

Chemical Engineering Thermodynamics
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Solid-liquid equilibria, Lecture-56

Welcome back in the last class I was discussing about solid liquid equilibria and how do we construct phase diagram of a such a system so okay.

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How do we construct phase diagram from thermodynamic data for species i in S-L eq.

$$f_i^S = f_i^L$$

- Consider Lewis/Randall ref state -
- solid phase is pure

$$f_{i,pure}^S = x_i v_i f_{i,pure}^L$$

or $x_i v_i = \frac{f_{i,pure}^S}{f_{i,pure}^L}$

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$$\frac{\mu_i^S}{\downarrow} - \frac{\mu_i^L}{\downarrow} = RT \ln \frac{f_{i,pure}^S}{f_{i,pure}^L} = g_i^S - g_i^L = \Delta g_{fus}$$

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* take $\ln(x_i v_i) = \ln \frac{f_{i,pure}^s}{f_{i,pure}^l} = \frac{\Delta G_{fus}}{RT}$

$\ln(x_i v_i) = \frac{\Delta G_{fus}}{RT} = \frac{\Delta h_{fus}}{RT} - \frac{\Delta S_{fus}}{R}$

- Usually Δh & ΔS at T_m is known
- So, construct thermodynamic pathway to find Δh_{fus} & ΔS_{fus} at any T

So we say the well we can make use of the same equilibrium criteria which is the fugacity of a component i in the solid phase should be equal to that in the liquid phase and considering a Louis Randall difference state we can present $f_{i,l}$ in terms of $x_i \gamma_{i,l} f_{i,l}^{pure}$ and you can consider for example solid phase to be pure. If you do that then essentially we have a this particular expression and this ratio of the fugacity of the component i in the solid phase divided by that in the liquid phase for the $p_o k$ can be related to the difference in the molo guess way energy for his component in different phases.

So using this we come up with the expression which relates the composition of a component i and the activity $\gamma_{i,l}$ this is in the liquid phase and that is related to the Δh of fusion Δh is an change in enthalpy between the solid and the liquid at a specific temperature and that then you have this another term which relates organize to the Δs that is the change in the entropy.

But this is at the temperature T . so this particular function h and s this would be at a specific temperature T and what we usually know is Δh and Δs at a melting condition or at basically T_m . So, in all to find out this Δh_{fus} and Δs_{fus} at a given temperature were basically we interested in then we must try to use some approach to find such a thing among easiest way to do that is to construct thermodynamic path way.

This is something which we have done earlier also but now we are going to apply the similar concept to obtain this Δh_{fus} and Δs_{fus} for a given temperature using the information of Δh and Δs at T .

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Find Δh_{fus} and ΔS_{fis}

$$\Delta h_{fus,T} = \Delta h_1 + \Delta h_2 + \Delta h_3$$

$$\Delta h_2 = \Delta h_{fus,T_m}$$

$$\Delta h_{fus,T} = \Delta h_{fus,T_m} + \int_{T_m}^T (C_p^s - C_p^l) dT$$

$$= \Delta h_{fus,T_m} + \int_{T_m}^T \Delta C_p^{sl} dT$$

$$\Delta S_{fis,T} = \int_T^{T_m} \frac{C_p^l}{T} dT + \Delta S_{fis,T_m} + \int_{T_m}^T \frac{C_p^s}{T} dT$$

$$\Delta S_{fis,T} = \Delta S_{fis,T_m} + \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT$$

$$\Delta g_{fis,T_m} = 0 = \Delta h_{fis,T_m} - T_m \Delta S_{fis,T_m}$$

$$\Delta S_{fis,T_m} = \frac{\Delta h_{fis,T_m}}{T_m}$$

$$\Delta S_{fis,T} = \frac{\Delta h_{fis,T_m}}{T_m} + \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT$$

