

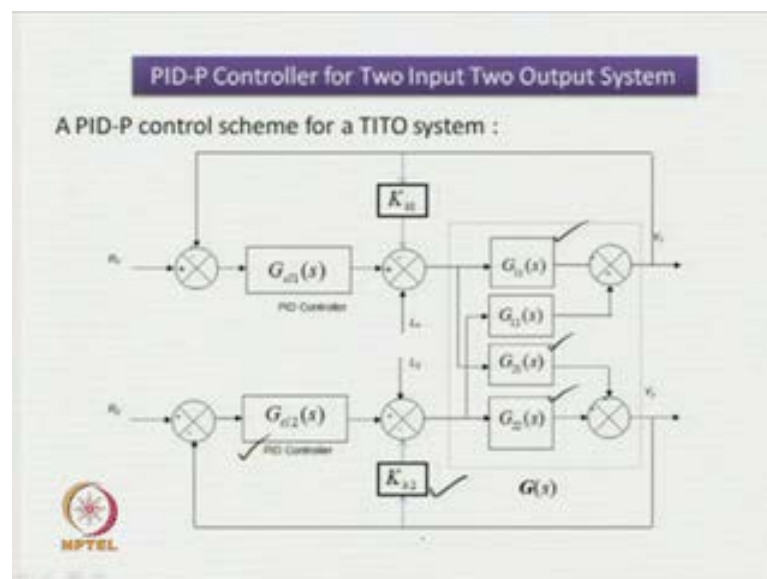
Advanced Control Systems
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Module No. # 01
Model Based Controller Design
Lecture No. # 09
PID-P Controller for Two Input Two Output System

Today's lecture is on PIP controller for two input, two output system. The control of two inputs, two output processes is difficult, and then the SISO processes mainly due to the interactions between the loops.

Two input, two output systems are from the family of multi input, multi output systems, many methods have been proposed earlier, in the literature for the design of controllers for two input, two output processes. Attempt will made in this lecture to design, simple PID-P controller a 4 parameter controller, for the two inputs, two output system. Now, we have got uses of such processes, in various real time systems in power plants, air craft, and chemical industries and in many other fields.

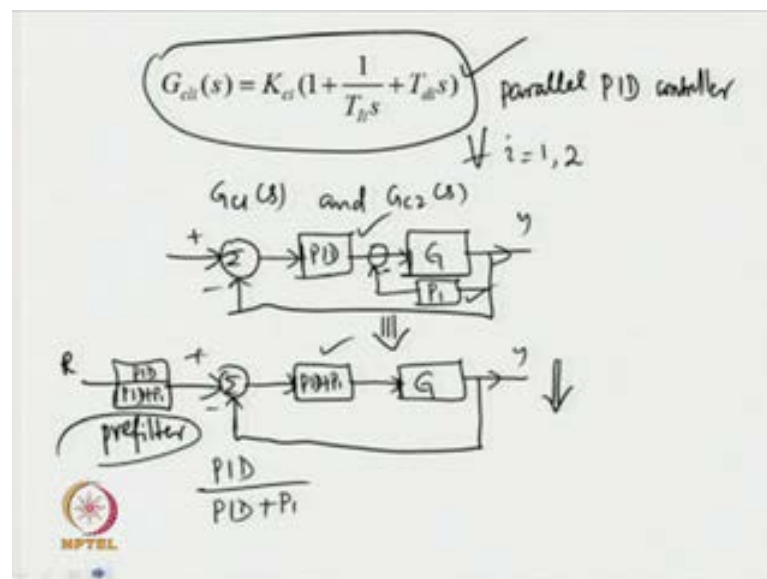
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The uses of such processes are very common, now a days in real time scenario, what a two input, two output processes look like, the process is denoted by four sub systems, given as $G_{11}(s)$, $G_{12}(s)$, $G_{21}(s)$, $G_{22}(s)$. So, a two input, two output process can be represented in this form, now the control of the two input, two output system can be accomplished with the help of a PID controller, in the feed forward path, for the first loop a PID controller in the feed forward path for the second loop. We have inserted proportional controllers in the inner feedback path, so K_{b1} is the proportional controller in the first loop, and K_{b2} is the proportional controller in the second loop.

This PID-P control is a 4 parameter control, for the TITO system, one can have PI in the feed forward path, and PD in the feedback path as well, that case will not be discussed in today's lecture. We shall concentrate on the design of a PID-P controller rather in this lecture, for each in analysis one can represent this **PID-B** PID-P controller scheme in some convenient form, first we shall assume a specified form of the PID controllers.

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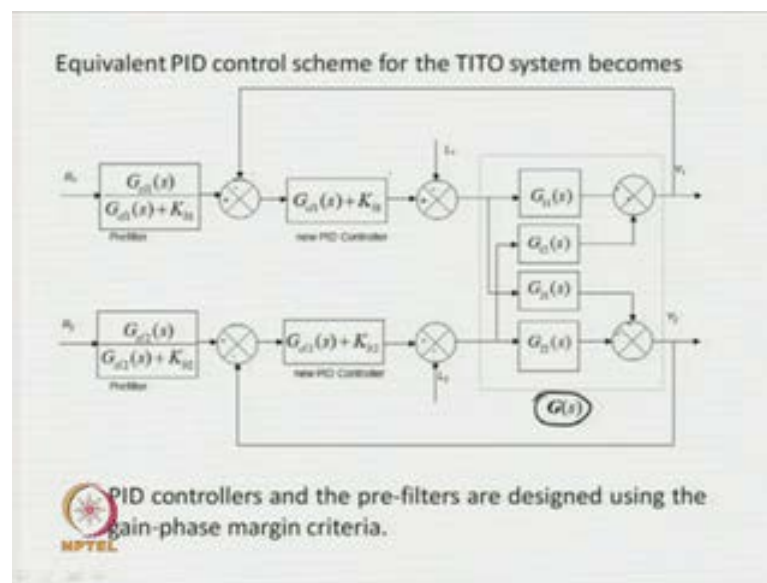


