

Basic Environmental Engineering and Pollution Abatement
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Lecture 35
Tutorial 7

Hello everyone, now, we will have a tutorial session, and we will solve some numerical problems based on the discussion in our four previous classes.

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Problem 1

A complete mixture activated sludge process is used to treat a wastewater flow of 2MLD having BODs of 220mg/l. The biomass concentration in the aeration tank is 2300mg/l and the concentration of net biomass leaving the system per day is 50 mg/l. The aeration tank has a volume of 200 m³.

a) What is the hydraulic retention time of wastewater in the aeration tank?
b) What is the mean cell residence time?

Solution:
Given, Q = 2MLD ✓
 BOD₅ = 220mg/l ✓
 MLSS = 2300mg/l ✓
 x_w = 50mg/l ✓
 v = 200 m³ ✓

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$$\text{HRT} = \frac{V}{Q} = \frac{200 \text{ m}^3}{2 \times 10^6 \text{ l/d}} = \frac{200 \text{ m}^3}{2 \times 10^6 \times 10^{-3} \text{ m}^3/\text{d}} = 0.1 \text{ days}$$

(1MLD = 1 × 10⁶ l/d)

Mean cell residence time, $\theta_c = \frac{\text{total biomass present in the system}}{\text{net biomass leaving the system per day}}$

Total biomass present = volume of aeration tank X MLSS conc. in aeration tank

$$\begin{aligned} &= 200 \text{ m}^3 \times 2300 \text{ mg/l} \\ &= 200 \times 10^3 \text{ l} \times 2300 \text{ mg/l} \\ &= 200 \times 10^3 \times 2300 \times 10^{-6} \text{ kg} \\ &= 460 \text{ kg} \end{aligned}$$

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Net biomass leaving the system per day = 2 MLD X 50 mg /l
= 2 X 10⁶ l/d X 50 mg /l ✓
= 100 X 10⁶ mg/d = 100 Kg/d ✓

Now, $\theta_c = \frac{460 \text{ kg}}{100 \text{ kg/d}} = 4.6 \text{ days}$ ✓

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Problem number 1, the statement is a complete mixture, activated sludge process is used to treat a wastewater flow of 2MLD having BOD₅ of 220 mg/l, the biomass concentration in the aeration tank is 2300 mg/l, and the concentration of net biomass leaving the system per day is 50 mg/l, the aeration tank has a volume of 200-m³. So, what is the hydraulic retention time of wastewater in the aeration tank? And what is the mean cell residence time? So, these two we have to calculate on the basis of the statement.

So, here we have Q that is volumetric flow rate = 2MLD

BOD₅ = 220 mg/l

MLSS 2300 mg/l

X_w = 50 mg/l,

V = 200-m³

So, these parameters are given in the statement. So, this is a problem of secondary treatment using activated sludge process. So, we will be using the formula we have discussed in the previous class like say for example, the HRT, hydraulic retention time.

$$\text{HRT} = \frac{V}{Q} = \frac{200 \text{ m}^3}{2 \times 10^6 \text{ l/d}}$$

Where, V is the reactor volume, the volume of the aeration tank and Q volumetric flow rate.

$$\text{HRT} = \frac{200 \text{ m}^3}{2 \times 10^6 \times 10^{-3} \text{ m}^3/\text{d}} = 0.1 \text{ days}$$

$$\text{Mean cell residence time } \theta_c = \frac{\text{biomass present in the system}}{\text{net biomass leaving the system per day}}$$

Total biomass presents in the system = volume of the aeration tank * MLSS, concentration in the aeration tank

$$\begin{aligned} &= 200 \text{ m}^3 \times 2300 \text{ mg/l} \\ &= 200 \times 10^3 \text{ l} \times 2300 \text{ mg/l} \\ &= 200 \times 10^3 \times 2300 \times 10^{-6} \text{ kg} \\ &= 460 \text{ kg} \end{aligned}$$

$$\begin{aligned} \text{Net biomass leaving the system per day} &= 2 \text{ MLD} \times 50 \text{ mg/l} \\ &= 2 \times 10^6 \text{ l/d} \times 50 \text{ mg/l} \\ &= 100 \times 10^6 \text{ mg/d} = 100 \text{ Kg/d} \end{aligned}$$

$$\theta_c = \frac{460 \text{ kg}}{100 \text{ kg/day}} = 4.6 \text{ days}$$

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Problem 2

A completely mixed activated sludge process is to be used to treat wastewater flow of 510 m³/hr having soluble BOD₅ of 240 mg/l. The concentration of soluble BOD₅ escaping treatment is 11 mg/l. Design criteria are as follows:

$Y = 0.4$, $k = 4 \text{ day}^{-1}$, $K_d = 0.07 \text{ day}^{-1}$, $K_s = 90 \text{ mg/l}$

And the concentration of MLVSS (X) = 2000 mg/l

Compute the following :

1. The treatment efficiency ✓
2. The mean cell residence time, θ_c ✓
3. The hydraulic retention time, θ ✓
4. The volume of the aeration tank ✓
5. F/M ratio ✓

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Solution:

1. The treatment efficiency: $\eta = \frac{S_o - S_e}{S_o} = \frac{240 - 11}{240} = 0.9542$ or 95.42%
2. The mean cell residence time: θ_c $\frac{1}{\theta_c} = \frac{YkS_e}{K_s + S_e} - K_d = \frac{0.4(4)11}{90 + 11} - 0.07 = 0.104 \text{ day}^{-1}$
Therefore, $\theta_c = 9.61$ days
3. The hydraulic retention time, θ $\theta = \frac{\theta_c Y (S_o - S_e)}{X(1 + \theta_c K_d)} = \frac{9.61(0.4)(240 - 11)}{2000[1 + 9.61(0.07)]} = 0.263 \text{ day}$
4. The volume of the aeration tank $V = Q\theta = 510(6.31) = 3218.1 \text{ m}^3$ Or $\theta = 6.31$ hrs
5. $\frac{F}{M} = \frac{QS_o}{VX} = \frac{S_o}{\theta_c X} = \frac{240}{(0.263)(2000)} = 0.46 \frac{\text{mg}}{\text{mg.d}}$

In problem number 2. Statement, A completely mixed activated sludge process used to be used to treat wastewater flow of $510\text{-m}^3/\text{h}$ having soluble BOD_5 of 240 mg/l , the concentration of soluble BOD_5 escaping treatment is 11 mg/l . Design criteria are as follows, $Y = 0.4$, $k = 4 \text{ day}^{-1}$, $K_d = 0.07 \text{ day}^{-1}$, $K_s = 90 \text{ mg/l}$, and the concentration of MLVSS is equal to 2000 mg/l . So, these are given. So, we have to compute the following, the treatment efficiency, the mean cell residence time, the hydraulic retention time, the volume of the aeration tank, and feed by biomass ratio.

The treatment efficiency: $\eta = \frac{S_o - S_e}{S_o} = \frac{240 - 11}{240} = 0.9542$ or 95.42%

The mean cell residence time: θ_c $\frac{1}{\theta_c} = \frac{YkS_e}{K_s + S_e} - K_d = \frac{0.4(4)11}{90 + 11} - 0.07 = 0.104 \text{ day}^{-1}$

Therefore, $\theta_c = 9.61$ days

The hydraulic retention time, θ $\theta = \frac{\theta_c Y (S_o - S_e)}{X(1 + \theta_c K_d)} = \frac{9.61(0.4)(240 - 11)}{2000[1 + 9.61(0.07)]} = 0.263 \text{ day}$

Or $\theta = 6.31$ hrs

The volume of the aeration tank $V = Q\theta = 510(6.31) = 3218.1 \text{ m}^3$

$\frac{F}{M} = \frac{QS_o}{VX} = \frac{S_o}{\theta_c X} = \frac{240}{(0.263)(2000)} = 0.46 \frac{\text{mg}}{\text{mg.d}}$

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Problem 3

Air supplied to the activated sludge plant of the previous example at a temperature of 25 °C. The oxygen transfer efficiency is 10 %. Assuming the BOD₅ is 67.5 % of the ultimate BOD₅, calculate the volume of air supplied to the plant.

Solution:

Where,

$$\dot{m}_{O_2} = \frac{Q(S_0 - S_e)}{f(10^3 \frac{g}{kg})} - 1.42 P_x$$

\dot{m}_{O_2} = mass of oxygen required per day, kg/d

P_x = mass of sludge wasted each day in terms of VSS Kg/d

f = conversion factor for converting BOD₅ to ultimate BOD

The mass of sludge wasted each day:

$$P_x = \frac{Y_{obs} Q(S_0 - S_e)}{(10^3 \frac{g}{kg})}$$

$$P_x = \frac{0.239(510 \frac{m^3}{hr})(24 \frac{hr}{d})(240 - 11 \frac{g}{m^3})}{(10^3 \frac{g}{kg})} = 669.91 \text{ kg/d}$$

$$Y_{obs} = \frac{Y}{1 + \theta_c K_d}$$

$$Y = 0.4, \theta_c = 9.61 \text{ days}, K_d = 0.07 \text{ d}^{-1}$$

$$Y_{obs} = \frac{0.4}{1 + 9.61(0.07)} = 0.239 \text{ kg MLSS/Kg BOD}_5 \text{ removed}$$



