Aircraft Propulsion

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Lecture-37

Practice Examples of Axial Turbine and Centrifugal Compressor

Welcome to the class. As what it is going on, we will continue with some more practice examples. Now, we are going towards turbo machinery examples. We will solve the first example.

> A multistage gas turbine is to be designed with impulse stages, and is to operate with an inlet pressure and temperature of 5.6 bar and 1023K and an outlet pressure of 1 bar. The isentropic efficiency of the turbine is 88%. All the stages are to have a nozzle outlet angle of 65° and equal outlet and inlet blade angles. Mean blade speed of 300m/s and equal inlet and outlet gas velocities. Estimate the maximum number of stages required. Assume $c_0 = 1150$ J/kg K Y = 1.33 for the optimum blade speed condition. given $0 - 56$ kar $T_{0,1} = 1023K$ $P_{0,3} = 1$ bar $P_{1,2} = 217.5013$ $Q_{1,3} = 67^\circ$ us 300 m/s

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(refer time : 00:46). It is states that a multistage gas turbine is to be designed with impulse stages and it is to operate with an inlet pressure and temperature of 5.6 bar and 1023 K and the outlet pressure of 1 bar. Isentropic efficiency of the turbine is 88%. All the stages are to have a nozzle outlet angle of 65° and equal outlet and inlet blade angles. Mean blade speed of 300 m/s equal inlet and outlet gas velocities. Estimate maximum number of of stages required.

Assume C_p as 1150 J/kg.K, γ is equal to 1.33 for optimum blade speed ratio. So, we will see what is given given thing in this example, is P_{01} as 5.6 bar, T_{01} as 1023 K. We are told that outlet pressure means P_{03} is P_{03} is 1 bar. Then turbine efficiency is told as 88%, so it is 0.88, α_1 is α basically 2, α_2 is 65° and u is 300 m/s. Further C_p and γ are given. Let us work out with this example.

We know η_t is $\frac{\Delta T_0}{\Delta T_0'}$ $\frac{d}{dt}$. So, we can find out $\Delta T_0 = \eta_t \Delta T_0'$ \int_0' , which is equal to ΔT_0 .(T₀₁ - T₀₂). So here, we can take T₀₁ common. So, it will be η_t T₀₁ $\left[1 - \frac{T_0'}{T_0}\right]$ 02 $\left[T_{01}^{'}\over T_{01}}\right]$. So, it is η_t T₀₁ $\left[1-\left(\frac{1}{r_t}\right)\right]$ *rp* $\left[\frac{\gamma-1}{\gamma}\right]$. So, we can get ΔT_0 , which is T_{01} - T_{02} is equal to everything is known to us over here, 1023 $\times 0.88 \times (1 - (\frac{1}{5})$ $\frac{1}{5.6}$ $\big)^{\frac{0.33}{1.33}}$.

So, we will get total temperature change across the turbine as 313.13 K. It is basically ∆T0|*overall*. Now, we are told that we have to work with optimum condition. For optimum condition, in one of the earlier examples, in similar way, we have designed, we have derived the condition as $\frac{u}{C_2}$ is equal to $\frac{\sin \alpha_2}{2}$. So, $C_2 = \frac{2u}{\sin \alpha_2}$ $\frac{2u}{\sin \alpha_2}$. So, u is given, it is 300 divided by sin 65 and then we get $\overline{C_2}$ as 662.02 m/s.

We can find out now C_3 , but for optimum condition, C_3 is equal to axial velocity and axial velocity at the inlet is equal to the axial velocity at the outlet, but at the inlet it is $C_2 \cos \alpha_2$. So, it is 662.02 \times cos 65. So, it is 279.78 m/s. So, we know basically that change of $\Delta T_0|_s \times$ $C_p = \frac{1}{2}$ $\frac{1}{2}$ (C₂ - C₃). Change in kinetic energy is going to drop, the enthalpy in a stage. So half C_2^2 is known. Now, to us as $(662.02)^2$, C_3 is known $(279.78)^2$.

