

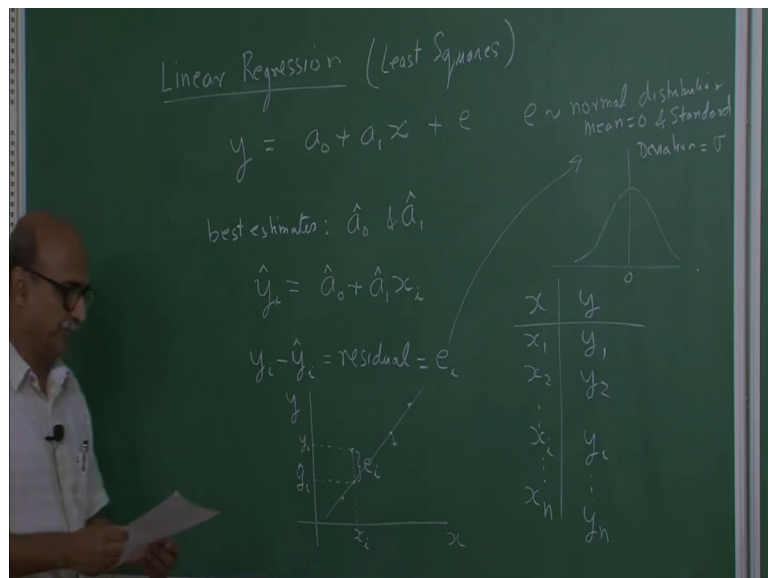
Heat Treatment and Surface Hardening - II
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Lecture – 32

Linear regression (least squares) method to find the value of n and k in Avrami equation

So, in the last lecture, we had we were discussing how to analyze experimental data with respect to the Avrami equation, where we have a set of experimental data points of the phase transformed fraction of the phase transformed as a function of time and based on this data one wants to determine the parameters n and k. For this purpose, we had linearized this equation the Avrami equation and then reduced it to a simple linear equation of the form y equals a_0 plus $a_1 x$, where x was simply log of the time and y was a double log log of minus log of 1 minus the fraction transform.

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So, we transformed the experimental data as well to these quantities that we did in the last lecture then x versus y if you plot it should come as a straight line. Now the objective here is that we want to determine the best values of a_0 and a_1 which best represents a straight line through these set of points x and y .

In order to do this we will use the method of linear regression or it is also called as simply least squares technique and one shall see how that is done. Now in any equation

of this form where experimental data is also involved, there is always a statistical variation of values. So, such an equation is also we add an error term to it, this error is simply a statistical fluctuation of the response y when the independent variable x takes up a certain value this we assume that this error follows a normal distribution the normal distribution is a bell shaped curve with mean of 0 and standard deviation of σ . So, since it is an error term mean is 0. So, the average of all the errors put together should reduced on to 0.

Now, we wish to estimate or the best estimates the best estimates for a_0 and a_1 , I will denote them as \hat{a}_0 and \hat{a}_1 once these best estimates have been made then the predicted value of y from these estimates we will call that as \hat{y} which is equal to $\hat{a}_0 + \hat{a}_1 x$. Now if this is the i th value of the independent variable like x_i then this is the i th value response. So, I have a set of data here x and y . So, I have x_1 responses y_1 when x takes of the value of x_2 the responses y_2 and so on if it at the response of the i th value of x is x_i the response is y_i and so on up till n if you are if I have n data points that I have collected. Now this is the predicted value at the i th response and here this is the measured value at the i th value of the independent variable x that I have experimentally setup in this case it is log time. So, I have this which means I can write down the difference between the measured y_i and the predicted \hat{y}_i that I obtain.

If I have the estimates for a_0 and a_1 this difference is called the residual and I will denote it as e_i which is actually related to this e that I was discussing and this e_i as well would follow a distribution with mean equal to 0 and standard deviation equal to σ graphically one can understand what is happening here if I just plot my data points and through this data I draw the best fit line and I look at different value; suppose this is my i th this is x_i , then this is y_i while this point on the line is \hat{y}_i or the predicted value and this is e_i the difference between y_i and \hat{y}_i e_i will be positive if y_i is above the line the measured value is above the line; e_i will be negative which in this case in this case this is the measured value or the observed value and this is the predicted value in this case e_i would be the residual would be negative.