Let the PID controller be represented in the transfer function form, as given over here, this is a parallel PID controller, so depending on various values of I , for all i equal to 1 to 2, we shall have two controllers for the TITO system. So, the two controllers would be $G_{c1}(s)$ and $G_{c2}(s)$, these are the feed forward path controllers. Now, we know earlier that, for a SISO system, when a PID controller is present in the feed forward path; a PID controller, then we have a single input single output process.

For that case, if we have some inner feedback proportional controller, let us say P 1 then the same structure can be reduced to some convenient form, for each in analysis and design of the controller. Now, let me redraw the block diagram, that will appear as PID plus P 1 in the feed forward path, with the single input single output process G and now, a pre filter is to be added and that pre filter will be given by PID upon PID plus P 1 and we shall have the reference input over here.

So, a single input, single output process with a inner feedback controller P 1 and a PID controller in the feedback path, can equivalently be represented in the single input, single output control scheme, where the PID plus P 1 will be in the feed forward path, with a pre filter in the reference path. And the pre filter dynamics will be given by PID upon PID plus P 1.

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Using this equivalence, now it is possible to convert the TITO system, into some simpler form as shown over here, now G s represents the two input, two output process, which is now subjected to a new PID controller, where the controller PID's, the parallel PID controller is added with the proportional controller K b 1. And for the second loop, the new PID controller has got the proportional controller K b 2; now the scheme has got also pre filters, given by the upper one as $G_{c1}(s)$ upon $G_{c1}(s) + K_{b1}$.

And the bottom one pre-filter is given as $G_{c2}(s)$ upon $G_{c2}(s) + K_{b2}$, this scheme enables us to design the new PID controller; after designing the new PID controller, the

parameters of the pre-filters can be set for controlling the TITO system. Now, effort will be made now to design, the new PID controller.

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Let the new PID controller be

$$G_{ci}^*(s) = G_{ci}(s) + K_{bi} = K_{ci}^*(1 + sT_{di}^*) \left(1 + \frac{1}{sT_{ii}^*} \right) \quad \forall i = 1, 2$$

where

$$G_{ci}(s) = K_{ci} \left(1 + \frac{1}{T_{ii}s} + T_{di}s \right)$$

Let the plant & controller dynamics be available in the form of

$$G_m(s) = \begin{bmatrix} G_{m1}(s) & 0 \\ 0 & G_{m2}(s) \end{bmatrix} \quad G_{ci}^*(s) = \begin{bmatrix} G_{ci1}^*(s) & 0 \\ 0 & G_{ci2}^*(s) \end{bmatrix}$$

where

$$G_{mi}(s) = \frac{K_i e^{-D_i s}}{(T_i s + 1)^2}$$

where

$$G_{ci1}^*(s) = K_{c1}^* (1 + sT_{d1}^*) \left(1 + \frac{1}{sT_{i1}^*} \right)$$

$$G_{ci2}^*(s) = K_{c2}^* (1 + sT_{d2}^*) \left(1 + \frac{1}{sT_{i2}^*} \right)$$

Let us assume the new PID controller, which is now available in the form of a series PID controller be given by G_{ci}^* is equal to G_{ci} plus K_{bi} , please note that K_{bi} the proportional controllers are added thus giving us the new PID controller. G_{ci} represents the parallel PID controller, where as G_{ci}^* the K_{bi} are nothing but, the proportional controller. Now, the form of the new PID controller is given over here, which is a series PID controller with proportional gain K_{ci}^* , and derivative time constant T_{di}^* and integral time constant T_{ii}^* .

So, for all values of $i = 1$ to 2 , we shall get two new PID controllers for the two input, two output process. Let the plant dynamics be, assume to be available in the form of $G_m(s)$ is equal to $\begin{bmatrix} G_{m1}(s) & 0 \\ 0 & G_{m2}(s) \end{bmatrix}$; that means, the plant dynamics is represented by the diagonal transfer matrix $G_m(s)$. Where $G_{mi}(s)$ is given as the elements of the transfer matrix are given by $G_{mi}(s)$, which is equal to $K_i e^{-D_i s} / (T_i s + 1)^2$, the plant dynamics is assume to have **repeated poles** repeated poles at $-1/T_i$.

So, we have got repeated poles for the plant dynamics, the TITO process can be identified in this transfer matrix form; only when the TITO process, dynamics is available in this transfer matrix form, we shall be able to make use of the design process.

We are going to discuss later on, for the design of controller for the TITO process, as we know this represents the time delays associated with the process dynamics. So, D_i gives us D_1 and D_2 , where D_1 is the time delay associated with the $G_{m1}(s)$, and G_2 is the time delay associated with the dynamics $G_{m2}(s)$.

