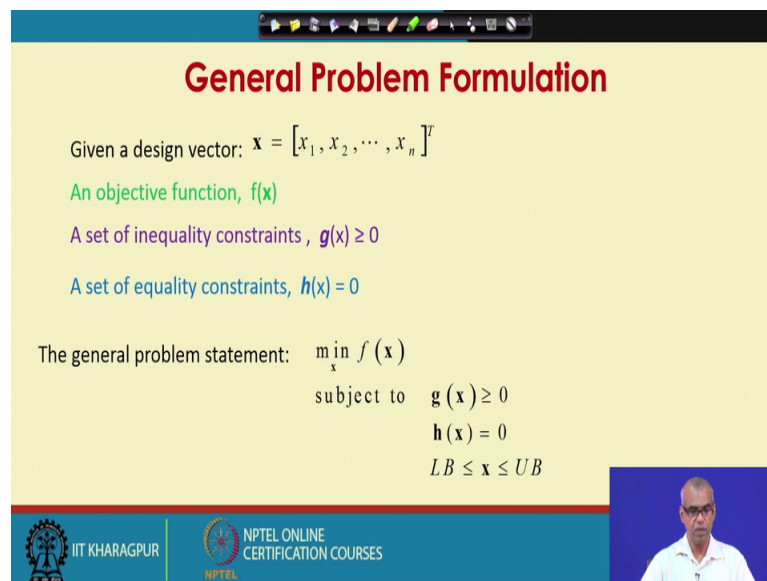


Optimization in Chemical Engineering
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Lecture - 09
Optimization Problem Formulation (Contd.)

Welcome to lecture 9 of week 2. In this week we are talking about Optimization Problem Formulation. In the previous class we have seen the examples of optimization problems that were all linear in objective function as well as equations. So, they are all linear programming problems, we have also seen integer programming problem. So, in today's lecture we will first talk about one important topic known as linear regression.

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General Problem Formulation

Given a design vector: $\mathbf{x} = [x_1, x_2, \dots, x_n]^T$

An objective function, $f(\mathbf{x})$

A set of inequality constraints, $g(\mathbf{x}) \geq 0$

A set of equality constraints, $h(\mathbf{x}) = 0$

The general problem statement: $\min_{\mathbf{x}} f(\mathbf{x})$
subject to $g(\mathbf{x}) \geq 0$
 $h(\mathbf{x}) = 0$
 $LB \leq \mathbf{x} \leq UB$

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So, this is a quick review of the general problem statement for an optimization problem, we have the objective function $f(\mathbf{x})$, you have a design vector \mathbf{X} with n elements in it you have constraints 2 types equality constraint and inequality constraints, see you want to minimize function $f(\mathbf{x})$ by finding out suitable design vector \mathbf{x} such that the inequality constraint $g(\mathbf{x}) \geq 0$, satisfied set of equality constraint $h(\mathbf{x}) = 0$, satisfied and the bounds on decision variable \mathbf{X} are also satisfied.

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Optimization Problem Formulation: Least Square Regression

Consider Two Cases:

Experiment data may exhibit a significant degree of scatter. How to derive a single curve (or line) that represents the general trend of the data?

Experimental data may be very precise. How to pass a curve or a series of curves through each of the points?

The slide contains three graphs labeled A, B, and C. Graph A shows a scatter plot of data points with a red checkmark next to it. Graph B shows the same data points with a straight line of best fit and a red checkmark. Graph C shows the same data points with a smooth curve passing through each point and a red checkmark. The slide footer includes the IIT Kharagpur logo and the text 'NPTEL ONLINE CERTIFICATION COURSES'.

So, we will first talk about least square regression. This is an important topic and we will see how this least square regression is posed as an optimization problem, consider 2 cases you have done an experiment. Experimental data may exhibit a significant degree of scatter how do derive a single curve line that represent the general trend of the data. Consider another case where you think the experimental data is very precise, then how do you pass a curve or a series of curves through each of these experimental points.

