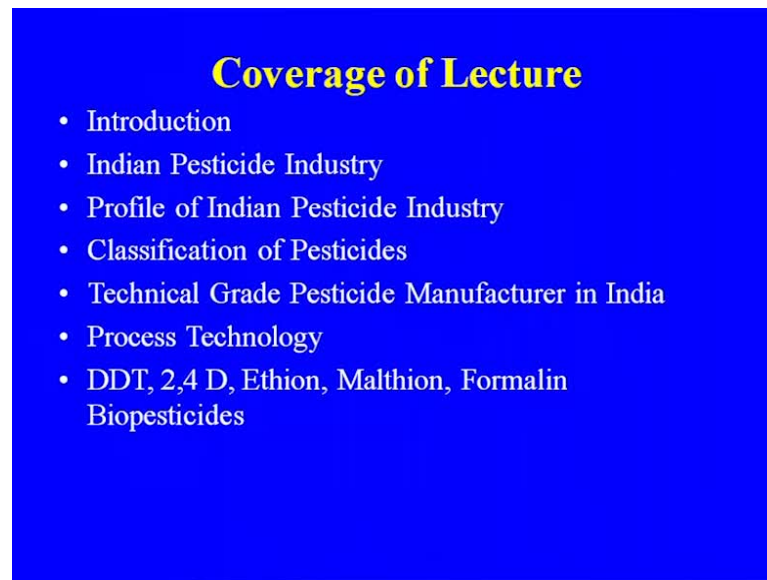


(Refer Slide Time: 01:32)



Coverage of the lecture, so for the pesticide is concerned we will be discussing about the general introduction of the pesticide industry, Indian pesticide industry, profile of Indian pesticide industry, classification of the pesticides because we are having the different type of pesticide and depending upon how they are working and the target insect what type of the target material is there and depending upon that the various pesticide they have been developed.

Technical grade pesticide manufacturer in India list of the and then the what are the raw material what are the process involved and some of the important pesticide which we are using that is the one is the DDT. Although, DDT is banned but we will be discussing still we are making DDT and the 2, 4 D that is the herbicide ethion, malathion, formalin, biopesticide and also the bezene hexachloride, the gamma isomer of the benzene hexachloride gamma large amount of this we are using.

(Refer Slide Time: 02:35)

Introduction

- Pesticides are nowadays basic need for agriculture production. Almost every country in the world uses pesticides.
- A appreciable amount of food is lost due to insect pests, plant pathogens, weeds, rodents, birds and in storage. Pesticides include insecticides, fungicides, herbicides, rodenticides, neomotocides etc.

So, we will be discussing these things. So, let us discuss about the general pesticide. Pesticides are now a day's basic need of the agriculture production; almost every country in the world uses pesticides. A appreciable amount of food is lost due to insect pests, plant pathogens, weeds, rodents birds and storage. Pesticide includes insecticides, fungicides, herbicides, rodenticides, neomotocides etcetera. So, various grades of the pesticide we are manufacturing just to meet the demand and to control the insect.

(Refer Slide Time: 03:13)

Introduction

Pesticides industry has developed substantially and has contributed significantly towards India's agricultural and public health. In value terms the size of Indian pesticide industry is \$3.8 billion in the year 2011. India is predominant exporter of pesticide to USA, Europe and African countries.

So, pesticide industry has developed substantially and has contributed significantly towards the India's agriculture and public health. In value terms the size of Indian pesticide industry is 3.8 billion dollar in the year 2011. India is predominant exporter of the pesticide to USA, Europe and African countries.

(Refer Slide Time: 03:41)

Introduction

Agriculture is the lynchpin of the Indian economy. Apart from fertilizers, pesticides played important role in the green revolution during the last five decades.

Agriculture is the lynchpin of the Indian economy. Apart from fertilizers, pesticide played important role in the green revolution during the last 5 decades.

(Refer Slide Time: 03:54)

Introduction

Use of pesticide in India was started for the first in 1948 on small scale by importing DDT for malaria control and BHC for locust control .

Pesticide use in agricultural began for the first time in India in 1949. Indigenous production of pesticides began with the establishment of a DDT and BHC plant in 1954.

Use of the pesticide in India was started for the first in 1948 on the small scale by importing DDT for malaria control and BHC for the locust control. Pesticide using the agriculture began for the first time in India in 1949. Indigenous production of the pesticide began with the establishment of DDT and the BHC benzene hexa chloride plant in 1954.

(Refer Slide Time: 04:26)

Introduction

- Indian exports of agrochemicals have shown an impressive growth over the last five years.
- India is one of the most dynamic generic pesticide manufacturers in the world with more than 60 technical grade pesticides being manufactured indigenously by 125 producers consisting of large medium scale enterprises including about 10 multinational companies and more than 500 pesticides formulators spread over the country.

(Refer Slide Time: 05:07)

Introduction

- Though pesticides have made us self sufficient in our food needs, the per hectare consumption of pesticides in India is very low.
- Pesticide consumption is lowest (600 g/ha) in India when compared to the world average consumption of 3000 g/ha.
- India is the 4th largest producer of agrochemicals after USA, Japan and China.

Indian exports of the agro chemicals have shown an impressive growth over the last 5 years because the pesticide industry, also we call it the agro chemical industry. India is

one of the most dynamic generic pesticide manufacturers in the world with more than 60 technical grade pesticides being manufactured indigenously by 125 producers consisting of large medium scale enterprises including about 10 multinational companies and more than 500 pesticide formulators spread over the country.

Though the pesticide have made us self sufficient in our food needs, the per hectare consumption of the pesticide in India is very low. Pesticides consumption is lowest around 600 gram per hectare in India when compare to world average consumption of 3,000 gram per hectare. India is the fourth largest producer of the agrochemicals after USA, Japan and China.

(Refer Slide Time: 05:36)

Introduction

- Insecticides accounts for 76% of the total domestic market on the other hand, herbicides and fungicides have a significantly higher share in the global market.
- Crops like cotton wheat and rice together account for 70% of total agrochemical consumption.

Insecticides accounts for 76 percent of total domestic market on the other hand, herbicides and fungicide have a significantly higher share in the global market. Crops like cotton wheat and rice together account for 70 percent of total agrochemical consumption.

(Refer Slide Time: 06:02)

Introduction

- There are around 125 technical units, 800 formulation units in India.
- Out of Rs 1,80,000 crore global market, the share of global market is of Rs 1,20,600 crore.

There are around 125 technical units, 800 formulation units in India. Out of rupees 180000 crore global market, the share of the global market is of 120600 crore.