And T_1 and T_2 are the repeated poles or the time constants of the upper loop, and the lower loop of the TITO process. Now, after assuming that the dynamics of the TITO process is available, in this diagonal matrix form one needs to also define the dynamics of the controllers, new controllers available in the diagonal transfer matrix form. Now, $G_{c1}(s)$ is having elements $G_{c11}(s)$ and $G_{c12}(s)$, and $G_{c2}(s)$ is nothing but, $K_{c1}(1 + S T_{d1})(1 + 1/(S T_{i1}))$ (Refer Slide Time: 11:59).

Similarly, we can find or write the expression for $G_{c2}(s)$ as $K_{c2}(1 + 1/(S T_{i2}))(1 + S T_{d2})$. So, the form of the new PID controllers are written over here, with these forms of the new PID controllers we shall now, try to estimate the parameters of the controllers using phase and gain margin criteria.

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Assuming $T_d^* = T_i$ loop transfer function becomes

$$G_m G_c^*(j\omega) = \frac{K_i K_{ci}^* e^{-j\omega D_i}}{j\omega T_i + 1} \left(1 + \frac{1}{j\omega T_{i2}^*}\right)$$

The gain criteria becomes

$$|G_m G_c^*(j\omega_{gi})| = 1$$

$$|G_m G_c^*(j\omega_{pi})| = 1/A_m$$

$$K_i K_{ci}^* = \omega_{gi} T_i \sqrt{\frac{\omega_{gi}^2 T_i^2 + 1}{\omega_{gi}^2 T_{i2}^{*2} + 1}}$$

$$A_m K_i K_{ci}^* = \omega_{pi} T_i \sqrt{\frac{\omega_{pi}^2 T_i^2 + 1}{\omega_{pi}^2 T_{i2}^{*2} + 1}}$$

Gain margin criteria:

$$\omega_{gc} T_i \gg 1$$

$$\omega_{pi} T_{i1}^* \gg 1$$

$$\omega_{gc} T_i \gg 1$$

$$\omega_{pi} T_{i2}^* \gg 1$$

Final results:

$$K_i K_{ci}^* = \omega_{gi} T_i$$

$$A_m K_i K_{ci}^* = \omega_{pi} T_i$$

For that for each in analysis, let us assume that T_{di} is equal to T_i with that assumption, the loop transfer function becomes $G_{mi} G_{ci}(j\omega)$ is equal to $K_i K_{ci} e^{-j\omega D_i} / (j\omega T_i + 1) (1 + 1/(j\omega T_{i2}))$.

$j\omega T I$ i star). So, the frequency domain representation of the loop transfer function is given in this form, then applying the gain criteria, it is possible to write expressions like, the magnitude of the loop gain is equal to 1 and the magnitude of the loop gain, at the phase crossover frequency is equal to inverse of the gain margin.

Now, ωG i in this expression represents, the **gain cross over** gain cross over frequencies similarly, ωP i in the second expression, is for the phase cross over frequencies. So, with the gain and phase cross over frequencies, it is possible to write the two equations related to gain of the loop; so loop transfer function gives us the two expressions, as shown over here. Now, the magnitude of the loop transfer function can be further written, in the form of $K_i K_c$ i star upon $(\omega T i)^2 + 1$ root times $1 + \omega T I i$ star square root upon $\omega T I i$ star, so this gives the loop gain in absolute form.

So, the loop gain in absolute form can be **represent** represented in this form, but when we make use of the first expression, this expression further can be written in the form of $K_i K_c$ i star is equal to $\omega g i T I i$ star root of $\omega g i^2 T i^2 + 1$ upon $\omega g i^2 t I i$ star square plus 1. So, it is very easy to get this expression from this condition similarly, **the second expression** the second expression can be simplified and written in the form of $A_m i K_i K_c$ i star is equal to $\omega p i t I i$ star root of $\omega p i^2 T i^2 + 1$ upon $\omega p i^2 T I i$ star square plus 1.

Next, we shall make some assumptions, for each in designing controllers for the TITO process, what are those assumptions, one can easily assume $\omega g i T i$ to be large compared to 1. So, when $\omega g i T i$ is greater greater than 1, that gives us the numerator $h \omega g i T i$ only similarly, when $\omega g i T I i$ star is very large compared to 1, then the denominator of the square root becomes $\omega g i T I i$ star. Then this expression has got numerator and denominator like this, which can further be written in the form of $K_i K_c$ i star is equal to $\omega g i T I$, because of the cancellation of the terms.

Similarly, with the assumption of $\omega p i T i$ to be very large and $\omega p i T I i$ star is greater greater than 1, this assumption when made in this expression, results in the simpler expression given as $A_m i K_i K_c$ i star is equal to $\omega p i T i$. Now, these

values of gain and phase cross over frequencies can always be set with proper choices of the controller parameter.

Since, we have been trying to design the parameters therefore, these choices are valid, now with these choices of gain and phase cross over frequencies, it is always possible to get simpler equations like this from the gain criteria. So, the two gain criteria here, will be used later on to estimate, to find simpler expressions for the unknown parameters of the new PID controllers (Refer Slide Time: 19:03).

