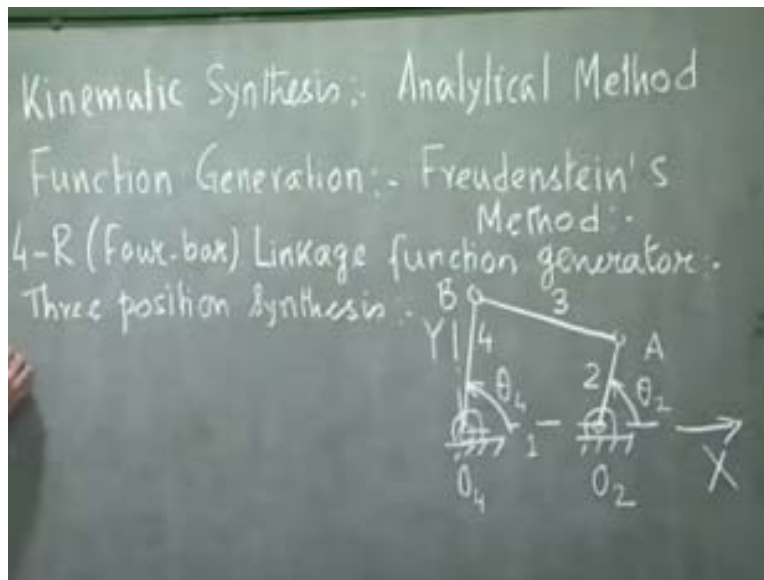


**Kinematics of Machines**  
**Prof. A.K. Mallik**  
**Department of Civil Engineering**  
**Indian Institute of Technology, Kanpur**

**Module 8, Lecture 1**  
**Kinematic Synthesis**

So far, we have discussed graphical method for kinematic synthesis.

(Refer Slide Time: 00:27)



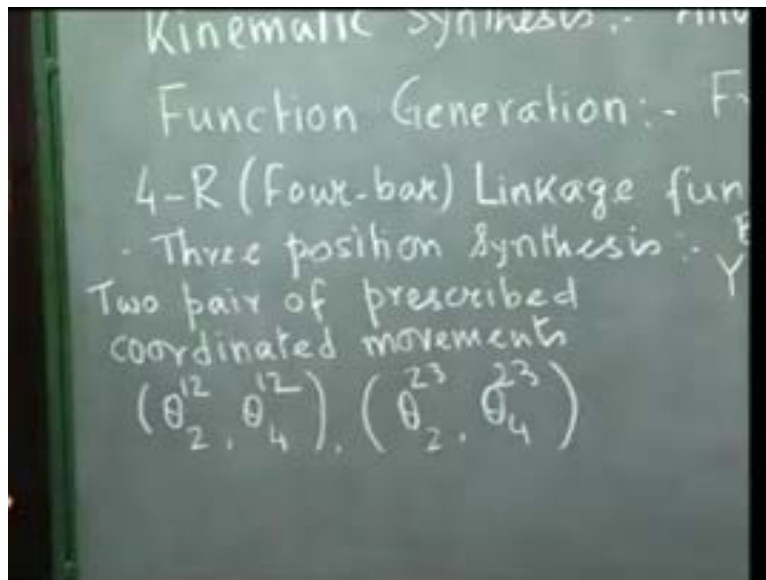
Today, we shall start discussing on kinematic synthesis of planar linkages, but by analytical methods. If we recall, we discussed four different types of problems when we had, the graphical methods namely: motion generation, function generation, fast generation and generation of prescribed dead-centre configurations.

However, when we discuss analytical method, we shall restrict ourselves only to one type of problem namely function generation. There are various methods like analytical method for function generation. But we shall discuss only one such method which is known as Freudenstein's method.

As an example, we take a 4R-linkage function generator and show how to get the link lengths for generating a prescribed function. If you remember, when we discussed graphical methods, we had function generator for three position synthesis and four position synthesis. However, we shall restrict ourselves only to three positions synthesis so far as 4R-linkage function generator is concerned. As we shall see later, for three position synthesis we can get away by considering only linear algebraic equation which is very easy to solve.