So, you have let us say these experimental data Y versus X where you vary X measure Y . So, X is an independent variable Y is dependent variable. Now, if you consider that there is significant degree of scatter how do you fit let us say a straight line or best fit straight line that represents the general trend of the data as shown in this figure. Or if you think the data is very precise and you want to pass a curve through each of these data points, how do you do that? You will require least square regression for this. So, we will first learn what is least square regression? And our interest is how do you pose least square regression as an optimization problem.

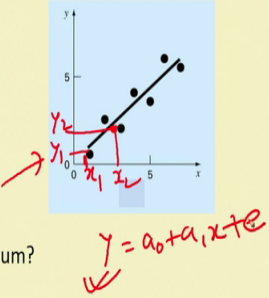
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Least Square Regression: Linear Regression

Let us fit a straight line to a set of paired observations: $(x_1, y_1), (x_2, y_2), \dots, (x_n, y_n)$.

$$y = a_0 + a_1x + e$$

a_1 - slope
 a_0 - intercept
 e - error, or residual, between the model and the observations



Optimization Problem:
How to find a_0 and a_1 so that the error would be minimum?

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So, let us say we have n observations or more correctly let us say we have n paired observations like, $X_1 Y_1, X_2 Y_2, X_3 Y_3$, up to X_n and Y_n . So, when independent variable was X_1 , the response or dependent variable was Y_1 , when independent variable was X_2 the dependent variable was Y_2 so and so forth we have a set of n paired observations. We first want to fit a straight line through these data points, so an equation of a straight line is Y equal to m x plus c , where m is the slope you know and c is the intercept here we are writing as say y equal to y_0 plus $a_1 x$ as the equation.

Now, if I want to represent this n paired observation by an equation like Y equal to a_0 plus $a_1 x$, the equation Y equal to a_0 plus $a_1 x$ may not exactly represent the data points there may be some error. So, I say the observation Y is a_0 plus $a_1 x$ plus error e . So, here a_1 equal to slope, a_0 equal to intercept and e equal to error or residual also known as residual between the model and the observation. So, the model is Y equal to a_0 plus $a_1 x$.

So, the data points that I have is let us say this is x_1 and this is y_1 , this is may be x_2 and for this is y_2 so on and so forth. So, we want to feed Y equal to a_0 plus $a_1 x$, so if I put the value of these x , I can compute this y from this model that may not exactly match with this actual observation. So, there may be some error which is taken care of by this e

here. So, this e is error or residual between the model and the observation.

So, the optimization problem is how do I find out a 0 and a 1 so, that the error would be minimum? If the equation for the straight line perfectly represents the observation the error e will be 0. That may not be possible in actual practice, so would like to have as low error as possible. So, we have to find out a 0 and a 1, such that the error e is minimum so that is the optimization problem formulation.

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The slide is titled "Least Square Regression: Linear Regression". It contains the following text and equations:

Optimization criterion: Minimize the error (residual):

$$\min \sum_{i=1}^n e_i = \sum_{i=1}^n (y_i - a_0 - a_1 x_i)$$

Handwritten notes in red ink:

- A red circle around the equation above.
- Below the circle, a bracket groups $y - a_0 + a_1 x$ and labels it "model".
- Below that, a bracket groups y_{obs} and labels it "obs".
- Below that, the equation $\sum_{i=1}^n e_i = (y_{obs,i} - y_{model,i})$ is written.

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So, the criterion or the objective function can be written as you minimise error, which is y_i minus a_0 minus $a_1 x$ note that y equal to a_0 plus $a_1 x$ is my model. So, I have y model I also have y observations. So, the error is basically y observation minus y model. Now if you have n number of observations, so you can find out for each of these observations each of these n observations. So, note that this is what I have written here this y model is nothing, but a_0 plus $a_1 x$, so it is being written as y_i which is the observation minus a_0 minus $a_1 x_i$.