Find Δh_{fis} and ΔS_{fis}

$$\Delta h_{f,v,s,T} = \Delta h_1 + \Delta h_2 + \Delta h_3$$

$$\Delta h_2 = \Delta h_{fis,T_m}$$

$$\Delta h_{fis,T} = \Delta h_{fis,T_m} + \int_{T_m}^T (C_p^s - C_p^l) dT = \Delta h_{fis,T_m} + \int_{T_m}^T \Delta C_p^{sl} dT$$

$$\Delta S_{fis,T} = \int_T^{T_m} \frac{C_p^l}{T} dT + \Delta S_{fis,T_m} + \int_{T_m}^T \frac{C_p^s}{T} dT$$

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$$\Delta S_{fis,T_m} = \frac{\Delta h_{fis,T_m}}{T_m}$$

$$\Delta S_{fis,T} = \frac{\Delta h_{fis,T_m}}{T_m} + \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT$$

Now substituting,

$$\ln(x_i, \gamma_i) = \frac{\Delta h_{fis,T}}{RT} - \frac{\Delta S_{fis,T}}{R}$$

$$= \frac{\Delta h_{fis,T_m}}{R} \left[\frac{1}{T} - \frac{1}{T_m} \right] - \frac{1}{R} \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT + \frac{1}{RT} \int_{T_m}^T \Delta C_p^{sl} dT$$

$$\Delta h_{fus,T} = \Delta h_{fus,T_m} + \int_{T_m}^T (C_p^s - C_p^l) dT$$

$$= \Delta h_{fus,T_m} + \int_{T_m}^T \Delta C_p^{sl} dT \quad \text{--- (1)}$$

$$\Delta S_{fus,T} = \int_T^{T_m} \frac{C_p^l}{T} dT + \Delta S_{fus,T_m} + \int_{T_m}^T \frac{C_p^s}{T} dT$$

$$\Delta S_{fus,T} = \Delta S_{fus,T_m} + \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT$$

$$\Delta g_{fus,T_m} = 0 = \Delta h_{fus,T_m} - T_m \Delta S_{fus,T_m}$$

$$\Delta g_{fus,T_m} = 0 = \Delta h_{fus,T_m} - T_m \Delta S_{fus,T_m}$$

$$\Rightarrow \Delta S_{fus,T_m} = \frac{\Delta h_{fus,T_m}}{T_m}$$

$$\Delta S_{fus,T} = \frac{\Delta h_{fus,T_m}}{T_m} + \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT \quad \text{--- (2)}$$

Now substitute

$$\ln(x_i \gamma_i) = \frac{\Delta h_{fus,T}}{RT} - \frac{\Delta S_{fus,T}}{R}$$

$$= \frac{\Delta h_{fus,T_m} + \int_{T_m}^T \Delta C_p^{sl} dT}{RT} - \left(\frac{\Delta h_{fus,T_m}}{RT_m} + \frac{1}{R} \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT \right)$$

$$= \frac{\Delta h_{fus,T_m}}{R} \left[\frac{1}{T} - \frac{1}{T_m} \right] - \frac{1}{R} \int_{T_m}^T \frac{\Delta C_p^{sl}}{T} dT + \frac{1}{RT} \int_{T_m}^T \Delta C_p^{sl} dT$$

The image shows a digital whiteboard with the following handwritten equations:

$$= \frac{\Delta h_{fus, T_m} + \int_{T_m}^T \Delta C_p^{sc} dT}{RT} - \left(\frac{\Delta h_{fus, T_m}}{R T_m} + \frac{1}{R} \int_{T_m}^T \frac{\Delta C_p^{sc}}{T} dT \right)$$

$$= \frac{\Delta h_{fus, T_m}}{R} \left[\frac{1}{T} - \frac{1}{T_m} \right] - \frac{1}{R} \int_{T_m}^T \frac{\Delta C_p^{sc}}{T} dT + \frac{1}{RT} \int_{T_m}^T \Delta C_p^{sc} dT$$

If $\Delta C_p = \text{const}$

$$= \frac{\Delta C_p^{sc}}{R} \left[\frac{(T - T_m)}{T} - \ln \left(\frac{T}{T_m} \right) \right]$$

So, let me just draw first a temperature versus kind of a phases, so this could be your T_m and this could be your T and this is your liquid and that is here this your solid. This is what we want we want to the information from liquid to solid that would be your ΔH fusion at a specific temperature T and what we know usually is this information which is your Δh and at T_m . So, what we can do is we can connect this particular reference by gain simple path which is rectangular in nature. So, now we can say that this is a path 1 this is 2 and 3.