So this kinetic energy change is 179.999, 179.995 kJ/kg. So this gives us ∆T0|*^s* as 156.51 K, we know C_p , it is 1150. So, if we divide this by 1150, we get 156.51. So, we can find out the number of stages n = $\frac{\Delta T_0|_{overall}}{\Delta T_0|_{stage}}$ and this is equal to 313.13/156.51 so this gives you number of stages as 2. So, the answer as number of stages is equal to 2.

(refer time : 07:41). So, next example says that a gas turbine having single stage rotates at 11000 rpm. At entry to the nozzles, the total head temperature and pressure of the gas are 823 K and 5.8 bar respectively and outlet from the nozzle, the static pressure is 3 bar. At the turbine outlet annulus, the static pressure is 1.4 bar. Mach number at the outlet is limited to 0.4 and gas leaves in an axial direction. The outlet nozzle angle is 65° to the axial direction and nozzle efficiency is 98%.

Calculate outlet blade angle and outlet output power developed by the turbine shaft. Assume

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Assume the mean blades diameter as 60cm, gas mass flow rate as 20 kg/s, Cp = 1.147 kJ/ kg K and $Y = 1.333$

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\underbrace{3/1299} \qquad N \subseteq [1,6700, 60] = 5.8 \text{ bar}, 62.8 \text{ bar}, 63.8 \text{ bar}, 64.8 \text{ bar},
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the mean diameter mean blades diameter as 60 cm, gas flow rate as 20 kg/s, C*^p* as 1.147 kJ/kg.K and γ as 1.33. Having said this, we can proceed with the given things and for this axial turbine case, given things are rpm as 11000 , P_{01} as 5.8 bar, then two static pressures are given, one is P_2 which is 3 bar and other is P_3 , which is 1.4 bar.

 T_{01} is also given as 823 K. We are told that outlet Mach number is maximum 0.4, so let us take it and then direction is told to be axial. α_2 is said as 65°, mean diameter is said as 0.6 m, γ_g is 1.33 and C_p is 1.147 kJ/kg.K. Let us start first, we will use the nozzle data to find out the nozzle exit absolute velocity. For that, we know that $\frac{T_{01}}{T_2}$ this is the total temperature at the inlet of the nozzle, this is static temperature ideal at the outlet of the nozzle.

Nozzle being isentropic, this ratio can be $\left(\frac{T_{01}}{T}\right)$ \overline{T}'_2 2 $\int_{0}^{\frac{\gamma-1}{\gamma}}$. P₀₁ is 5.8, P₂ is 3 bracket raise to $\frac{1.33-1}{1.33}$. So, we can get this ratio as 1.17769 and then this gives us T_2 ideal temperature at the nozzle exit as 698.82 K. Then, we can find out the actual temperature since nozzle efficiency is given as 0.98. So we can use the formula, which is actual conversion to kinetic energy divided by ideal conversion to kinetic energy.

So, $\frac{823 - T_2}{823 - 698.82}$, so this gives us T₂ = 701.29 K. Hence we can find out C₂ = $\sqrt{2(T_{01} - T_2)C_p}$, which is basically Δh . So is equal to $\sqrt{2(823-701.29)1147}$ and this gives us absolute velocity as 528.39 m/s.

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(refer time : 12:42). Now, we can also find out, from the known data, the tangential velocity of the blade, which is $\frac{\pi D_m N}{60}$, which is 3.14 mean diameter is given as 0.6 into N which is told as 11000 divided by 60. So we get u as 345.4 m/s. Now, we know that axial velocity is $C_2 \cos$ α_2 , so we get axial velocity from 528.39 \times cos 65. So, we will have axial velocity as 223.30 m/s. Now, we need to find out angles. So for that, we can make use of the axial velocity and the inlet velocity triangle.

Which says that C_a is equal to here, we can make use of the fact that V₁ sin $\beta_1 = C_2 \sin \alpha_2$ - u. And here, we know V₁, basically V₂, V₂ sin $\beta_2 = 528.39 \times \sin \alpha_2$ is 65 - u. And u is 345.4. So this gives us, $V_2 \sin \beta_2$ as 133.48. This is equation number 1. Similarly, $V_2 \cos \beta_2$ $=C_a$ and C_a is 223.30. This is equation 2. We can divide both the equation and we can get $\tan \beta_2 = 133.48/223.30$ and we can get it as 0.5977.

