on ok. Now, if you take this m values and if you take the average of that basically representing this mean time to failure that is MTTF which is explained here.

Similarly this mean time to repair if you take this r values and take the average of this then whatever you will get that will represent this mean time to repair and this summation of this mean time to failure and mean time to repair will give you mean time between failures that is MTBF and also it gives an average time or mean cycle time ok.

So, mean cycle time is basically represented as here capital T bar means it is a mean value. Similarly, here this m bar means it is the mean value of all m . Similarly, this r bar represents a mean value of all r ok, r_1 , r_2 , r_3 and, whatever r is there for a overall these cycles ok. Now, we can represent this mean cycle time as a function of this failure rate and repair duration similar to this and we get this expression ok.

Now, as you know if we take the reciprocal of this mean cycle time then it will give you mean failure frequency. Frequency as you know it is 1 upon this time period. So, it is 1 upon this T bar this should be T bar and, this expression for f bar is in terms of this or as a function of λ and μ is given at this expression; it is simply the reciprocal of 1 upon T bar.

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Availability and Unavailability

- In two-state model, it can be assumed that the component is either up (i.e., healthy condition) or down (i.e., unavailable for service). Therefore, it can be shown that:

$$A + U = 1$$

where,
A is the availability of component, i.e., the fraction of time component is up/healthy
A = \bar{U} is the unavailability of component, i.e., the fraction of time component is down

The slide features a green background with a red header bar containing the number '49'. The title 'Availability and Unavailability' is underlined in red. A bullet point explains the two-state model. The equation $A + U = 1$ is enclosed in a red box with arrows pointing to 'A' and 'U'. Below the equation, the definitions of A and U are provided, with the second line $A = \bar{U}$ also underlined in red.

Now, we will also discuss about two important aspects; one is called availability another is unavailability of a particular component ok. Now, which type of component will have some period of availability and some period of unavailability? Of course, those components which are repairable; which are repairable because as you know in power system or power distribution systems we use several components some of them are repairable some of them are non repairable ok.

Now, for repairable components we need maintenance or repair; for non repairable components we need replacement alright. Now, how do you model this availability and unavailability? So, here availability is defined as the fraction of time the component is up or healthy ok. So, availability is defined as the fraction of time any component is up or healthy ok.

And unavailability which is simply that complement of this availability which; obviously, represents the fraction of time the component is in down or under repair ok. So, here availability is fraction of time the component is in healthy condition or operating satisfactorily and unavailability is the fraction of time the component is down.

Since both are fraction; that means their values will lie in between 0 to 1; so if you sum up these two component; one is fraction of time this component was available and fraction of time the component was unavailable this will represent 1 ok. So, here capital A is representing this availability of any component and capital U is representing

unavailability of a particular component ok. And as you know component either would be available or would be unavailable ok.

So, they have this type of binary relationship. So, either any component can be operational can be at operational mode or under repair ok, there is nothing in between that. So, this is called two state model where we have two states of a particular component one is up state another is down state.

Up state is also called as healthy state and down state is also called as repair state ok. Alright, now as I said it can be in two-state model or an assumption is that a component is either up or down ok. So, up means it is at healthy condition or it is available for operation; down means it is under repair or it is unavailable for operation ok. So, you can understand this availability and unavailability both are complement to each other; that means, one system or one component would be either available or unavailable ok.

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50 Availability and Unavailability

- Therefore, on the average, as time t goes to infinity, it can be shown that the availability is:

$$A \triangleq \frac{\bar{m}}{\bar{T}} = \frac{MTTF}{MTBF}$$

or

$$A \triangleq \frac{\bar{m}}{\bar{m} + \bar{r}} = \frac{MTTF}{MTTF + MTTR}$$

- For constant failure rate and repair rate,

$$A = \frac{\mu}{\lambda + \mu}$$

Handwritten notes: $\bar{m} = \frac{1}{\lambda}$, $\bar{r} = \frac{1}{\mu}$, and "For constant failure rate or repair rate" with an arrow pointing to the final formula.

Now, we can represent this availability function as a function of this mean time to failure and mean time to repair ok. So, for a two-state model you can see for example, here. So, during this period this system was available. So, these are the time periods for which the systems are available. Similarly, these are the periods for which the systems were unavailable.

So, availability period is function of this \bar{m} and unavailability period is function of \bar{r} ok. So, we can represent this availability function which is equivalent to mean value of \bar{m} or mean time to fault or mean time to failure divided by this mean time cycle which is called as MTBF ok. Similarly, this mean time cycle we know it is summation of mean time to failure plus mean time to repair like this and we can represent this availability in this form.

Now, we can replace this \bar{m} by $1/\lambda$ that is failure rate and \bar{r} by $1/\mu$ that is repair rate. If you replace this in this equation this will give you this expression that is availability is equal to μ divided by $\lambda + \mu$. So, this equation is applicable when a system will have constant failure rate or repair rate.

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Availability and Unavailability

- The unavailability can be expressed as:

$$U \triangleq 1 - A = 1 - \frac{\bar{m}}{\bar{m} + \bar{r}}$$

$$U = \frac{\bar{r}}{\bar{r} + \bar{m}} = \frac{MTTR}{MTTF + MTTR}$$
- For constant failure rate and repair rate,

$$U = \frac{\lambda}{\lambda + \mu}$$

$\bar{r} = \frac{1}{\mu}$
 $\bar{m} = \frac{1}{\lambda}$

So, once you get this availability as we know the unavailability is 1 minus this availability function. So, unavailability represents the fraction of time the component will be unavailable so which is equal to 1 minus A. So, this is you can put simply that A value is \bar{m} divided by \bar{m} plus \bar{r} . So, which will give you this value and this is nothing but mean time to repair divided by mean cycle time ok.

