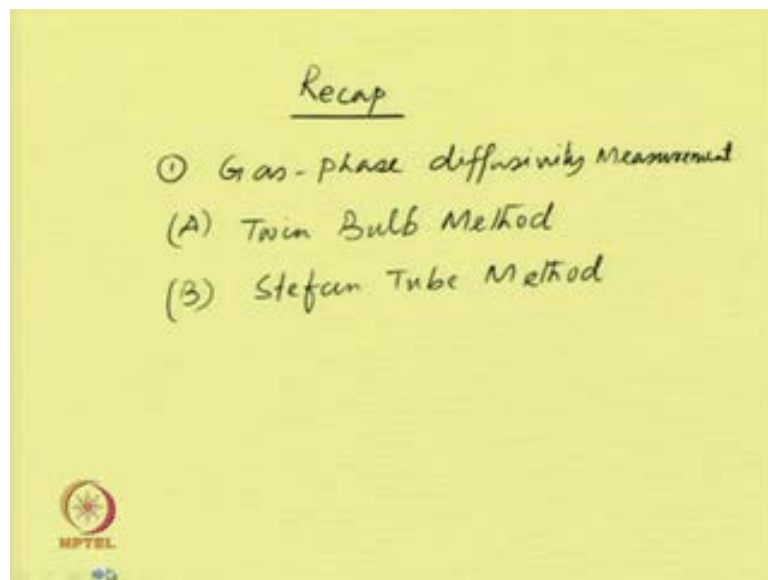


Mass Transfer Operations I
Prof. Bishnupada Mandal
Department of Chemical Engineering
Indian Institute of Technology, Guwahati

Module - 1
Diffusion Mass Transfer
Lecture - 7
Diffusion coefficient: Measurement and Prediction
(Part 2)

Welcome to the seventh lecture of module one which is on diffusion mass transfer. So, before going to this lecture, let us have recap on the previous lecture what we have discussed.

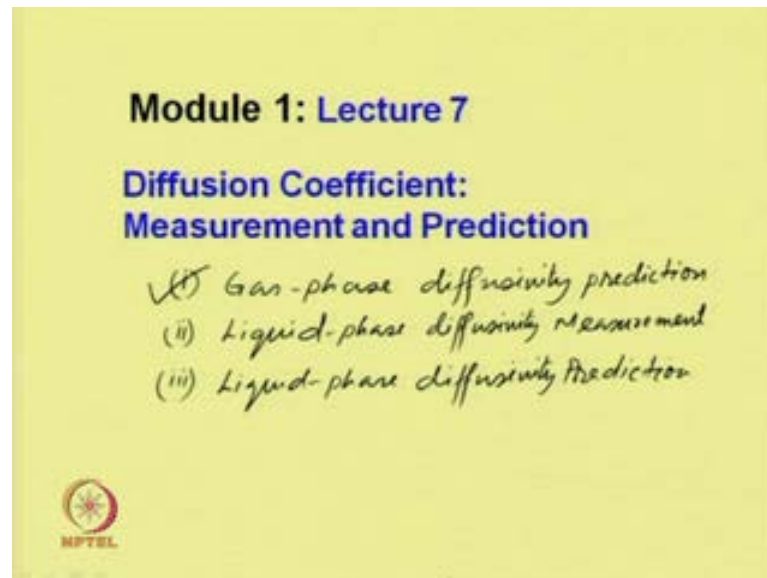
(Refer Slide Time: 00:44)



In our previous lecture, we have considered the diffusion coefficient measurements and predictions. First, we have considered the gas phase diffusion coefficient measurements. As we have discussed, that there are several methods available to measure the gas-phase diffusivity, but we have considered only two simple methods to determine experimentally the gas-phase diffusivity; one is twin bulb method, and the second one we have considered is Stefan tube method. So, for both the cases we have obtained the governing equations to calculate the diffusivity from the experiments, and we have explained both the methods with relevant examples. So, in this lecture we will continue

with our discussion of gas-phase diffusivity prediction by different correlations available in the literature.

