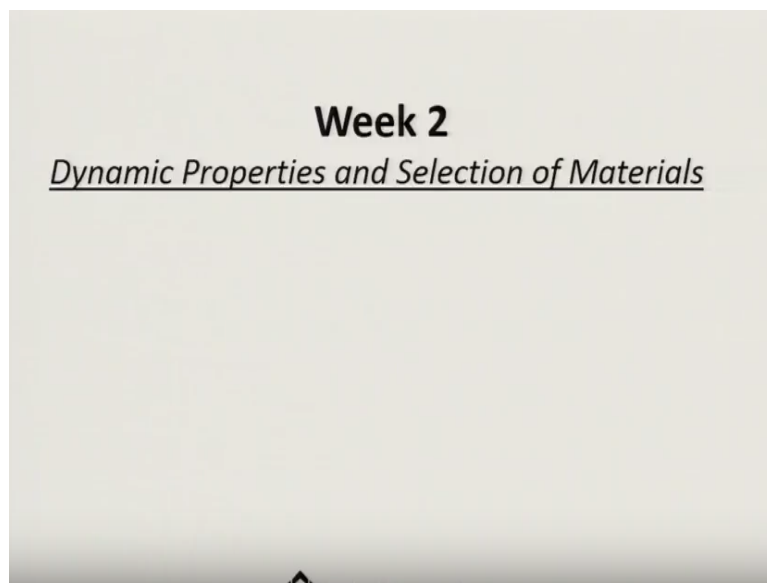


Principles of Vibration Control
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Lecture – 06
Energy Dissipation In Structural Materials

Welcome to the second week course of principles of vibration control. So what are the things that we will look you know focus to in this week. We will focus on dynamic properties and selection of materials.

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So we now know that, what are the various parameters of the vibrating system. You are also familiar with different strategies of vibration control. So the first important thing now is the that if I have to design a structure which should be safe from vibration point of view what are the dynamic properties that I need to check. And how do I select materials for such structural design. In this week we will focus on that very aspect.

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Lecture - 6

Energy Dissipation in Structural Materials

So the first thing that we will see is that if the structure itself can dissipate the vibrational energy that is the best thing because there the vibration can get control very easily inside the structure itself. So we will first see that how the energy dissipation can take place in the structural material itself. So that is what we will first focus on.

Now towards this direction I will talk about quite a few things first of all I will talk about you know how to select a structural material from the vibration control point of view. Because when we generally choose a structural material for a mechanical design.

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Contents	
✓ Introduction to selection of Structural Materials -	Mech. Design
✓ <u>Stress dependence of dissipation</u>	• Deflection - Stiffness (E)
✓ <u>Material loss factor (MLF)</u>	• Strength
✓ <u>MLF for composite Materials</u>	- Ultimate Tensile Strength (S_{Su})
✓ Modelling linear hysteretic damping	

So let us say that this is a mechanical design we are looking for. Then we generally choose it from say deflection point of view where the stiffness becomes important. In other words, this

also means that we also check properties like modulus of elasticity and there is another mechanical design which is actually strength based design.

So where things like ultimate tensile strength becomes important for us. Ultimate tensile strength, shear strength, etc. Ok. Parameters like ssu that becomes important for us but we really in fact that is very important that we apply regularly structural materials for vibration control point of view. But we really keep that from the vibration control point of view what parameters are important.

Is this modulus of elasticity is important or ssu are anything else that is important. So that is what we are look into today and we are will also see that energy dissipation what is the stress dependence of this energy dissipation. We will see it. There is also something called as material loss factor. I will introduce it today. You can even get it for composite material. So that also we will see how to get it as a special class of material loss factor.

And then we will talk about how we can model linear hysteretic damping. So these are the things we have planned to do in this particular lecture. Ok. Now the selection of the structural material corresponding to high inherent energy dissipation capability they actually farther depend on 3 factors.

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Introduction

Selection of structural materials corresponding to high inherent energy dissipation or damping depends on three factors:-

- ✓ Material properties
- ✓ Geometric property of the structural member and
- ✓ Type of loading (bending, torsion, etc.)