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The phase criteria can be written as


$$\pi + \arg(G_m G_{cl}^*(j\omega_{pi})) = 0$$

$$\pi + \arg(G_m G_{cl}^*(j\omega_g)) = \phi_m$$

$$\frac{\pi}{2} + \tan^{-1}(\omega_g T_n^*) - \tan^{-1}(\omega_g T_i) - D_i \omega_g = \phi_m$$

$$\frac{\pi}{2} + \tan^{-1}(\omega_{pi} T_n^*) - \tan^{-1}(\omega_{pi} T_i) - D_i \omega_{pi} = 0$$

Assumption: $\tan^{-1} x = \begin{cases} \frac{\pi x}{4} & \text{for } 0 \leq |x| \leq 1 \\ \frac{\pi}{2} - \frac{\pi}{4x} & \text{for } |x| \geq 1 \end{cases}$



Now, the phase criteria can be written as, at the phase cross over frequency ω_{pi} , when the point lies on the negative real axis, the phase cross over frequency gives us an expression like, π plus arguments of $G_m G_{cl}^*(j\omega_{pi})$ is equal to 0; so this is the loop gain in frequency domain. So, angle of the loop gain at phase cross over frequency plus π must be equal to 0, because the phase cross over frequency points refers to a point on the negative real axis, where the angle is minus π .

Similarly, the phase margin conditions gives us an expression π plus **argument of the loop** argument angle of the loop at gain cross over frequency ω_g is equal to phase margin. So, ω_g is the gain cross over frequencies, and ϕ_m represent the **phase margins** phase margins of the loops. So, with the help of the assumption for the inverse tan function $\tan^{-1} x$ is equal to $\frac{\pi x}{4}$, when x is less than 1.

And when $\tan^{-1} x$ is equal to $\frac{\pi}{2} - \frac{\pi}{4x}$ for, x is very large than 1 is made use of in the phase criteria; obviously, one can get the simplified expressions like $\frac{\pi}{2} + \tan^{-1} \omega_g T_{I1} - \tan^{-1} \omega_g T_{I2} - D \omega_g$ is equal to phase margin.

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The image shows handwritten mathematical expressions and a list of unknowns. At the top, two equations are written in a box, each with a checkmark to its right. The first equation is $\frac{\pi}{2} - \frac{\pi}{4\omega_g T_{I1}} + \frac{\pi}{4\omega_g T_{I2}} - D\omega_g = \phi_m$. The second equation is $\frac{\pi}{2} - \frac{\pi}{4\omega_{pi} T_{I1}} + \frac{\pi}{4\omega_{pi} T_{I2}} - D\omega_{pi} = 0$. Below these, a box labeled 'Unknowns' points to two other boxes: one containing ω_{gi}, ω_{pi} and the other containing K_{ei} and T_{I2} . At the bottom, it says 'Known: D, T_{I1}, A_{mi} and ϕ_{mi} '. An MPTEL logo is visible in the bottom left corner.

Now, one can substitute the \tan^{-1} function over here, which will result in an expression of this form. So, \tan^{-1} functions are substituted, which results in the expressions $\frac{\pi}{2} - \frac{\pi}{4\omega_g T_{I1}} + \frac{\pi}{4\omega_g T_{I2}} - D\omega_g = \phi_m$, where are we trying to substitute the \tan^{-1} function because, it is very difficult to solve this non-linear equation (Refer Slide Time: 23:35).

So, unless one makes use of this assumption, it is very difficult to solve this non-linear equation similarly, for the second non-linear equation with the use of this assumption, the non-linear equation is obtained in the form of a linear one, not exactly a linear function rather I can say the non-linear function involving \tan^{-1} has been simplified to a very simpler form. Which gives us $\frac{\pi}{2} - \frac{\pi}{4\omega_{pi} T_{I1}} + \frac{\pi}{4\omega_{pi} T_{I2}} - D\omega_{pi} = 0$.

So, the two equations, we get from the phase criteria with the help of the of the arctan function, \tan^{-1} function give us these two equation. Earlier, we have got two equations for the gain criteria, using the gain criteria we have obtain two simpler

equations, which are shown over here (Refer Slide Time: 25:04). So, making use of the four equations now, four unknowns can be estimated, what are those four unknowns now, for all the unknowns are ω_g , ω_p , I , and we have got the unknowns K_c and T_i and T_d , so these are the four unknowns; all others are known in the four equation.

What are known in the equations, the time delays D 's are known, so let us separate out the known and unknown parameters, so known parameters are D , T_i and A_m the gain margins and the phase margins π_m , what are the unknowns unknowns are ω_g , ω_p the cross over frequencies. And the proportional gain K_c and the integral time constants T_i , so with the four equations, four unknowns can be evaluated instead of solving, a set of non-linear equations to evaluate the or to estimate the four unknowns, with little manipulation, it is possible to find explicit expression for the unknowns.

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Simplification of the above equations gives

$$K_c^* = \frac{c_1 T_i}{K D_i}$$


$$T_d^* = \frac{T_i}{1 + c_2 (T_i / D_i)}$$

$$T_d^* = T_i \quad \leftarrow \text{assumption}$$

where $c_1 = \frac{2\phi_m + \pi(A_m - 1)}{2(A_m^2 - 1)}$

and $c_2 = 2A_m c_1 \left(1 - \frac{2A_m c_1}{\pi}\right)$

Knowns: User defines ϕ_m , π_m , A_m and D_m



And those explicit expressions are obtained as K_c is equal to c_1 upon K T_i upon D , T_i is equal to T_i upon $1 + c_2$ times T_i upon D ; and already we know that T_d is equal to T_i , this is the assumption we made at the beginning. So, with this assumption, we proceeded and we have been able to find explicit expressions for the two unknowns of the new PID controllers, K_c , and T_i . Now, in the expressions c

1 is equal to $2 \phi_{mi} + \pi$ times $(A_{mi} - 1)$ upon 2 times $(A_{mi}^2 - 1)$, and c_2 is equal to $2 A_{mi} c_1$ times $(1 - 2 A_{mi} c_1 \pi)$.