(Refer Slide Time: 06:23)

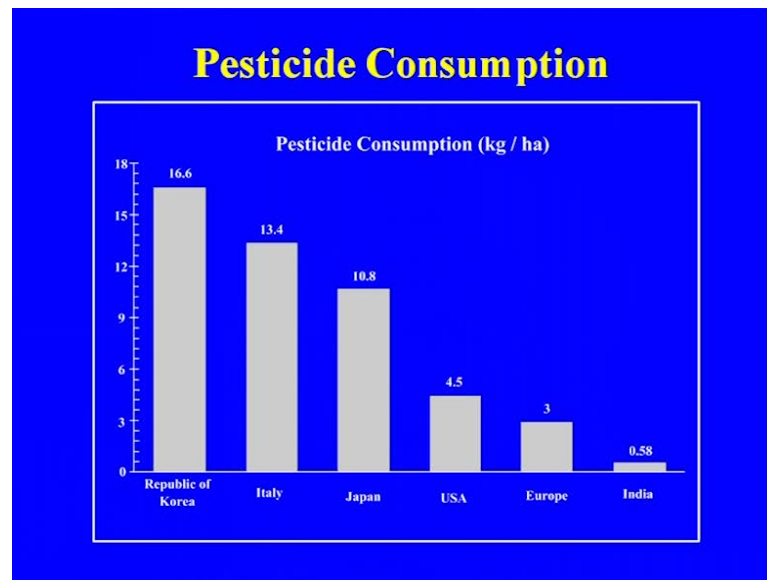
Indian Pesticide Industry

The pesticide Industry in India falls in to three distinct categories

- Manufacture of Pesticide and Formulation
- Exclusively Formulation.
- Importers, , distributors and dealers

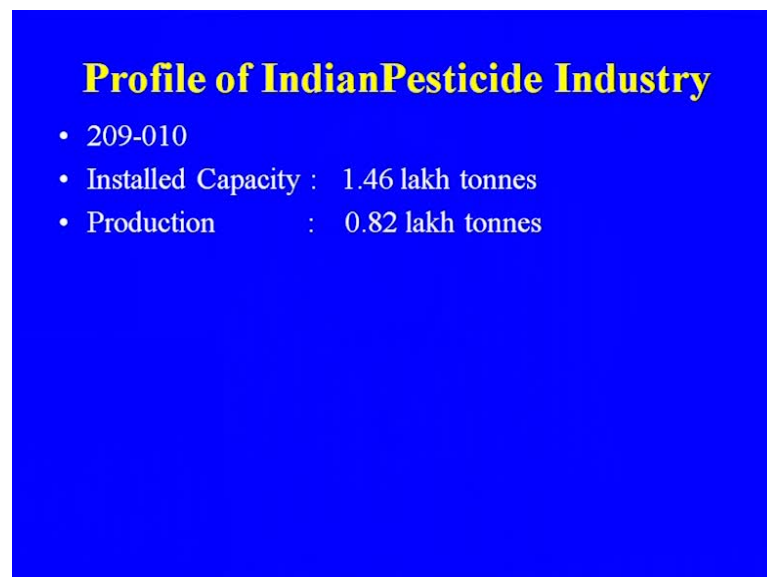
The pesticide industry in India falls into 3 distinct categories means, the manufacture pesticide and formulation exclusively, formulation because many small units are there which are taking the final products and doing the formulation. Importers distributors and dealers this is the status of the pesticide industry in India.

(Refer Slide Time: 06:49)



This is the pesticide consumption. If you compare here, the India is the lowest figure 0.5 kg if you compare with the republic of Korea, Italy and Japan. And so, you can just imagine our consumption per hectare is much less than other developed country.

(Refer Slide Time: 07:09)



Profile of Indian pesticide industry in 2009-10, the installed capacity was 1.46 lakh tonnes, production was 0.82 lakh tonnes.

(Refer Slide Time: 07:23)

Profile of Indian Pesticide Industry (000' MT)

Major groups / Products	Installed Capacity		Production	
	2009-10	2002-03	2009-10	2010-11
PESTICIDES & INSECTICIDES				
D.D.T.	6.30	2.94	3.61	3.09
Malathion	8.80	4.25	0.62	0.64
Parathion (methyl)	4.00	2.04	0.00	0.00
Dimethoate	3.20	0.76	0.96	1.12
D.D.V.P.	2.51	3.46	3.12	3.13
Quinalphos	4.00	1.77	0.99	1.01
Monocrotophos	14.00	6.52	5.74	8.60
Phosphamidon	3.90	0.84	1.00	0.03
Phorate	8.20	3.16	2.00	2.63

These are the different types of the pesticide which we are making the pesticides, insecticides. So, here it is the DDT, Malathion, Parathion, Dimethoate, D.D.V.P, Quinalphos, Monocrotophos, Phosphamidon, Phorate.

(Refer Slide Time: 07:51)

Ethion	5.60	1.68	0.43	0.65
Endosulphan	9.90	3.66	2.80	1.73
Fenvalerate	2.60	0.52	0.53	0.08
Cypermethrin	6.90	5.08	6.23	4.95
Anilophos	1.10	0.35	0.00	0.00
Acephate	9.20	4.84	1.083	12.84
Chlorpyrifos	9.10	6.40	2.90	3.35
Phosalone	1.00	0.44	0.00	0.00
Metasystox	*	0.51	0.00	0.00
Fenthion	*	0.91	0.00	0.00
Triazophos	*	1.15	1.00	1.58

Ethion, endosulphon, fenvalerate, cypermethrin, anilophos, acephate, chloropyrifos, phosalone, metasystox, fenthion, triazophos.

(Refer Slide Time: 08:13)

Lindane	0.70	0.33	0.00	0.00
Temephos	0.20	0.12	0.00	0.00
Deltamethrin	0.50	0.21	0.02	0.00
Alphamethrin	1.50	0.19	0.00	0.51
Captan&captafol	1.80	0.78	0.00	0.00
Ziram (thiobarbamate)	0.50	0.00	0.00	0.00
Carbendzim (bavistin)	1.50	1.26	0.19	0.26
Calixin	0.20	0.05	0.00	0.00
Mancozab	20.70	10.19	31.49	26.05
Copper-oxychloride	1.50	0.24	0.00	0.00

So, different grades of the lindane, temephos, deltamethrin, alphamethrin, captan and captafol, ziram, carbendzim, calixin, mancozab, copper-oxychloride.

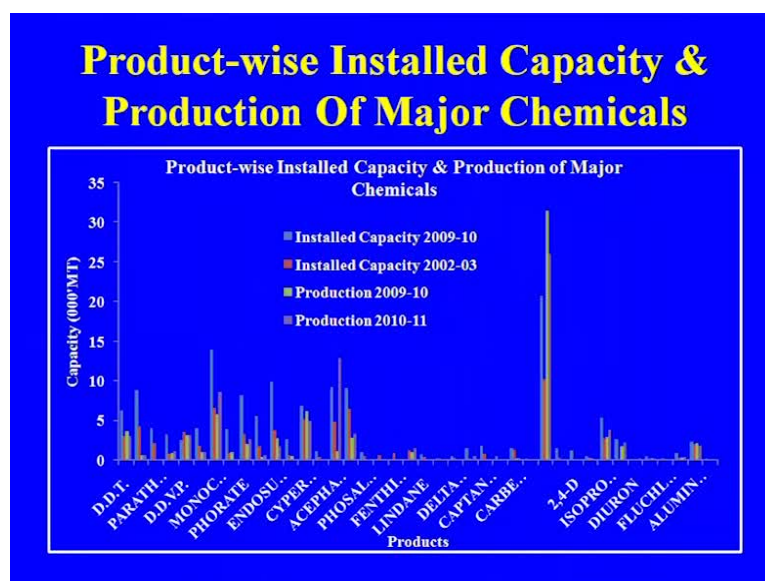
(Refer Slide Time: 08:30)

2,4-D	1.20	0.00	0.00	0.00
Butachlor	0.50	0.24	0.24	0.09
Isoproturon	5.40	2.66	2.91	3.90
Glyphosate	2.60	0.11	1.70	2.28
Diuron	0.10	0.05	0.13	0.20
Atrazin	0.50	0.20	0.26	0.24
Fluchloralin	0.20	0.19	0.00	0.00
Zinc phosphide	0.90	0.24	0.33	0.42
Aluminium	2.30	1.99	2.16	1.80
Dicofol	0.20	0.10	0.02	0.043
Total	146.20	69.57	82.19	81.22

Annual report 2010-11, Ministry of Chemical & Fertiliser

These are the some of the figures you can go through the production, consumption and the 2, 4-D, butachlore and isoproturon, glyphosate, diuron, atrazin, fluerochloralin, zinc phosphide, aluminium compounds are also there, dicofol and total is around 146.2 thousand tons. This is from the data that is available on the website of the ministry of chemical and fertilizer.