1 factor is called the material property of the structure. So that is what we will be I have just touched on that. So that we have to see. We will also see that the energy dissipation depends many a times on the geometric property of the structure member and it will also depend on

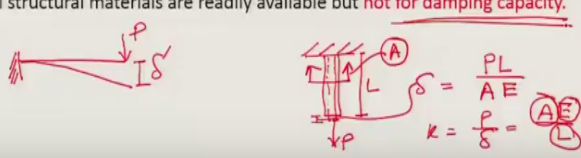
the type of loading like whether the structure is under bending, torsion or combined bending and torsion or axial loading etc. So in addition to the material property, geometric property and type of loading also come into picture at times in this case.

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Material properties are connected with the system parameters as follows:

- ❖ Inertia – Depends on density and cross-section
- ❖ Stiffness – Governed by Young's modulus (E) and Shear modulus (G), Poisson's Ratio
Also depends on geometry and mode of loading.
Depending on loading & geometry, only one elastic constant may be involved in some situations

These values for all structural materials are readily available but not for damping capacity.



$$\delta = \frac{PL}{AE}$$

$$k = \frac{P}{\delta} = \frac{AE}{L}$$

Now the material properties first of all if you look into it because selection of material that is the primary important thing for us. Then in the material property the first important thing for dynamic application is actually the Inertia which in an indirect way depends on density and cross section of course is not a material property but a density is a material property.

Similarly, when we talk about stiffness this is governed generally by young's modulus, shear modulus. In some case it will be in addition to that there can be Poisson's ratio. There are some negative Poisson's ratio material which we will call auxetic materials which as the Poisson's ratio variability also coming to picture.

And this stiffness of course it does not only depend on young modulus or shear modulus but also depends on geometry and the mode of loading. For example, you consider a very simple case that you have a kind of cantilever beam which is subjected to axial loading E.

So if this is of length L then we know that the deflection corresponding to this force B the deflection delta that would happen in it due to the tensile loading. The structure is going to deflect and that is the modified these things and delta is the deflection and that equals to E L over A B where A is the cross sectional area of the systems.

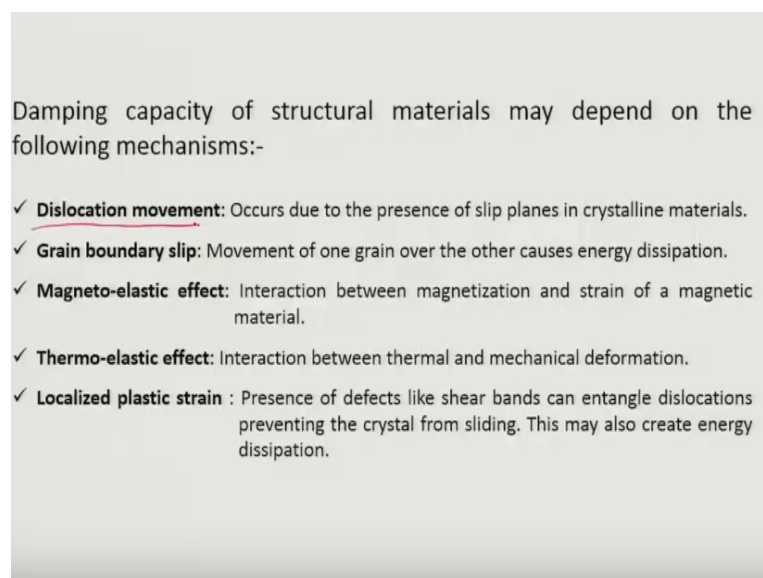
A is the cross sectional area and E is the young's modulus of the system. So that is what is the deflection for the system. So we can see from here that the stiffness if we define that is the P over delta K is P over delta and that is actually A E over N.

So that means the stiffness not only depends on the modulus of elasticity but also depends on the geometric properties like length, area of cross section and also the loading because corresponding to this axial loading its P L over A E and if I consider some other loading let us we have you something like bending loading etc.