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The mass of oxygen required:

$$\dot{m}_{O_2} = \frac{(510 \frac{m^3}{hr})(24 \frac{hr}{d})(240 - 11 \frac{g}{m^3})}{0.675(10^3 \frac{g}{kg})} - 1.42 \left(669.91 \frac{kg}{d} \right) = 3201.26 \frac{kg}{d} \text{ of oxygen}$$

At 25°C, the density of air = 1.185 kg/m³

The mass fraction of O₂ in air = 0.232

Therefore, the volume of air required at 10 percent O₂ transfer efficiency is

$$\frac{(3201.26 \frac{kg}{d})}{(1.185 \frac{kg}{m^3})(0.232)(0.10)} = 1,16,443.33 \frac{m^3}{d}$$



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So, next problem number 3. Statement is air supplied to the activated sludge plant of the previous example at a temperature of 25 °C, the oxygen transfer efficiency is 10 %. Assume the BOD₅ is 67.5 % of the ultimate BOD₅, calculate the volume of air supplied to the plant. So, this is a problem of aeration basically, activated sludge process. So, how much here is required that we have to calculate.

And in this case, we have that formula,

$$\dot{m}_{O_2} = \frac{Q(S_0 - S_e)}{f(10^3 \frac{g}{kg})} - 1.42 P_x$$

Where \dot{m}_{O_2} is mass of oxygen required per day, kg per day, and P_x is the mass of sludge wasted each day in terms of VSS in kg per day. And f is the conversion factor for converting

BOD₅ to ultimate BOD, which is given in the statement that is equal to 67 % of the ultimate BOD₅. So, we will be using

$$P_x = \frac{Y_{obs} Q (S_0 - S_e)}{(10^3 \frac{g}{kg})}$$

$$Y_{obs} = \frac{Y}{1 + \theta_c K_d}$$

$$Y = 0.4, \theta_c = 9.61 \text{ days}, K_d = 0.07 \text{ d}^{-1}$$

$$Y_{obs} = \frac{0.4}{1 + 9.61(0.07)} = 0.239 \text{ kg MLSS/Kg BOD}_5 \text{ removed}$$

$$P_x = \frac{0.239(510 \frac{m^3}{hr})(24 \frac{hr}{d})(240 - 11 \frac{g}{m^3})}{(10^3 \frac{g}{kg})} = 669.91 \text{ kg/d}$$

$$\dot{m}_{O_2} = \frac{(510 \frac{m^3}{hr})(24 \frac{hr}{d})(240 - 11 \frac{g}{m^3})}{0.675 (10^3 \frac{g}{kg})} - 1.42 \left(669.91 \frac{kg}{d} \right) = 3201.26 \frac{kg}{d} \text{ of oxygen}$$

At 25°C, the density of air = 1.185 kg/m³

The mass fraction of O₂ in air = 0.232

Therefore, the volume of air required at 10 % O₂ transfer efficiency is

$$= \frac{(3201.26 \frac{kg}{d})}{(1.185 \frac{kg}{m^3})(0.232)(0.10)} = 1,16,443.33 \frac{m^3}{d}$$

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Problem 4

Determine the depth of a low-rate trickling filter that has a diameter of 3 m, the hydraulic loading is 0.17 m³/s and the influent and effluent BOD₅ are 260 mg/l and 50 mg/l respectively. The unit operates at 27°C. Assume the empirical constants m=n=1 and K₂₅ = 0.1 m/d. The packing media are rocks which have a porosity of 0.4 and a sphericity of 0.6. The geometric mean size of the rocks is 70 mm

Solution:

We have

$$\frac{S_e}{S_i} = \exp \left[-K L A_s^m \left(\frac{A}{Q} \right)^n \right] \quad \text{As } m=n=1$$

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The specific surface area, $A_s = \frac{6(1-0.4)}{(0.6)(70 \times 10^{-3})} = 85.71 \frac{1}{m}$