(Refer Slide Time: 09:11)



This is the product wise installed capacity and production of the major chemicals during the 2009-10, 2002-03 comparison that has been given and the production of figure of the 2009-10. And different pesticide that we are making that is given there.

(Refer Slide Time: 09:34)

Agrochemical Market: Segment wise (Year 2009)

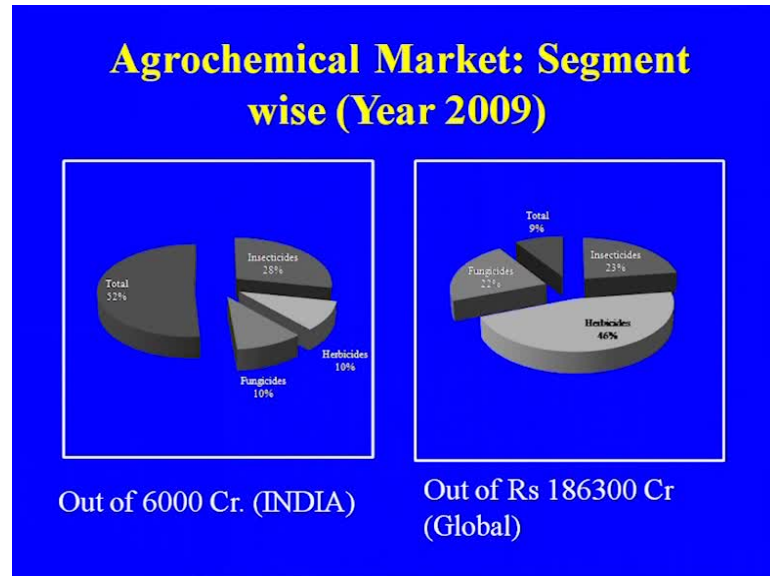
Segments	INDIA Values (Rs Cr.), (2009)	WORLD Values (Rs Cr),(2009)
Insecticides	3301	46575
Herbicides	1201	95013
Fungicides	1198	44712
Total	6000	186300

Source: Dubey, B., Kumar, A. "Agrochemical Challenges and outlook for India", Chemical news May 2011, p 14

So, this is the agro chemical market segment wise. Insecticide, herbicide and fungicide so, these are the 3 major category of the pesticides that we are using. So, India values in the terms of rupees crore and the world values in terms of. So, you can see the

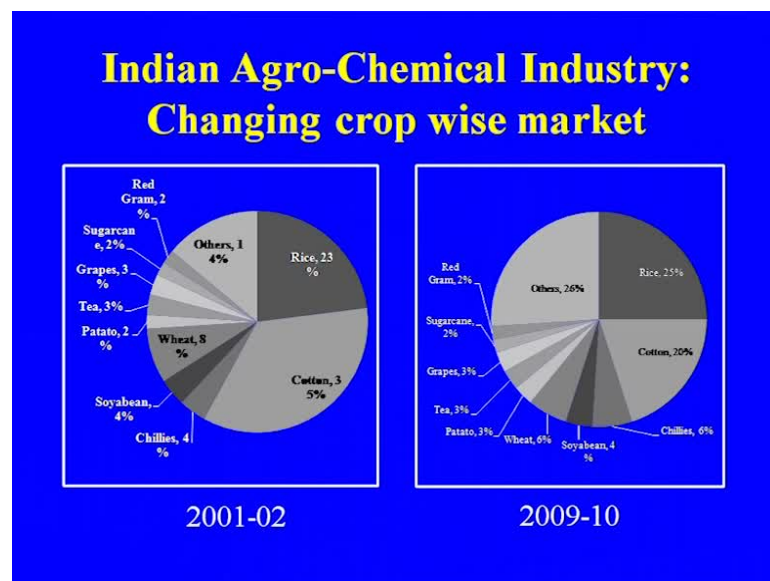
percentage is much less of the total consumption but still the share is of the insecticide then it is the herbicide and the fungicides.

(Refer Slide Time: 10:05)



Agro chemical market segment wise, these are the 3 major pesticide, Insecticide, herbicide and fungicide that we are using and the amount that you can see the major share is of the insecticide and then the herbicide and fungicide.

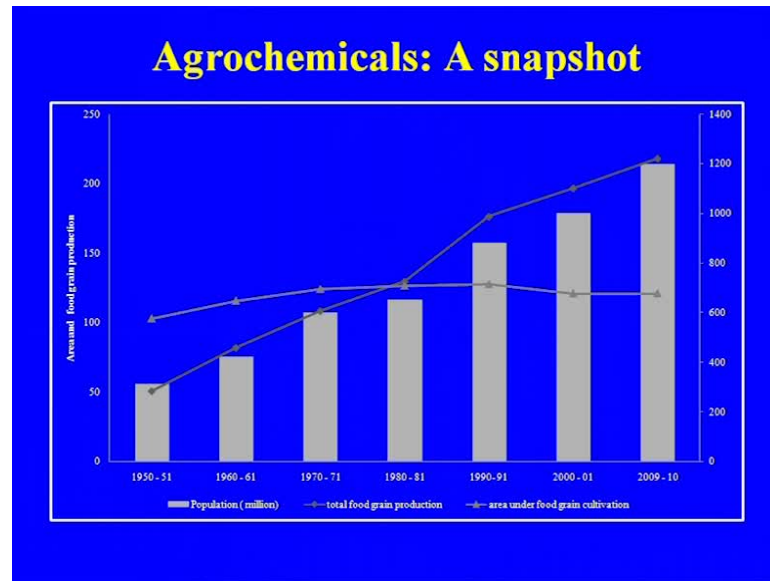
(Refer Slide Time: 10:27)



This is the segment wise total consumption of the various insecticides that is there, that is given there. Here, if you see this figure from, this figure it is clear that the major portion

of the pesticide or the agrochemical industry, that is the rice that is major consumer and the cotton is the highest. But, the consumption in the cotton that has because this will again depend upon the type of the crops we are producing. And rest of the things you will be seeing that the other sugarcane or the grapes or the potato, wheat, it is much less than in comparison to rice, straw rice and the cotton.

(Refer Slide Time: 11:22)



Ah this is about the again the population and the total food grain production and the area under the food grain cultivation, about the how the food crop pattern that we are having in India. So, the about the as I told you the pesticide that has been playing a very important role in the green revolution and the increase in the food production that has been only, because of the availability of the pesticide and the manufacture of the various pesticides in India because that is also a appreciable amount that we are using along with the fertilizer, because now the requirement that has that has been changing with the type of the crop we are having.

(Refer Slide Time: 12:23)

Major Pesticide Manufacturer in India

- Excel Crop Care Ltd, Hindustan Insecticides Ltd, Coromandel International Ltd, Super Crop Safe Ltd and Aimco Pesticides Ltd.. Nagarjuna Fertilizers and Chemicals Ltd . Cyanamid Agro Ltd, Hindustan Insecticides Ltd, Shivalik Rasayan Ltd, Southern Pesticides Corpn Ltd.,

So, major pesticide manufacture this is not the complete. Some of the major pesticide manufacture list excel crop care limited, Hindustan insecticides limited, Coromandel international limited, Super crop safe limited and Amico pesticide limited, Nagarjun fertilizer and chemicals limited, Cyanamid agro limited, Hindustan insecticides, Shivalik rasayan, Southern pesticide.