So, these are the two constants used in the **expressions** explicit expressions for the unknown parameters of the controllers. Now, what are known and unknown in this case, let us see again c_1 and c_2 are known to us, user defines, so one user defines the **phase and gain margins** phase and gain margins given as ϕ_{mi} and A_{mi} . So, these are known now, because user has to define this phase and gain margins, then c_1 and c_2 constants are known, c_1 known, K_i known, T_i known, D_i known (Refer Slide Time: 29:09).

So, that way these explicit expressions will enable us to estimate the unknowns of the new PID controller, which are available in the series form; thus the PID controllers parameters are estimated. Now, we have seen that our TITO systems are subjected to a proportional controller, K_{b1} for the first loop, and another proportional controller K_{b2} for the second loop, so these are the two proportional controllers employed in controlling the TITO system.

Similarly, we have got the feed forward path PID controllers with parameters K_{c1} , T_{i1} and T_{d1} for the first loop, and K_{c2} , T_{i2} and T_{d2} as the parameters of the PID controller for the second loop (Refer Slide Time: 30:19). So, how to calculate back these parameters, actually our TITO process employs controllers with these parameters only, so one needs to calculate back, the parameters of the parallel PID controllers employed for controlling the TITO process.

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PID parameters are calculated using the relations:

$$\widehat{K}_{ci} = K_{ci}^* \left(1 + \frac{T_d^*}{T_i^*} \right) - K_{bi}$$

$$\widehat{T_d} = \frac{T_d^*}{\left(1 + \frac{T_d^*}{T_i^*} - \frac{K_{bi}}{K_{ci}^*} \right)}$$


$$\widehat{T_i} = T_i^* \left(1 + \frac{T_d^*}{T_i^*} - \frac{K_{bi}}{K_{ci}^*} \right)$$

new controller parameters are \widehat{K}_{ci} , $\widehat{T_{di}}$ and $\widehat{T_{ii}}$

Original controller parameters are K_{ci}^* , T_{di}^* and T_{ii}^*

$\widehat{T_{di}} = T_{di}^*$

K_{bi} should be less than $K_{ci}^* \left(1 + \frac{T_d^*}{T_i^*} \right)$



For that using simple calculations, one can find out these relations, now the parallel PID controller parameters \widehat{K}_{ci} , $\widehat{T_{di}}$ and $\widehat{T_{ii}}$ can be obtained from, the parameters of the new PID controllers, with these expressions, using these expressions.

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$$G_{cli}^* (s) = G_{ci}^* (s) + K_{bi} = K_{ci}^* \left(1 + \frac{1}{T_{ii}^* s} + T_{di}^* s \right) + K_{bi}$$

$$= (K_{ci}^* + K_{bi}) + \frac{K_{ci}^*}{T_{ii}^* s} - K_{ci}^* T_{di}^* s$$

$$= K_{ci}^* \left(1 + \frac{1}{T_{ii}^* s} \right) (1 + T_{di}^* s)$$

$$= K_{ci}^* \left(1 + \frac{T_{di}^*}{T_{ii}^*} \right) + \frac{K_{ci}^*}{T_{ii}^*} + K_{ci}^* T_{di}^* s$$

$$K_{ci} + K_{bi} = K_{ci}^* \left(1 + \frac{T_{di}^*}{T_{ii}^*} \right) \Rightarrow K_{ci} = K_{ci}^* \left(1 + \frac{T_{di}^*}{T_{ii}^*} \right) - K_{bi}$$

$$\frac{K_{ci}}{T_{ii}} = \frac{K_{ci}^*}{T_{ii}^*} \Rightarrow T_{ii} = T_{ii}^* \left(\frac{K_{ci}}{K_{ci}^*} \right) = T_{ii}^* \left(1 + \frac{T_{di}^*}{T_{ii}^*} - \frac{K_{bi}}{K_{ci}^*} \right)$$


Now, let us not go to the last part, how are we getting these expressions, with each one can find out these relations starting with the new PID controller expression, which is given as $G_{cli}^* s$ is defined as $G_{ci}^* s$ plus K_{bi} which is equal to $K_{ci}^* s$ times $\left(1 + \frac{1}{T_{ii}^* s} + T_{di}^* s \right)$ plus K_{bi} . So, let us simplify this expression which gives us,

($K_c + K_b$) the 2 proportional controllers are clubbed together, and the remaining parts can be given as $K_c \frac{1}{T_I} + K_c T_d$.