So then this expression is going to get changed. Right. So if we consider the bending deflection then this will be a different deflection, variation with respect to the loading condition and all these things. So these 2 will differ. So thus the stiffness itself will vary depending on not only the material parameters but also geometry and the loading condition.

Now all these is fine as far as the Inertia and stiffness is considered but also the damping is going to change and that also we need to look into it after we totally neglect this part of the parameter that is what we will actually bring today to picture.

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So when we have to think of the damping capacity of a structural material then what is there in the material inherit property that actually gives this nature of damping that we have to think of it. Ok. So there can be many mechanisms inside the material. For example, there can be dislocation movement which generally occurs due to the presence of slip planes in the crystalline materials.

So you know that in any crystalline material there are certain planes inside the material which are actually preferred for slipping because they are so high density that. The layer can actually keep away if there is a shear force. So this slip plane shifts and it goes towards the grain boundary. This is what we call as the dislocation movement. Now during the vibration these, energy can be supplied such that this slip plane movement occurs.

And it goes towards the boundary the grain boundary. And hence this process will consume some amount of energy in terms of this location movement and effectively that will be reflected in terms of increasing damping of the system. So thus dislocation movement contributes to damping. Similarly, there can be grain boundary slip.

So if you consider a small you know a structural material and if you look at it let's say using a microscope with a hundred x kind of magnification. And if it is a metal, for example, ok what you will see is that there are various such grains and the grains are actually you know the crystal structures which has 1 single direction of orientation.

Maybe 1 in this way another in this way etc. So there are directions of crystal orientation. Now in the first case the dislocation movement if there is any failure inside this grain then during the movement it goes to the boundary that is what is our dislocation movement. Second case the grain boundary slip, the grains themselves particularly wherever there is high angle of attack.

Let us say, these grain has the crystal axis in this manner and this grain has the crystal axis in a you know, the relative angle is very high between the 2. So then there will be a continuous slip between the grain boundary and that will also consume lot of energy and hence the energy dissipation will increase also there can be magneto elastic effect. This I will explain in a much in a much better manner later on.

But right now we can think of it that the magnetisation and strain actually are coupled in a magnetic material. This was shown by Joule long before. That in a magnetic material its depending on the grain structure, the grain boundaries etc the magnetisation actually changes.

So some part of the mechanical strain is converted in terms of magnetisation. Then that will also dissipate energy which what is our magneto elastic effect. Similarly, you know about phase transformation and other you know expansions anomaly expansions.

So that keeps lies to the thermo elastic effect of the system and finally there can be some localised plastic strains for some presence of defects like shear bands which can entangle the dislocations preventing the crystal from sliding or may be that you know if you consider a particularly grain and then inside the grain suppose you have the dislocation here and you have some pinning by the interstitial position.

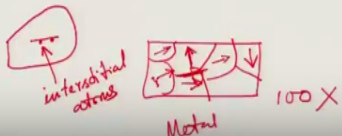
So these are the pinning, the pinning you call it the interstitial. atoms. So if that come into picture so there will be some localised plastic strain that will happen. And that will also contribute to the damping of the system. Thus there are several kind of mechanisms may happen that only 1 them responsible.

It may happen that there are many computing mechanisms happening inside the structure which will all contribute to the structural damping of the system.

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Damping capacity of structural materials may depend on the following mechanisms:-

- ✓ Dislocation movement: Occurs due to the presence of slip planes in crystalline materials.
- ✓ Grain boundary slip: Movement of one grain over the other causes energy dissipation.
- ✓ Magneto-elastic effect: Interaction between magnetization and strain of a magnetic material.
- ✓ Thermo-elastic effect: Interaction between thermal and mechanical deformation.
- ✓ Localized plastic strain : Presence of defects like shear bands can entangle dislocations preventing the crystal from sliding. This may also create energy dissipation.



Now be it what may. Whatever is happening is inside. If i take a structural material and let us say I subjected to harmonic loading and then I look into the stress strain plot particularly at a low stress level, then what i will see is that the stress strain diagram actually goes somewhat like this.