So, some of the residuals are going to be positive while the other residuals are going to be negative. So, what we do is we do not work with a residual e_i , but we square the

residual. So, instead of because some of them are positive and some of them are negative if we square them then everything will become positive.

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Sum of Squares of Residuals

$$SS_{Res} = \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_i - \hat{y}_i)^2 = \sum_{i=1}^n (y_i - \hat{a}_0 - \hat{a}_1 x_i)^2$$

Normal distribution
mean = 0 of Standard Deviation = σ

SS_{Res} is minimized.

$$\frac{\partial SS_{Res}}{\partial \hat{a}_0} = 0, \quad \frac{\partial SS_{Res}}{\partial \hat{a}_1} = 0$$

$$-2 \sum_{i=1}^n (y_i - \hat{a}_0 - \hat{a}_1 x_i) x_i = 0$$

$$\sum x_i y_i - \hat{a}_0 \sum x_i - \hat{a}_1 \sum x_i^2 = 0$$

$$\sum x_i y_i - \bar{y} \sum x_i + \hat{a}_1 [\bar{x} \sum x_i - \sum x_i^2] = 0$$

$$\hat{a}_1 = \frac{\sum (x_i - \bar{x})(y_i - \bar{y})}{\sum (x_i - \bar{x})^2} = \frac{S_{xy}}{S_{xx}}$$

$$\hat{a}_0 = \bar{y} - \hat{a}_1 \bar{x}$$

So, e_i square and then I sum up all of the individual residuals from i equal to 1 to n , this sum I will call as SS sum of the squares of the residual. So, let me just make a point here sum of the squares of residuals.

Now, or n let me just further expand this instead of writing e_i , let me write it as y_i minus \hat{y}_i squared, we want to find now a \hat{a}_0 and \hat{a}_1 such that SS_{Res} is minimized. So, we need to minimize the sum of the squares of the residuals. So, how do we do this how does well it is SS_{Res} is a function of all of this. So, we need to minimize it by taking certain derivatives and setting them to 0. So, what we do let me expand this further y_i minus now instead of writing \hat{y}_i expand \hat{y}_i as $\hat{a}_0 + \hat{a}_1 x_i$ and hence this will become $\hat{a}_0 - \hat{a}_1 x_i$. Now in order to minimize this sum of the squares, I need to differentiate SS_{Res} with respect to parameters \hat{a}_0 and \hat{a}_1 . So, getting the derivative $\frac{\partial SS_{Res}}{\partial \hat{a}_0}$ and $\frac{\partial SS_{Res}}{\partial \hat{a}_1}$ and set it to 0. Similarly, I take the derivative of sum of the squares of the residual with respect to \hat{a}_1 and set as well to 0.

So, let us take the derivatives, now if I first let me take the derivative of with respect to \hat{a}_0 . So, if I do that and this should be square here I look at this function and take the

derivative with respect to a only keeping b as constant this will take a partial derivative this will become minus 2 that comes from the power and a 2 comes from the power the negative sign comes from taking the derivative inside well derivative of a with respect to a would be minus 1 and hence I get minus 2 summation and the stuff inside remember we are taking the derivative with respect to a and b and not with respect to x this should be set to 0.

If I expand this further individually this 2 and negative sign will go and what I will have is summation y_i minus summation a minus summation $b x_i$ equal to 0 well a is a constant and hence it is in a sense that in the this comes out of the summation and hence this whole thing basically you are adding a n times. So, this is simply become n times a where n is the number of data points this b comes out of the summation and can be written as b out here, then I can divide this entire equation everywhere by n .

So, I divide this by n , divide here by n , divide here by n and the right hand side remains 0. So, this n and this n ; this n and will cancel at what I am left with is this term what is this term this is the average value of y simply add up all the y S divide by n giving you an average y similarly this term here summation x_i upon n is an average value of x . So, let me call this value as \bar{y} and let me call this value as \bar{x} from this it is easy to write that a equals \bar{y} minus $b \bar{x}$. So, this is one important equation, I have which relates a to the average y which that is average of the all the measured values average of all the independent values that I got from the experiment while b I still need to determine.