So, for each experimental point you have if you have n experimental point, you have n error values you have to sum up all these errors and you want to minimise that error sum. So, this can be an objective function or optimization criterion. Now here there is a

problem the problem is the error sometimes can be positive it can be negative also. So, positive and negative errors either may cancel each other out or can represent a lower value of the error which is actually not.

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Least Square Regression: Linear Regression

Optimization criterion: Minimize the error (residual): $\min \sum_{i=1}^n e_i = \sum_{i=1}^n (y_i - a_0 - a_1 x_i)$

Better optimization criterion: Minimize the square of error (residual):

$$S_r = \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_{i, \text{measured}} - y_{i, \text{model}})^2 = \sum_{i=1}^n (y_i - a_0 - a_1 x_i)^2$$

$$\text{Min}_{a_0, a_1} S_r = \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_i - a_0 - a_1 x_i)^2$$

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So, a better optimization criterion will be the square of error or the square of residual where instead of taking error as y observation or y measured minus y model, we take y measured minus y model whole square for each of these observations. So, we call this let us call this S r which is square residual square of residual or a square of error. So, better optimization criterion will be you minimise sigma is square summed over all I all I means all observations.

So, find out a 0 and a 1 such that sigma e i square, which is sum for all values of i equal to 1 to n, where n is the number of experimental data points is a better optimization criterion. So, S r which is sigma i equal to 1 to n e i square, which is represented by this expressions which is nothing, but y observation minus y model whole square is being considered as objective function.

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Least Square Regression: Linear Regression

$$\min S_r = \sum_{i=1}^n e_i^2 = \sum_{i=1}^n (y_i - a_0 - a_1 x_i)^2$$

The coefficients a_0 and a_1 that minimize S_r must satisfy the following conditions:

$$\begin{cases} \frac{\partial S_r}{\partial a_0} = 0 \\ \frac{\partial S_r}{\partial a_1} = 0 \end{cases} \Rightarrow \begin{cases} \frac{\partial S_r}{\partial a_0} = -2 \sum (y_i - a_0 - a_1 x_i) = 0 \\ \frac{\partial S_r}{\partial a_1} = -2 \sum [(y_i - a_0 - a_1 x_i) x_i] = 0 \end{cases}$$

$$\begin{cases} \sum a_0 = n a_0 \\ n a_0 + (\sum x_i) a_1 = \sum y_i \\ \sum y_i x_i = \sum a_0 x_i + \sum a_1 x_i^2 \end{cases}$$

2 equations with 2 unknowns, can be solved simultaneously

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Now, the coefficients a_0 and a_1 that minimises S_r or the sum of squared error can be found out by taking the derivative of this S_r with respect to a_0 and a_1 and setting those values equal to 0. So, I have to minimise S_r by finding out a_0 and a_1 , I have an expression for S_r which is given here, now the values of a_0 and a_1 that minimises S_r must satisfy the derivative of S_r with respect to a_0 equal to 0 and derivative of S_r with respect to a_1 equal to 0.

If you take this derivatives and set that equal to 0 you will get 2 equations as shown note this is nothing, but this and this is nothing, but this. So, by taking derivative of S_r with respect to a_0 and taking derivative of S_r with respect to a_1 and setting those 2 derivatives equal to 0 we get 2 expressions as shown if you rearrange this you write like this you have 2 equations with 2 unknowns a_0 and a_1 and you can solve easily simultaneously these 2 equations.

Look at this equation this is same as this equation $\sum a_0$ the sigma is the sum over all n value, so $\sum a_0$ is nothing, but $n a_0$. So, this equation can be written as $n a_0 + \sum x_i a_1 = \sum y_i$, similarly this equation is nothing, but this equation which is arranged as this. So, we have these 2 equations and we have 2 unknowns a_0 and a_1 . So, 2 equations 2 unknowns you can always solve simultaneously and find out


the values of a_0 and a_1 .