And similarly represent this \bar{r} by $1/\mu$ that is repair rate and \bar{m} by $1/\lambda$ that is failure rate. So, which will lead to this equation that unavailability is equal to λ divided by $\lambda + \mu$, and that is also applicable for constant failure rate

and repair rate; that means, a component is having with constant failure rate and repair rate ok.

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Reliability of Unreparable components in series

Two independent components are connected in series. Therefore, the whole system will successfully operate (or remains healthy) if both components remain healthy, i.e., without a failure.

Reliability of the whole system

$$R_{sys} = P[E_1 \cap E_2]$$

$$R_{sys} = P(E_1)P(E_2) = R_1 R_2$$

$$R_{sys} = \prod_{i=1}^n R_i$$

Where
 E_i is the event that component i (or subsystem i) operates successfully
 $R_i = P(E_i)$ is the reliability of component i (or subsystem i)
 R_{sys} is the reliability of system (or system reliability index)

Handwritten notes on the slide include: $R_1 = P(E_1)$, $R_2 = P(E_2)$, and $R_{sys} = R_1 R_2$. The diagram shows two boxes labeled 'Component 1' and 'Component 2' connected in series. Component 1 contains the text 'm1, r1, R1, Q1' and Component 2 contains 'm2, r2, R2, Q2'. Arrows indicate the flow from Component 1 to Component 2, and the entire system is labeled 'System'.

Now, here we will make some case studies first of all this is the first case 1. So, we will do some case studies here at this point number 1 is, suppose we have a number of unreparable components in series. What do you mean by unreparable components? Unreparable components mean those components which are which cannot be repaired or which need to be replaced if they suffer from failure ok.

Now, we will first analyze for a system having two components this is component 1 and this is component 2 ok. So, this m_1 and r_1 represent its mean time to failure and mean time to repair ok. Similarly, m_2 and r_2 represents its mean time to failure and mean time to repair ok.

Now, since these components are not repairable so, r_1 will not exist so they should be replaced. So, there are many types of equipment for example, these fuses are not repairable items. So, if it is blown out then, obviously, we need to replace the particular fuse ok. Similarly, we have many components which are not repairable ok.

Now, for those equipment let us consider that this R_{sys} represent that reliability of the system so, R_{sys} basically represent the reliability of the whole system. Now, what is

whole system? We have two components which creates a whole system. So, this makes a system; in the system we have two components which are connected in series ok.

Now, we need to determine that what would be the reliability of the whole system. In order to know that we need to know what is the reliability of the individual system. So, let us consider the reliability of this component 1 is basically R_1 and reliability of component 2 is basically R_2 . So, these two are reliability of components 1 and 2.

Again, what is the definition of reliability that you need to recall my previous lecture. Reliability is basically a function or a probability which represents a component will not fail so it is the probability not to fail. So, you can go back and check my previous day lecture. So, this reliability is basically probability not to fail ok.

Now, if we have two components which are in series and if we consider that E is basically representing the event that the component i operate successfully; that means, that component i will be at healthy condition or will be up ok. Now, as you know for a series system overall system will not fail if both the systems are in healthy condition ok.

So, for a series system if we have two or multiple units or multiple components are in series then; obviously, you can understand from your general knowledge that if any of the components fail the overall system will fail ok. Now, what is the condition that the whole system will operate at healthy condition? The condition is that each and every component of the whole system should operate at healthy condition ok.

So, here E_1 and E_2 basically represent the event that the component 1 and 2 operates at healthy condition ok. And this P is representing this probability and this is basically intersection as you know. So, if E_1 intersects this E_2 then only you know that is basically the overall the probability of the overall system not to fail or it is the probability of the overall system to operate at healthy condition or at up condition ok.

So, in the probability theory the intersection of these two events can be replaced by this multiplication of individual probability that is $P(E_1)$ multiplied by $P(E_2)$. let us consider $P(E_1)$ basically represent R_1 that is probability of this component 1 to operate at healthy condition and $P(E_2)$ is basically represent by this function R_2 ok.

Where you know R_2 represents the probability of component 2 to operate at healthy condition. So, if we replace these two so you will get R_{sys} is equal to nothing but R_1 multiplied by R_2 ok. So, we got a product rule in the determination of the reliability of the overall system ok.

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53 Reliability of Unrepairable components in series

For a series system with n independent components, the generalized expression for the system reliability can be written as:

$$R_{sys} = R_1 R_2 \dots R_n$$

$$R_{sys} = \prod_{i=1}^n R_i$$

Note that, this is the product rule or the chain rule of reliability. System reliability will always be less than or equal to the least-reliable component, i.e.,

$$R_{sys} \leq \min\{R_i\}$$

Handwritten notes on the slide:

- $R_{sys} = R_1 R_2$
- $R_{sp} = R_1 R_2 R_3$
- $R_{sys} = R_1 R_2 \dots R_n$

So, if we have similar kind of n independent components which are in series, how to determine the system reliability? So, in my last slide we got that for two components the overall reliability of the system; two components are in series of course. So, overall reliability of the system is of course, R_1 multiplied R_2 . So, if we have 3 components it will be R_{sys} is equal to $R_1 R_2$ multiplied by R_3 and so on.

So, if we have n number of system the overall reliability of the system will be R_{sys} is equal to $R_1 R_2 \dots R_n$. So, which is represented by this product rule that is product of R_i ok. Now this product rule or chain rule of reliability is applicable only for when we have n number of components which are connected in series and they are not repairable ok.

And of course, since they represent this probability; they are fraction and that is why this overall system reliability is less than equal to minimum value of this R_i ok. So, this is also explained with further example in one of my slides.