So, that would come from this relation that we take the derivative of the sum of the squares of the residual with respect to b . Now when I do this, I get y again differentiate, but this time I differentiate with respect to b and I will get the following result minus 2 summation y_i minus a and this time this minus is coming from here when I differentiate b , but i will be left with minus x_i . So, minus i come out of the summation, but x_i will remain in the summation as you will see. So, I am let me first write down the whole thing a minus $b \bar{x}$ times this x_i that is coming when I differentiate with respect to b . So, x_i will be left and it will be remain inside the summation this would be set to 0.

I can forget about this 2 and this minus sign, I am just expand this, when I do this, I will get summation $x_i y_i$ minus a naught cap summation x_i minus a 1 cap summation x_i square. Now in order to this is equal to 0, now in order to solve this, I can substitute a naught cap from this; this result can be substituted into this equation and when I do this, I get summation $x_i y_i$ minus y bar.

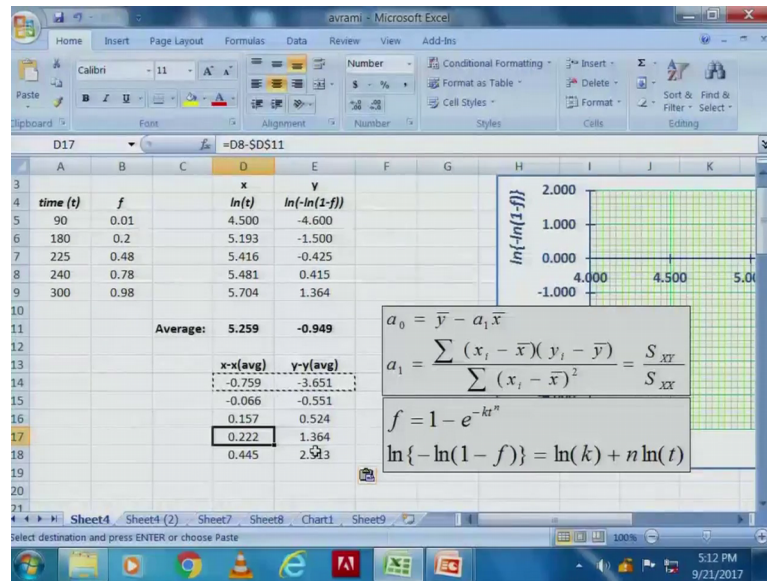
I am put coming here. So, I will get y bar summation x_i and then a 1 cap will also come here as a result, I will get plus a 1 cap and I can take this brackets here and I can write x bar summation x_i minus summation x_i square and this is equal to 0. So, now, I have an expression in which only the parameter a 1 cap is there which means I should now be able to solve for a 1 cap from here and then that value can be substituted here to get a 0 cap.

Now, I am not going to prove this, but it is somewhat longest, but we can show that the term here in square brackets can be written as minus summation x_i minus x bar square while the term this term can be written as summation x_i minus x bar multiplied by y_i minus y bar the way you can prove it is you expand this and eventually show that this is equal to this same thing do here you expand this and show that this is eventually equal to this term from this we can find right a 1 cap as summation x_i minus x bar times y_i minus y bar divided by summation x_i minus x bar square where the summation is running from i equal to one to n i equal to 1 to n .

Now, just we can abbreviate this and write this expression as the numerator summation x_i minus x bar times y_i minus y bar a , I will write it with the symbol S_{xy} and the denominator, I will write as S_{xx} . So, this forms an important equation which from the experimental data of x and y_i will get a 1 cap. Similarly, once I get the value of a 1 cap, I will put it plug it into this expression and I know what is y bar and x bar and hence I will get the value of a naught cap. So, these are the 2 best fit values of the a model or the linear equation a naught plus a 1 x . So, once I have this, then I will have the straight line and I can draw the line and see how that line fits the data.

So, what I do now is actually look take our data of the eutectoid steel when fraction transformed as a function of time and see how we can fit the straight line through that data.