(Refer Slide Time: 02:25)



In this lecture we will consider gas-phase diffusivity prediction, and then we will consider liquid-phase diffusivity measurements, and liquid-phase diffusivity prediction. Let us consider the first case gas-phase diffusivity predictions.

Although there are several experimental data available for different gaseous components, there are many components, which are required experimental data or shortage of experimental data. In those cases, instead of experimental data we can use the empirical correlations by which we can determine the diffusivity of the gas-phase components.

(Refer Slide Time: 04:12)


Gas Phase Diffusion Coefficient Prediction

Empirical: Fuller, Schettler and Giddings

For binary gas-phase diffusivity up to Moderate Pressure ($\approx 20 \text{ atm}$)

$$D_{AB} = \frac{10^{-7} T^{1.75}}{P_t \left[(\sum V_A)^{1/3} + (\sum V_B)^{1/3} \right]^2} \sqrt{\frac{1}{M_A} + \frac{1}{M_B}} \quad \text{m}^2/\text{s}$$

T = Temp. in K
 M_A, M_B = Mol. wt. of A & B
 P_t = Total pr. in atmosphere
 V_A, V_B = atomic diffusion vol/m³ in m³




A very simple, and reasonably accurate empirical equations which was suggested by Fuller, Schettler and Giddings in 1966 for binary, binary gas-phase diffusivity, gas-phase diffusivity up to moderate pressure, say up to 20 atmosphere.

The correlations they proposed is diffusivity of component A to diffusivity in B is equal to 10 to the power minus 7 T to the power 1.75 divided by P_t into summation over V_A to the power one-third plus summation over V_B to the power one-third whole square multiplied by square root of 1 by M_A plus 1 by M_B and the unit in meter square per second, where T is equal to temperature in Kelvin; M_A, M_B , these are the molecular weights of A and B; P_t , total pressure in atmosphere; V_A and V_B are the atomic diffusion volume in meter cube. So, the diffusivity obtained from this relation is in meter square per second.

(Refer Slide Time: 07:10)

Example 7.1
For mixtures of carbon monoxide and hydrogen, predict the diffusivity using the Fuller et al. (1966) formulae for the following conditions:

- (i) at 1 atmosphere pressure and 100°C temperature
- (ii) at 2 atmosphere pressure and 100°C temperature
- (iii) at 1 atmosphere pressure and 200°C temperature



Now, let us take an example to calculate the diffusivity from this correlation. For example, for mixtures of carbon monoxide and hydrogen, predict the diffusivity using Fuller et al. 1966 formula for the following conditions. The first one is at 1 atmosphere pressure and 100 degree centigrade temperature; the second problem is at 2 atmosphere pressure and 100 degree centigrade temperature and the third one, at 1 atmosphere pressure, 200 degree centigrade temperature.


(Refer Slide Time: 07:57)

Example 7.1: Solution

$$D_{AB} = \frac{10^{-7} T^{1.75}}{P_i \left[\left(\sum V_A \right)^{1/3} + \left(\sum V_B \right)^{1/3} \right]^2} \sqrt{\frac{1}{M_A} + \frac{1}{M_B}}$$

Atomic values can be obtained from text book

Let $A = CO$, $B = H_2$

$$\sum V_A = 1 \cdot (C) + 1 \cdot (O) = 1 \times 16.5 + 1 \times 6.48 = 21.98$$
$$M_A = 1 \times 12 + 1 \times 16 = 28 \text{ kg/kmol}$$
$$\sum V_B = 2 \times H = 2 \times 2.31 = 4.62$$
$$M_B = 2 \times 1 = 2 \text{ kg/kmol}$$


So, let us consider the first one at 1 atmosphere pressure and 100 degree centigrade temperature. We know that diffusivity D_{AB} will be equal to 10^{-7} to the power minus 7 T to the power 1.75 divided by P_t summation over V A to the power one-third plus summation over V B to the power one-third whole square and into root over bar 1 by M A plus 1 by M B. So, the atomic values, values, can be obtained from text book.