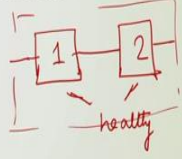
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54 *Case 2:* Reliability of reparable components in series

If two independent and reparable components are in series, the availability or the steady-state probability of success (i.e., operation) of the system can be expressed as:

$$A_{sys} = A_1 A_2$$

where,
 A_{sys} is the availability of system
 A_1 is the availability of component 1
 A_2 is the availability of component 2



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graph LR; 1[1] --> 2[2];
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Now, we have case 2, 2nd case. When we have reparable components which are in series when we have 2 or more number of components which are reparable and they are connected in series. So, what would be the reliability or how do you analyze or assess the reliability of the system ok?

Now, for two independent we will of course, here study for two components and if you know that what should be this reliability function for two components system which are connected in series and they are reparable then you will be; obviously, understand how would be the generalized expression for reliability for such kind of system having n number of components ok.

Now, we will study with 2 independent and reparable components are in series. Now, here we will try to find out the availability of the system which is representing the steady state probability of success or the reliability or it is the probability of having the system in operation or in healthy condition ok.

So, here A_{sys} is basically representing the availability of overall system, A_1 is basically representing this availability of this component 1 and A_2 is representing availability of the component 2 ok. Now, as you know for two component systems suppose this is component 1 and this is component 2. We will have the overall system available or in operational when both the components are in operational ok.

So, for more components are in series for series connection when a particular unit consisting of n number of components would be operated at healthy condition when all the components of the system are in healthy condition; so both the components are to be healthy then only the system would be healthy. So, the availability of the whole system is equal to A 1 multiplied by A 2 that is availability of the component 1 and availability of the component 2 alright.

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55 Reliability of repairable components in series

Since we know that, $A_1 = \frac{\bar{m}_1}{\bar{r}_1 + \bar{m}_1}$ and $A_2 = \frac{\bar{m}_2}{\bar{r}_2 + \bar{m}_2} = \frac{MTTF}{MTTF + MTR}$

We can write, $A_{sys} = A_1 A_2 = \left(\frac{\bar{m}_1}{\bar{r}_1 + \bar{m}_1} \right) \left(\frac{\bar{m}_2}{\bar{r}_2 + \bar{m}_2} \right)$

Where

- \bar{m}_1 is the mean time to failure of component 1 ✓
- \bar{m}_2 is the mean time to failure of component 2 ✓
- \bar{m}_{sys} is the mean time to failure of system ✓
- \bar{r}_1 is the mean time to repair of component 1 ✓
- \bar{r}_2 is the mean time to repair of component 2 ✓
- \bar{r}_{sys} is the mean time to repair of system ✓

fraction of time the component is in healthy condition

'-' : mean

Now, let us consider that m 1 is basically mean time to failure of component 1 and m 2 is basically mean time to failure of component 2. Similarly, r 1 bar see this bar represent this mean time so this bar represents mean value ok. Similarly, r bar is representing that mean time to repair for component 1 and r 2 bar is representing mean time to repair for component 2.

And this m sys bar and r sys bar represent the mean time to failure for the overall system and mean time to repair for the overall system which consist of this component 1 and component 2 connected in series ok. Now, as we have seen the definition availability is the fraction of time this component 1 will be in healthy condition.

So, A 1 will be presenting this m 1 divided by r 1 bar plus m 1 bar. So, this will represent the fraction of time the component 1 is in healthy condition ok. Similarly A 2 is representing the fraction of time the component 2 is in healthy condition which is equal

to m_2 bar divided by r_2 bar plus m_2 bar which is nothing but the ratio of MTTF divided by MTTF plus MTTR ok. So, which already we have seen.

So, the availability of the system which is product of this A_1 and A_2 we can get; we can get the expression for that is equal to this m_1 bar divided by r_1 plus m_1 bar multiplied by m_2 bar divided by r_2 bar plus m_2 bar ok.

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56 Reliability of repairable components in series

■ The average frequency of the system failure is the sum of the average frequency of component-1 failing, given that component 2 is healthy, plus the average frequency of component 2 failing while component 1 is healthy. Thus,

$$\bar{f}_{sys} = A_2 \bar{f}_1 + A_1 \bar{f}_2$$

where, \bar{f}_{sys} is the average frequency of system failure
 \bar{f}_i is the average frequency of failure of component i
 A_i is the availability of component i

Handwritten notes and diagrams:
 - A logic tree diagram showing two paths to "failure of the system".
 - Path 1: "Comp. 1: healthy" (circled) leading to "Comp. 2: Under repair" (circled).
 - Path 2: "Comp. 1: Under repair" (circled) leading to "Comp. 2: healthy" (circled).
 - Both paths lead to a box labeled "failure of the system".
 - Handwritten calculations: $\bar{f}_1 = \frac{1}{m_1 + r_1} = \frac{1}{T_1}$ and $\bar{f}_2 = \frac{1}{m_2 + r_2} = \frac{1}{T_2}$.

Now, we will try to determine the average frequency of the system failure. This is an important concept that one should understand; the average frequency of the system failure is the sum of the average frequency of the component 1 failing given that component 2 is in healthy condition, plus average frequency of component 2 failing while component 1 is healthy condition.

So, there are two conditions one is, component 1 is healthy and component 2 is under repair. And there is another condition that component 1 is under repair and component 2 is at healthy. So, both will drive to this failure of the system; failure of the system assuming that we ignore this simultaneous failure of both the components which probability would be of course, less ok.

So, this overall system will fail when this component was in component 1 is in healthy condition and component 2 is under repair or it is at faulty condition and second case is when component 1 is under repair and component 2 is operated at healthy condition ok.

So, overall this frequency of the failure of the system is basically as you know representing that availability of this component 2 multiplied by the failure frequency of the component 1.

So, this corresponds to this case where your component 2 is in healthy condition and component 1 is under repair. Similarly, this is the case where component 1 is at healthy condition and component 2 is under repair; So, this basically gives you the frequency of this particular case.