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Least Square Regression: Linear Regression

$$\begin{aligned} \sum a_0 &= na_0 \\ na_0 + \left(\sum x_i\right)a_1 &= \sum y_i \\ \sum y_i x_i &= \sum a_0 x_i + \sum a_1 x_i^2 \end{aligned} \quad \rightarrow \quad \begin{aligned} a_1 &= \frac{n\sum x_i y_i - \sum x_i \sum y_i}{n\sum x_i^2 - (\sum x_i)^2} \\ a_0 &= \bar{y} - a_1 \bar{x} \end{aligned}$$

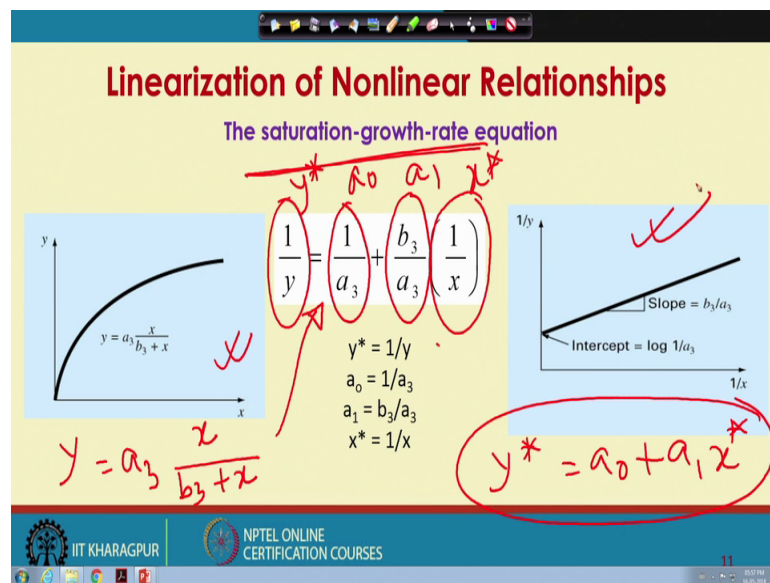
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So, if you find out the value of a_0 and a_1 the expression that you will get as follows, so this is how we can find out the equation for the best fit straight line. Sometimes linearization of non-linear relationship is possible, let us consider the exponential equation $y = a + b e^{cx}$. So, I have the relationship $a + b e^{cx}$. So, the relationship between y and x is shown by this equation. So, this is a non-linear equation.

Similarly, if you have power equations such as $y = a_2 x^{b_2}$ can I apply the linear regression? Again yes if you take log you see you get $\log y = \log a_2 + b_2 \log x$. Now if I consider $\log y$ as y^* , $\log a_2$ as a_0 , b_2 as a_1 and $\log x$ as x^* , then I have $y^* = a_0 + a_1 x^*$. So, this is the linear equation and whatever we learnt for linear regression can be readily applied.

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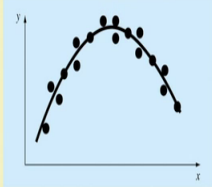
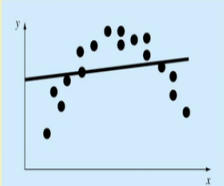




Similarly, the saturation growth rate equation such as $y = a_3 \frac{x}{b_3 + x}$ can also be linearized as shown, the saturation growth rate expression can be written as $1/y = 1/a_3 + b_3/a_3 \cdot 1/x$. If I consider $1/y$ as y^* , $1/a_3$ as a_0 , b_3/a_3 as a_1 and $1/x$ as x^* , I have $y^* = a_0 + a_1 x^*$ which is an equation of straight line again the linear regression can be applied readily. So, look how this non-linear curve after taking log after taking this transformations or rearrangement can be represented by a straight line.

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Polynomial Regression

- Not all engineering data can be represented by a straight line.
- For these cases, a curve may be better suited to fit the data.
- The least squares method can readily be extended to fit the data to quadratic or higher order polynomials.