Let us consider A is equal to carbon monoxide and B is equal to hydrogen. Now, summation of V A would be 1 into carbon plus 1 into oxygen, so this will be equal to 1. The molecular volume of carbon is 16.5 plus for oxygen it is 5.48, so it will be equal to 21.98. And molecular weight of carbon monoxide M A would be 1 into 12 plus 1 into 16, would be 28 kg per kmol. Similarly, for molecular volume for V B would be 2 into hydrogen, 2 into molecular volume 2.31, it is 4.62 and M B is 2 into 1 is equal to 2 kg per kmol.

(Refer Slide Time: 11:02)

Example 7.1: Solution


$$T = 100^\circ\text{C} = (100 + 273)\text{K} = 373\text{K}$$

$$P_t = 1\text{ atm}$$

$$D_{AB} = \frac{10^{-7} (373)^{1.75}}{1 \cdot [(21.98)^{\frac{1}{3}} + (4.62)^{\frac{1}{3}}]^2} \times \sqrt{\frac{1}{28} + \frac{1}{2}} \text{ m}^2/\text{s}$$

$$= 1.159 \times 10^{-4} \text{ m}^2/\text{s}$$

(ii) At 2 atm and 100°C

$$D_{AB} \propto \frac{1}{P_t} ; \quad \frac{D_{AB1}}{D_{AB2}} = \frac{P_{t2}}{P_{t1}}$$


The temperature is given as 100 degree centigrade, is equal to 100 plus 273, this much Kelvin, so 373 Kelvin. And P_t is given 1 atmosphere, so if we substitute, D_{AB} would be equal to 10^{-7} to the power minus 7, 373 temperature to the power 1.75 divided by 1 pressure into molecular volume of A is 21.98 to the power one-third plus, for hydrogen 4.62 to the power one-third whole square into root over 1 by 28 plus 1 by 2 meter square per second. So, this will give you 1.159 into 10^{-4} meter square per second.

Now, let us consider the second problem, that is, at 2 atmosphere and 100 degree centigrade temperature. So, for this case, since we have already determined for the same system the diffusivity at a particular temperature and pressure, there is no need to calculate the diffusion coefficient for the same system at different conditions from scratch. So, we can use the diffusion co-efficient determined in the earlier problem and calculate with respect to the temperature and pressure corrections.

So, keeping all the properties same for the components in problem two, at constant temperature, which is temperature is 100 degree centigrade remains same, the diffusivity D_{AB} from the Fullers equation is inversely proportional with the total pressure. So, we can write, at that temperature it is inversely proportional with pressure, so we can write D_{AB1} or D_{AB2} by D_{AB1} will be P_{t1} by P_{t2} .

(Refer Slide Time: 14:31)

Example 7.1: Solution


$$D_{AB2} = \frac{P_{t1}}{P_{t2}} \times D_{AB1}$$

$$\begin{array}{l} P_{t1} = 1 \text{ atm} \\ P_{t2} = 2 \text{ atm} \end{array} \quad D_{AB} = 1.156 \times 10^{-4} \text{ m}^2/\text{s}$$

$$D_{AB2} = \frac{1}{2} \times 1.156 \times 10^{-4} \text{ m}^2/\text{s}$$

$$= 0.58 \times 10^{-4} \text{ m}^2/\text{s}$$

(ii) $T_2 = 200^\circ\text{C}$, $P_{t2} = 1 \text{ atm}$.

$$D_{AB} \propto T^{1.75}, \quad \frac{D_{AB2}}{D_{AB1}} = \left(\frac{T_2}{T_1}\right)^{1.75}$$


So, in this problem we can write D_{AB2} will be equal to P_{t1} by P_{t2} into D_{AB1} . So, P_{t1} is 1 atmosphere, P_{t2} is 2 atmosphere, and D_{AB} is we have obtained 1.156×10^{-4} meter square per second. So, we can calculate D_{AB2} is equal to 1 by 2 into 1.156×10^{-4} meter square per second, which is equal to 0.58×10^{-4} meter square per second.