And if you sum up these two then we will get the overall or average frequency of the system failure ok. Now, A_2 is basically the fraction of time this component 2 is available and during this period if you multiply this failure frequency of component 1, you will get failure frequency for this particular condition that this component 2.

This basically represents availability of this component 1 and this failure of this component 1. If you multiply these two this correspond to this condition when component 1 is in healthy and component 2 will be under repair and their summation is basically representing the total or average frequency of the system failure ok.

So, once we got that we know these expressions for A_2 from the last slide that is this and, we got the expression for A_1 , similarly $f_1 f_2$ expressions we can also get because they are frequencies. So, f_1 will be equal to $\frac{1}{m_1 + r_1}$. So, which is $\frac{1}{T_1}$ which is representing the time cycle for component 1; so to this f_2 will be equal to $\frac{1}{T_2}$ which is equal to $\frac{1}{m_2 + r_2}$.

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57 Reliability of repairable components in series

Since we know that, $\bar{f}_i = \frac{1}{\bar{m}_i + \bar{r}_i}$ and $A_i = \frac{\bar{m}_i}{\bar{r}_i + \bar{m}_i}$

We can write,

$$\bar{f}_{sys} = \frac{1}{\bar{m}_1 + \bar{r}_1} \times \frac{\bar{m}_2}{\bar{m}_2 + \bar{r}_2} \times \frac{1}{\bar{m}_2 + \bar{r}_2} \times \frac{\bar{m}_1}{\bar{m}_1 + \bar{r}_1} = \bar{m}_{sys} \bar{f}_{sys}$$

Thus, the mean time to failure for a given series system with two components can be expressed as

$$\bar{m}_{sys} = \frac{1}{1/\bar{m}_1 + 1/\bar{m}_2}$$

\bar{m}_{sys} : MTF for whole system
 \bar{r}_{sys} : MTTR for whole system

mean cycle time

$A_{sys} = \frac{\bar{m}_{sys}}{\bar{m}_{sys} + \bar{r}_{sys}}$

$U_{sp} = \frac{\bar{r}_{sys}}{\bar{m}_{sys} + \bar{r}_{sys}}$

Now, once you know that you put these values to this expression and we will get this expression ok. We will get this expression where this is basically \bar{f}_1 and this is basically A_2 that is availability of the component 2; this is basically \bar{f}_2 and this is basically your A_1 .

So, we know that sys is basically $A_1 \bar{f}_2$ plus $A_2 \bar{f}_1$ which we got from the last slide and we put these values ok. Now, we also know the availability of the system; availability of the system is basically equal to \bar{m}_{sys} divided by \bar{m}_{sys} plus \bar{r}_{sys} where \bar{m}_{sys} is representing the mean time to failure of the overall system and \bar{r}_{sys} is representing the mean time to repair for the overall system.

So, \bar{m}_{sys} is basically mean time to failure for whole system ok. Similarly, \bar{r}_{sys} is mean time to repair for whole system ok. So, this is nothing but equal to 1 upon T_{sys} that is we can write \bar{m}_{sys} divided by capital T_{sys} , where this T_{sys} is representing mean cycle time; ok.

So, we can also write it as equal to \bar{m}_{sys} multiplied by \bar{f}_{sys} which is represented over there alright. Now, we have already seen the expression of A_{sys} we got by multiplying this availability 1 and availability 2 that is this equation, and we get this \bar{f}_{sys} this equation; So, if we put this value of \bar{f}_{sys} at this expression, we will get this expression for availability of the overall system.

Now, we will equate both the equations one is this by putting this value of expression for \bar{m}_{sys} at this particular equation and left hand side we will equate with this equations ok. So, if you do this then you will get the expression for mean time to failure of the overall system as a function of \bar{m}_1 and \bar{m}_2 which are mean time to failure of component 1 and mean time to failure of component 2 alright.

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Reliability of repairable components in series

- Hence, the mean time to failure of a given series system with n components can be expressed as:

$$\bar{m}_{sys} = \frac{1}{1/\bar{m}_1 + 1/\bar{m}_2 + \dots + 1/\bar{m}_n} = \frac{1}{\lambda_1 + \lambda_2 + \dots + \lambda_n}$$

$\lambda_1 + \lambda_2 + \dots + \lambda_n = \frac{1}{\bar{m}_{sys}}$
- Hence, the mean time to failure of a given series system with n components can be expressed as:

$$\lambda_{sys} = \lambda_1 + \lambda_2 + \lambda_3 + \dots + \lambda_n$$
- Similarly, the mean time to repair for an n-component series system is:

$$\bar{r}_{sys} = \frac{\lambda_1 \bar{r}_1 + \lambda_2 \bar{r}_2 + \lambda_3 \bar{r}_3 + \dots + \lambda_n \bar{r}_n}{\lambda_{sys}}$$

Now, similarly if we have n number of components in series which are also repairable then the mean time to failure that is MTTF of the overall system is equal to $1/\bar{m}_1$ plus $1/\bar{m}_2$ and so on ok. Now, as we know $1/\bar{m}_1$ is basically λ_1 where we assume that the component 1 is having a constant failure rate. So, as the other components; that means, with the assumption that each of the components are having constant failure rate respectively.

So, we can replace this $1/\bar{m}$ by λ_1 and also λ_2 λ_3 . So, this will lead to have this equation as equal to $\lambda_1 + \lambda_2 + \dots + \lambda_n$ ok. And that is representing $1/\bar{m}$ by that is basically representing this mean time to failure. Now, we can alternatively write it as summation of this $\lambda_1 + \lambda_2 + \dots + \lambda_n$ will be equal to $1/\bar{m}_{sys}$ where this \bar{m}_{sys} represents the mean time to failure for the overall systems; so which is nothing but λ_{sys} ok.

So, here λ_{sys} is the failure rate of the overall system. Now, at this point we got this relationship that failure rate of the overall system is equal to sum of the individual

failure rate of all components when a system is having n number of repairable components are in series ok.