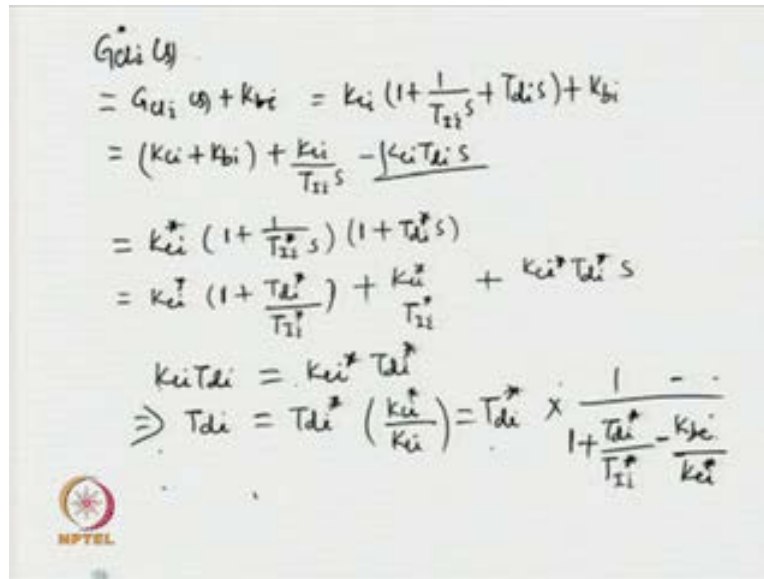
But, we have seen that $G_{cl}(s)$ is also given as $K_c^* (1 + \frac{1}{T_I s}) (1 + T_d s)$, now this is the form of the new PID controller, which often expansion gives us $K_c^* (1 + T_d s \frac{1}{T_I s}) + K_c^* \frac{1}{T_I s} + K_c^* T_d s$. So, one can compare these with the final form for the new PID controller, so upon comparison it is not difficult to get $K_c + K_b$ is equal to $K_c^* (1 + T_d \text{ by } T_I)$, which again can give us the relation K_c is equal to $K_c^* (1 + T_d \text{ by } T_I) - K_b$, so this is what exactly we have obtained earlier.

The **the** relation shown over here, the first relation gives us the expression which is K_c is equal to $K_c^* (1 + T_d \text{ upon } T_I) - K_b$, that is how we obtain the same relation (Refer Slide Time: 35:20). So, using other terms often comparison, we have to see that this term must be equal to this term, because we are comparing the dynamics of the transfer function form of the new controller, with that of the parallel PID controller **with that of the parallel PID controller**, and the additional proportional controller in the inner feedback path.

So, obviously, comparison of this term with this term gives us $K_c \text{ upon } T_I$ is equal to $K_c^* \text{ by } T_I$, which again can be written as T_I is equal to $1 \text{ upon } T_I^* \text{ times } K_c$, no this T_I will go to numerator (Refer Slide Time: 36:49). So, T_I is equal to $T_I^* \text{ times } K_c \text{ by } K_c^*$, now using this expression the upper one, using this expression now I can write down T_I as $T_I^* \text{ times } K_c \text{ divided by } K_c^*$ will give us $1 + T_d \text{ upon } T_I^* \text{ minus } K_b \text{ upon } K_c^*$ (Refer Slide Time: 37:59).

So, this is what we have got earlier also, if you look at minutely, then in that case the T_I is equal to $T_I^* (1 + T_d \text{ upon } T_I^* \text{ minus } K_b \text{ upon } K_c^*)$. And we have also obtained the exactly same relations from the analysis T_I is equal to $T_I^* (1 + T_d \text{ upon } T_I^* \text{ minus } K_b \text{ upon } K_c^*)$. Similarly, comparing further the remaining terms of the two realizations, it is not difficult to obtain further the relations for the, relations between the parameters derivative, time constant parameter of the two controllers as, as we have seen here this $K_c T_d$.

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Handwritten derivation showing the relationship between the new controller parameters and the original PID controller parameters. The derivation starts with the transfer function $G_{cl}(s)$ and proceeds through several steps to solve for T_{di} .

$$\begin{aligned}
 G_{cl}(s) &= G_{ci}(s) + K_{bi} = K_{ci} \left(1 + \frac{1}{T_{ii}s} + T_{di}s\right) + K_{bi} \\
 &= (K_{ci} + K_{bi}) + \frac{K_{ci}}{T_{ii}s} - \frac{K_{ci}T_{di}s}{1} \\
 &= K_{ci}^* \left(1 + \frac{1}{T_{ii}^*s}\right) (1 + T_{di}^*s) \\
 &= K_{ci}^* \left(1 + \frac{T_{di}^*}{T_{ii}^*}\right) + \frac{K_{ci}^*}{T_{ii}^*} + K_{ci}^* T_{di}^* s \\
 K_{ci} T_{di} &= K_{ci}^* T_{di}^* \\
 \Rightarrow T_{di} &= T_{di}^* \left(\frac{K_{ci}^*}{K_{ci}}\right) = T_{di}^* \times \frac{1}{1 + \frac{T_{di}^*}{T_{ii}^*} - \frac{K_{bi}}{K_{ci}^*}}
 \end{aligned}$$

So, $K_{ci} T_{di}$ is equal to $K_{ci}^* T_{di}^*$, which again gives us T_{di} is equal to T_{di}^* times, now we will have $(K_{ci}^* \text{ upon } K_{ci})$ which is same as $T_{di}^* \text{ times } 1 \text{ upon } 1 + T_{di}^* \text{ upon } T_{ii}^* \text{ minus } K_{bi} \text{ upon } K_{ci}^*$. So, these relations help us to calculate back the parameters of the original PID controllers that we had employed in the TITO control scheme. These are the original PID controller parameters, which are calculated from the parameters, obtained from the new controllers.