So, for the third problem, similarly, since the temperature T_2 is given as 200 degree centigrade temperature and P_{t2} is 1 atmosphere, which is remain same for the first

problem, so we can write D_{AB} is directly proportional to the T to the power of 1.75. So, we can write D_{AB2} by D_{AB1} will be equal to T_2 by T_1 to the power 1.75.

(Refer Slide Time: 16:45)

Example 7.1: Solution

$$T_2 = 200 + 273 = 473\text{K}$$


$$D_{AB1} = 1.159 \times 10^{-4} \text{ m}^2/\text{s}$$

$$T_1 = 100 + 273 = 373\text{K}$$

$$D_{AB2} = \left(\frac{473}{373} \right)^{1.75} \times 1.159 \times 10^{-4} \text{ m}^2/\text{s}$$

$$= 1.761 \times 10^{-4} \text{ m}^2/\text{s}$$

(iii) $T_2 = 200^\circ\text{C}$, $P_{t2} = 1 \text{ atm}$.
 $D_{AB} \propto T^{1.75}$, $\frac{D_{AB2}}{D_{AB1}} = \left(\frac{T_2}{T_1} \right)^{1.75}$
 $T_2 = 200 + 273 = 473\text{K}$



T_2 is given as 200 plus 273 is equal to 473 K and D_{AB1} is 1.159 into 10 to the power minus 4 meter square per second and T_1 is 100 degree centigrade, which is 373 Kelvin. So, D_{AB2} would be 473 by 373 to the power 1.75 into 1.159 into 10 to the power minus 4 meter square per second, which will be about 1.761 into 10 to the power minus 4 meter square per second. So, this is different conditions for the same systems.


(Refer Slide Time: 18:10)

Gas Phase Diffusion Coefficient Prediction

Chapman-Enskog equation

$$D_{AB} = \frac{1.858 \times 10^{-7} T^{1.5}}{P_t \sigma_{AB}^2 \Omega_D} \sqrt{\frac{1}{M_A} + \frac{1}{M_B}} \text{ m}^2/\text{s}$$

T = temp. in K
 M_A, M_B = Mol. wt. of A & B
 P_t = Total pr. in atm.
 σ_{AB} = characteristic length of binary pair
in Å = $\frac{\sigma_A + \sigma_B}{2}$
 Ω_D = collision integral = $f(xT/\epsilon_{AB})$
 $\epsilon_{AB} = \sqrt{\epsilon_A \epsilon_B}$




There is another important useful correlation, which is Chapman-Enskog equation. In this case, the equation is derived based on the kinetic theory of gasses and the diffusion coefficient calculated from this equation is strongly dependent on binary interaction parameters of the mixture pair.

So the equation, which is given D_{AB} is equal to $1.858 \times 10^{-7} T^{1.5} / (P_t \sigma_{AB}^2 \Omega_D \sqrt{1/M_A + 1/M_B})$, this is in meter square per second, where T is the temperature in Kelvin; M_A , M_B are the molecular weights of A and B; P_t is the total pressure, total pressure, in atmosphere; σ_{AB} the characteristic length, characteristic length, of binary mixture in angstrom, this we can calculate using $\sigma_A + \sigma_B$ divided by 2, and Ω_D is the collision integral, integral, which is a function of $K T / \epsilon_{AB}$. This ϵ_{AB} can be calculated from root over ϵ_A into ϵ_B .