$K_{27} = K_{25} \theta^{(27-25)} = 0.1(1.08)^2 = 0.1166 \frac{m}{d}$

The cross-sectional area of the filter, $A = \frac{\pi}{4} (35)^2 = 962.113 \text{ m}^2$ and $Q = 0.17 \text{ m}^3/\text{s} = 14,688 \text{ m}^3/\text{d}$

For depth of the filter $\frac{50}{260} = \exp[-(0.1166)(85.71)L \left(\frac{962.113}{14,688} \right)]$

Solving the above equation, the filter depth $L = 2.52 \text{ m}$

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Now, problem number 4. Determine the depth of a low rate trickling filter that has a diameter of 3 m, the hydraulic loading is $0.17 \text{ m}^3/\text{s}$ and the influent and effluent BOD_5 are 260 mg/l and 50 mg/l respectively. The unit operates at 27°C , assume the empirical constants $m = n = 1$, and K_{25} is equal to 0.1 m/d . The packing media are rocks which have a porosity of 0.4 and sphericity of 0.6 . The geometric mean size of the rocks is 70 mm . So, similar type of problems we have discussed in our previous class also.

So, this is a problem related to trickling filters and you know that there is hardly any first principle-based models for the predictions of the performance of tickling filters. And we have discussed one empirical model as mentioned here

$$\frac{S_e}{S_i} = \exp [-KLA_s \left(\frac{A}{Q} \right)] \quad m = n = 1$$

$$A_s = \frac{6(1-0.4)}{(0.6)(70 \times 10^{-3})} = 85.71 \frac{1}{m}$$

$$K_{27} = K_{25} \theta^{(27-25)} = 0.1(1.08)^2 = 0.1166 \frac{m}{d}$$

$$A = \frac{\pi}{4} (35)^2 = 962.113 \text{ m}^2 \text{ and } Q = 0.17 \text{ m}^3/\text{s} = 14,688 \text{ m}^3/\text{d}$$

$$\frac{50}{260} = \exp [-(0.1166)(85.71)L \left(\frac{962.113}{14,688} \right)]$$

Solving the above equation, the filter depth $L = 2.52 \text{ m}$

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Problem 5

Determine the size of a high-rate trickling filter in which the sewage flow rate is 4 MLD with recirculation ratio 1.5. The BOD of raw sewage is 260 mg/l from which 30 % BOD is removed in Primary settling tank (PST) and the desired BOD of the final effluent is 35 mg/l. (depth= 1.2 m)

Solution: We have to find the size of trickling filter, so we need to find the area and diameter of the filter

To find out the area we need to first calculate the volume

Using the formula,

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$$E = \frac{100}{1 + 0.44 \sqrt{\frac{W}{V * F}}}$$

E= Efficiency

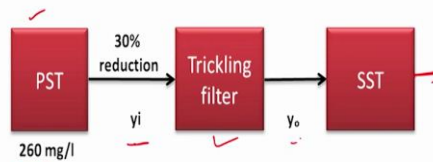
F = Recirculation factor

V = volume, m³

W = organic load / BOD load in kg per day



$$\text{Also, efficiency } E = \frac{\text{BOD of influent } (y_i) - \text{BOD of effluent } (y_o)}{\text{BOD of influent } (y_i)} * 100$$



The BOD is reduced by 30 % before going into the trickling filter

$$y_i = 0.7 \times 260$$

$$= 182 \text{ mg/l}$$

$$y_o = 35 \text{ mg/l}$$

$$E = \frac{182 - 35}{182} * 100 = 80.76$$



$$\begin{aligned} \text{BOD load on filter in kg/d} &= 182 \times 4 \text{ MLD} \\ &= 182 \times 10^{-6} \text{ kg/l} \times 4 \times 10^6 \text{ l/d} \\ &= 728 \text{ kg/d} \end{aligned}$$

$$\text{Recirculation factor } (F) = \frac{1 + R}{(1 + 0.1R)^2} = \frac{1 + 1.5}{(1 + 0.1 * 1.5)^2} = 1.89$$

$$E = \frac{100}{1 + 0.44 \sqrt{\frac{728}{V * 1.89}}}$$

$$E = 80.76$$

$$V = 1314.06 \text{ m}^3$$

$$\text{Area} = \frac{\text{Volume}}{\text{Depth}} = \frac{1314.06}{1.2} = 1095.05 \text{ m}^2$$

$$\begin{aligned} \text{Area} &= \frac{\pi}{4} d^2 \\ 1095 &= \frac{\pi}{4} d^2 \quad d = 37.349 \text{ m} \end{aligned}$$