Thus we get β_2 as 30.86°. Having said this, we can make use of Mach number, where we are told that exit Mach number is 0.3. So, it is $\frac{C_3}{\sqrt{N}}$ $\frac{C_3}{\gamma RT_3}$. So, we can make use of this. Now, for this, we should know T3, but we are not aware about T3, but we can make use of isentropic relation, which says that $\frac{T_3}{T_2} = \left(\frac{P_3}{P_2}\right)$ *P*2 $\int_{0}^{\frac{\gamma-1}{\gamma}}$. So, it is $\left(\frac{1.4}{3}\right)$ $\frac{1.4}{3}$) $\frac{0.33}{1.33}$. So, it is $(0.46)^{0.2481}$.

And we get $\frac{T_3}{T_2}$ = 0.8247, so we get T₃ = 578.4 K. So, having said this, we can now find out C₃ $=M_3$ $\sqrt{\gamma RT_3}$, but further R is unknown and for R, we can use $\frac{\gamma R}{\gamma - 1} = C_p$, so R = $\frac{(\gamma - 1)C_p}{\gamma}$. So, $C_3 = M_3 \sqrt{(\gamma - 1)C_pT_3}$. And we can get C_3 as 187.16 m/s. So, we can find out for the from the exit velocity triangle which has outlet velocity as axial tan $\beta_3 = \frac{u_3}{C_3}$ $\frac{u_3}{C_3}$ = 1.84, u₃ is known, u_3 is basically u and C_3 is just now evaluated.

So, $\beta_3 = 61.47^{\circ}$, now we are supposed to find out power output, so for that we need tangential velocity. It can be calculated as $C_2 \sin \alpha_2$. So C_2 is 528.39 \times sin 65, so this gives us C_2 as 478.88 m/s. So, power output will be $\dot{m}u(C_{w2} + C_{w3})$ but C_{w3} is $0 \times \eta_m$. So it is $\dot{m}u(C_{w2}) \times$ η_m . So, power output is 20 \times 345.4 \times 478.88 \times 0.98 and we get power output as 3241.94 kW.

(refer time : 20:19). We will move ahead with the next example. It says that the following particulars of a single stage turbine of free vortex type is given below. Determine the gas temperatures, velocities and discharge angle at the blade root and the tip radii. Assume C_p as 1.147 kJ/kg.K and γ is 1.33. Given that, total pressure head at the inlet is 6.2 bar, static pressure at mean radius is 1.8 bar, mean blade diameter to the height ratio is 10, nozzle efficiency is 95%.

Total head inlet temperature is 923 K, nozzle outlet angle is 57° and mass flow rate is 15 kg/s. So, let us mention what are the given things. We are told that P_{01} is 6.2 bar, P_2 is 1.8 bar, then

Dm $\frac{\mu_m}{h}$ that height is given as 10, nozzle efficiency is told as 95%, mass flow rate is 15, then α_2 is 57°, T₀₁ is 923 K. Further C_p and γ are given. Here first, again we can make use of nozzle quantities to find out absolute velocity at the nozzle outlet.

So, for that $\frac{P_2}{P_{01}}$, $\frac{P_2}{P_{01}}$ $\frac{P_2}{P_{01}} =$ \int T'_{2} 2 $\frac{T_2'}{T_{01}}$ $\frac{\gamma}{\gamma}$ ¹. This gives us T₂ = T₀₁ $\left(\frac{P_2}{P_{01}}\right)^{\frac{\gamma-1}{\gamma}}$ $\frac{\gamma}{1}$, so T₀₁ is 923, P₂ is 1.8 divided by 6.2 bracket raise to $\frac{0.33}{1.33}$. So T₂ turns out to be 679.11 K. Then nozzle efficiency is $\frac{T_{01}-T_2}{T_{01}-T_2}$ $\frac{T_2}{T_1}$ and this gives us T₂ = T₀₁ - $\eta_j(T_{01} - T_2)$. So, T₂ = 923 - 0.95(923 - 679.11). So this gives us T_2 as 691.30 K.