(Refer Slide Time: 21:09)

Example 7.2
For mixtures of ammonia and hydrogen, predict the diffusivity using the Chapman-Enskog formulae at 1 atmosphere pressure and 100°C temperature

Example 7.2: Solution
 $M_A = \text{NH}_3 = 17$; $M_B = \text{H}_2 = 2$
 $T = 100^\circ\text{C} = 100 + 273 = 373\text{K}$
 $P_t = 1\text{atm}$
 The Lennard-Jones parameters
 NH_3 : $\sigma_A = 2.901\text{\AA}$; $\epsilon_A/k = 358.3$
 H_2 : $\sigma_B = 2.827\text{\AA}$; $\epsilon_B/k = 59.7$



Now, let us take an example, very simple example of mixture of ammonia and hydrogen for this. Predict the diffusivity using this formula at 1 atmosphere pressure and 100 degree centigrade temperature.

Now, let us consider A is ammonia, so M_A is equal to NH_3 is equal to 17 and M_B is hydrogen is 2, T is given, 100 degree centigrade, so which is equal to 100 plus 273 So, 373 Kelvin and P_t is the total pressure, which is 1 atmosphere.

Now, the Lennard-Jones potential parameters we can calculate for ammonia from the literature, we can, from the text book we can get 2.900 angstrom, so that we can calculate the epsilon A by K is 558.3 and for hydrogen sigma B is 2.827 angstroms and epsilon B by K is 59.7.

(Refer Slide Time: 23:29)

Example 7.2: Solution


For $\text{NH}_3(\text{A}) - \text{H}_2(\text{B})$ Pair:

$$\sigma_{AB} = \frac{\sigma_A + \sigma_B}{2} = \frac{2.900 + 2.827}{2} = 2.8635 \text{ \AA}$$

$$\frac{\epsilon_{AB}}{K} = \left(\frac{\epsilon_A}{K} \frac{\epsilon_B}{K} \right)^{1/2} = (558.3 \times 59.7)^{1/2} = 182.6$$

$$\frac{KT}{\epsilon_{AB}} = \frac{373}{182.6} = 2.04$$


From the collision integral

$$\Omega_D = 1.075$$


So, using this value for this ammonia-hydrogen pair, for NH₃, which is A and H₂, which is B, this pair, we can calculate sigma AB, which is sigma A plus sigma B by 2 is equal to 2.900 plus 2.827 by 2 is equal to 2.8635 angstrom. So, epsilon AB by K we can obtain, epsilon A by K, epsilon B by K to the power half. So, it will be 558.3 into 59.7 to the power half is equal to 182.6. So, with this value K T by epsilon AB will be 373 by 182.6 will give you 2.04. With these values from the collision integral we can calculate omega D, we can obtain 1.075.

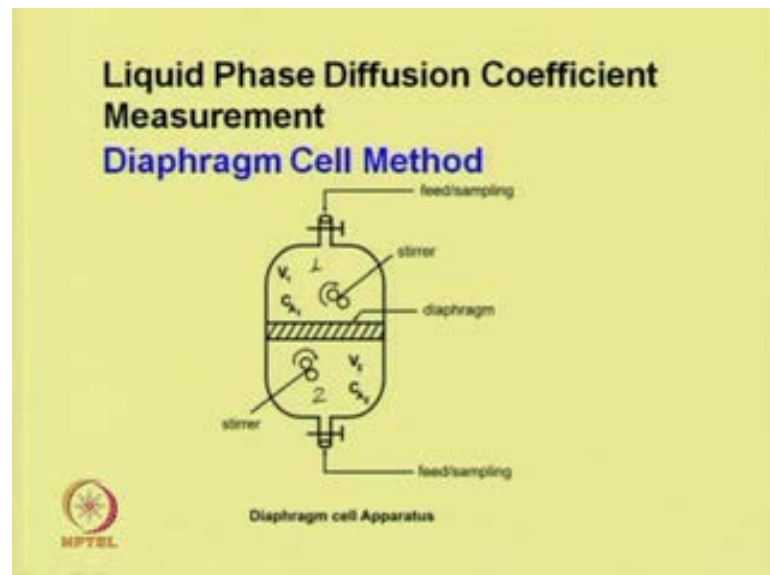
(Refer Slide Time: 25:28)