It starts from here and with the reversal of stress the strain comes out but there is some you know plastic strain here. You reverse it further then it goes the other side. And then it continuing and this cycle continue on and on. So that is how you get this and this area under it is actually the energy dissipated due to hysteresis we call it.

The reason for hysteresis could be all of those kind of internal dissipation that is taking inside the system. Now suppose we define the energy dissipated per unit volume of a structural material per unit cycle by dW , which is actually given by the area of the hysteresis loop then this is also the mechanical hysteresis loop.

Then this dW , these has been found out experimentally mostly that these dW actually varies with the applied stress σ in a manner that dW equals to j times σ to the power n where the j is known as the damping coefficient and n is known as the damping index.

Usually it varies from 2 to 3 in the working stress range. So if n equals to 2 generally for very low stress regime, n equals to 2 so that means the energy dissipation is varying with the square of the stress it is subjected to and if it is at a higher stress range it may vary with the q of the stress.

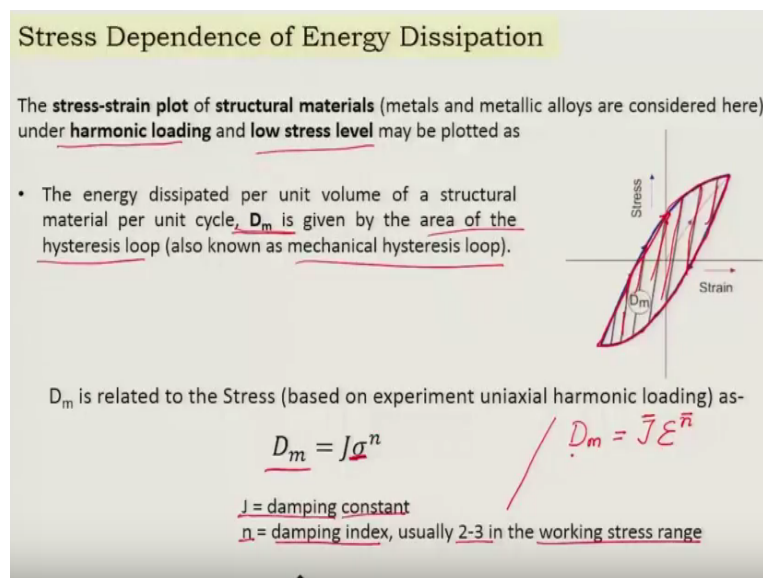
Actually there is another competing you know theory which says that you can in fact express this dW as j cylon to the power n bar instead of σ to the power n . So this is a strain dependent coupling. And you can put a different constant here. So this is a better way is because here you know this j is not actually stress dependent like in this case there is a unit dependency that will come here.

But in this case it is not there. But somehow this particular form is more accepted due to hysterical reasons and will continue with these particular descriptions. So at very low stress level if i carry out so that means suppose I take a structural material and with respect to time I am applying a stress σ . Now suppose this is σ is an alternating stress, right. That is what is giving us the hysteresis.

If that amplitude of the stress is quiet low, then we are going to see that this what will be the energy dissipation per cycle. Ok. Whereas if we increase this amplitude to a higher 1 of course it should not fail then you would see this particular thing.

That means that this elliptic shape will go out it will vanish and it will become more like a pointed shape at the two ends. And that what happens as the stress amplitude increases and also the expression then becomes instead of sigma to the power s sigma square it would become sigma cube.

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Now 1 important thing however in this discussion is that d_m is independent of frequency. So hysteresis loop does not alter with respect to frequency. This is a very important property of structural damping. Why i am telling is that in case of a viscoelastic material or a damping you know a rubber damping etc the excitation frequency matters a lot.

So suppose the stress level in this case even if it is a relatively high frequency or if it is a relatively low frequency in all the cases this energy dissipation there will be no change as long as the amplitude remains constant, there will be no change. Whereas for Viscoelastic material, there will be a tremendous change between and the these low frequency and high frequency.