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(refer time : 23:54). Hence, we can find out absolute velocity at the nozzle angle, at the nozzle as C₂ bracket $\sqrt{2C_p(T_{01} - T_2)}$. So, we will have C₂ = $\sqrt{2 \times 1147(923 - 691.3)}$. So, C_2 = 729.05 m/s. We can try with velocity triangle, so this is velocity inlet velocity triangle, where this is C₁, this is V₁, this is u. So this height will be C_a, this angle is α , basically this is everything is 2. This is C_2 , this is V_2 , this angle is α_2 , this angle is β_2 . So basically C_a is equal to C_a cos α_2 , which is 729.05 \times cos 57, so we get C_a as 397.06 m/s.

Then, we can make use of formula of \dot{m} , which is ρ AV, where we have to take, V is velocity generalized. So, we have to take rho into area into C_a . So, for that we need to find out the ρ_2 and ρ_2 can found out from the $\frac{P_2}{RT_2}$. So, for that, we need to again find out R and as we have

said in earlier example, R is equal to $\frac{(\gamma-1)C_p}{\gamma}$. So, we can put everything in the mass flow rate formula and then we can put the mass flow rate value as $15 = \frac{P_2 \gamma A_2 C_a}{C_p(\gamma - 1)T_2}$.

So, Pc is 1.8×10^5 Pa, γ is 1.33, so we have to find out A_a. C_a is C_a₂ is 397.06 divided by C_{*p*} is 1147, γ -1 is 0.33 and T₂ is 691.3. Knowing this, we can find out A₂ as 0.04129 m². And then this area can be taken as $\pi D_m \times$ height and this height and ratio with diameter is known to us, so we can put that. So $\pi D_m \times 0.1 D_m$, so it is $\pi \times 0.1 D_m^2$. We know π is 3.14, A_2 is found out.

So from that we can calculate D_m and D_m turns out to be 0.3626 m so it gives us h, height of the blade as 0.03626 m. That is why we can r_m as 0.1813 m. So we can find out r_{root} as r_m *h* $\frac{h}{2}$ and root radius becomes 0.16317 m. Similarly, we can find out r_{tip} as $r_m + \frac{h}{2}$ $\frac{h}{2}$ and it gives us the value of 0.1994 m. We are told that this turbine is based on the free vortex concept, so $C_{w2}r|_{mean} = C_{w2}r|_{tip} = C_{w2}r|_{root}.$

So, let us find out first C_{w2} . Here for us, at mean is equal to $C_2 \sin \alpha_2$. It is this and then C_2 is known 729.05 into sin of α_2 is 57. So, $C_{w2}|_m$ is 611.43 m/s. Then, we can find out $C_{w2}|_{root}$ $=\frac{C_{w2|m}r_m}{r_{\text{max}}}$ r_{root} . And this gives us $C_{w2}|_{root}$ as 679.36 m/s. Similarly, we can find out $C_{w2}|_{tip}$ with same $\frac{C_{w2|m}r_m}{r_{\text{min}}}$ $\frac{2|mF_m|}{r_{tip}}$ and we get it as 555.92 m/s.

Knowing this, we can find find out we know C_w is this, in the inlet angle C_a is same for all, so we can find out that tan $\alpha_2|_{root} = \frac{C_{w2}}{C_a}$ $\frac{C_{w2}}{C_a}|_{root}$. So C_{w2} at root is known, C_a is known, we can find out the α and this gives us $\alpha_2|_{root} = \tan^{-1} \left(\frac{C_{w2}}{C_a} \right)$ $\left(\frac{C_{w2}}{C_a}\right)$ *root*). We know both the velocities, so $\alpha_2|_{root}$ can be found out and it is 59.68°. Similarly, knowing this angle we can find out $C_2|_{root}.sin\alpha_2|_{root} = C_{w2}|_{root}.$

So, we know $C_{w2}|_{root}$, we know sin $\alpha_2|_{root}$, so we can find out $C_2|_{root}$ and this gives us $C_2|_{root}$ as 787 m/s. Knowing the absolute velocity at the root, we can find out the temperature at the static temperature at the root using total temperature, which is $T_{02} - \frac{C_2^2|_{root}}{2C_n}$ $\frac{2|root|}{2C_p}$. We know total temperature, we know the value of $C_2|_{root}$ and then this gives us the value of static temperature at the root as 652.99 K.