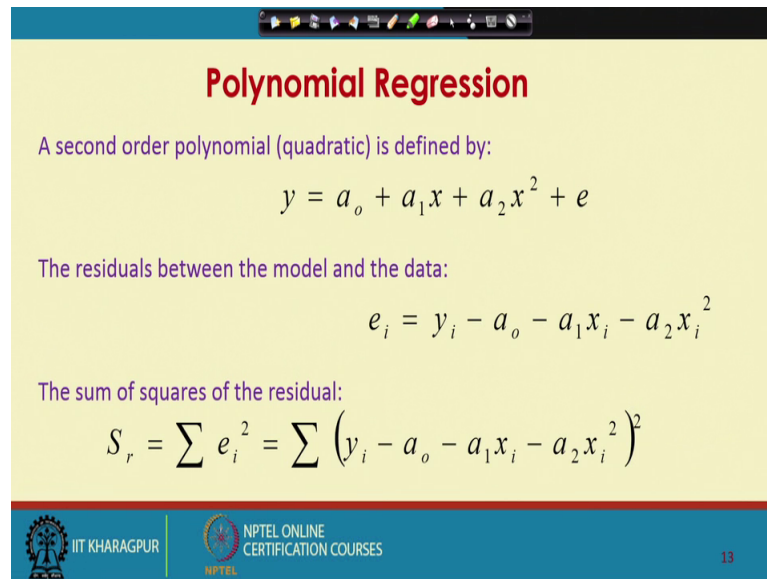


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Now, not all engineering data can be represented by a straight line, if you want to attempt to fit a straight line sometimes you will see that you will get a very poor fit because it may not be possible to represent those data by a straight line, for such cases may be a curve is the better option. So, a curve may be better suited to fit the data the least square method can readily be extended to fit the data to quadratic for higher order polynomials. For example if this is the kind of data you have between X and Y and if you want to fit a straight line you will get a very poor fit whereas, a quadratic is the better fit here for second order polynomial.

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Polynomial Regression

A second order polynomial (quadratic) is defined by:

$$y = a_0 + a_1x + a_2x^2 + e$$

The residuals between the model and the data:

$$e_i = y_i - a_0 - a_1x_i - a_2x_i^2$$

The sum of squares of the residual:

$$S_r = \sum e_i^2 = \sum (y_i - a_0 - a_1x_i - a_2x_i^2)^2$$

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So, we will talk about polynomial regression; let us talk about second order polynomial or quadratic. A second order polynomial or quadratic is defined as y equal to a_0 plus a_1x plus a_2x^2 and if you want to model, the data given data by a quadratic or second order polynomial we will write like y equal to a_0 plus a_1x plus a_2x^2 plus that error or residual. Note that this term is now additional this is the quadratic term, if we drop this term it becomes a linear equation.

So, a second order polynomial for quadratic expression is due to the presence of a $2x^2$ term, the residuals between the model and the data e_i is observation i th observation minus i th prediction from the model. So, y_i minus a_0 minus a_1x_i minus $a_2x_i^2$ so that becomes the i th residual. So, again would like to minimise the sum of squares of residuals. So, S_r equal to $\sum e_i^2$ summed over all values of i i equal to 1 to n . So, this is the objective function which needs to be minimised.

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Polynomial Regression

$$\frac{\partial S_r}{\partial a_0} = -2 \sum (y_i - a_0 - a_1 x_i - a_2 x_i^2) = 0$$

$$\frac{\partial S_r}{\partial a_1} = -2 \sum (y_i - a_0 - a_1 x_i - a_2 x_i^2) x_i = 0$$

$$\frac{\partial S_r}{\partial a_2} = -2 \sum (y_i - a_0 - a_1 x_i - a_2 x_i^2) x_i^2 = 0$$

$$\left. \begin{aligned} \sum y_i &= n \cdot a_0 + a_1 \sum x_i + a_2 \sum x_i^2 \\ \sum x_i y_i &= a_0 \sum x_i + a_1 \sum x_i^2 + a_2 \sum x_i^3 \\ \sum x_i^2 y_i &= a_0 \sum x_i^2 + a_1 \sum x_i^3 + a_2 \sum x_i^4 \end{aligned} \right\} \begin{array}{l} \text{We have 3 linear equations} \\ \text{with 3 unknowns } (a_0, a_1, a_2). \\ \text{It can be solved easily.} \end{array}$$