Example 7.2: Solution

$$D_{AB} = \frac{1.858 \times 10^{-7} (373)^{1.5}}{1 \times (2.8635)^2 \times 1.075} \times \sqrt{\frac{1}{17} + \frac{1}{2}}$$
$$= 1.134 \times 10^{-4} \text{ m}^2/\text{s}$$


Now, if we substitute all these values in the equation D_{AB} , will be 1.858 into 10 to the power minus 7, T is 100 degree centigrade, is 373 to the power 1.5 divided by 1 into 2.8635 square into 1.075 multiplied by root over bar 1 by 17 plus 1 by 2. So, this will give 1.134 into 10 to the power minus 4 meter square per second.

(Refer Slide Time: 26:26)



Let us consider another technique for liquid phase diffusion coefficient measurements. There are many methods available to calculate the liquid phase diffusivity; one of the simplest methods is known as the diaphragm cell method.

In this case, a simple cell is divided into two parts with a diaphragm, this diaphragm is porous in nature and in two compartments, compartment 1 and compartment 2. We can take two different concentrations of the liquids and allow them to diffuse between the compartments. After certain period of time take the sample from different compartments and analyze, and then from the mole balance we can calculate the diffusivity.

The assumption is, that one very dilute solution is placed in compartment 1 and relatively little lower concentrations are placed in compartment 2, and molecular diffusions take place through the diaphragm. Let the volume of the compartment 1 is V_1 and the concentration in compartment 1 is C_1 and the volume of compartment 2 is V_2 and the concentration is C_2 . Both the compartments are well mixed.

(Refer Slide Time: 28:10)

Diaphragm Cell Method

Let the area of diaphragm = A
porosity = ϵ

Effective area for diffusion = $A\epsilon$

Tortuosity factor = τ

Solute conc is very low, so the bulk flow term can be neglected and taken as zero

$$N_A = -D_{AB} \frac{dC_A}{dh} = \frac{C_1 - C_2}{(h_2 - h_1) \tau}$$

$$= D_{AB} \frac{C_1 - C_2}{x \tau}, \text{ where } x = (h_2 - h_1)$$

NPTEL

Let the area of diaphragm is A , and porosity is ϵ , so effective area for diffusion for diffusion is $A\epsilon$. The diffusion path is not uniform, so to account the non-uniformity of the diffusion path we can use a term tortuosity factor τ , tortuosity, tortuosity factor τ . Since the solute concentration is very low, solute concentration is very low, so the bulk flow term can be neglected and taken as 0. So, in that case we can write flux equation N_A will be minus $D_{AB} dC_A$ divided by dh , which is equal to C_1 minus C_2 divided by h_2 minus h_1 into τ , which is equal to $D_{AB} C_1$ minus C_2 by $x \tau$, where x is equal to h_2 minus h_1 , the thickness of the diaphragm.

(Refer Slide Time: 31:08)

Diaphragm Cell Method

Flux eqns for both sides of diaphragm

$$-v_1 \frac{dC_1}{dt} = A \epsilon N_A$$


$$v_2 \frac{dC_2}{dt} = A \epsilon N_A$$

$$\frac{d(C_1 - C_2)}{dt} = \frac{A \epsilon D_{AB} (C_1 - C_2) \left[\frac{1}{v_1} + \frac{1}{v_2} \right]}{x_d}$$

Initial concs are $C_{1,0}$ and $C_{2,0}$

$t = 0, \quad C_1 = C_{1,0}, \quad C_2 = C_{2,0}$

$t = t_F, \quad C_1 = C_{1,F}, \quad C_2 = C_{2,F}$



So, we can write flux equations, flux equations for both sides of the diaphragm. For compartment one it is $v_1 \frac{dC_1}{dt}$ would be equal to $\epsilon N A$ and for compartment 2 will be $v_2 \frac{dC_2}{dt}$ is equal to $A \epsilon N A$. So, combining these two equations we can get, $\frac{d(C_1 - C_2)}{dt}$ would be equal to $A \epsilon D_{AB} \left[\frac{1}{v_1} + \frac{1}{v_2} \right] \frac{d(C_1 - C_2)}{dx}$.