Now, in order to find this Δh fusion T , I can write this Δh fusion T is Δh_1 plus Δh_2 plus Δh_3 . Now, what would be your Δh_1 are this is can simply can connect to the basically C_p of the liquid phase because this is a liquid. So, liquid L dt T to T_m this is the specific change in the enthalpy along this particular path. Similarly, I can do the same thing for here this is the solid phase because this is the solid here and this is the liquid. So this I can write this as T_m T C_p dt .

So, because there is no specific face change along this particular path 1 and 3 and this is single phase but only the temperature is changing. So, essentially, we simply relate to the C_p . That is something which we have done earlier also but what about Δh_2 ? So, Δh_2 is nothing but Δh fusion at T_m that is something which we are given which we are aware of it.

Now, given this you can plug in back this expression to obtained Δh fusion at T this would be your Δh fusion at T_m plus T_m by T and then essentially we are changing this limits from which T_m to T and hence, if you do that there has to be a negative sign here when you add this negative C_p with C_p this would be something like this. So, this we can rearrange this expression this plus this and this can be written in this way.

So, this is nothing but $\Delta C_p \Delta T$. So, you have now relation Δh_{fusion} at specific T_m plus T_m to T $\Delta C_p \Delta T$. So, that is what we have so as far as the Δs is concerned but since we are interested not just only Δh but as well as Δs because both are required in order to get Δg which can be connected to this composition and activity coefficient. So now we should ask about how do you get this fusion particularly at T we can use a similar path and, in that case, I will have a Δs_{fusion} .

So Δs at for the path 1 that I can write in terms of T to T_m in terms of C_p by T this simply we can write plus the second path which is along the phase transition this will be Δs_{fusion} T_m plus again T_m to T . So this is what we have as well as Δs is concerned. So this we have the separately written for Δh and separately written for Δs .

Now we can again then then similar way as we have done that we can again rearrange this, and this we can again write it as Δs_{fusion} T_m change the limit to T_m by T and since T is constant you will have the difference between C_p s minus C_p l which will be your $\Delta C_p \Delta T$ and this is your ΔT .

So we have now come up with an expression for Δh and Δs_{fusion} at the specific temperature T . Now you note that Δg_{fusion} T_m that is the way the system is at equilibrium at this condition you should be 0. That means Δg should be 0 and this is nothing but Δh_{fusion} T_m minus $T_m \Delta s_{\text{fusion}}$ T_m , now this relates Δs_{fusion} at T_m as Δh_{fusion} T_m divided by T_m .

So it tells you that at a fusion particularly at T_m which is an equilibrium condition you should have this Δg must be 0 that means there is a relation between Δs and Δh in this way. So now I can plug this expression back in and I can have much less or rather more simplified expression which just depends on T because T_m we know and T , of course, we would like to find and we would like to fix the value of T in order to get the phase diagram.

T_m as we know T_m you know Δh_{fusion} that is usually the case and, of course, $\Delta C_p \Delta T$ also you would know. So you can find out Δs , now given this Δs and Δh you can now plug in back in this expression. So with this two key expression we have one is of course this this could be written as 2 and the other one is this. Now, use these one and two expressions to obtain the information of a $\ln \xi$.