Towards this end, let me first draw a 4R-linkage. These are the two fixed changes  $O_4O_2$  which defines the fixed link and we take our X-axis joining  $O_4$  and  $O_2$ .  $O_2, A, B, O_4$  is the 4R-linkage where  $O_4O_2$  is link number 1 that is, fixed link;  $O_2A$ -the input link is link number 2;  $AB$  is the coupler, which is link number 3;  $O_4B$ - the output link is link number 4. The orientation of the input and the output link is defined by the angle that they make with X-axis namely,  $\theta_2$  and  $\theta_4$ . We complete the coordinate axis by drawing the Y-axis with  $O_4$  as the origin.

(Refer Slide Time: 05:17)

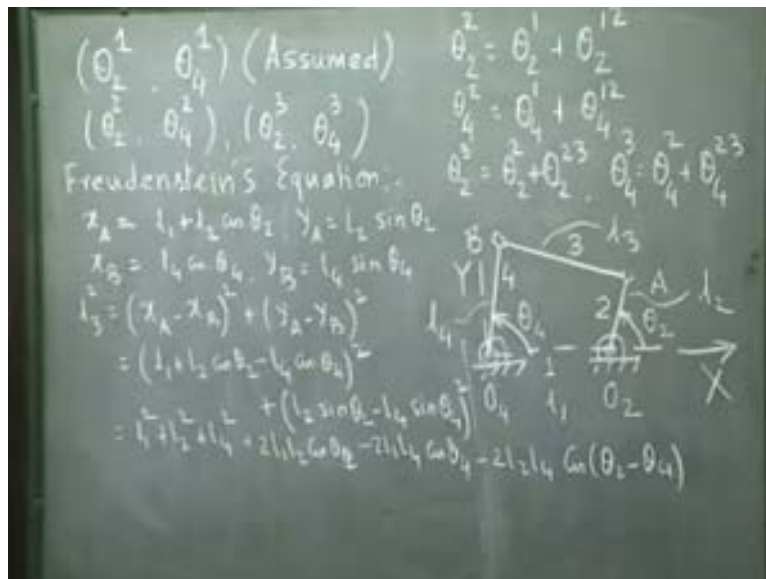


For three position synthesis, what we mean is to generate two pair of prescribed coordinated movements of the input and output link, that is, as the input link goes from position one to two by changing  $\theta_2$  by an amount  $\theta_2^1$  to  $\theta_2^2$ . The output link should

move from position 1 to 2 by a prescribed movement  $\theta_{21}$ . Similarly, another pair of prescribed movement is  $\theta_{23}$  and  $\theta_{42}$ . So, from position 1 to 2, change in angle  $\theta_2$  is given by  $\theta_{21}$  and the corresponding change in the angle  $\theta_4$  should be  $\theta_{41}$ . This is a pair of prescribed movement.

This is another pair of prescribed movement. As  $\theta_2$  changes from second to third configuration by an amount  $\theta_{23}$ , the corresponding change in  $\theta_4$  should be  $\theta_{43}$ .

(Refer Slide Time: 06:43)



In Freudenstein's method for the three positions synthesis, we assume the values of  $\theta_2$  corresponding to the first configuration and value of  $\theta_4$  corresponding to the first configuration. **I would like to emphasize** that we should note the difference in the assumed parameters as far as the analytical method and the previous graphical method is concerned.