So, if you know that there is a system which is having n number of components which are in series and all the components are repairable then you can find out the failure rate of the whole system simply by summing up the individual failure rate of the components ok. Similarly, this mean time to repair that is MTTR can be obtained as this ok. So, this you can get how to get this? I will give some hint.

So, this r_{sys} is basically representing mean time to repair for a system having n number of components which are connected in series, and all the components are repairable ok. So, for that mean time to repair you can find out r_{sys} with this expression. Now how to find this? So, in order to find this let us go back to this expression. So, this is basically availability of the system; now this is the expression of the availability of the system.

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55 Reliability of repairable components in series

Since we know that, $A_1 = \frac{\bar{m}_1}{r_1 + \bar{m}_1}$ and $A_2 = \frac{\bar{m}_2}{r_2 + \bar{m}_2} = \frac{MTTF}{MTTF + MTTR}$

We can write, $A_{sys} = A_1 A_2 = \left(\frac{\bar{m}_1}{r_1 + \bar{m}_1} \right) \left(\frac{\bar{m}_2}{r_2 + \bar{m}_2} \right)$

Where

- \bar{m}_1 is the mean time to failure of component 1 ✓
- \bar{m}_2 is the mean time to failure of component 2 ✓
- \bar{m}_{sys} is the mean time to failure of system ✓
- r_1 is the mean time to repair of component 1 ✓
- r_2 is the mean time to repair of component 2 ✓
- r_{sys} is the mean time to repair of system ✓

Unavailability of the whole system

$$U_{sys} = 1 - A_{sys}$$

$$= 1 - \frac{\bar{m}_1 \bar{m}_2}{(\bar{m}_1 + r_1)(\bar{m}_2 + r_2)}$$

fraction of time the component is in healthy condition

Now, for that system what would be the unavailability function? So, if unavailability of the whole system is represented by U_{sys} then as we know U_{sys} is equal to 1 minus A_{sys} ok. So, as we know that A_{sys} is equal to this so we can write it as U_{sys} is equal to 1 minus $\bar{m}_1 \bar{m}_2$ divided by $(\bar{m}_1 + r_1)(\bar{m}_2 + r_2)$ ok.

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$$U_{sys} = 1 - \frac{\bar{m}_1 \bar{m}_2}{(\bar{m}_1 + \bar{r}_1)(\bar{m}_2 + \bar{r}_2)}$$

$$= \frac{\bar{m}_1 \bar{m}_2 + \bar{m}_1 \bar{r}_2 + \bar{m}_2 \bar{r}_1 + \bar{r}_1 \bar{r}_2 - \bar{m}_1 \bar{m}_2}{(\bar{m}_1 + \bar{r}_1)(\bar{m}_2 + \bar{r}_2)}$$

$$\bar{r}_{sys} \bar{f}_{sys} = \frac{\bar{m}_1 + \bar{m}_2}{(\bar{m}_1 + \bar{r}_1)(\bar{m}_2 + \bar{r}_2)}$$

$$\Rightarrow \bar{r}_{sys} \left[\frac{\bar{m}_1 + \bar{m}_2}{(\bar{m}_1 + \bar{r}_1)(\bar{m}_2 + \bar{r}_2)} \right] = \frac{\bar{m}_1 \bar{r}_2 + \bar{m}_2 \bar{r}_1 + \bar{r}_1 \bar{r}_2}{(\bar{m}_1 + \bar{r}_1)(\bar{m}_2 + \bar{r}_2)}$$

$$\Rightarrow \bar{r}_{sys} = \frac{\bar{r}_2 \times \frac{1}{\lambda_1} + \bar{r}_1 \times \frac{1}{\lambda_2} + \bar{r}_1 \bar{r}_2}{\frac{1}{\lambda_1} + \frac{1}{\lambda_2}} = \frac{\bar{r}_1 \lambda_1 + \bar{r}_2 \lambda_2}{\lambda_1 + \lambda_2}$$

$\left[\bar{m}_1 = \frac{1}{\lambda_1}, \bar{m}_2 = \frac{1}{\lambda_2} \right]$

So, we got this, now we will write it here that unavailability of the system is equal to 1 minus availability that is $m_1 \text{ bar } m_2 \text{ bar}$ divided by $m_1 \text{ bar plus } m_2 \text{ bar}$ multiplied by $r_1 \text{ bar plus } r_2 \text{ bar}$ alright. So, this we can further analyze so if we simplify this then we will get $m_1 \text{ bar plus } r_1 \text{ bar } m_2 \text{ bar plus } r_2 \text{ bar}$ and here we will get $m_1 \text{ bar } r_2$ and $m_2 \text{ bar } r_1$ plus $r_1 \text{ bar } r_2$ minus $m_1 \text{ bar } m_2$.

So, this will get cancelled out ok. So, what we will get? We will get $m_1 \text{ bar } r_2 \text{ bar plus } m_2 \text{ bar } r_1 \text{ plus } r_1 \text{ bar } r_2$ divided by $m_1 \text{ bar plus } r_1 \text{ bar } m_2 \text{ bar plus } r_2 \text{ bar}$ alright. So, this is the expression for unavailability of the system. Now, similar to this previous one, you know that, this is the failure frequency and availability period basically m_{sys} by this.

So, unavailability of the system will be equal to U_{sys} is equal to $r_{sys} \text{ bar}$ divided by $m_{sys} \text{ plus } r_{sys}$. So, which will give you $r_{sys} \text{ bar}$ multiplied by $f_{sys} \text{ bar}$ ok. So, we can write here U_{sys} is equal to $r_{sys} \text{ bar}$ multiplied by $f_{sys} \text{ bar}$ ok where we know the expression for $f_{sys} \text{ bar}$; so this is given here.