And I told you earlier that for viscoelastic material if the frequency changes let us say omega, and then you would see that the modulus of elasticity for example changes very much and low frequency remember is always like a high temperature situation and high frequency always behave like a low temperature situation.

So that is the way it is going to behave. And since the modulus of elasticity is changing so corresponding to that everything will be changing. Now if you compare the performance between the viscous damping and this damping then energy dissipated per cycle here is proportional to the square of the amplitude.

So, in viscous damping, energy dissipation increases linearly with frequency. So it is frequency dependent. It is actually $\pi c \omega x^2$ and in this case it is not frequency dependent. It is only proportional to the square of the amplitude. So that is the difference between the 2 systems and over that you can actually find an equivalent viscous damping expression.

So keep in mind that for viscous damping it is $\pi c \omega x^2$ where that means it is dependent on the square of the amplitude. It is dependent on the frequency. It is dependent on the damping constant whereas for this type of structural damping material you would see that it is not the same. Here, the d , I will come to it how we can get the equivalent damping but before that if the n is greater than 2 then for the stress dependence.

Some there are some other representations also which is for the sake of completion we should keep in our mind that you can actually represent it by using 2 damping constants. J_1 is σ^2 and another is $J_2 \sigma^n$. So basically J_1 is related to the elliptical area of energy dissipation and the rest part that takes is taking care of by the $J_2 \sigma^n$ to the power n . Now if the stress becomes multiaxial because there are many cases where the stress may remain actually uniaxial.

In such a case if the stress becomes multiaxial then this σ is to be actually replaced by σ_{eq} otherwise if you look at it that our expression is same. It is again $J_1 \sigma_{eq}^2$ or $J_2 \sigma_{eq}^n$. So only thing we are now writing it as $J_1 \sigma_{eq}^2$ or $J_2 \sigma_{eq}^n$. So basically it is $J_1 \sigma_{eq}^2$ or $J_2 \sigma_{eq}^n$ and where the σ_{eq} is actually that depends on the stress constants.

λ , the lame's constants and also the stress invariants. I_1 and I_2 so these are 3 parameters actually you know if you know you will be able to find out the equivalent stress in case of a multiaxial loading where I_1 as the stress invariant. This is $\sigma_1 + \sigma_2 + \sigma_3$

σ_3 and I_2 is $\sigma_1, \sigma_2, \sigma_2, \sigma_3$ and σ_3, σ_1 where $\sigma_1, \sigma_2, \sigma_3$ are the principal stress amplitudes.

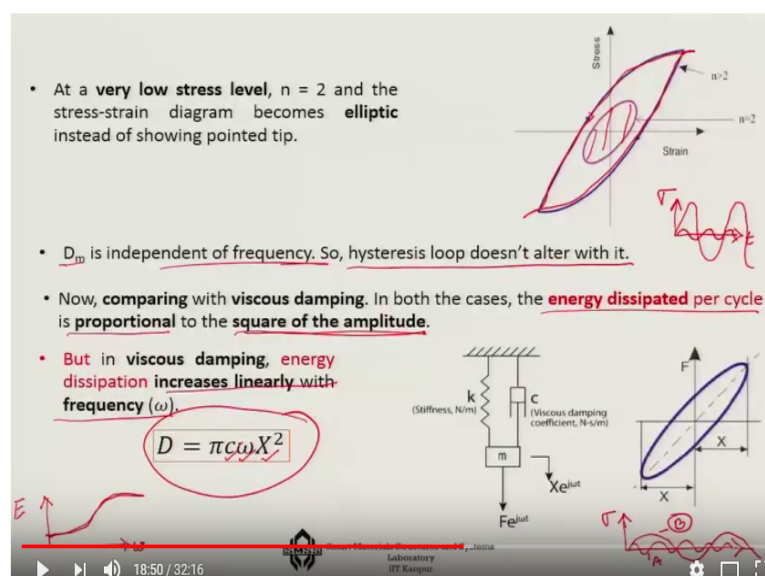
So for multi axial case you can handle the situation by know all these principal stress amplitudes then finding out I_1 and I_2 and also we know this lame's constant λ and its value is usually between 0 to 1 in this case and we should be able to find out the sigma equivalent square.