So, **new controller parameters** new controller parameters are K_{ci}^* , T_{ii}^* and T_{di}^* , but we know that T_{di}^* is same as T_{ii} , where as the **original controller parameters are** original controller parameters are K_{ci} , T_{di} and T_{ii} (Refer Slide Time: 40:19). So, using **this** this relations we calculate back the parameters of the original PID controllers, along with the parameters of the two proportional controllers for both the loops.

Now, what one can observe from these relations that **K_{bi} should be less than** K_{bi} should be less than this term otherwise, what will happen **K_{ci}** K_{ci} will be negative, when K_{ci} will be negative similarly, T_{di} also will be negative, and T_{ii} will also be negative (Refer Slide Time: 41:39). So, all these constants will be negative or unrealizable, which is not allowed in closed loop control systems, will assume negative values unless the first term is greater than the second term, so this factor is very important.

So, design of K_{bi} depends on the values for T_{di} , T_{Ii} and K_{ci} , so all though we might have got design values for K_{ci} , T_{Ii} and T_{di} , those might not be acceptable to us, unless these condition is satisfied, unless this relation holds unless K_{ci} , T_{di} and T_{Ii} are positive, they must be positive (Refer Slide Time: 42:50). So, K_{bi} is generally designed juristically, after designing the values for the new control parameters, new controller parameters then only the values for K_{bi} are chosen.


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One has to satisfy the relation

$$K_{bi} = \varepsilon K_{ci}^* \text{ for all } \varepsilon \leq 1$$

Again, for simplicity in design choose

$K_{b1} = K_{b2}$



Next, using the same relation I can say K_{bi} is equal to epsilon times K_{ci} , now epsilon has to be less than 1, and that guarantees that all the parameters of the PID controllers will be positive. So, simply designing the parameters of the new controllers, may not ensure desired control of the TITO system, in that case one must ensure this condition to get all the positive values, all the parameters to be positive.

That means, all the parameters of the new, as well as the original PID controllers to be positive this condition must hold. Again for simplicity in design generally, one chooses K_{b1} is equal to K_{b2} , so with this choice it is easy to design all the parameters of the controllers employed in the TITO system, next we shall go to simulation study.

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Simulation Study

Consider the TITO process $G(s) = \begin{bmatrix} \frac{22.89e^{-0.2s}}{1+4.572s} & \frac{-11.64e^{-0.4s}}{1+1.807s} \\ \frac{4.689e^{-0.2s}}{1+2.174s} & \frac{5.80e^{-0.4s}}{1+1.801s} \end{bmatrix}$

It can be modelled as

$$G_m(s) = \begin{bmatrix} \frac{32.273e^{-0.2042s}}{(1.269s+1)^2} & 0 \\ 0 & \frac{8.178e^{-0.2667s}}{(0.578s+1)^2} \end{bmatrix}$$

Choose: $A_{m1} = 4$ & $\phi_{m1} = 30^\circ$ for the 1st Loop and
 $A_{m2} = 3$ & $\phi_{m2} = 45^\circ$ for the 2nd Loop



Let us consider a TITO process dynamics, given by this transfer function matrix $G(s)$, which has got four elements and each four elements are nothing but, the first order plus dead time representation. So, we have got enough interaction in the TITO system, the two loops of the TITO systems have got significant interactions; now the dynamics of the TITO process, with the help of proper identification procedures, may be obtained in this form.

So, the model transfer function matrix for the TITO process is obtained in the diagonal form, where the diagonal elements are given as $32.273 e$ to the power minus $0.2042 s$ upon $1.269 s$ plus 1 square. And the second diagonal element is $8.178 e$ to the power minus $0.2667 s$ upon $0.578 s$ plus 1 square; off diagonals elements are assumed to be 0 . Next, choosing the gain margin of 4 , and phase margin of 30 degree for the first loop, and gain margin of 3 and phase margin of 45 degree for the second loop.

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$$\begin{array}{c}
 K_{c1}^*, K_{c2}^* \\
 T_{i1}^*, T_{i2}^* \\
 T_{d1}^*, T_{d2}^*
 \end{array}$$

The controllers are designed as :

$$G_{c1}(s) = 0.0638 \left(1 + \frac{1}{0.4119s} + 1.3349s \right) \text{ and } K_{b1} = 0.2$$

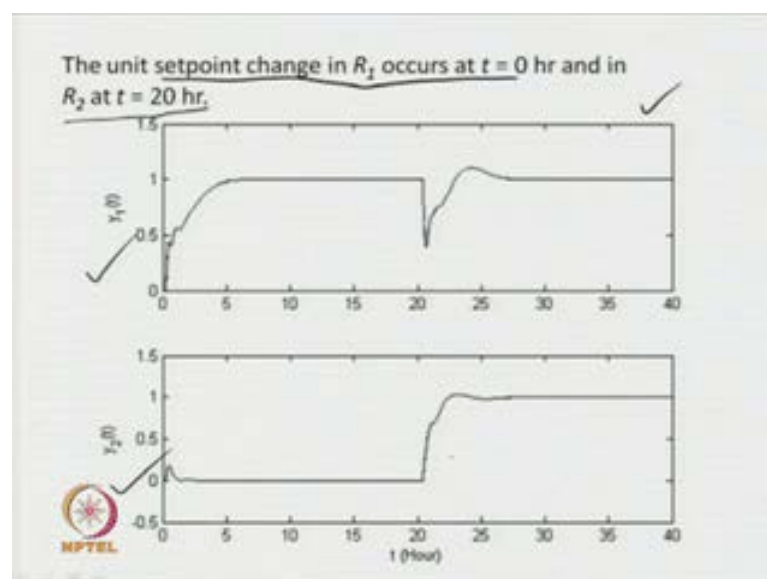
$$G_{c2}(s) = 0.1121 \left(1 + \frac{1}{0.3561s} + 0.6708s \right) \text{ and } K_{b2} = 0.2$$