So, if the initial concentrations are between the compartments $C_{1,0}$ and $C_{2,0}$, then with the following conditions at t is equal to 0, C_1 will be $C_{1,0}$; and C_2 will be $C_{2,0}$; t is equal to t_F , C_1 will be $C_{1,F}$ and C_2 will be $C_{2,F}$.

(Refer Slide Time: 33:35)

Diaphragm Cell Method


$$D_{AB} = \frac{x_d z}{A \epsilon t_f} \left[\frac{1}{V_1} + \frac{1}{V_2} \right]^{-1} \ln \left(\frac{C_{A1,0} - C_{A2,0}}{C_{A1,f} - C_{A2,f}} \right)$$

$$= \frac{1}{\alpha t_f} \ln \left[\frac{C_{A1,0} - C_{A2,0}}{C_{A1,f} - C_{A2,f}} \right]$$

$\alpha = \text{cell constant}$

$$= \frac{A \epsilon}{x_d z} \left[\frac{1}{V_1} + \frac{1}{V_2} \right]$$

α can be obtained using a solute of known diffusion coefficient.




Using this condition we can integrate the flux equations and it will give D_{AB} will be $\frac{x_d z}{A \epsilon t_f} \left[\frac{1}{V_1} + \frac{1}{V_2} \right]^{-1} \ln \frac{C_{A1,0} - C_{A2,0}}{C_{A1,f} - C_{A2,f}}$, which we can write $\frac{1}{\alpha t_f} \ln \frac{C_{A1,0} - C_{A2,0}}{C_{A1,f} - C_{A2,f}}$, where α is the cell constant, constant, which is equal to $\frac{A \epsilon}{x_d z} \left[\frac{1}{V_1} + \frac{1}{V_2} \right]$. So, this can be determined, α can be obtained using a solute of known diffusion coefficient.

(Refer Slide Time: 35:41)

Example 7.3

To measure the diffusivity of acetone in water at 20°C a diaphragm cell is used. Initially, compartment 1 of volume 50 cm³ is filled with 0.5 molar acetone in water and the compartment 2 of volume 55 cm³ is filled with water. The molar concentration of acetone dropped to 0.4 molar in compartment 1 after 40 hours. The cell constant is given as 0.3 cm⁻². Calculate the diffusivity of acetone.



Now, let us consider a simple example. To measure the diffusivity of acetone in water at 20 degree centigrade a diaphragm cell is used. Initially, compartment one of volume 50 centimetre cube is filled with 0.5 molar acetones in water and the compartment 2 of volume 55 centimetre cube is filled with water. The molar concentration of acetone dropped to 0.4 molar in compartment 1 after 40 hours. The cell constant is given as 0.3 per centimetre square. Calculate the diffusivity of acetone.

(Refer Slide Time: 36:32)

Example 7.3: Solution

$$V_1 = 50 \text{ cm}^3, V_2 = 55 \text{ cm}^3$$

$$t_F = 40 \text{ hrs} = 40 \times 60 \times 60 \text{ s} = 144000 \text{ sec.}$$

$$\alpha = 0.3 \text{ cm}^{-2}$$

At $t = 0$, $C_{A1,0} = 0.5$, $C_{A2,0} = 0$


At $t = t_F$, $C_{A1,F} = 0.4$, $C_{A2,F} = ?$

$$V_1 C_{A1,0} + V_2 C_{A2,0} = V_1 C_{A1,F} + V_2 C_{A2,F}$$

$$50 \times 0.5 + 55 \times 0 = 50 \times 0.4 + 55 \times C_{A2,F}$$

$$C_{A2,F} = 0.091$$

$$D_{AB} = \frac{1}{\alpha t_F} \ln \left[\frac{C_{A1,0} - C_{A2,0}}{C_{A1,F} - C_{A2,F}} \right] = \frac{1}{0.3 \times 144000} \ln \left(\frac{0.5 - 0}{0.4 - 0.091} \right)$$