Now the material loss factor could be expressed as η that is the material loss factor as the energy dissipated per cycle that is d_m divided by the $e^2 \pi w_m$ where w_m is the maximum elastic energy per unit volume in the cycle. For you know a very simple case where it is there is only uniaxial loading you know the w_m is actually the area under the stress strain curve which is σ^2 by $2E$.

And that itself becomes lightly more complicated for multi axial loading and it becomes here as I_1^2 by $2E$ minus I_2 into $1 + \mu$ over E where μ is the Poisson's ratio. E is the young's modulus I_1 and I_2 we have already defined here. So you should be able to find out that what is the w_m and d_m . You can calculate corresponding to this particular formula so we should be able to find out the material loss factor for any particular case

If we know these you know stress invariants and the other mechanical properties of the system. Now so we can calculate the w_m and d_m . We can actually get the material loss factor.

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Now if you if the same happens to be a composite specimen. Because composites are generally I will come in to a discussion at a latter stage but they are generally layered structures and they are also used very much for you know many such vibration controlled systems because they have excellent internal damping property.

So this suppose this is like a composite beam and this actually would look very much like your sliced bread. So this slicing can be in different mannered you can you know depending on the situations. It can be either like this. This is 1 way or it can be something if you look at it something that it can be in some other manner.

That means for example it can be in this manner also. So if you have thus various types of this layers then you have to calculate this for a each of the layers. So as the result as you can see here that suppose it has this n layers then you have to calculate the energy that is getting dissipated in each of the layer by this expression.

And then integrating it over the whole length. So first you calculate along this layer so and then integrate it from this to this the whole length and similarly you can actually find out that how much of you know energy is stored and that also you can do over the whole length.

So basically that is the way in which we do it for a composite specimen. As far as the materials are concerned, the kind of you isotropic materials like say aluminum or steel etc for them the order of loss factor I already discussed earlier, that aluminum is possibly the lowest and concrete or cast iron they are possibly the highest in terms of the order of the loss factor.

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For higher values of "n" (n>2), a modified relationship is used as follows

$$D_m = J_1 \sigma^2 + J_2 \sigma^n$$

J_1, J_2 are the damping constants

For **multi axial loading** of a structural member, the relationship is given as

$$D_m = J (\sigma_{eq}^2)^{n/2}$$

Uniaxial stress, σ is replaced by equivalent stress, σ_{eq}

where, $\sigma_{eq}^2 = (1 - \lambda_1)(I_1^2 - 3I_2) + \lambda_1 I_1^2$ and $(0 < \lambda_1 < 1)$

with stress invariants as $I_1 = \sigma_1 + \sigma_2 + \sigma_3$, $I_2 = \sigma_1 \sigma_2 + \sigma_2 \sigma_3 + \sigma_3 \sigma_1$

and $\sigma_1, \sigma_2, \sigma_3$ as the principal stress amplitudes

The material loss factor could be expressed as,

$$\eta_m = \frac{D_m}{2\pi W_m}$$

Where, Maximum elastic energy per unit volume in the cycle, $W_m = \frac{I_1^2}{2E} - \frac{I_2(1+\mu)}{E}$

μ = Poisson's ratio
 E = Young's modulus

For small I_2 , $W_m \approx \frac{I_1^2}{2E}$

$W_m = \frac{\sigma^2}{2E}$

So that is how we can actually calculate the loss factor and compare it with the loss factor of some of the very materials. Now let us come to a situation where we would like to find out hat for a linear hysteric material what are the selection criteria for the system.

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Selection Criteria for Linear Hysteretic Materials

Consider harmonic force excitation of the given system where linear hysteretic damping is replaced by equivalent viscous damping.