$K_{b1} = K_{b2}$



Controller has been designed initially, we get the designed values for K_{c1} star, K_{c2} star, next T_{i1} star, T_{i2} star and subsequently T_{d1} star, and T_{d2} star, then using the relations just, now we had discussed using these relations, the controller parameters of the original controllers are obtained as this, and this. Of course, with the choice of K_{b1} is equal to 0.2 and K_{b2} is equal to 0.2, as we have said K_{b1} is equal to K_{b2} enables us for each in design.

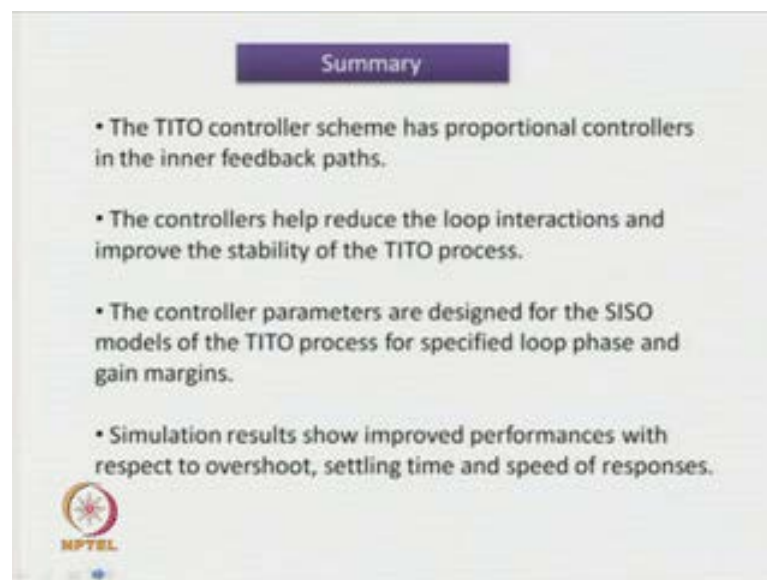
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Then with the controllers in the loops, the performances of the TITO system are obtained as shown over here, the first loop has got a set point change, unit set point change at time T equal to 0 hour. And the second loop has got a unit set point change, at time T equal to 20 hours, then the responses of the two loops are shown over here, the upper loop response is given here, and the second loop is giving a time response of this form.

The responses shows us acceptable settling time over shoot and speed of responses, so we have got quite satisfactory, over all responses improved performances from the PID-P scheme. So, splitting the P control helps us in obtaining satisfactory performance of the TITO system.

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In summary, we can say that the TITO controller has proportional controllers in the inner feedback path, and the proportional controllers have got significant roles in improving the performance of the TITO system. Now, not only the inner feedback proportional controllers, help in improving the performances, rather they help in reducing the loop interactions, and the stability of the TTIO processes; the controller parameters are also designed for the SISO models of the TITO process, for some specified loop phase and gain margin.

Basically, the design technique available for SISO models, have been employed to design controllers for the TITO process, and simulation results of course, show us improved performances with respect to over shoot settling time, and speed of responses.

Although comparison has not been given, often it is found that the PID-P controller results in satisfactory performances, compared to PID controllers alone in the loops.

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Points to ponder

P1. How are the loop interactions or stability improved by the inner feedback controllers?

P2. How to choose K_{bi} ?
 $K_{bi} < K_{ci}^*$, K_{u1} and K_{u2} $K_{bi} = \epsilon K_{ci}^*$

P3. Is it necessary to choose $K_{bi} = K_{bj}$?

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Now, certain points to ponder on this TITO system control are the first point could be how are the loop interactions or stability improved by the inner feedback controllers; inner feedback controllers, enable us to place the poles of the loops, at some desired locations. So, placing the poles of the loops, at some desired locations helps us not only in designing perfect controllers for the system rather that helps also in loop interactions.

Obviously, the controllers play a role, when the poles of the loops are placed at some desired locations; the loop interactions automatically get reduced. And stability of course, can always be improved with the help of providing inner loop controllers or inner controllers in both the loops. Now, second point is how to choose K_{bi} , now as we have seen this K_{bi} has to be less than K_{ci}^* **star**, so first obtain the design values for K_{c1} and K_{c2} . And based on that using the condition that K_{bi} is a function of epsilon times K_{ci}^* and epsilon is less than 1, using that condition the K_{bi} values are chosen.

Next point, is **is** it necessary to choose K_{b1} is equal to K_{b2} for designing controllers, for the TITO system, when we design PID-P controllers for TITO system often, it has been found from externship simulations that, the choice of K_{b1} is equal to K_{b2} results in improved performances of the loops. But, suitable choices of choices of K_{b1} and k_{b2}

2 also can lead to significant reduction in loop interactions, and stability of the lowest loops, that is all in this lecture.