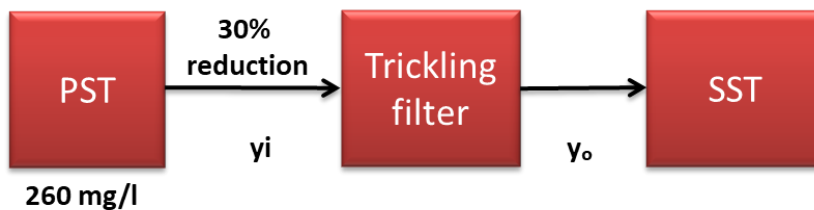
Next, problem number 5, the statement is determine the size of a high rate trickling filter in which the sewage flow rate is 4MLD with recirculation ratio of 1.5, the BOD of raw sewage is 260 mg/l, from which 30 % BOD is removed in primary settling tank, and the desired BOD of the final effluent is 35 mg/l. So, depth is equal to 1.2 m it is given. So, we have to determine the size of this high-rate trickling filter. So, this is again a problem related to trickling filter. And in the previous problem, we have used one empirical relationship.

Here, we are going to use another empirical relationship because the information which are provided those are not sufficient to use the previous empirical relationship. So, we will be using this empirical relationship here,

Using the formula,
$$E = \frac{100}{1 + 0.44 \sqrt{\frac{W}{V \cdot F}}}$$

E= Efficiency, F = Recirculation factor, V = volume, m³, W = organic load / BOD load in kg per day

Also, efficiency E =
$$\frac{\text{BOD of influent } (y_i) - \text{BOD of effluent } (y_o)}{\text{BOD of influent } (y_i)} * 100$$



The BOD is reduced by 30 % before going into the trickling filter

$$y_i = 0.7 \times 260$$

$$= 182 \text{ mg/l}$$

$$y_o = 35 \text{ mg/l}$$

$$E = \frac{182 - 35}{182} * 100 = 80.76$$

$$\text{BOD load on filter in kg/d} = 182 \times 4 \text{ MLD}$$

$$= 182 \times 10^{-6} \text{ kg/l} \times 4 \times 10^6 \text{ l/d}$$

$$= 728 \text{ kg/d}$$

$$\text{Recirculation factor } (F) = \frac{1+R}{(1+0.1R)^2} = \frac{1+1.5}{(1+0.1 \times 1.5)^2} = 1.89$$

$$E = \frac{100}{1 + 0.44 \sqrt{\frac{728}{V \times 1.89}}}$$

$$\text{Area} = \frac{\text{Volume}}{\text{Depth}} = \frac{1314.06}{1.2} = 1095.05 \text{ m}^2$$

$$\text{Area} = \frac{\pi}{4} d^2$$

$$1095 = \frac{\pi}{4} d^2$$

$$d = 37.349$$

So, the depth is given, diameter is calculated. So, the dimension of the trickling filter we are able to find out.

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Problem 6

Wastewater flow from a small community averages 3400 m³/d during the winter and 6600 m³/d during the summer. The average temperature of the coldest month is 10 °C, and the average temperature of the warmest month is 30 °C. The average BOD₅ is 200 mg/L with 70% being soluble. The reaction coefficient k is 0.25 d⁻¹ at 20 °C, and the value of temperature coefficient is 1.09. Prepare a preliminary design for a facultative pond treatment system for the community to remove 90% of the soluble BOD.

- Find the volume of facultative lagoon to remove 90% of the soluble BOD.
- Find the dimensions of three square lagoons in series with depth 1.5 m.

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Solution:

(a) Estimation of rate constants at given temperature:

Summer: $k_{30} = 0.25(1.09)^{30-20} = 0.592 \text{ d}^{-1}$
 Winter: $k_{10} = 0.25(1.09)^{10-20} = 0.106 \text{ d}^{-1}$

(b) Estimation of volume of lagoon:

Summer: $\frac{S}{S_0} = \frac{1}{1+k(\frac{V}{Q})} = \frac{20}{200} = \frac{1}{1+0.592(\frac{V}{6600})}$
 $V = 100337.84 \text{ m}^3$
 Winter: $\frac{20}{200} = \frac{1}{1+0.106(\frac{V}{3400})}$
 $V = 288679.24 \text{ m}^3$

Where, S/S = fraction of soluble BOD remaining
 k = reaction rate coefficient (d⁻¹),
 θ = hydraulic detention time (d)
 V = reactor volume (m³), and
 Q = flow rate (m³/d)