(Refer Slide Time: 12:48)

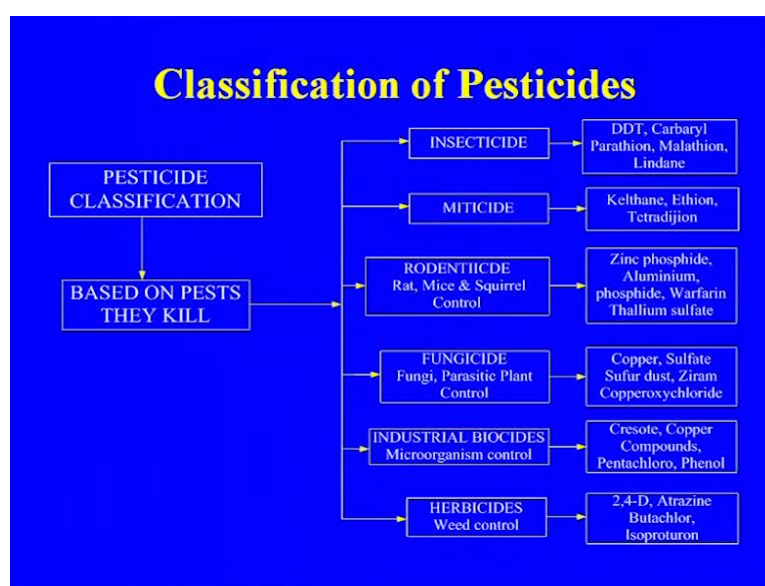
Major Pesticide Manufacturer in India

- Vantech Chemicals Ltd. Hoechst India , Cyanamid India, Bayer (India) Ltd., Rallis India, Indian Organic Chemical, Sandoz India, United Phosphorous Ltd, Lupin Laboratories, ICI India, Kanoria Chemicals, BASF India, EID Parry.

And other here large number, other numbers are also there because the vantech, hoechst because there here, some of the multinational companies are there, so Bayers, Rallis,

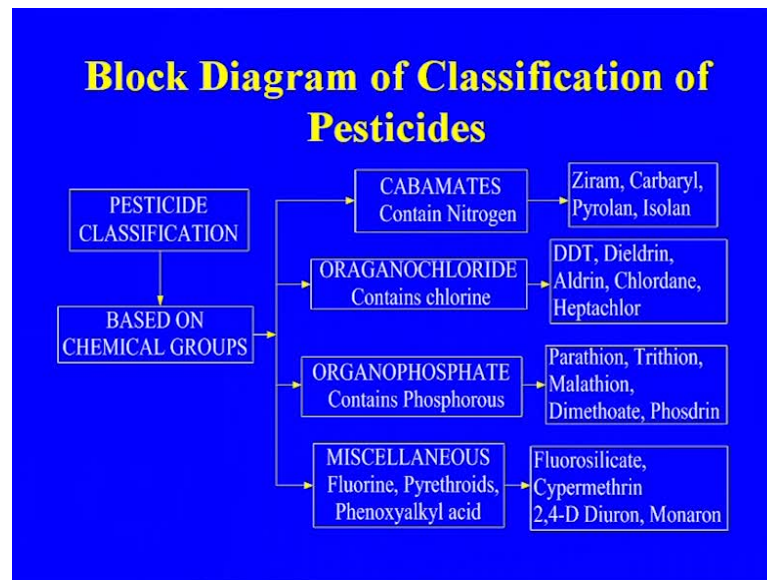
Indian organic chemical, Sandoz, United phosphorus this is one of the important actually the pesticide manufacture industry in the Gujarat, Lupin laboratory, ICI India, Kanoria chemicals which is started their BHC benzene hexa chloride plant near Ranikot in U.P, when the aluminium plant came there and so, lot of the requirement of sodium hydroxide was there. So, the caustic chlorine plant was set up at Rainkot and just to utilize the chlorine they started making the benzene hexa chloride also there. So, another companies the BASF India, EID parry. Now, let us see the classification of the pesticides because there are 2 how we are classifying the pesticide.

(Refer Slide Time: 13:52)



Pesticide classification is the based on the pest they kill, based on the pest they kill based on the pest they kill so, insecticide, miticide, rodenticide, fungicide, industrial biocide, herbicide and based on the chemical group because here it is based on the pest. So, insecticide, DDT, parathion, the carbaryl, malathion, the lindane, these are all the then the miticide, kelthane, the ethion so, number of rodenticide like rodenticide rat mice and the squirrel control fungicide fungi and the parasite plant control and the industrial biocides micro-organic control and herbicide for the wheat control. So, this is the based on the pest they control and this is the list of the various pesticides coming in this category. And the other pesticides are also there, it is just a few important pesticides in different groups that are given here.

(Refer Slide Time: 15:04)



This is the pesticide classification based on the chemical group. The cabamate contain nitrogen. Organochloride contains chlorine. Organophosphate contains phosphorus and the miscellaneous fluorine, pyrethroids, phenoxyalkyl acid. And so, these are the some of the important pesticides which are coming in this group. The cabamates ziram, carbaryl, pyrolan, Isolan, DDT in the organic chloride, dieldrin, aldrin, chlorodane, heptachlor these are again organochloride. Parathion, trithion, malathion, dimethoate and phosdrin these comes in the organic organophosphate pesticide because here the phosphorus that is playing important role in the insect control. Miscellaneous fluorine here is the fluorosilicate, cypermethrin, 2, 4-D diuron, monaron. So, this is the classification of the pesticide based on the chemical groups.

(Refer Slide Time: 16:15)

Classification and Characteristics of Some Major Pesticides

- Pesticide is any agent used to kill or control undesired insects, weeds, rodents, fungi, bacteria, or other organisms. These are derived from various chemicals and they contain different elements.

Pesticide is any agent used to kill or control undesired insects, weeds because different applications are there. The classification which has been given that is because you are using for insects, weeds, rodents, fungi, bacteria or other organisms. So, these are derived from various chemicals and they contain different elements.

(Refer Slide Time: 16:39)

Classification And Characteristics Of Some Major Pesticides

- In general pesticide are classified based on the pest they kill and based on the chemical groups they contain.
- Apart from this, pesticides can be basically characterized by their physical, chemical and toxicological properties.

In general pesticides are classified based on the pest they kill and based on the chemical group they contain. So, already we have discussed about the classification based on both.

Apart from this pesticide can be basically characterized by their physical, chemical and toxic toxicological properties also.

(Refer Slide Time: 17:02)

Technical Grade Pesticide Manufacture in India

Insecticides

- Acephate, BHC, chlorpyrifos, Cypermethrins, DDT, Dichlorvos, Dimethoate, Deltamethrin, Dichloropropane & dichloropropanes, mixture (D.D. mixture), Dicofol, Ethion, Endosulfan, Ethylene dibromide & carbon tetra chloride mixture, Fenthion, Fenitrothion, Fenvalerate, Lime-sulfur, Lindane, Malathion, Methyl parathion, Monocrotophos, Nicotine sulphate, Oxydemeton methol, Phosphamidon, Pyrethrum extract, Phorate, Phosalone, Quinalphos, Temephos, Triazaphos.

These are the technical grade pesticide manufacture in India acephate, BHC, chloropyriph, Cypermethrins, DDT, dichlorvos, dimethoate so, a large list. This is a dichloropropane and dichloropropanes mixture, dicofol, ethion, endosulfan, ethylene dibromide and carbon tetra chloride mixture, fenthion, fenitrothion. So, these are the large number of the insecticide we are having and some of the there we are different formulations are also there.