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Again we can find out the value of a_0 , a_1 and a_2 , now we have 3 parameters to be found out a_0 , a_1 and a_2 by taking the derivative of S_r with respect to a_0 , a_1 and a_2 and setting those derivatives equal to 0. So, that will lead to 3 equations so we will have 3 equations we will have 3 variables it is possible to solve simultaneously to get the values of a_0 , a_1 and a_2 .

So, you take the derivative of S_r with respect to a_0 you get this equation set that equal to 0 this is derivative of S_r with respect to a_1 , set that equal to 0 this is derivative of S_r with respect to a_2 set that derivative equal to 0. If you do that you will get 3 equations are shown. So, you have 3 linear equations with 3 unknowns note here X is not unknown here the unknowns are a_0 , a_1 and a_2 , x was x are the known values for the independent variables. So, you have 3 linear equations with 3 unknowns a_0 , a_1 and a_2 and it can be solved easily.


So, the extension of linear regression to polynomial regression is straightforward as we have shown for second order polynomial for higher order polynomial also you can very easily extend this only thing is number of equations will increase. So, for second order polynomial for quadratic we have seen that we have we are getting 3 equations and 3 unknown variables. So, it is possible to write those set of equations in a compact manner

using matrix notations.

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Polynomial Regression: Matrix Notation

A system of 3x3 equations needs to be solved to determine the coefficients of the polynomial.

$$\begin{bmatrix} n & \sum x_i & \sum x_i^2 \\ \sum x_i & \sum x_i^2 & \sum x_i^3 \\ \sum x_i^2 & \sum x_i^3 & \sum x_i^4 \end{bmatrix} \begin{bmatrix} a_0 \\ a_1 \\ a_2 \end{bmatrix} = \begin{bmatrix} \sum y_i \\ \sum x_i y_i \\ \sum x_i^2 y_i \end{bmatrix}$$


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Optimization of Fed-Batch Bioreactor

Model:

$$\frac{dC_S}{dt} = -\sigma C_X + \frac{u}{V} (C_{S,in} - C_S)$$

$$\frac{dC_X}{dt} = \mu C_X - \frac{u}{V} C_X$$

$$\frac{dV}{dt} = u$$

$$\mu = \mu_m \frac{C_S}{K_p + C_S + C_S^2/K_i}$$

$$\sigma = \frac{1}{Y_{X/S}} \mu + m$$

$C_{S,in}$ $u(t)$ ΔV $V(t)$ h/u $\frac{V_0}{\text{time}}$
 Growth of yeast
 $Y_{X/S}$ (C_X)

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Now, after talking about linear regression and polynomial regression we will talk about now another optimization problem formulation and this is also a different class of problems we consider the optimization of a fed batch bioreactor. So, what is fed batch

bioreactor the fed batch bioreactor is similar to semi batch bioreactor where you have a feed stream continuously comes into the bioreactor of fermenter, but there is no product that is being taken out. So, in a batch process there is no feed in there is no feed out all the reactance are dumped in the beginning in a continuous process there is feed in there is feed out in a semi batch process there is only feed in, but there is no feed out.

So, a fed batch bioreactor or fed batch fermenter is like semi batch operation it is a semi batch operation, consider a fed batch bioreactor where we are growing a microorganism let us see we are growing yeast. So, yeast is a microorganism with commercial interest it produces ethanol, now we have taken substrates now yeast will grow on substrate let us say substrate is glucose. So, you start with some initial amount of substrate that is glucose and also some amount of microorganism yeast then you feed the glucose stream.