For hysteretic damping, the energy dissipated per cycle is proportional to the square of the amplitude.

$$D = \alpha |X|^2$$

with α , a constant

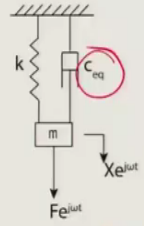
Comparing it with energy dissipation in a viscous dashpot

$$\alpha |X|^2 = \pi c_{eq} \omega |X|^2$$

So, the equivalent viscous damping coefficient is

$$c_{eq} = \frac{\alpha}{\pi \omega} = \frac{h}{\omega}$$

where, $h (= \frac{\alpha}{\pi})$ is called hysteretic damping coefficient

$$\text{Loss factor, } \eta = \frac{\alpha |X|^2}{2\pi \left[\frac{1}{2} k |X|^2 \right]} = \frac{\alpha}{\pi k} = \frac{h}{k}$$


In order to do that what we d1 is that this is an equivalent kelvin Voight representation. Why equivalent it is because simply that that damping parts you know equivalent damping of a kv model. The damping part we have actually replaced by a c equivalent here.

Now how do I know this equivalent. where for the first point is that the energy dissipated per cycle you know that it is proportional to the square of the amplitude. So which means if you use alpha as constant you can write d equals to alpha mode of x square.

Now compare that with the energy dissipation had it been a viscous damping. And you know that for a viscous dashpot. It takes the expression of $\pi c \omega x^2$. In this case only thing is c is equivalent because we are actually trying to find out what is the equivalent viscous damping constant that can actually replace this.

So we can you know put c equivalent here. And since the x^2 is going to get cancelled in both the sides we will get c equivalent as α over $\pi \omega$ and these α over π is actually denoted as the hysteric damping coefficient h . So that is how we come as here as the equivalent damping constant which is actually h over ω where h is the hysteric damping coefficient.

Now with this you can also calculate the loss factor remember that the loss factor expression has energy dissipation which you can write F as $m \alpha x^2$ proportional to you know square of the amplitude as we said earlier and the work $d1$ is actually 2π times half $k x^2$ squares that is you know energy that is stored in the system.

So basically you are going to get it as α by πk and since α by π is h your hysteric damping coefficient so you can write this as h over k . That means the loss factor depends on the hysteric damping coefficient h in this case and also on the stiffness of the material.

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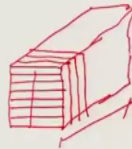
The total loss factor of a composite specimen η_s can be obtained as,

$$\eta_s = \frac{D_s}{2\pi W_s}$$

Where, $D_s = \sum_{i=1}^n \left(\int_0^l D_i dx \right) b_i t_i$

$$W_s = \sum_{i=1}^n \left(\int_0^l W_i dx \right) b_i t_i$$

b_i = width of i^{th} layer
 t_i = thickness of i^{th} layer



Material	Density (ρ) (kg/m^3)	Young's modulus (E) (GPa)	Order of loss factor (η_m)
Aluminium	2800	72	10^{-5}
Brass	8500	104	10^{-4}
Steel	7800	210	10^{-3}
Cast Iron	7300	103	10^{-2}
Concrete (dense)	2300	27	10^{-2}

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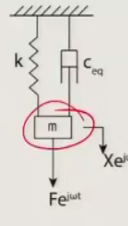
Now, the equation of motion for the mass can be written as,

$$m\ddot{x} + \frac{h}{\omega}\dot{x} + kx = Fe^{j\omega t}$$

Substituting, $x = X e^{j\omega t}$ in above equation, we have

$$X = \frac{\frac{F}{k}}{[1 - \frac{m\omega^2}{k} + \frac{j\frac{h}{k}}{\omega}]} = \frac{\frac{F}{k}}{[1 - \frac{m\omega^2}{k} + j\eta]}$$

The amplitude of displacement is

$$|X| = \frac{\frac{|F|}{k}}{[(1 - \Omega^2)^2 + \eta^2]^{1/2}} \quad \text{and } \Omega = \frac{\omega}{\omega_n}$$


Handwritten notes on the right side of the slide show the derivation of the equation of motion:

$$m\ddot{x} + c\dot{x} + kx = Fe^{j\omega t}$$

$$[k - \omega^2 m + j\frac{h}{\omega}]X = F$$

$$[1 - \frac{m\omega^2}{k} + j\frac{h}{k\omega}]X = \frac{F}{k}$$

Now let us look in to the equation of motion of the system with this change. So we know that in case of a I have earlier shown you that in case of a conventional damping system, the equation motion is $m\ddot{x} + c\dot{x} + kx = Fe^{j\omega t}$. This simply comes if you consider the equilibrium of this mass m , this is your mass m and.