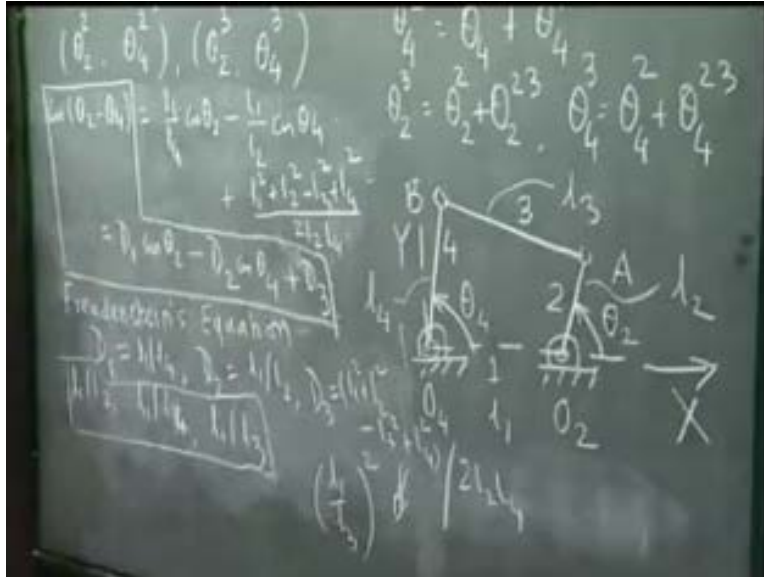
In the graphical method, what we assume is the location of the point A that is in the corresponding to the first configuration, that is, the link length  $l_2$  and  $\theta_2$  or we could have assumed the point B corresponding to the first configuration, which means assume  $l_4$  the full link length and  $\theta_4$ . Whereas here we are leaving the link lengths as unknown parameters and we are assuming the value of the  $\theta_2$  and  $\theta_4$ .

corresponding to the first configuration. This gives me  $\theta_2^2$  which is  $\theta_2^1$  plus  $\theta_2^1 \theta_2^2$  and  $\theta_4^2$  is  $\theta_4^1$  plus  $\theta_4^1 \theta_4^2$ . These are already prescribed and we have assumed. So, we get these two values namely,  $\theta_2^2$  and  $\theta_4^2$ . Exactly the same way, I can get  $\theta_2^3$ , which is  $\theta_2^2$  plus  $\theta_2^2 \theta_2^3$  and  $\theta_4^3$  is  $\theta_4^2$  plus  $\theta_4^2 \theta_4^3$ .

Once, we know  $\theta_2^2$  and  $\theta_4^2$  and we have given  $\theta_2^2 \theta_2^3$  and  $\theta_4^2 \theta_4^3$ , I can get the values of  $\theta_2^3$  and  $\theta_4^3$  corresponding to the third configuration namely,  $\theta_2^3$  and  $\theta_4^3$ . So, the three position function generation has **while** down to determine the link length such that these three pairs of values of  $\theta_2$  and  $\theta_4$  can take place in this linkage. As a first step towards Freudenstein's method we obtain the displacement equation in a particular form which is known as Freudenstein's equation.

First, we derive Freudenstein's equation, which is nothing but the displacement equation for this 4R-linkage in a particular format. Towards this end, we note that the x-coordinate of the point A,  $x_A$  is given by  $l_1$  plus  $l_2 \cos \theta_2$ , where  $l_1$  is the length of the fixed link  $O_4O_2$ . This is the  $l_1$ ,  $O_2A$  is  $l_2$ , AB is the coupler length  $l_3$  and  $O_4B$  is the fall wall length  $l_4$ ; y-coordinate of the point A,  $y_A$  is easily saying to be  $l_2 \sin \theta_2$  and x and y coordinates of the point B namely,  $x_B$  is  $l_4 \cos \theta_4$  and  $y_B$  is  $l_4 \sin \theta_4$ . So, the distance between these two points A and B, I can write, which is  $l_3$  as we see the square of the distance  $l_3^2$  is equal to  $(x_A - x_B)^2 + (y_A - y_B)^2$ . Substituting for  $x_A$ ,  $x_B$  and  $y_A$ ,  $y_B$  here, we get  $(l_1 + l_2 \cos \theta_2 - l_4 \cos \theta_4)^2 + (l_2 \sin \theta_2 - l_4 \sin \theta_4)^2$ . Expanding this, we can easily get  $l_1^2 + l_2^2 + l_4^2 + 2l_1l_2 \cos \theta_2 - 2l_1l_4 \cos \theta_4 - 2l_2l_4 \cos \theta_2 \cos \theta_4 + 2l_2l_4 \sin \theta_2 \sin \theta_4$ .