Let us say with feed rate u and the concentration of the glucose of substrate in this feed stream is let us say C_s in the volume of the fed batch bioreactor is V note that V is the function of time and V is changing with time because of the feed in there is of course, a maximum volume restriction of the fed batch bioreactor let us consider that, so what are the processes that are taking place the microorganisms will consume the glucose and will multiply; that means, there will be growth of microorganisms.

So, that is one phenomenon that is taking place growth of microorganisms, another phenomena that is taking place is the consumption of substrate by the microorganism. So, there will be reduction of substrate if you do not feed in there will be reduction, but if you feed in you can regulate the concentration of the substrate or the concentration of the glucose in the bioreactor.

Now, this microorganism may grow at a particular substrate concentration at a highest rate, let us say the growth rate will be maximum at a particular substrate concentration. So, we would like to regulate u we would like to change the feed rate with time such that the substrate concentration in the fed batch bioreactor is maintained at a value, which maximises the growth rate of the bioreactor growth rate of the microorganisms.

The third phenomena is taking place is the volume is changing due to feeding the

substrate stream. So, to model this system I have to write down 3 must balance equation. The first balance equation represents the change of concentration of the substrate let us say glucose with respect to time substrate is consumed by the bioreactor. So, minus σ into C_x , σ is the substrate consumption kinetics which is given by μ by Y , Y is the yield parameter and m is the maintenance parameter.

So, Y m are known parameters and μ represents the growth rate expressions, so they are like kinetic expressions. Now, feed stream due to the presence of the feed stream the substrate concentration can be increased substrate concentration is increased substrate or the glucose is coming into the bioreactor. So, that is being taken care of by this, now C_x let us say is the concentration of the microorganisms. So, there is growth of the microorganisms and because of the dilution there will be decrease in the concentration because of the growth there is increased and because of the dilution there is decreased.

So, rate of change of concentration of the substrate is μC_x minus μ my u by v into C_x and the volume is changing due to feed in. So, dV/dt equal to the feed rate u , where u is volumetric feed rate. So, it is like say liter per hour or any volume per time unit so, dV/dt equal to u rate of change of volume is equal to feed rate. Now, what is the objective objective may my objective function may be I want to maximise the growth of the microorganisms.

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Optimization of Fed-Batch Bioreactor

Model:

$$\frac{dC_S}{dt} = -\sigma C_X + \frac{u}{V}(C_{S,in} - C_S)$$

$$\frac{dC_X}{dt} = \mu C_X - \frac{u}{V}C_X$$

$$\frac{dV}{dt} = u$$

$$\mu = \mu_m \frac{C_S}{K_p + C_S + C_S^2/K_i}$$

$$\sigma = \frac{1}{Y_{X/S}}\mu + m$$

Handwritten notes:

Objective, $f = (C_X V) |_{t_f}$

Max $f = (C_X V) |_{t_f}$

subject to process model

$0 \leq u \leq u_{max}$

$V(t) \leq V_{max}$

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So, I want to get the maximum quantity of yeast at the after the reaction for after the fed batch fermentation process is over. So, C_x is the concentration of the microorganisms and v is the volume of the fed batch bioreactor. So, C_x times v gives me the amount of microorganisms. So, this is the quantity that I want to maximise at the end of operation which is t_f represents the time at which the fermentation process is completed. So, objective function let us say f equal to $C_x v$ evaluated at final time t_f .

So, I want to maximise f which is C_x into V at t_f subject to the process model and there is restriction on the feed rate u which is cannot be less than 0 can be 0 cannot be less than 0 and cannot be more than ones specified value may be depends on the maximum capacity of the pump. Similarly your V at any time must be less than the maximum volume of the fed batch bioreactor so that there is no overflow so this is the problem formulation for a fed batch bioreactor.

So, here I want to find out u the feed rate which is a function of time which maximises this objective function and the solution must satisfy these constants. So, with this I want to stop the discussion of fed batch bioreactor and we want to stop this lecture here