So, we just replace this expression as $r_{sys} \text{ bar}$ multiplied by m_2 divided by this and m_1 divided by this which will lead to $m_1 \text{ plus } m_2$ divided by these two unit. So, you can write it as $m_1 \text{ plus } m_2$ divided by $m_1 \text{ plus } r_1$ multiplied by $m_2 \text{ plus } r_2$ ok. So, this equates with this equations you can see the denominator of both the sides are same.

So, one can replace it. So, we can write it as r_{sys} is equal to $m_1 \bar{r}_2$ plus $m_2 \bar{r}_1$ plus $r_1 r_2$ divided by m_1 plus m_2 ok. Now, we know that $m_1 \bar{r}_1$ is equal to 1 upon λ_1 which is representing the constant failure rate of this component 1 and $m_2 \bar{r}_2$ is equal to 1 by λ_2 .

So, if you put this here then what you will get, r_2 multiplied by 1 by λ_1 plus r_1 multiplied by 1 by λ_2 plus $r_1 r_2$ divided by 1 by λ_1 plus 1 by λ_2 which will give you $r_1 \bar{r}_2 \lambda_1$ plus $r_2 \bar{r}_1 \lambda_2$ plus $r_1 r_2 \lambda_1 \lambda_2$ divided by λ_1 plus λ_2 . Now, this component which is multiplication of $r_1 r_2 \lambda_1 \lambda_2$; when you have this multiplication of λ with r , since all these are fraction, and if you multiply these four fractions it will lead to almost negligible values. So, you can ignore it.

If we ignore we get this r_{sys} approximately equal to $r_1 \bar{r}_2 \lambda_1$ plus $r_2 \bar{r}_1 \lambda_2$ divided by λ_1 plus λ_2 . So, this gives you this last equation that is this, and for n number of components of course. So, this gives you approximately equal to summation of $\lambda_i r_i$ divided by summation of λ_i where i is varying from 1 to n if you have n number of components.

So, this gives you r_{sys} which is value of mean time to repair MTTR. So, this basically gives you MTTR of the overall system. So, we can find out how would be the MTTR of the overall system.

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Cont 3:

Reliability of unrepairable components in parallel

** Unreliability function will follow product rule*

- Figure shows a block diagram for a system that has two independent components connected in parallel.
- Therefore, to have the system fail and not be able to perform its desired function, both components must fail simultaneously.
- Thus, the system unreliability is

$$Q_{sys} = P[\bar{E}_1 \cap \bar{E}_2] \quad Q_{sys} = P(\bar{E}_1)P(\bar{E}_2)$$

Where

- \bar{E}_i is the event that component i fails
- $Q_i = P(\bar{E}_i)$ is the unreliability of component i
- Q_{sys} is the unreliability of system (or system unreliability index)

$$= Q_1 Q_2 = (1-R_1)(1-R_2)$$

$$Q_{sys} = \prod_{i=1}^2 (1 - R_i)$$

Now, this is our case 3 where we have unrepairable components are in parallel ok. So, previously we got two cases we studied two cases; case 1 was when we have n number of components are in series, and they are not repairable. Case 2 is when we have n number of components they are in series and they are repairable ok.

Now, here we have in case 3 we have n number of components they are in parallel and they are not repairable ok. So, two components which are in parallel and they are not repairable. So, similar to this the first case we need to determine the reliability of the system.

Now, when we have a parallel system with two or more number of components then the overall system will fail when all the components simultaneously fail ok. So, that is the general knowledge that we have if we have you know parallel system having n number of components then the overall system will fail when all the components simultaneously fail ok. So, here the failure function or unreliability function will follow the product rule ok.

So, the system unreliability is basically represented by probability of this event had \bar{E}_1 ; \bar{E}_1 complement basically represents the event that component 1 fails and \bar{E}_2 basically represent an events when events for component 2 fails and their intersection will give you the unreliability function of the system ok. So, Q_{sys} is equal to $P(\bar{E}_1 \cap \bar{E}_2)$ ok.

So, $P(\bar{E}_1)$ complement we can represent it as Q_1 and $P(\bar{E}_2)$ represent by Q_2 where, Q_1 is basically unreliability function of component 1 and Q_2 is unreliability function of component 2, and we can understand that relationship of this unreliability and reliability. So, Q_1 can be replaced by $1 - R_1$, and Q_2 can be replaced by $1 - R_2$ alright.

So, here as you know this unreliability function they will follow this product rule. So, I can note down here so in this particular case unreliability function will follow product rule; we will follow the product rule ok. So, that is why this overall unreliability of the overall system will be equal to product of the unreliability function of each and every component ok, which is equal to $1 - R_1 - R_2$ ok.

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61 Reliability of unrepairable components in parallel

For m independent components, the system reliability expression is:

$$\begin{aligned} R_{sys} &= 1 - Q_{sys} \\ &= 1 - [Q_1 Q_2 Q_3 \dots Q_m] = 1 - \prod_{i=1}^m Q_i \\ &= 1 - [(1 - R_1)(1 - R_2)(1 - R_3) \dots (1 - R_m)] \end{aligned}$$

So, overall system reliability will be equal to 1 minus this Q_{sys} where Q_{sys} is the unreliability function of the system. So, which is equal to 1 minus Q_{sys} which will follow this product rule that is Q_1, Q_2, Q_3 up to Q_m . Where we assume that we have m number of independent components are in parallel so this will give you this product of this Q_i where i value vary from 1 to m ok.

Now, in terms of reliability function also we can find out this is equal to 1 minus this Q_1 is replaced by 1 minus R_1 Q_2 is replaced by 1 minus R_2 Q_3 is replaced by 1 minus R_3 and so on ok. So, we can find out the overall reliability function like this ok.