Then this is subject ted to $Fe^{j\omega t}$, harmonic excitation and because of that there is a inertia force $m\ddot{x}$ and there is kx and there is $c\dot{x}$. So basically all these things together you know if i make the equilibrium equation I am going to ge this particular equation where the only thing that I have d1 is that this c now i have replaced it here by h/ω by using the equivalent damping constant.

Now here if we are only interested on the steady state solution then i can substitute this x as capital $X e^{j\omega t}$ and then this capital X will become F/k over if you just do this everything. So we can just try for this particular case for example, if I just write it somewhere her for your ready reference, so we have d1 it earlier also.

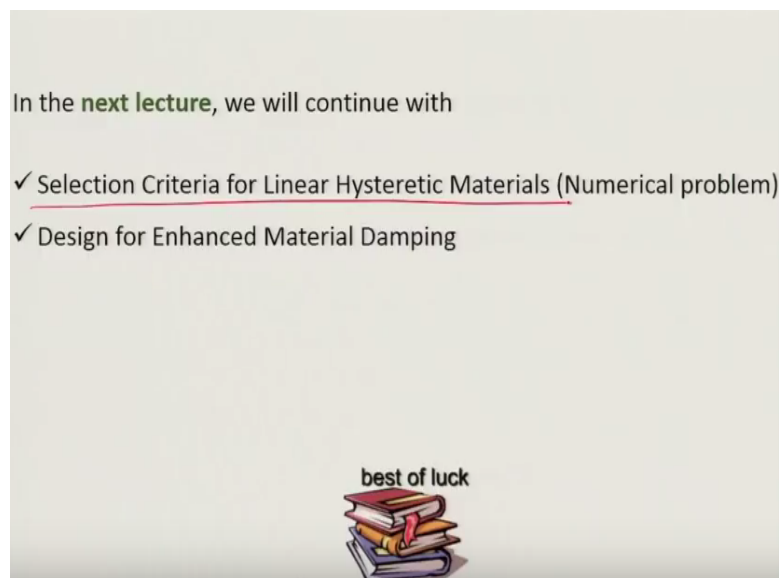
That means it will become minus omega square $m\ddot{x}$ ok $Fe^{j\omega t}$ will get cancelled from both the lass sides plus h/ω by omega and this is again $j\omega X + kX$ which will be F/k itself and then if i take all of these things together I can write it as $k - \omega^2 m + jh/\omega$ over the omega gets cancelled

So plus $j h$ times x equals to f . And then if I take the k if I divide it by the k all along then this will become $1 - \omega^2 m / k + j h / k$. ok. and that times x will be f / k . If I divide everywhere by k . And then I can get this expression because just a simple algebraic extension will give us this particular expression where x is $f / k (1 - m \omega^2 + j h / k)$. And I can now also write this h / k as the material loss factor $j \eta$.

So the amplitude of x will be what the amplitude of x will be the amplitude of the numerator that is amplitude of force over k and denominator what we are going to get is amplitude of $1 - m \omega^2 + j \eta$ square and the whole thing will have a square root.

This ω of course ω over ω_n so a little bit of simplification will give you this non dimensional excitation parameter. So this is what will be our amplitude of the displacement for the system. So thus we can get an expression for the whole system.

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And in the next lecture I am going to talk about the selection criteria now corresponding to this linear hysteretic material. So we will discuss this with respect to a numerical problem, also we will talk about how to design this for enhanced material damping. Thank you.