(Refer Slide Time: 13:23)



We rewrite this equation:  $\cos \theta_2 \cos \theta_4 + \sin \theta_2 \sin \theta_4$  is divided by  $2l_2l_4$ ,  $l_2$  and  $l_4$  cancels, We get  $l_1$  by  $l_4 \cos \theta_2 + l_1$  by  $l_2 \cos \theta_4 + l_1^2 + l_2^2 - l_3^2 + l_4^2$  divided by  $2l_2l_4$ . We write  $l_1$  by  $l_4$  as a design parameter,  $D_1 \cos \theta_2$ ;  $l_1$  by  $l_2$  as another design parameter,  $D_2 \cos \theta_4$ , and we write this quantity as another design parameter, which is  $D_3$ . This equation is called the Freudenstein's equation, where three design parameters are  $D_1$  is equal to  $l_1$  by  $l_4$ , another design parameter  $D_2$  is equal to  $l_1$  by  $l_2$  and the third design parameter  $D_3$  is  $l_1^2 + l_2^2 - l_3^2 + l_4^2$  whole divided by  $2l_2l_4$ . I can substitute.

This equation has to be satisfied by these three states of  $\theta_2$  and  $\theta_4$  values. I can substitute  $\theta_2$  1  $\theta_4$  one, then this equation will be satisfied; If I substitute  $\theta_2$  2 and  $\theta_4$  2 for  $\theta_2$  and  $\theta_4$ , then also this equation will be satisfied; I can also substitute  $\theta_2$  3 and  $\theta_4$  3 in these equations. So this way, I get three equations which are linear in three design parameters  $D_1$ ,  $D_2$  and  $D_3$ . The values of  $\theta_2$  and  $\theta_4$  are known, the only unknown in these three equations are  $D_1$ ,  $D_2$  and  $D_3$  and this equation is linear. So, I can easily solve for three unknowns, namely,  $D_1$ ,  $D_2$  and  $D_3$  by substituting these three pairs of values of  $\theta_2$  and  $\theta_4$  in this equation to generate

three equations. This is known as Freudenstein's method of function generation for three position synthesis by a 4R-linkage.

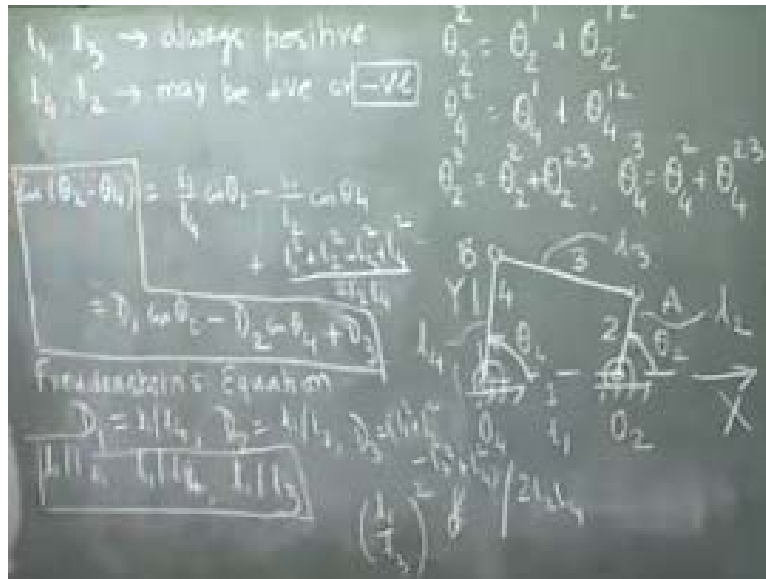
Things to notice: From these three design parameters once we have solved I can get the link length ratios, namely  $l_1$  by  $l_4$  from  $D_1$ ,  $l_1$  by  $l_2$  from  $D_2$  and substituting for  $l_2$  and  $l_4$  in this equation from  $D_3$ , I can get  $l_1$  by  $l_3$ . So, the three link length ratios, namely  $l_1$  by  $l_2$ ,  $l_1$  by  $l_4$  and  $l_1$  by  $l_3$ . These three link length ratios can be obtained by solving a set of three linear algebraic equations involving  $D_1$ ,  $D_2$  and  $D_3$ . At this recall that after solving this state of linear equations,  $D_1$  turns out to be negative, so stage, it may be worthwhile to is  $D_2$ .  $D_2$  may be positive or negative;  $D_1$  may be positive or negative.

What does it imply?