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Case 4: Reliability of repairable components in parallel

- Consider a parallel system with two independent and repairable components.
- Therefore, the unavailability or the steady-state probability of failure of the system can be expressed as:

$$U_{sys} = U_1 U_2$$

System will be unavailable when both the components are unavailable

where, $U_1 = 1 - A_1 = \frac{\lambda_1 \bar{r}_1}{1 + \lambda_1 \bar{r}_1}$ $U_2 = 1 - A_2 = \frac{\lambda_2 \bar{r}_2}{1 + \lambda_2 \bar{r}_2}$

$A_1 = \frac{m_1}{m_1 + \bar{r}_1} = \frac{\lambda_1 \bar{r}_1}{1 + \lambda_1 \bar{r}_1}$

$$U_{sys} = \left(\frac{\lambda_1 \bar{r}_1}{1 + \lambda_1 \bar{r}_1} \right) \left(\frac{\lambda_2 \bar{r}_2}{1 + \lambda_2 \bar{r}_2} \right)$$

Now, we will have this case study that is case 4, where we have m number of components or we have a number of components which are repairable individual components, all components are repairable and they are in parallel ok.

And we need to find out or need to assess the reliability of the overall system. Now, here the difference is that we have repairable components are in parallel. Now, previously we have seen that when we had n number of components which are connected in series and they are repairable, the availability of the overall system follows the product rule.

Now, in the last case we have seen that when we have m number of components which are in parallel and they follow this product rule of the unreliability function. So, similarly here the unavailability of the overall system which also represents the probability of the failure of the system will follow this product rule ok.

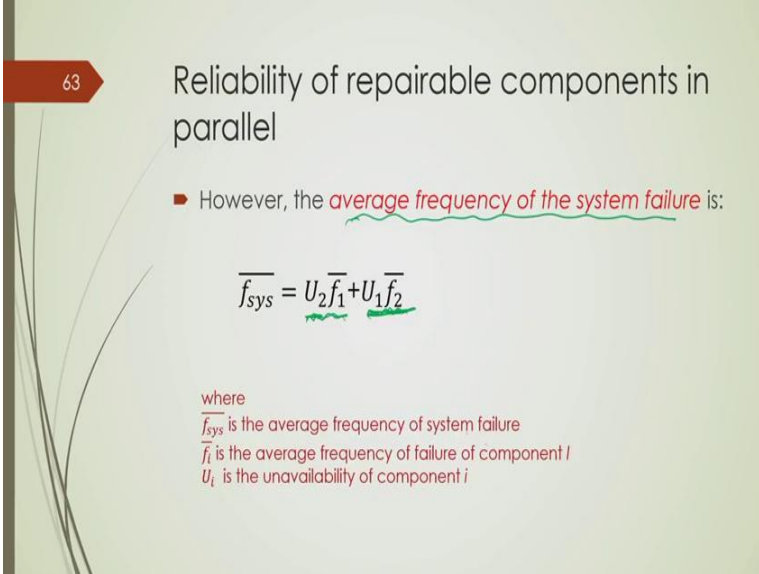
That means, the system will be unavailable when both the components, when we have two independent components are in parallel when both the components are unavailable ok. So, this basically represents that system will be unavailable when both the components are unavailable ok.

Now, we know that U_1 is basically representing that 1 minus A_1 that is availability of the one and we know this A_1 is basically equal to m_1 divide m_1 bar plus divided by m_1 bar plus r_1 bar. Now, m_1 bar, we can replace by λ_1 so this is equal to λ_1

plus \bar{r}_1 so which is basically representing this equal to 1 divided by 1 plus $\lambda_1 \bar{r}_1$.

So, if we take you know $1 - A_1$ which will give you $\lambda_1 \bar{r}_1$ multiplied by \bar{r}_1 divided by 1 plus $\lambda_1 \bar{r}_1$ which is the unavailability of the component 1. Similarly, unavailability of the component 2 we can get like this and the unavailability of the system will be the product of these two unavailability of component 1 and unavailability of the component 2.

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63 Reliability of repairable components in parallel

However, the average frequency of the system failure is:

$$\bar{f}_{sys} = U_2 \bar{f}_1 + U_1 \bar{f}_2$$

where
 \bar{f}_{sys} is the average frequency of system failure
 \bar{f}_i is the average frequency of failure of component i
 U_i is the unavailability of component i

Now, similar to previous case 2, we can find out this average frequency of the system failure. So, when the system will fail; when one is component 2 is unavailable and the frequency failure of this component 1, and when the component 1 was unavailable and the frequency of failure of component 2. So, previously it was the availability and here we have unavailable multiplied by the frequency of the failure of individual component.

So, this will lead to the case when component 2 was unavailable and failure frequency of component 1 and this will lead to the second component this will lead to the case where component 1 was unavailable and multiplied by the frequency of the failure of the component 2. Now, we got this U_1 and U_2 expressions from here and simply we will put it, and we know expressions for f_1 and f_2 as well.

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64 Reliability of repairable components in parallel

- Since, $\bar{f}_1 = \frac{\lambda_1}{1 + \lambda_1 \bar{r}_1}$ $\bar{f}_2 = \frac{\lambda_2}{1 + \lambda_2 \bar{r}_2}$
- We get the following expression:

$$\bar{f}_{sys} = \frac{\lambda_1 \lambda_2 (\bar{r}_1 + \bar{r}_2)}{(1 + \lambda_1 \bar{r}_1)(1 + \lambda_2 \bar{r}_2)}$$
- The system unavailability can be expressed as:

$$\checkmark U_{sys} \triangleq \frac{\bar{r}_{sys}}{\bar{T}_{sys}} \quad U_{sys} = \bar{r}_{sys} \bar{f}_{sys} = \bar{r}_{sys} [\quad]$$

So, we get this relationship as \bar{f}_{sys} is equal to this alright. Now as we know this unavailability of the overall system is equal to \bar{r}_{sys} divided by overall mean time cycle that is \bar{T}_{sys} which is equal to \bar{r}_{sys} multiplied by \bar{f}_{sys} ok. Now we already know the expression of U_{sys} that is this expression; and if we put this expression over here just by replacing this \bar{f}_{sys} bar, then we will get this equation.