We can do this exercise for the tip as well. So for that we can find out $C_2|_{tip}.sin \alpha_2|_{tip} =$ $C_{w2}|_{tip}$. So, this gives us $C_2|_{tip}$, that is 683.19 m/s. So, same way, we can find out $T_2|_{tip}$ as T_{02} - $\frac{C_2^2|_{tip}}{2C_n}$ $\frac{22}{2C_p}$ and it turns out to be 719.53 K. So, this is how we can make use of the concept of free vortex, where if we know the quantities at one mean radius, we can find out the quantities at any angle.

And here, most of the quantities, whatever we have found out, they are only from the inlet velocity triangle, where we are interested to find out inlet temperatures and inlet blade angles.

Speed	10000 rev/min
Mass flow rate	12 kg/s
Pressure ratio	5:1
Isentropic efficiency	85%
Slip factor	0.88
Flow coefficient at impeller exit	0.4
Hub diameter at the eve	17 cm
Air velocity at the entry and exit from impeller	140 m/s
Inlet Stagnation temperature	290K
Inlet Stagnation pressure	1.03 _{bar}
N= 10,000 Epm, R= 0.85, Ep= 5, 6= 0.88, Q= 0.4, dh= 0.17m, Ca=140 mls given $T_{01} = 2.30 \text{ K}$ $P_{01} = 1.03 \text{ bar}$ $m = 12$ $T_{01} = T_1 + \frac{C_0^2}{2C\rho} \Rightarrow T_1 = T_{01} - \frac{C_0^2}{2C\rho} = 230 - \frac{(16)^2}{2 \times 10^{9}} = 230.23 \text{ K}$ $\frac{P_{01}}{P_1} = \left(\frac{T_{01}}{T_1}\right)^{\frac{1}{2}-1} = \left(\frac{230}{40.29}\right)^{\frac{1}{2}-1} = 11272 \Rightarrow P_1 = \frac{P_{01}}{111272} = 0.313 \text{ bar}.$	

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(refer time : 35:04). We will move to the next example, this is about centrifugal compressor, it states that, find the impeller diameters and its width at the exit along with power required to derive to drive the centrifugal compressor as following for following data. Assume equal pressure ratio for impellers and the diffuser. Speed is given as 10000 revolutions per minute, mass flow rate is 12 kg per second, pressure ratio 5:1, isentropic efficiency is 85%, slip factor as 0.88, flow coefficient at impeller exit 0.4.

Hub diameter at the eye is 17 cm, air velocity at the entry and at the exit of the impeller is 140 m/s, inlet stagnation temperature is 290 K, inlet stagnation pressure is 1.03 bar. So, let us see what is given in the example for centrifugal compressor and given thing is, N is equal to 10000 rpm, isentropic efficiency is 0.85, then pressure ratio is 5, then slip factor is 0.88, flow coefficient at the exit is 0.4, diameter at the hub is 0.17 m.

Axial velocity is 140 m/s, T_{01} is 290 K, P₀₁ is 1.03 bar. Further, \dot{m} is equal to 12. So, for that all sake, we are supposed to find out impeller diameters. So, we know only the diameter at the hub, we can find out the diameter at the tip from the mass flow rate. So, tip of the eye. So, we can for that we should know density, since we know mass flow rate is equal density into area into velocity, where area we can take at the eye from the hub to the tip of the eye. For that we need density, so for that we need to find out associated quantities to evaluate density. So, let us first find out temperature, it is said known that $T_{01} = T_1 + \frac{C_a^2}{2C_p}$, so we know it is T₁ = T₀₁ - $\frac{C_a^2}{2C_p}$, so it is 290 K - $\frac{140^2}{2 \times 1005}$. So, we get T₁ as 280.29 K. Having said this, we will find out static pressure also, where we know that $\frac{P_{01}}{P_1} = \left(\frac{P_{01}}{P_1}\right)^2$ *P*1 $\int_{0}^{\frac{\gamma}{\gamma-1}}$. T₀₁ is 290, T₁ is 280.29 bracket raise to 1.4/0.4.