The negative value of  $D_1$  and  $D_2$  imply that this  $l_2$  and  $l_4$  has to be interpreted in the vector sense. That means if  $l_2$  transferred to be negative, this  $\theta_2$  is  $\theta_2$  plus  $5$  such that  $l_2$  becomes negative.

Similarly,  $l_4$  has to be interpreted in the vector sense that  $D_1$  is negative then  $l_4$  is negative which means  $\theta_4$  will be changed by  $\theta_4$  plus  $5$ .  $l_1$  is always taken as positive and  $l_3$  also as positive by solving  $l_1$  by  $l_3$  whole squared from this equation and taking the positive root of this  $l_1$  by  $l_3$ .

(Refer Slide Time: 18:41)



So to summarize, I can say that six-link length and the coupler length is always positive. If  $D_1$  turns out to be negative, that means,  $l_4$  can be negative and if  $D_2$  turns out to be negative, then  $l_2$  is negative. So,  $l_4$  and  $l_2$ , that is, the input link length and the output link length may be positive or negative. The negative link length has to be interpreted in the vector sense, that is, we have to think of this  $O_2A$  in this direction, that is,  $\theta_2$  changes by  $\theta_2$  plus 5. Exactly the same is for the output length. If  $l_4$  is negative, then  $O_4B$  will be in this direction, that is,  $\theta_4$  has to be replaced by  $\theta_4$  plus 5.

(Refer Slide Time: 19:47)

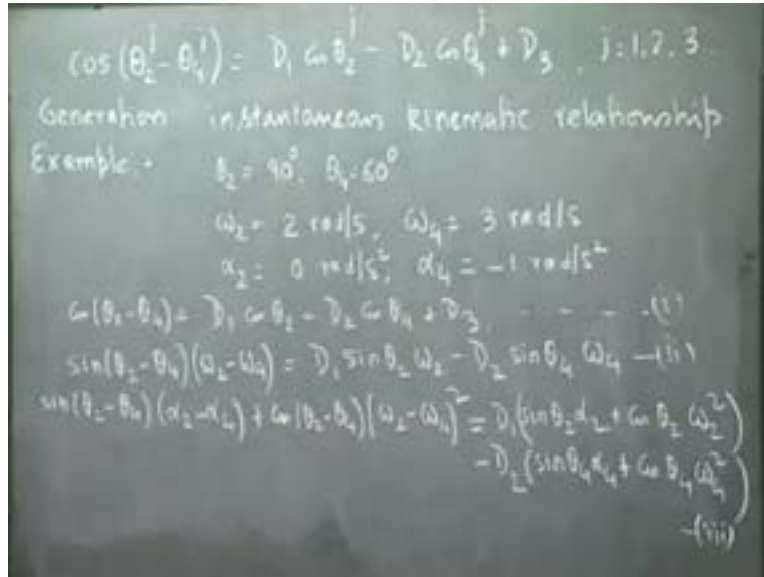


I would also like to say that sometimes, may be, the input link is on the left-hand side and the output length is on the right-hand side. That means, the 4R-linkage may be in this configuration: this is input link; this is coupler; this is the output link; this is the fixed link. It is easy to see that in such a situation, I take X-axis again along the fixed that is along  $O_2O_4$  and Y-axis perpendicular to that. This is  $\theta_2$  and this angle is  $\theta_4$ . So, we get Freudenstein's equation, corresponding to this 4R-linkage exactly from this equation, only by replacing  $\theta_2$  by  $\theta_4$  and  $l_4$  by  $l_2$  and  $\theta_4$  by  $\theta_2$  and  $l_2$  by  $l_4$ .

Here, of course,  $l_2, l_4$  interchanging is not changing this at all; only  $D_1$  and  $D_2$  will be changed;  $D_3$  remains the same. So, this equation, cosine  $\theta_2$  minus  $\theta_4$  will be  $l_1$  by  $l_2$  cosine  $\theta_4$  minus  $l_1$  by  $l_4$  cosine  $\theta_2$  plus  $D_3$ . So we define,  $l_1$  by  $l_2$  is one design parameters and  $l_1$  by  $l_4$  as another design parameter like the situation we faced here. So, that is the Freudenstein's equation and this is the Freudenstein's method.