So, this \bar{f}_{sys} bar we get from here; and we will put it to here; and this will give you one expression for U_{sys} that is unavailability of the system; and that equation will equate with this equation ok.

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65 Reliability of repairable components in parallel

- The average repair time (or downtime) of the two-component parallel system can be expressed as:

$$\bar{r}_{sys} = \frac{\bar{r}_1 \bar{r}_2}{\bar{r}_1 + \bar{r}_2} = \frac{\bar{r}_1 \bar{r}_2}{\bar{r}_1 + \bar{r}_2} = \text{MTTR of the whole system}$$

The system unavailability can be expressed as

$$U_{sys} \triangleq \frac{\bar{r}_{sys}}{\bar{r}_{sys} + \bar{m}_{sys}}$$

And if you equate then you will get the relationship of R_{sys} as a function of r_1 r_2 bar this is actually r_1 bar r_2 bar divided by r_1 bar plus r_2 bar ok. So, here you get this mean time, so this is basically MTTR of the overall system which is equal to you can see and the numerator, it will follow this pi or product rule.

So, which will be equal to r_i and the denominator will be this summation alright. Now, this needs to be verified whether it works for m number of system, you should verify it and unavailability of the system which can be found out from this.

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$$U_{sys} = \left(\frac{\lambda_1 \bar{r}_1}{1 + \lambda_1 \bar{r}_1} \right) \left(\frac{\lambda_2 \bar{r}_2}{1 + \lambda_2 \bar{r}_2} \right)$$

$$A_{sys} = 1 - \frac{\lambda_1 \bar{r}_1 \lambda_2 \bar{r}_2}{(1 + \lambda_1 \bar{r}_1)(1 + \lambda_2 \bar{r}_2)}$$

$$= \frac{1 + \lambda_1 \bar{r}_1 + \lambda_2 \bar{r}_2 + \lambda_1 \bar{r}_1 \lambda_2 \bar{r}_2}{(1 + \lambda_1 \bar{r}_1)(1 + \lambda_2 \bar{r}_2)}$$

$$\bar{m}_{sys} \bar{f}_{sys} = \frac{1 + \lambda_1 \bar{r}_1 + \lambda_2 \bar{r}_2}{(1 + \lambda_1 \bar{r}_1)(1 + \lambda_2 \bar{r}_2)}$$

$$\Rightarrow \bar{m}_{sys} \left[\frac{\lambda_1 \lambda_2 (\bar{r}_1 + \bar{r}_2)}{(1 + \lambda_1 \bar{r}_1)(1 + \lambda_2 \bar{r}_2)} \right] = \frac{1 + \lambda_1 \bar{r}_1 + \lambda_2 \bar{r}_2}{\lambda_1 \lambda_2 (\bar{r}_1 + \bar{r}_2)}$$

And this average time to failure, once you get similarly m_{sys} bar also you can find out ok. So, how to find out this m_{sys} bar? You can see that unavailability function is given over here that is this. So, if you write it here, unavailability of the system is equal to $\lambda_1 r_1$ bar divided by $1 + \lambda_1 r_1$ multiplied by $\lambda_2 r_2$ bar divided by $1 + \lambda_2 r_2$ bar, so this we got from here ok.

Now, this is basically representing this overall unavailability. So, availability will be equal to that is A_{sys} will be equal to 1 minus this. So, this will be $\lambda_1 r_1$ bar $\lambda_2 r_2$ bar divided by $1 + \lambda_1 r_1$ bar $1 + \lambda_2 r_2$ bar ok. Now, we can simplify it like this which will give you $1 + \lambda_1 r_1$ bar $1 + \lambda_2 r_2$ bar.

So, this and this will cancel out so this will give you $1 + \lambda_1 r_1$ bar plus $\lambda_2 r_2$ bar, in the denominator it will be $1 + \lambda_1 r_1$ bar $1 + \lambda_2 r_2$ bar ok. Now this is what the availability of the system and we know that availability of the system is basically m_{sys} bar multiplied by f_{sys} bar ok.

And we know this expression of f_{sys} from here that it is equal to $\lambda_1 \lambda_2$ multiplied by this. So, once you put it here, this will give you m_{sys} bar, let me check again this f_{sys} bar is equal to λ_1 multiplied by λ_2 , r_1 plus r_2 . And the denominator was $1 + \lambda_1 r_1$ bar and $1 + \lambda_2 r_2$ bar.

So, this if you equate with this expression that this denominators are identical. So, you get this value of m_{sys} bar as $1 + \lambda_1 r_1$ bar plus $\lambda_2 r_2$ bar divided by $\lambda_1 \lambda_2 r_1$ bar plus r_2 ok. So, this is the expression that I have shown in the last slide, this is how to derive this alright.

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Reliability of repairable components in parallel

- The average time to failure (or operation time, or uptime) of the parallel system can be expressed as:
$$\overline{m}_{sys} = \frac{1 + \lambda_1 \overline{r}_1 + \lambda_2 \overline{r}_2}{\lambda_1 \lambda_2 (\overline{r}_1 + \overline{r}_2)}$$
- The failure rate of the parallel system is $\overline{\lambda}_{sys} \triangleq \frac{1}{\overline{m}_{sys}}$

$$\overline{\lambda}_{sys} = \frac{\lambda_1 \lambda_2 (\overline{r}_1 + \overline{r}_2)}{1 + \lambda_1 \overline{r}_1 + \lambda_2 \overline{r}_2}$$

And as we know one upon \overline{m}_{sys} which gives this failure rate of the overall system. So, you can find out this is the failure rate the overall system ok.

So, I will stop today at this point we will continue next lecture.