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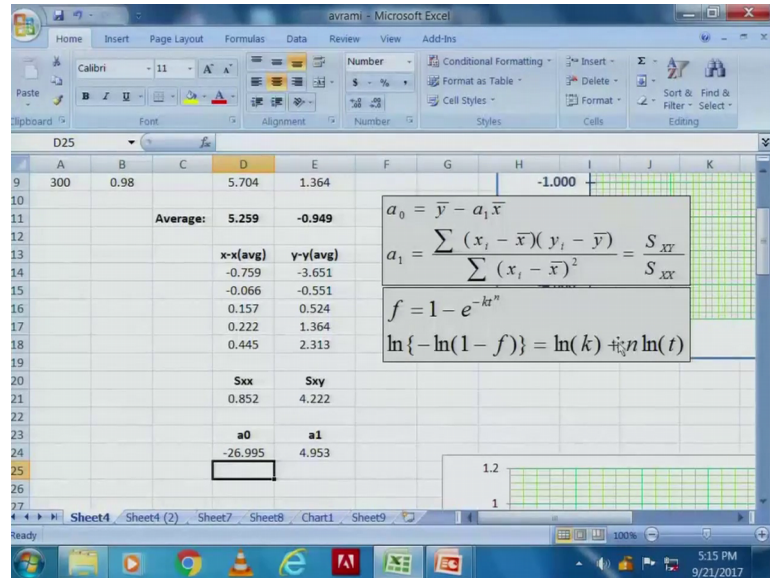


So, now let me start to look at this data. So, I have the same excel sheet that I had earlier in which I had already transformed log t and logoff minus log one minus f. So, let me this I will call it as x this is my x and this is my y and my equation is a naught plus a 1 x at these are the equation that I just wrote down on the board a 0 is equal to y bar minus a 1 x bar and a 1 x is equal to a summation $(x_i - \bar{x})(y_i - \bar{y})$ divided by summation $(x_i - \bar{x})^2$ which I have every abbreviated as S_{xy} upon S_{xx} . So, the one of the first things that I think; I need to do in order to calculate all this I need to give the average y and average x. So, let me write down first the average values. So, my x bar average is simply I can use the average function of this spreadsheet and this 5.259 that is shown is the average of all of these values. Similarly I will just copy this formula here and this gives me the average of all of these y values.

Now I need to calculate S; oh, before I calculate S_{xx} I need to calculate x_i a set of values $x_i - \bar{x}$ and a set of values $y_i - \bar{y}$. So, let me call this as x minus x average and y minus y average now this set of values would be de e f the first x value is in cell D 5. So, D 5 minus the average x and I will anchorite. So, that it does not change when I copy the formula this gives me the first x minus x average value the second or rather the first y minus y; y average the corresponding y minus y average value would be the first y value which is e 5 which is 5 minus the average of all the y S anchorite and thus gives me the first pair. Now I just have to copy this at populated.

So, I have now just I had these 5 data points on I have correspondingly 5 sets of x minus x average and y minus y average.

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Now, let me calculate S xx and S x y. Now S xx is the sum of the squares of the deviations x i minus x bar square. So, this is simply equal to the function called sums squared what it will do is the a set of values that are given in the arguments each of them are squared and then summed and that should do the purpose because I need to square these x minus x average values first and then add them up. So, this gives me the denominator of this equation for a 1 and then S x y, I will get by another function in excel which is sum of the products of the corresponding sum of the product of the of the corresponding a values. So, the first set of values x minus x average comma I give the second set and what this spreadsheet will do it will correspondingly first multiply this and this add to the product of the second pair and the third pair and. So, on this gives me S xx and S x y.

So, now I should be in a position to determine the parameters a 0 and a one. So, let me write a 0 here and a 1 here and below these, I will calculate the values of a 0 and a 1 well first I need to calculate a 1 then only I can get a 0. So, a 1 is equal to S x y upon S xx. So, S x y is this e 21 divided by the value in the cell D 21 which is S xx and this gives me the value of a 1 of the slope 4.953 a very close to 5. Now I will estimate a naught which is the average x average y, y bar; this is the equation minus value of the upper estimate a 1

multiplied by the average value of x and this gives me the value of minus 26.995. Now this is in a nutshell a sigma, the method of linear regression; we will look at this method a little bit in more detail as to how good the fit is and so on and in the next lecture. So, I will stop here; in the next lecture, I will discuss the values of n and k that I get out of this linear regression and look at how well the data fits to the experimental data points.