(Refer Slide Time: 22:14)



As explained just now, for three position synthesis, we write Freudenstein's equation in this form:  $\cos \theta_2$  minus  $\theta_4$  is  $D_1 \cos \theta_2$  minus  $D_2 \cos \theta_4$  plus  $D_3$ ;  $\theta_2$  and  $\theta_4$  takes three pair of coordinated values, namely,  $\theta_2$  1,  $\theta_4$  1,  $\theta_2$  1,  $\theta_4$  1, or  $\theta_2$  2,  $\theta_4$  2,  $\theta_2$  2,  $\theta_4$  2 and  $\theta_2$  3,  $\theta_4$  3,  $\theta_2$  3 and  $\theta_4$  3 that gives three sets of linear equations in  $D_1, D_2$  and  $D_3$  to solve for. Once we solve for  $D_1, D_2$  and  $D_3$ , we can get the three link length ratios. It may point it out; it is the link length ratios that matter because, if the whole figure is **killed up**, we get the same relative movement between various links. That is the linkage remains same, it is only of the scale of the drawing.

So  $l_1$ , I can choose arbitrarily or conveniently and then we can get the other three link lengths  $l_2, l_3$  and  $l_4$ . This equation can also be used for generation of instantaneous kinematic relationship, not just position, but velocity and acceleration as well. Instead of generating just position relationship between the input and output link, we can use this equation for generation of instantaneous other kind of kinematic relationship between the input and output links namely, the angular velocity of these two links or angular acceleration of these two links.

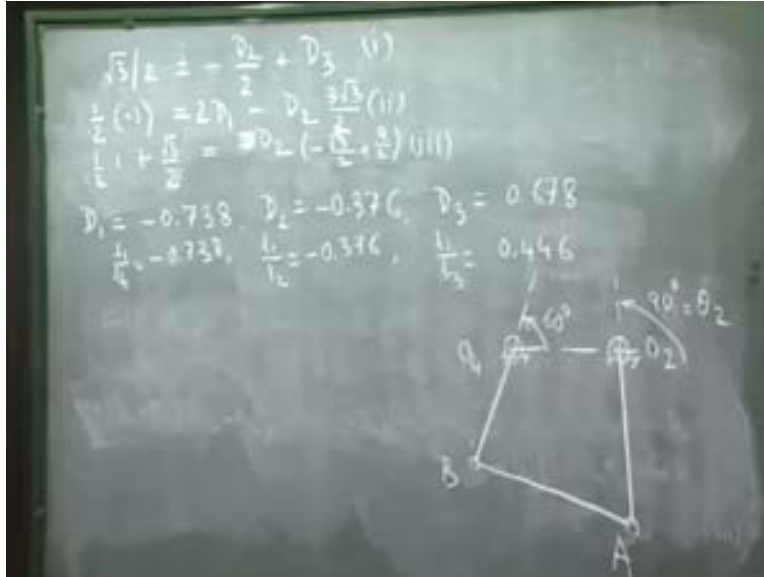
As an example, let us use this Freudenstein's equation to design a 4R-linkage, such that:  $\theta_2$  is 90 degree;  $\theta_4$  is 60 degree; at this configuration,  $\omega_2$  is 2 radians per second and at this configuration,  $\omega_4$  is 3 radians per second. At the same configuration, that is  $\theta_2$  equal to 90 degree and  $\theta_4$  equal to 60 degree angular acceleration of link 2 is 0, but angular acceleration of the output link is, say, minus 1 radian per second square.

How to determine the link lengths of a 4R-linkage to satisfy these three conditions when  $\theta_2$  is 90 degree,  $\theta_4$  should be 60 degree and this same configuration  $\omega_2$  and  $\omega_4$  are prescribed,  $\alpha_2$  and  $\alpha_4$  are also prescribed?