(Refer Slide Time: 17:43)

**Technical Grade Pesticide
Manufacturer in India**

Fungicides

- Aureofungin, Copper oxychloride, Copper sulphate, Carbendazim, Captafol, Ferbam, Mancozeb, Nickel Chloride, Organomercurials (MEMC & PMA), Sulphur (Colloida, wettable and dust), Streptocycline, Thiram, Tridemorph, Ziram, Zineb.

Fungicide: These are the list of the fungicide that we are using, the aureofungin, copper oxychloride, copper sulphate, carbendazim, captafol, ferbam, mancozeb, nickel chloride, organomercurials, sulphur, streptocycline, thiram, tride, tridemorph, ziram and zineb.

(Refer Slide Time: 18:14)

**Technical Grade Pesticide
Manufacturer in India**

Rodenticides	Barium carbonate, Comafuryl, Sodium cyanide, Warfarin, Zinc phosphide.
Wedicides	Anilophos, Butachlor, Diuron, 2,4-D, Fluchlorallin, Glyphosate, Isoproturon, Paraquat dichloride.

So, this is coming in the rodenticide, barium carbonate, comafuryl, sodium cyanide, warfarin, zinc phosphide, this is in the category of the rodenticides. Then the wedicides: Anilophos, butachlor, diuron, 2, 4-D, flurochlorine, glyphosphate, isoproturon, paraquat dichloride, these are coming in the category of the wedicides. Plant growth regulator

because what is happening we are having the different just like we need the different type of the nutrients.

(Refer Slide Time: 19:00)

Plant Growth Regulators	Alpha naphthalene acetic acid, Chlorom-equat chloride.
Fumigants	Aluminium phosphide, Ethylene bromide, Methyl bromide

Similarly, different types of requirements are also there in case of the plant growth regulator that is there so, alpha naphthalene acetic acid, chlorom-equat chloride. Fumigants: aluminium phosphide, ethylene bromide, methyl bromide. So, this is the in brief about the property of the various pesticides because one of the major problem has been from the environmental constraint that is, from the environmental point of view because most of the pesticide they are highly toxic in nature and so these are the effects. If the DDT, already you see that there was ban because highly persistence. Some of the pesticides are highly persistence in nature and this is the reason because of which many of the pesticides that has been banned, there use has been banned and they are coming in the category of the hazardous waste that is notified by the ministry of environment and forest.

(Refer Slide Time: 19:58)

Characteristic of Some Major Pesticides		
Pesticide	Properties	Characteristic
D.D.T	Insecticide, colorless white crystal, odourless or slight aromatic odor BP=109°C TLV=1mg/m ³ of air	Vomiting, numbness, partial paralysis, mild convulsions
Parathion	Insecticide, yellowish liquid BP=375°C	Headache, blurred vision, weakness, nausea, cramps, sweating, loss of reflexes, coma

So, this is some of the effect of the DDT: Vomiting then partial paralysis, mild convulsions. And the parathion: headache, blurred vision, weakness, nausea, cramps, sweating, loss of the reflexes, coma.

(Refer Slide Time: 20:19)

Characteristic of Some Major Pesticides		
Pesti-cide	Properties	Characteristic
2,4-D	Herbicide, white powder, mol wt.-221	Nausea, vomiting, kidney and liver failure.
Carbaryl	Insecticide, solid, melting point=142°C, TLV=5mg/ m ³ of air,	Symptoms same as parathion but to a lesser extent.

So, these are the 2,4-D again nausea, vomiting, kidney and liver failure that may be there. Carbaryl symptoms are same as the parathion but to a lesser extent. The properties also, that you can just see the properties but these are the some of the effect BHC. Because in case of the BHC we are using the gamma, isomer which is highly reactive

and at the same time highly toxic and normally, the various formulation having the carrier 5 percent gammaxine that we are using so, this because lot of the dust emission is there during the making of the that gamaxine powder. And so, lot of the people were working they are exposed, in all the cases they are exposed to the various pesticide and so, the chance and the toxicity and that may cause serious health effect.

(Refer Slide Time: 21:13)

Characteristic of Some Major Pesticides

Pesticide	Properties	Characteristic
Dieldrin	Crystalline, melting point=150°C	Headache, nausea, vomiting, general malaise and drowsiness
B.H.C	White crystalline powder, melting point=157°C	Irritaitaion, excitation, hyperirritability, loss of equilibrium, depression

(Refer Slide Time: 21:20).

Characteristic of Some Major Pesticides

Pestic-ide	Properties	Characteristic
Lindane	White crystalline powder, M.P. 157°C, M.W. 290.84 TLV 0.5 mg/m ³ of air	Acute toxicity may be excitation, hyperirritability, and loss of equilibrium, depression, headache, nausea, irritation of eyes, nose and throat. no chronic toxicity as such. It emits highly toxic fumes of phosgene when heated.

So, BHC: Irritation, excitation, hyperirritability, loss of equilibrium, depression all. Similarly, lindane: Acute toxicity may be excitation, hyperirritability and loss of the

equilibrium, depression, headache, nausea, irritation of the eyes, nose and throat, no chronic toxicity as such. It emits highly toxic fumes of the phosgene when heated.

(Refer Slide Time: 21:44)

Characteristic of Some Major Pesticides

Pesticide	Properties	Characteristic
Atraz-ine	Crystalline, soluble in water, alcohol and chloroform	Relatively low toxicity but a possible carcinogen. It emits dangerous fumes when strongly heated.

Here, about the properties the threshold value on that is given on the various pesticides. Atraz-ine: relatively low toxicity but a possible carcinogen. It emits dangerous fumes when strongly heated.

(Refer Slide Time: 22:03)

Characteristic of Some Major Pesticides

Aldrin	Insecticide , brown to white crystalline solid, insoluble in water , soluble in most organic solvents, MP:104 -105 °C, TLV: 0.25mg/ m ³ of air	Highly toxic by ingestion and inhalation, carcinogen, use restricted to non-agricultural application.
--------	---	---

Aldrin: Highly toxic by ingestion and inhalation, carcinogen, use restricted to non-agricultural application because Aldrin that is highly toxic material.

(Refer Slide Time: 22:20)

Characteristic of Some Major Pesticides

Dime-thoate	Insecticide, white solid, MP 51-52°C, moderately soluble in water, soluble in most organic solvents except hydrocarbons.	Highly toxic, a cholinesterase inhibitor, restricted use.
-------------	--	---

(Refer Slide Time: 22:27)

Characteristic of Some Major Pesticides

Pesticide	Properties	Characteristic
Copper oxychloride	Fungicide, bluish green powder, soluble in acids, ammonia. Insoluble in water	Toxic by ingestion and inhalation

Dime-thoate: Highly toxic, a cholinesterase inhibitor, restricted use. Copper oxychloride: toxic by ingestion and inhalation, this is the properties fungicide, soluble in acids, ammonia, Insoluble in water.

(Refer Slide Time: 22:38)

Characteristic of Some Major Pesticides		
Pestic-ide	Properties	Characteristic
Ziram	Fungicide, white and odorous, when pure, sp gr. = 1.71, MP = 246°C, insoluble in water, soluble in some solvents like acetone and carbon disulfide.	Moderately toxic, strong irritant to eyes and mucous membrane.

(Refer Slide Time: 22:47)

Characteristic of Some Major Pesticides		
Pesticide	Properties	Characteristic
Zinc phosphide	Rodenticide, Dark grey gritty powder, sp gr. = 4.55, MP > 246°C, insoluble in alcohol, soluble in acids, decomposes in water.	Highly toxic by ingestion, reacts violently with oxidizing agents, Phosphine is produced when reacted with the acids.