$k_T = k_{20}\theta^{T-20}$
 $\theta = 1.09$

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(c) Estimation of dimensions of three-square lagoons in series:

$$\frac{S}{S_o} = \frac{1}{\left(1 + k \left(\frac{V_i}{n \cdot Q}\right)\right)^n}$$

$$\frac{S_n}{S_o} = \frac{1}{\left(1 + \left(\frac{k\theta}{n}\right)\right)^n}$$

Summer: $\frac{200}{20} = \left(1 + \frac{0.592 \cdot V_i}{3 \cdot 6600}\right)^3$
 $V = 38611.16 \text{ m}^3$

Winter: $\frac{200}{20} = \left(1 + \frac{0.106 \cdot V_i}{3 \cdot 3400}\right)^3$
 $V = 111087.11 \text{ m}^3$

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Next, problem number 6. Wastewater flow from a small community averages 3400 m³/d during the winter, and 6600 m³/d during the summer. The average temperature of the coldest month is 10 °C, and the average temperature of the warmest month is 30 °C. The average BOD 5 is 200 mg/l with 70 % being soluble. The reaction coefficient k is 0.25 per day at 20 °C, and the value of temperature coefficient is 1.09. Prepare a preliminary design for a facultative pond treatment system for the community to remove 90 % of the soluble BOD.

We have to make some preliminary design and how to calculate find the volume of the facultative lagoon to remove 90 % of the soluble BOD, and find the dimensions of three square lagoons in series with depth 1.5 m. So, two parts, the first part we have to calculate the volume of the facultative lagoon. And then second part we have to calculate the dimension of the three square lagoons in series with depth to 1.5 m. So, in place of the one big lagoon, if we use three equal volume lagoon with the same capacity, then what will be the dimensions of these lagoons that we have to calculate.

So, there are two part of this problem. So, now, how we can solve it? We have some design expressions we have discussed in our previous class for lagoon system,

Estimation of rate constants at given temperature:

Summer: $k_{25} = 0.25(1.09)^{30-20} = 0.592 \text{ d}^{-1}$

Winter: $k_{10} = 0.25(1.09)^{10-20} = 0.106 \text{ d}^{-1}$

Estimation of volume of lagoon:

$$\frac{S}{S_o} = \frac{1}{1 + k\left(\frac{V}{Q}\right)} = \frac{1}{1 + k\theta}$$

Where, S/S_0 = fraction of soluble BOD remaining

k = reaction rate coefficient (d^{-1}),

Θ = hydraulic detention time (d^{-1}),

V = reactor volume (m^3),

Q = flow rate (m^3/d)

$$k_T = k_{20} \Theta^{T-20}$$

$$\Theta = 1.09$$

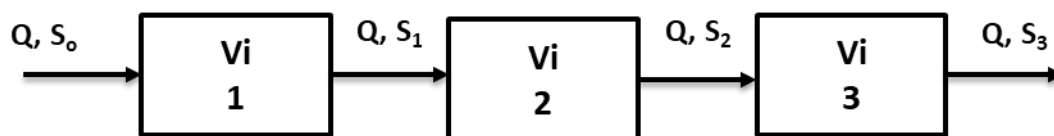
$$\text{Summer: } \frac{S}{S_0} = \frac{1}{1+k\left(\frac{V}{Q}\right)} = \frac{20}{200} = \frac{1}{1+0.592\left(\frac{V}{6600}\right)}$$

$$V = 100337.84 \text{ m}^3$$

$$\text{Winter: } \frac{20}{200} = \frac{1}{1+0.106\left(\frac{V}{3400}\right)}$$

$$V = 288679.24 \text{ m}^3$$

Estimation of dimensions of three-square lagoons in series:



$$\frac{S_n}{S_0} = \frac{1}{(1+(k\Theta/n))^n}$$

$$\frac{S}{S_0} = \frac{1}{(1+k\left(\frac{V_i}{n \cdot Q}\right))^n}$$

$$\text{Summer: } \frac{200}{20} = \left(1 + \frac{0.592 \cdot V_i}{3 \cdot 6600}\right)^3$$

$$V = 38611.16 \text{ m}^3$$

$$\text{Winter: } \frac{200}{20} = \left(1 + \frac{0.106 \cdot V_i}{3 \cdot 3400}\right)^3$$

$$V = 111087.11 \text{ m}^3$$

So, now, the second part is completed. Up to this in this class. Thank you very much for your presence.