We have to determine the link length. Towards this end, I start from the Freudenstein's equation for  $j$  is equal to 1, that is,  $\cos \theta_2 - \cos \theta_4 = D_1 \cos \theta_2 - D_2 \cos \theta_4 + D_3$ . Since, this equation is valid for all instances what we can do, we can differentiate this equation with respect to time and that gives me  $\sin \theta_2 - \sin \theta_4 = \omega_2 - \omega_4$ , where  $\omega_2$  is  $\dot{\theta}_2$ ,  $\theta_2$  to  $D_2$  is the velocity of the input link, the  $\omega_4$  is the angular velocity of the output link and that is equal to  $D_1 \sin \theta_2 \omega_2 - D_2 \sin \theta_4 \omega_4$ .

Differentiating this equation once more with respect to time we get  $\cos \theta_2 - \cos \theta_4 = \alpha_2 - \alpha_4 + \omega_2^2 - \omega_4^2$  whole squared is equal to, if I differentiate the right hand side with respect to time, we get  $D_1 \sin \theta_2 \alpha_2 + \cos \theta_2 \omega_2^2 - D_2 \sin \theta_4 \alpha_4 + \cos \theta_4 \omega_4^2$ . So I get three equations, namely, 1, 2 and 3. In these three equations, I substitute the desired conditions which are given here.

(Refer Slide Time: 28:57)



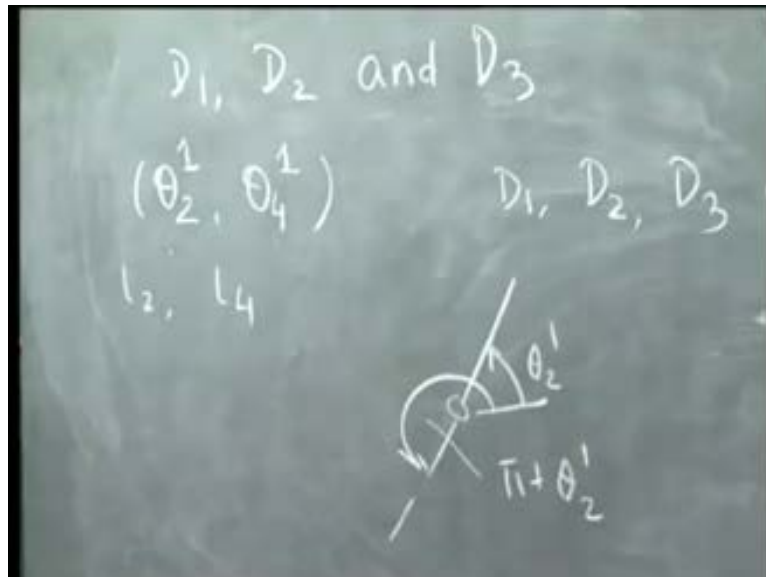
If I substitute in the first equation,  $\theta_2$  equal to 90 degree and  $\theta_4$  equal to 60 degree, we get  $90 - 60$  that is  $\cos 30$  degree that is  $\frac{\sqrt{3}}{2}$  is equal to  $D_1 \cos \theta_2$  is zero minus  $D_2 \cos 60$  degree is half minus  $D_2$  by 2 plus  $D_3$ . This is what I get from the first equation, after substituting  $\theta_2$  and  $\theta_4$ . If I substitute  $\omega_2$ ,  $\omega_4$ ,  $\theta_2$ ,  $\theta_4$  in the second equation, we get  $\sin 30$  degree that is  $\frac{1}{2}$  into  $\omega_2$  minus  $\omega_4$  that is minus 1 should be equal to  $D_1$ ,  $\sin \theta_2$  is 1 and  $\omega_2$  is 2, so  $2D_1$  minus  $D_2$  ( $\sin \theta_4$  is  $\frac{\sqrt{3}}{2}$  and  $\omega_4$  is 3) so,  $3\frac{\sqrt{3}}{2}$  divided by 2. This is equation one. This is equation two.