Ziram: moderately toxic, strong irritant to the eyes and mucous membrane. Similarly, zinc phosphide, so this is the again highly toxic. So, most of the pesticide you will see that they are highly toxic in nature so, proper precautions that is very important while using these pesticides. Now, let us discuss about the process technology that is involved in manufacture of the various pesticide insecticide.

(Refer Slide Time: 23:13)

Process Technology

Pesticide manufacturing consists of the chemical synthesis of active ingredients for crop protection, which is very often the synthesis of complex organic chemical compounds, and subsequent formulation of these active ingredients (usually mixing and grinding processes).

Pesticide manufacturing consists of chemical synthesis of the active ingredients for crop protection, which is very often in the synthesis of complex organic chemical compounds, and subsequent formulation of these active ingredients usually, mixing and grinding process.

(Refer Slide Time: 23:31)

Process Technology

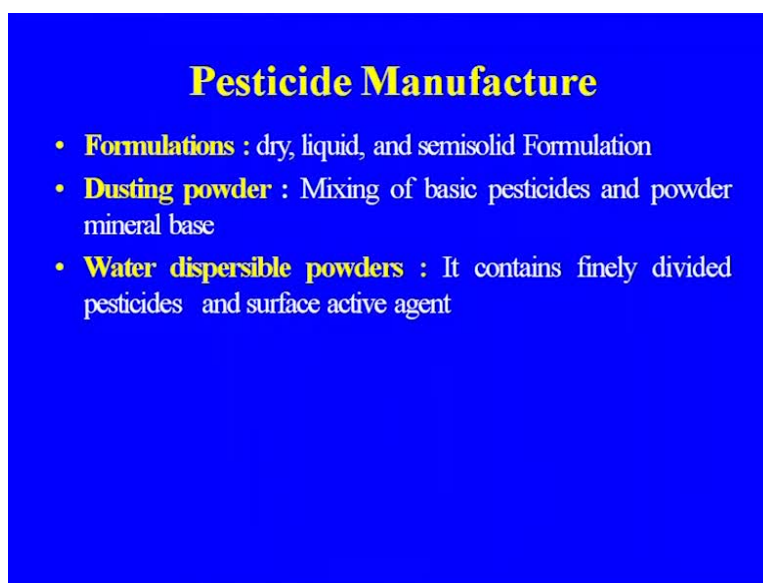
- Major chemical reactions involved in production of technical grade pesticides are:
- Alkylation, Carboxylation, Acetylation, Condensation, Cyclization, Dehydration, Halogenations, Oxidation, Sulfonation, Nitration And Amination.

So, major chemical reactions involved in production of technical grade pesticides. These are the various because the basic raw material, I will be discussing the about that are the feed stock. But, basic raw material whether it is benzene or your phthalic anhydride or it

may be the xylenes, all those thing that is the benzele acid, phenol, herbis phenol so, all these are the basic raw material. But, these are the some of the additional process that is required to make the active ingredient of the pesticide.

The alkylation, carboxylation, acetylation, condensation, cyclization, dehydration, halogenations, oxidation, sulphonation, nitration and amination so, these are the some of the major unit process that is involved in making of the pesticide. So, this is because you see, as I told you earlier also we are having the a large number of the pesticide manufacture, some are making the basic ingredient of the pesticide, some are doing only formulation, some are doing the just like the dusting powder means where in the powder form you are getting, share taking the main ingredient and then they are doing the formulation by mixing the basic pesticide with the powder based mineral.

(Refer Slide Time: 24:57)



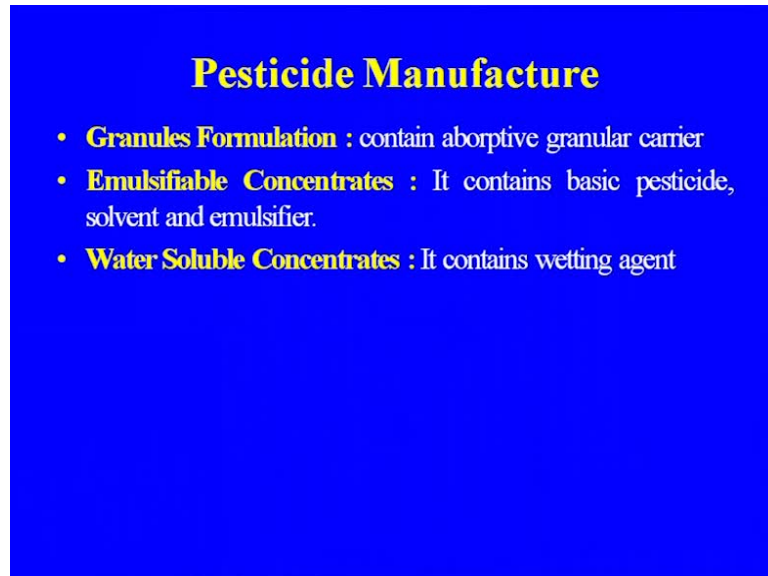
Pesticide Manufacture

- **Formulations** : dry, liquid, and semisolid Formulation
- **Dusting powder** : Mixing of basic pesticides and powder mineral base
- **Water dispersible powders** : It contains finely divided pesticides and surface active agent

So, this is the formulation: dry, liquid and semisolid formulation that may be there. Dusting powder means just like you take the case of the benzene; there we are having some powder mineral base along with the soap stone powder finely the powdered. So, the planning and pulverising that is the one of the very important operation here in case of the making of the dusting powder. So, mixing of the basic pesticide and powder mineral base that is we are having mineral base means it may be soap stone or other some of the inert material, which is cheap, which should be cheap that is because this is

only the carrier. And the water dispersible powders it contains finely divided pesticides and surface active agent.

(Refer Slide Time: 25:48)



Pesticide Manufacture

- **Granules Formulation** : contain absorptive granular carrier
- **Emulsifiable Concentrates** : It contains basic pesticide, solvent and emulsifier.
- **Water Soluble Concentrates** : It contains wetting agent

Then the another type of the formulation where, this is the granules formulation contain absorptive granular carrier where, the pesticide or absorb in the granuals and so the with that granual that we are using. Emulsifiable concentrates it contains basic pesticide solvent and emulsifier. Then another type of the water soluble concentrates it contains the wetting agent. So, this is the how the formulation of the pesticide or the making of the pesticide that is being apart from this the basic ingredient the pesticide.

So, we will be discussing some of the important pesticide that we are making not it will be not possible to cover every all the pesticide, insecticide, herbicide. But, only the in brief we will be discussing about that. Let us now discuss the one of the major actually, you can say the use of the DDT that was the first started and it was just to for the fighting against the malaria. So, DDT were but because of this persistence nature in the environment now there is ban on the use of DDT but still we are manufacturing and using the DDT but in other development there is ban on the DDT.

(Refer Slide Time: 27:15)

Diphenyl Dichloro Trichloethane (DDT)

- DDT is mixture of two isomers p,p (1-trichloro-2,2-bis (p-chlorophenyl) ethane) and o,p (1-trichloro-2-(o-chlorophenyl) ethane).

So, DDT is mixture of 2 isomers: para trichloro bis 2,2-bis and ortho para, 1-trichloro-2-(o-chloro-2, chlorophenyl ethane)-bis, pchlorophenyl ethane.

(Refer Slide Time: 27:39)

Diphenyl Dichloro Trichloethane (DDT)

- DDT one of the commonly used organo chlorine pesticide were synthesized first in 1874 and played important role in elimination of malaria and used for agricultural purpose.
- However, due its persistent nature and carcinogenic nature DDT has been banned in most of the country.
- DDT dissociates in presence of moisture into DDE and DDD which are highly persistent.