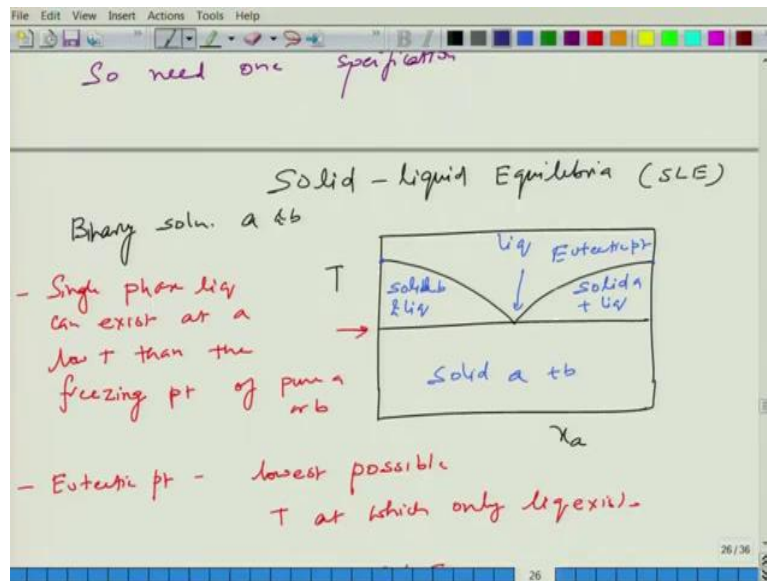
So we can substitute now substitute Δh and Δs in the expression of $\ln \gamma_i$. So again, let me write it again here. So this is your $\Delta h_{\text{fusion}}/T$ divided by Δs_{fusion} at T by R . Now with this we can simplify this. So now I can write $\Delta s_{\text{fusion}}/T$ from 1 we have $\Delta h_{\text{fusion}}/T_m$ plus $\int_{T_m}^T \frac{\Delta C_p}{T} dt$ divided by R minus this term $\Delta h_{\text{fusion}}/T$ by R , so if you divide this by R you get this formation.

So this can be written as let us say $\Delta h_{\text{fusion}}/R$ $\left(\frac{1}{T_m} + \int_{T_m}^T \frac{\Delta C_p}{T^2} dt \right)$ minus $\Delta h_{\text{fusion}}/RT$. So if you simplify this if you take out this part you are going to get the following. So let me try to simplify this, so if you look at this you have $\Delta h_{\text{fusion}}/R$ and there is also $\Delta h_{\text{fusion}}/RT$ so I can take out $\Delta h_{\text{fusion}}/R$ and what is common here is taken out what remains is $1/T - 1/T_m$.

Similarly, if you look at it ΔC_p here is common here but let me just write this in this way that I can write this as $\int_{T_m}^T \frac{\Delta C_p}{T} dt$ plus here this part can be written as $\frac{1}{R} \int_{T_m}^T \frac{\Delta C_p}{T} dt$ by T . So this is the total expression of $\ln \gamma_i$. Now, if you consider ΔC_p to be independent of temperature then this further can be written as this if ΔC_p is constant.

Then you have the first term plus ΔC_p comes out separately what remains is $T - T_m$ by T minus $\ln T$ by T_m . So this the expression which we got, now you can do with a bit of assumption and you have now a way to obtain information of a composition. When you have information of a Δs_{fusion} at melting conditions and as well as you though heat capacity. Now how do you take this forward and solve a certain problem.

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So let us do this exercise to understand a bit. Now one of the things which we can do is of course we can find out let us say you can find out now any equilibrium condition between solid liquid equilibria here for example. So this points you can find it out write at any given point. So if you have the information of the melting point then essentially you can find out this information and in that way you can also map this whole curve and obtain the Eutectic point. So let us try to you do this in order to get a feeling of this whole exercise.

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Example: find Eutectic pt for a binary mix cadmium & Pb