In the third equation, I substitute all these values to get  $\sin 30$  degree is half,  $\alpha_2$  minus  $\alpha_4$  is 1 plus  $\cos 30$  degree is  $\frac{\sqrt{3}}{2}$  into  $\omega_2$  minus  $\omega_4$  is minus 1 squared is 1 that is, 1 is equal to  $\alpha_2$  is 0, so that term is zero;  $\cos \theta_2$  is 0, so this term is also 0;  $\alpha_2$  is 0 and  $\cos \theta_2$  two is 0, so this term is 0. So, we get minus  $D_2 \sin \theta_4$  is  $\frac{\sqrt{3}}{2}$  and  $\alpha_4$  is minus 1 and that gives me minus  $\frac{\sqrt{3}}{2}$ ;  $\cos \theta_4$  is  $\frac{1}{2}$  and  $\omega_4$  square is 9 so  $\frac{9}{2}$ . This is equation three. From the third equation, I can solve for  $D_2$ . After I solve for  $D_2$ , from the second equation, I can solve for  $D_1$  and if  $D_2$  is known, I can solve for  $D_3$  from the first equation.

If we do the algebra, we will get for this particular set,  $D_1$  is minus 0.738,  $D_2$  is minus 0.376 and  $D_3$  is 0.678. As we said earlier, that  $D_1$ ,  $D_2$  can come out to be negative and this particular problem  $D_1$  and  $D_2$  are turning out to be negative, which means  $l_1$  by  $l_4$  is minus 0.738,  $l_1$  by  $l_2$  is minus 0.376 and from  $D_3$  if I substitute these values of  $l_4$  and  $l_2$  in terms of  $l_1$ , we can find out  $l_1$  by  $l_3$ , which turns out to be equal to 0.446. So, we get all three link lengths ratio and as we said,  $l_1 l_3$  are always positive. For this particular problem,  $l_2$  and  $l_4$  are turning out to be negative. So, if we choose the length  $l_1$ , we can solve for  $l_2$ ,  $l_4$  and  $l_3$ .

If we draw this mechanism at this particular configuration we see that this is  $O_4$  and this is  $O_2$   $\theta_4$  was 60 degree, but  $l_4$  has turned out to be negative. So, I have to draw it at 240 degree. This is  $l_4$  which is negative;  $l_2$  is longer than  $l_4$ , but  $l_2$  is also negative and  $\theta_2$  is 90 degree that is this way; so, I draw it this way. All the prescribed instance relationship will be valued for this 4R-linkage where, this is  $l_2$ ; this is  $l_4$ ; this is  $l_3$ ; for a given value of  $l_1$ , which I can solve once I know these three values. This is what we mean by Freudenstein's method as applied to a 4R-linkage.

(Refer Slide Time: 35:10)



We discussed the function generation problem with reference to 4R-linkage function generator for three position synthesis but we emphasize that we got linear equations in

the design variables namely,  $D_1$ ,  $D_2$  and  $D_3$ , only because we assumed  $\theta_2$  one and  $\theta_4$  one. If we have to extend this method to four position syntheses, then beyond  $D_1$ ,  $D_2$  and  $D_3$ , we have to leave one of these parameters also as an unknown to be decided or to be determined. That means  $D_1$ ,  $D_2$ ,  $D_3$  and either  $\theta_2$  one or  $\theta_4$  one have to be left undetermined and then we can plug-in the four sets values of  $\theta_2$  and  $\theta_4$  to solve for these four unknowns  $D_1$ ,  $D_2$ ,  $D_3$  and whichever is left unknown, but the trouble with that is that the equations will not be linear because of this angular term coming into the equation. We have cosine and things like that non-linear functions of these angles.

Consequently, the algebraic difficulty increases. Though it can be done, but we are keeping it outside the scope of this course. So, we have discussed Freudenstein's method, for function generation with reference to three position synthesis or two pair of coordinated moments. Things to remember is that, after solution input or the output length  $l_2$  and  $l_4$  may turn out to be negative. They have to be interpreted in the vector sense because we are assuming this  $\theta_2$  one and  $\theta_4$  one arbitrarily. There cannot be any solution with those values if  $l_2$  and  $l_4$  turn out to be negative, but the solution will be available if we had  $\pi$  to these terms. That means  $l_2$  instead of  $O_2$ . This is what I call  $\theta_2$  one;  $l_2$  negative means  $\theta_2$  one, I have to take this angle, which is  $\pi$  plus  $\theta_2$  one.

In our next lecture, we shall discuss how the same methodology can be used for function generation by a slider-crank, that is, the input-output correlation and the slider displacement to rotation of the crank for a slider-crank mechanics.