So this ratio turns out to be 1.1272. Then, we know $P_1 = P_{01}/1.1272$ and we get P_1 as 0.9137 bar. So, knowing this value of P_1 and value of T_1 , we can find out density.

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(refer time : 39:21). So $\rho_1 = \frac{P_1}{RT}$ $\frac{P_1}{RT_1}$. So P₁ is 0.9137/ R 287, it is in Pascal now for the pressure into 280.29. So we get density as 1.1361 kg/m³. Now, we can find out mass flow rate as ρ_1 $A_1 \times$ velocity where we will have $\rho_1 \times \frac{\pi}{4}$ $\frac{\pi}{4}$ (d_t² - d_h²) × C_a. Mass flow rate is given, which is 12 is equal to density 1.1361 $\frac{3.14}{4}$, C_a is 140, tip diameter for eye minus hub diameter, which is given $(0.17)^2$. So, we can find out tip of the eye, its diameter as 0.3535 m.

We are told that ϕ_2 is 0.4, we know ϕ_2 is $\frac{C_{r2}}{u_2}$ by the definition of flow coefficient, C_{r2} , at the exit, we are told that the velocity is same as the inlet axial velocity, so $C_{r2} = C_a$, which is axial velocity. So, u_2 can be found out from here and we get u_2 is equal to 350 m/s. Knowing

 u_2 , we can find out D_2 since we know $u_2 = \frac{\pi DN}{60}$. So, it is D_2 is equal to $\frac{u_2 \times 60}{\pi N}$ and we get D_2 from here as 0.6687 m. Now, we can find out the other quantities.

For that, we know that pressure ratio is 5, but it is told that the pressures are equally risen in the diffuser and the impeller. So, $\frac{P_3}{P_1}$ can be split into $\frac{P_3}{P_2} \times \frac{P_2}{P_1}$ $\frac{P_2}{P_1}$ but $\frac{P_3}{P_2}$ is equal to $\frac{P_2}{P_1}$, so we will have $\left(\frac{P_3}{P_1}\right)$ *P*1 \int_0^2 = 5. So, we get $\frac{P_2}{P_1}$ as $\sqrt{5}$, which is 2.23. So, we get P₂ = 2.043 bar since we know P₁. Now, we can find out T₂. Since we know $\frac{P_2}{P_1}$ = \int T'_{2} $\frac{1}{T_1}$ $\int_{0}^{\frac{\gamma}{\gamma-1}}$. So, we know that $T_2' = T_1$ \int T'_{2} $\frac{1}{T_1}$ $\Big)^{\frac{\gamma}{\gamma-1}}$.

We know pressure P_2 , we know pressure P_1 , we know T_1 , then T_2 can be found out, and it is 352.55 K. But real temperature is required for us to find out density at the exit and that can be found out from compressor efficiency, which states that $\frac{T_2^{'}-T_1}{T_2-T_1}$. So $T_2 = T_1 + \frac{1}{\eta_0}$ $\frac{1}{\eta_c}(T_2' - T_1)$. So, T_2 can be found out, we know T_2 , we know compressor efficiency, and all the temperatures. So T_2 turns out to be 365.30 K.

So, we will have the mass flow rate *in* is 12. Now, we are trying to work out with the outlet. So it is equal to ρ_2 A₂ \times velocity. But for that again rho2 is required and ρ_2 is $\frac{P_2}{RT_2}$, P₂ is known, R is known, T₂ is known, we get density as 1.94 kg/m³. So, from the above equation, we know velocity, which is C_a or C_{r2} , density is known, mass flow rate is known, we can get area from this expression and then this area is basically equal to 0.04418 m², but it is equal to π D₂ w₂.

And then this w is the width at the outlet. So, w, D_2 is found out, D_2 is known to us as 0.6687, π is 3.14, area is 0.4418. So, we can know $w_2 = \frac{A_2}{\pi D}$ $rac{A_2}{\pi D_2}$. We can put all the individual values and find out D_2 as 0.0210 m. So, this is how we have evaluated different diameters, like diameter at the eye tip, we have also found out D_2 and we have found out the width at the exit of the impeller. So, these are the examples for the practice for this course. Thank you.