DDT is one of the commonly used organo chloride pesticide, this was first synthesized in 1874 and played important role in the elimination of the malaria. As I told you earlier that and used for the agriculture purpose. Main use started with the malaria and the elimination of the malaria disease that is because of the use of the DDT that was started during the after getting the independence.

However, due to its persistent nature and the carcinogenic nature DDT has been banned in most of the country. DDT dissociates in presence of moisture into DDE and DDD which are highly persistent in nature because they will remain in the environment for very-very long time and they will not bio. So, steps in the DDT manufacture.

(Refer Slide Time: 28:39)

Steps in DDT manufacture

- Manufacture of mono-chlorobenzene through chlorination of benzene using iron catalyst.
- Manufacture of chloral through chlorination of ethyl alcohol.
- Manufacture of DDT through condensation reaction between MCB and chloral using oleum as condensing agent.
- Recovery of by products, dil. HCl, dichlorobenzene and sulphuric acid

Manufacture of the mono-chlorobenzene through chlorination of benzene using the iron catalyst, manufacture of chloral through chlorination of ethyl alcohol, manufacture of DDT through condensation reaction between MCB and chloral means the MCB is the mono-chloro benzene and using oleum as the condensing agent. Recovery of the by products, dilute HCL, dichlorobenzene and sulphuric acid. So, this was the process about the DDT manufacture that is but as I told you because of the highly carcinogenic nature, one of the major constraint about all the pesticide because they are discharging lot the your hazardous material during the process manufacture, it is not only the during the use of the pesticide but also during the manufacture also, the same thing is in case of the DDT also.

(Refer Slide Time: 29:44)

Malthion

- Malthion is made by condensation reaction of dimethoxy dithiophosphoric acid(DTA)in the presence of hydroquinone. and diethyl maleate.

Another very important pesticide is Malthion which is made by condensation reaction of dimethoxy dithiophosphoric acid in the presence of hydroquinone and diethyl maleate.

(Refer Slide Time: 30:00)

Formalin

- Formalin is a important fungicide a is used as a fumigant for seeds, soil and green houses... It is 40% formaldehyde solution

Formalin is an important fungicide and is used as a fumigant for seeds, soil and green houses. It is 40 percent formaldehyde solution because this is the one of the, another important use of the formaldehyde and manufacture of formaldehyde we discussed earlier in the petrochemical section. So, the many of the raw material basic raw material which we are taking from the petrochemical route now we are taking those raw material,

not through the coal route which was the earlier route for getting many of the organic chemicals.

(Refer Slide Time: 30:39)

Endosulfan

- Endosulfan is organochlorine group of pesticides. Endosulfan is produced from hexachloro cyclopentadiene.

Endosulfan is a organochlorine group of the pesticide. Endosulfan is produced from hexachloro cyclopentadiene and this cyclopentadiene while discussing the C4, C5 recovery in case of the FCC gasses and the cracker gasses. Discussed the importance why the cyclopentadiene that is important to recover from the C5 gasses.

(Refer Slide Time: 31:12)

Inorganic Fungicide

- Elemental sulphur and compound of heavy metals like copper and mercury was earlier used as major inorganic fungicide. However due to environmental concern, there use has been banned.
- **Bordeaux** : is a important inorganic fungicide.

Inorganic fungicide, because we are having both organic and inorganic fungicides. Inorganic fungicide the elemental sulphur and compound of heavy materials like copper and mercury was earlier used as major inorganic fungicide. However due to environmental concern there has been banned on their use. The Bordeaux is an important inorganic fungicide.

Now, let us come to the benzene hexachloride and you see the during the manufacture of the benzene hexachloride we need lot of the chlorine and as I told you earlier that the kanoria chemical which is started making the caustic chlorine, the caustic that was being used by the aluminium plant there and the chlorine that is being used for making of the benzene hexachloride.

(Refer Slide Time: 32:06)

Benzene Hexa Chloride(BHC)

- BHC is made by chlorination of benzene in the presence of ultraviolet radiation and solvent media consisting of acetic anhydride and carbon tetra chloride.
- The product is mixture of isomers of BHC of which gamma isomers is a powerful insecticide and is commercially known as gammaexane or lindane.

So, benzene hexachloride is made by the chlorination of benzene, again here, the basic raw material in the benzene in the presence of ultraviolet radiation and solvent media consisting of the acetic anhydride and carbon tetrachloride. The product is mixture of isomers of BHC of which gamma isomer is a powerful in insecticide and is commonly known as gammaexane or the lindane. 2, 4-D this is the very commonly, we use this term 2,4-D. So, 2,4 dichloro phenoxy chloro acetic acid this is the name of the 2, 4-D. 2, 4-D is an important herbicide.

(Refer Slide Time: 32:57)

2,4 Dichlorophenoxy chloroacetic Acid (2,4D)

- 2,4-D is an important herbicide. It is made by chlorinating phenol to form 2,4-dichlorophenol which is purified and converted to sodium salt which is reacted with sodium monochloroacetate (formed by chlorinating acetic acid). 2,4-D is usually used in form of amine salt or an ester.

It is made by chlorinating phenol to form. Again phenol, the basic raw material that is the benzene or it may be from the cumene route. So, phenol to form 2,4-dichlorophenol which is purified and converted to sodium salt, which is reacted with the sodium monochloroacetate formed by chlorinating acetic acid. 2,4-D is usually used in form of amine salt or an ester. So, this is the how we are making the 2,4-D ethion.

(Refer Slide Time: 33:30)

Ethion

- Ethion is made by reacting phosphorous pentasulphide and alcohol which reacted to form dithiophosphoric acid (DTA) which is further reacted with caustic soda to form a sodium salt of DTA.

Ethion is made by reacting phosphorus pentasulphide and alcohol which is reacted to form dithiophosphoric acid (DTA), which is further reacted with caustic soda to form sodium salt of DTA.

(Refer Slide Time: 33:53)

Dichlorvos(2,2 dichlorovinyl dimethyl phosphate)

- Dichlorvos, is an organophosphate compound. It is a dense colorless liquid with a sweetish smell and is highly soluble in water. Dichlorvos is used in pest control.
- Dichlorvos is made dehydrochlorination of trichlorphon in presence of caustic soda.
- It is also made from condensation of dichloro acetaldehyde and trimethyl phosphate

Dichlorvos so, this is 2 dichlorovinyl dimethyl phosphate. Dichlorvos is an organic organophosphate compound. It is a dense colorless liquid with a sweetish smell and is highly soluble in water. Dichlorvos is used in pest control. Dichlorvos is made by dehydrochlorination of trichlorophon in presence of caustic soda. It is also made from the condensation of the dichloro acetaldehyde and trimethyl phosphate. So, this was in brief about the some of the important pesticide and if you see the tour the raw material which is needed for the making of the pesticide that is the some of the aromatics, they are important actually and if some of the phosphates that is being used for the making of the organophosphate insecticide.

Now, actually as I told you the environmental concern, there is lot of the environmental concern are there because of use of the pesticide and now, if you see the water, ground water that has been reported contaminated by heavy materials, by the pesticides and lot of the pesticide which is being used that is we are inhaling, that is going in our body through the food grain. So, lot of the environmental concern are there and the because what we are doing in case of use of the pesticide we will have to take precaution while using, which we are not taking and so, because of them because of diet problem lot of the

environmental hazards has been reported by the use of the pesticides. And even you take the case of good knight we are continuously exposed on to the vapour by inhaling during the when we are sleeping.