- solid completely immiscible
- liquid - completely miscible

	T_m	ΔH_{fus}	C_p^s at T_m	C_p^l at T_m
Pb	✓	✓	✓	✓
Cd	✓	✓	✓	✓

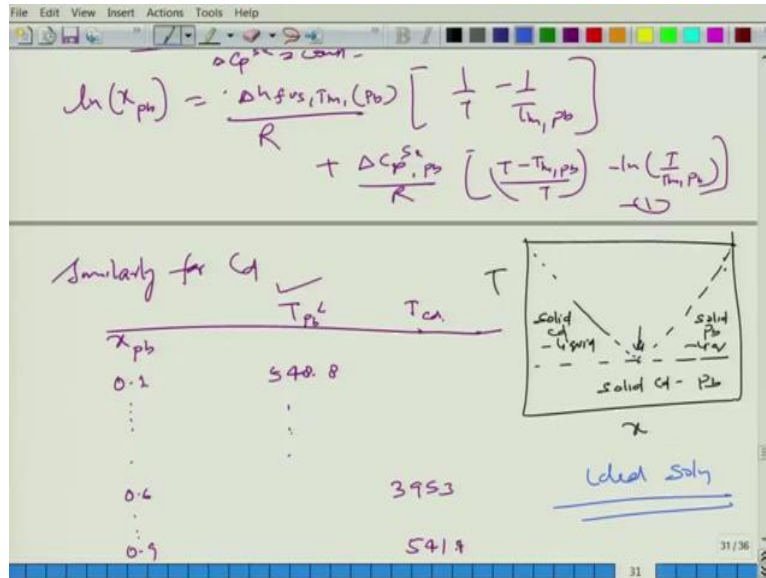
a) liquid form an ideal soln $\Rightarrow Y_i = 1$

~~liquid~~

	T_m	ΔH_{fus}	C_p^s at T_m	C_p^l at T_m
Pb	✓	✓	✓	✓
Cd	✓	✓	✓	✓

a) liquid form an ideal soln $\Rightarrow Y_i = 1$
 $\Delta C_p^s \Rightarrow \text{const.}$

$$\ln(x_{ps}) = \frac{\Delta H_{fus, i}(P_0)}{R} \left[\frac{1}{T} - \frac{1}{T_{m, P_0}} \right] + \frac{\Delta C_p^s}{R} \left[\frac{T - T_{m, P_0}}{T} - \ln \left(\frac{T}{T_{m, P_0}} \right) \right]$$



$$\ln(x_{ph}) = \frac{\Delta h_{fis,T_m,(Pb)}}{R} \left[\frac{1}{T} - \frac{1}{T_{m,Pb}} \right] + \frac{\Delta C_{p,Pb}^{sl}}{R} \left[\frac{T - T_{m,Pb}}{T} - \ln \left(\frac{T}{T_{m,Pb}} \right) \right]$$

So, this is a case where we have to find Eutectic point of a binary mixture which cadmium and Pb. So, what is the assumption that these metals are immiscible? Completely immiscible, so solid phase are solid immiscible liquid phase is a completely immiscible. So this is basically the assumption which we are considering the solid phase, do not mix at all and the liquid it mix completely.

Now information which is given to us for the case of let us say Pb led end this is a cadmium. So, this are the information given to us T_m is given. So I am not going to describe completely all the data the whole idea is to understand the process and subsequently can you can take it on the own. So T_m is information is given Δh fusion at T_m is given and C_p s at T_m is given C_p l at T_m is given.

In order to get this Eutectic point for different phases, so what we can do is we can perform two cases one A is when the liquid forms an ideal solution which essentially means that γ is good one and when this ideal solution that means the left hand side is simply $\ln \gamma_i$ and it is a binary solution. So essentially you can write this \ln of x of pb right and then we can write down the right-hand side expression is this.

Now, in this case, of course, we can also consider C_p sL to be constant and then you will have this complete information it will be simpler rather. So considering that C_p sL Δh is constant I can write down final expression here which is this, this was Δh fusion R, so we can plug

this information because rest of the information is given to us and so you have simply Δh_{fusion} T_m and this is of that of pb.

So this is of pb then you have this $R \ln(1 - x_{\text{pb}})$ and then you have this ΔC_p of pb by R and the rest of the other terms which is basically the same term as we are going to write it here, which is $T - T_m$ of pb by $T - T_m$. Now this is equation 1 similarly you can do the same exercise for Cd. Now Cd you can also write this same exercise now the point here is which should be noted that this particular equation gives you a clearly an expression which relates composition of a led with the temperature.

So essentially you can get a temperature versus composition plot for pb using this expression as similarly you can do the same exercise for a Cd you have to plug in all those values so if you do that you may get something like this you know that you know that is a composition of pb if it is 0.1 you may get corresponding T if you put some composition here, you will have to solve T here, right?

So that will be let us say 548.8 and similarly if you put some number let us say 0.55 and similarly, if you put let us say you know you can keep doing that and keep going getting some point here and after that there will be some issues because you cannot go beyond ascertain number because that would become they non-solvable equation and then at certain point say you may not get this value but if you look at the other equation it will provides us solution and 395.3 will come out for the temperature as a for the case of phase cadmium.