So, this is the how a large number of the even other mosquito which we are using while spraying definitely, we are also exposed to that. So, these were the some of the concern about the use of the pesticide. So, again the same bio-pesticides, bio-fertilizers because of the problems of the environmental problem we have started thinking the same the composed or the neem in case of the fertilizer also. The neem that you see the one of the very important tree that is there and so that the neem fertilizer, neem pesticide, neem even you are that is you are using the tooth paste, neem soap. So, this is the how the importance. So, the let us discuss about the bio-pesticide because now the because of the environmental concern.

(Refer Slide Time: 36:59)

Biopesticides

Growing environmental concerns and consumer inclination towards chemical free crops especially food crops there has been increasing use of bio-pesticides.

Three major classes of bio-pesticides are microbial pesticides, biochemical pesticides and plant incorporated pesticides

[<http://en.wikipedia.org/wiki/Biopesticide>].

There is growing environmental concern and consumer inclination towards chemical free crops especially food crops there has been increasing use of the bio pesticides. Now, we are pesticide free food, green food. So, this is the how we are now has lead to this is, has been the major driving force the environmental concern for the again development the bio pesticide.

(Refer Slide Time: 37:40)

Biopesticides

- Bio-pesticides getting importance as they are less toxic than conventional pesticides which has become serious threat to environment due to its increasing use.
- Bio-pesticides affect only the target pest and closely related organisms.

3 major classes of the bio-pesticides are microbial pesticides, biochemical pesticides and plant incorporated pesticides. Bio-pesticide getting importance as they are less toxic than the conventional pesticide which has become serious threat to the environment due to its increasing use as I told you the problem that we are facing. Bio pesticides affect only the target pest and closely related organisms, so this is because what we need, only we need the target pest should be affected in case of the other chemical pesticide other problems are also there. So, that is why we prefer the bio pesticides.

(Refer Slide Time: 38:21)

Biopesticides

- Several factors such as new products, end user acceptance and acceptance of substitutes to conventional pesticides and declining market for harmful organophosphate insecticides, have fueled the market growth of pesticides.

Several factors such as new products, end user acceptance and acceptance of the substitute to conventional pesticide and declining market for harmful organophosphate insecticide, have fuelled the market growth of the bio pesticide. The pesticide in general and then the driving force are coming up the more-more bio pesticide.

(Refer Slide Time: 38:47)

Biopesticides

- Delivering a better alternative to manage harmful insects, weeds and fungal plant pathogens, bio-pesticides is poised to witness robust gains in coming years.
- The United States represents the largest region for bio-pesticides worldwide. Europe represents the fastest growing regional market for bio-pesticides.

Delivering a better alternative to manage harmful insects, weeds and fungal plant, pathogens, bio pesticide is poised to witness robust gains in the coming years. The United States represents the largest reason for bio pesticide worldwide. Europe represents the fastest growing regional market for bio pesticide.

(Refer Slide Time: 39:20)

Biopesticides

With the growing acceptance of bio-pesticides as an efficient crop protection alternative with eco friendly footprint, several agricultural chemicals are leaning towards bio-pesticides (Global Industry Analysts, Inc)

With the growing acceptance of the bio pesticides as an efficient crop protection alternative with eco friendly footprint, several agricultural chemicals are leaning towards leaning towards the bio-pesticides.

(Refer Slide Time: 39:39)

Biopesticides

- As the organic food business is growing, demand for non-toxic pesticide for crop protection is increasing.
- Use of bio-pesticides is being encouraged by Govt. of India as part of integrated pest management programme.

As the organic food business now, we call it the organic food. So, the organic food business is growing, demand for non toxic pesticide for crop protection is crop protection is increasing. So, now you must have seen advertisement the organic food means the now various companies are there which are marketing their products which we are using

in daily that is, as an organic food. Use of the bio pesticide is being encouraged by government of India as part of the integrated pest management program.

(Refer Slide Time: 40:19)

Some Of The Important Bio-pesticides

- Trichogramma
- Fungi (Trichoderma and Gliocladium)
- Baculovirues
- Bacillus thuringiensis
- Neem

Some of the important bio pesticides: Trichogramma, fungi trichoderma and gliocladium and the baculovirues, bacillus thuringiensis, neem. Neem is the one of the actually the important bio pesticide and it is used, earlier there was less use with the coming of the more pest chemical pesticide, but again people have started thinking of the neem as the pesticide as well as in the part of the fertilizer also.

(Refer Slide Time: 41:06)

New Generation Insecticides

- Looking to environmental hazards of chemicals used as pesticides in the past, new generation of pesticides with reduced risks to the environment and human health has developed and are being used.
- These pesticides tend to be rather surgical in method of their reducing number of insects.

Now, we call it the new generation NGI new generation insecticide. Looking to the environmental hazards of the chemicals used as pesticide in the past, new generation of pesticides with reduced risks to the environment and human health has developed and are being used. These pesticides tend to be rather surgical in method for their reducing number of insects.

(Refer Slide Time: 41:33)

New Generation Insecticides

- Some of the new generation pesticides are Neo-niconoids, Spinosyns and Spimosoids, Indoxcarb, Fiproles (or phenylpyrazoles, pyrazoles, pyridazinones, quinazolines). Seven classes of insecticides which have appearance in recent years are Methoxyacrylates, Naphthoquinones, Nereistoxin, Nereistoxin analogues, Pyridine azomethine, Pyrimidinamines, Tetrionic acids, Clofentezine

Some of the new generation pesticide are neo-niconoids and then the spinosyns and the spymosoids, indoxcarb, fiproles or the phenylpyrazoles, pyrazoles, pyridazinones, quinazolines. 7 classes of insecticides which have appearance in the recent years are methoxyacrylates, Naphthoquinones, nereistoxin, nereistoxin analogues, pyridine azomethine, pyrimidinamines, tetrionic acids, clofentazenes. While discussing the petrochemical, because you see the one of the large integrated chemical plant they are making the pyridine and prechlorine from the alcohol route, the molasses route because they are making the acetaldehyde. So, the pyridine and prechlorine that is one of the they are very valuable product that I told you that this is the your organic now, jubilant organization it is called so, they are making the pyridine and prechlorine and the cyclopentadiene that I told you earlier that is been the by the recovery from the C 5.

(Refer Slide Time: 43:15)

Insect Growth Regulators(IGRS)

- IGRS are compounds which alter the normal growth of process of insects and therefore can be used to control insect populations.
- Some of the IGRS are Juvenile hormone based insecticides, Tebufenozide, Fenoxycarb

IGRS is the insect growth regulator what we call is the IGRS are compounds which alter the normal growth of the process of the insect and therefore, can be used to control insect population. Some of the IGRS are the juvenile hormone based insecticides then the tebufenozide and fenoxycarb. So, this was about the various pesticide and insecticide, different of types of the pesticide which we are making in India and the how the this has been playing important role and the various type of the actually the so far the production is concerned, different small to large integrated plants are there which are also making the basic raw material for the ingredient for the pesticide industry.

So, this is the how the importance of the pesticide is in there in our crop protection and they have played important role and the use of the insecticide or the pesticide that is increasing day by day because of the many of the insects they are breaking more repent and they are not actually responding to the various pesticide and so, the new generation of the pesticide, new type of the pesticide is being developed. Even, we must have seen that the in case of the mosquito various type of the now, it is market in the market we are using for the control.

So, this was in brief about the pesticide industry and the pesticide which have the pesticide for different purpose. In the next lecture, we will be discussing about the dyes and intermediate because that is also one of the important sector of chemical industry although, if you compare with chemical industry the total amount in is less but still that

is one of the very important, because just like here, in case of the pesticide they have been able to provide more and more food. There in case of the dyes and intermediate, they have made our life more and more colourful.