So 0.6 led means 0.4 cadmium as far as the mole fraction is concerned and similarly if you go till 0.9 some values of 0.4 will comes in like 541.4 comes in. So this is also a temperature but this temperature corresponds to let us say pb and this temperature corresponds to that Cd. Now the issue is again, remember that we would be of course solving this but at certain point this is non solvable we will not get any value because that will lead to some issues and that is something which, now when you do that you will realise that.

So if you solve this problem by putting this temperature versus mole fraction. So you will see that you have this data and then this is a case of solid Cd and liquid and then some other data is there and this would be the case of solid led and liquid. So you will have, that means you will have the situation where below this temperature you will have this solid Cd and pb, which means that this is if you draw this data point and if it intercepts at a certain point then this point would reflect to be Eutectic point.

But this is the case where we have assumed there has to be a ideal solution remember that, because we have not consider gamma. So, if you consider case where you have to consider gamma then it will become a non-ideal liquid surface. So, now at that this point we can consider difference models of non-ideal liquid phase.

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0.9 5414

non-ideal soln (liquid)
considering two-suffix Margules

L.H.S

$$\ln x_i + \ln \gamma_i$$

$$\downarrow$$

$$\frac{A}{RT} (1-x_i)^2$$

$$\ln x_{pb} + \frac{A}{RT} (1-x_{pb})^2 = \text{R.H.S}$$

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$$\ln x_{pb} + \frac{A}{RT} (1-x_{pb})^2 = \text{R.H.S}$$

Ideal \rightarrow soln
 $x_{pb} = 0.549$, $T = 373.15 \text{ K}$

non-ideal
 $x_{pb} = 0.475$, $T = 503.15 \text{ K}$

liquid

$-x_{pb}$

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$$\text{LHS: } \ln x_i + \ln \gamma_i = \ln x_{pb} + \frac{A}{RT} (1 - x_{pb})^2 = \text{RHS}$$

So if you have taken let us say non-ideal liquid phase would be solution or liquid and if he consider non-ideal liquid solution and considering two suffix Margoles equation, if you consider this then the essentially you have Ln left hand side of this equation is Ln xi plus Ln gamma i.

So, of course, this will remain the same but γ_L can now be written as simply $A \exp\left(\frac{RT}{1-x_B}\right)$ in this case binary solution. So, if you are talking about let us say $\ln \gamma_B$ let us say $\ln \gamma_B$. So $x_B \ln \gamma_B + A \exp\left(\frac{RT}{1-x_B}\right)$. So and the rest of the right hand side still remains the same, so this still remains the same you now have to solve the x as if you know plug in the x values and essentially A has to be known.

So we plug in the x values for given x you have to again solve the equation to get a temperature out of it and if you do that it turns out that for the case of non-ideal of course it is not going to be simple here, so the question would be how do you get the eutectic point? So it remains smooth here you will get more points for this, so it is the wave, if we plot let us say mole fraction of $\ln \gamma_B$. So you will have this some kind of a points which is something like this it will come out to be something like this and this is your point here.

So this is your liquid and the of course this is your going to be $\text{Cd solid Cd plus liquid}$ this is your solid $\ln \gamma_B$ plus liquid. So the Eutectic point in this case would be somewhere here, you can find it out also and this will be the case where you will have the different value, for example, in the first case for the case of ideal solution, ideal liquid solution, you had x is equal to 0.549, just to given idea and temperature is 373.9 kelvin for the case of for this non-ideal case the value comes out to be 0.675 and temperature is 503.8 kelvin.

So, this tells you that so important to consider and such a case, a proper models in order to obtain a right information and those ideal solution for such would not be appropriate but the methodology does not change much, it is more less than the same though the only thing is that we have to consider the appropriate models for solving these phase diagrams.

So, I think that will be the case for today and hopefully we have gone through a complete analysis we have looked into the how to generate solid liquid equilibria and particularly we looked at Eutectic mixtures where you can find out also the Eutectic compositions from simple analysis as we have done today. So with this course today and we will see you next time.