$$= 1.11 \times 10^{-6} \text{ cm}^2/\text{s} = 1.11 \times 10^{-9} \text{ m}^2/\text{s}$$


So, the data, which are given is, volume of compartment 1 is 50 centimetre cube and for compartment 2 is 55 centimetre cube. t_F , total time, which is 40 hours is 40 into 60 into 60 seconds, so it will be 14400 seconds. Alpha cell constant is given, 0.3 centimetre minus 2; at t is equal to 0, $C_{A1,0}$ is equal to 0.5 and $C_{A2,0}$, because of pure water it is 0. Concentration of acetone is 0 at t is equal to t_F , $C_{A1,F}$ is 0.4, dropped in compartment 1 and $C_{A2,F}$ we have to calculate from the material balance.

So, if you do the material balance, $v_1 C_{A1,0}$ plus v_2 , plus v_2 into $C_{A2,0}$ will be $v_1 C_{A1,F}$ plus $v_2 C_{A2,F}$. So, 50 into 0.5 plus 55 into 0 will be equal to 50 into 0.4 plus 55 into $C_{A2,F}$, so $C_{A2,F}$ is equal to 0.091.

So, then diffusivity D_{AB} we can use, 1 by $\alpha t_F \ln$ concentration of $C_{A1,0}$ minus $C_{A2,0}$ by $C_{A1,F}$ minus $C_{A2,F}$. Now, putting the value 1 by 0.3 into 144000 seconds \ln 0.5 minus 0 divided by 0.4 minus 0.091 , so this will give 1.11 into 10 to the power minus

5 centimetre square per second, so which is equal to 1.11 into 10 to the power of minus 9 meter square per second.


(Refer Slide Time: 39:54)

Liquid Phase Diffusion Coefficient Prediction

Wilke-Chang Equation

$$D_{AB} = \frac{1.173 \times 10^{-16} (\phi M_B)^{0.5} T}{\mu_B v_A^{0.6}} \text{ m}^2/\text{s}$$

ϕ = association factor
 M_B = molecular wt. of solvent B
 T = temp in K
 μ_B = soln viscosity kg/ms
 v_A = molar volume at normal b.p. in m³/kmol



There is some empirical correlations available to determine the liquid phase diffusivity and one of the simplest correlations, which is known as Wilke-Chang equation and it gives D_{AB} is equal to 1.173 into 10 to the power minus 16 ϕM_B to the power 0.5 into T divided by $\mu_B v_A$ to the power 0.6 in meter square per second.

Here, D_{AB} is the diffusivity of solute A in B, solvent B; ϕ is the association factor M_B is the molecular weight of solvent B, solvent B, and T is the temperature in Kelvin; μ_B is the solution viscosity in kg per meter second; v_A is the molar volume at normal boiling point in meter cube per kmol.

(Refer Slide Time: 42:09)

Example 7.4

Predict the diffusivity of acetone in water at 20°C using Wilke-Chang equation. The association factor for water is 2.26. The molar volume of acetone is 0.074 m³/kmol. The viscosity of water at 20°C is 1.002×10⁻³ kg/m s.



So, let us consider simple example to predict the diffusivity of acetone in water at 20 degree centigrade using Wilke-Chang equation. The association factor for water is given 2.26, the molar volume of acetone is given 0.074 meter cube per kmol and viscosity of water at 20 degree centigrade is 1.002 into 10 to the power minus 3 kg per meter second.

(Refer Slide Time: 42:44)

Example 7.4: Solution

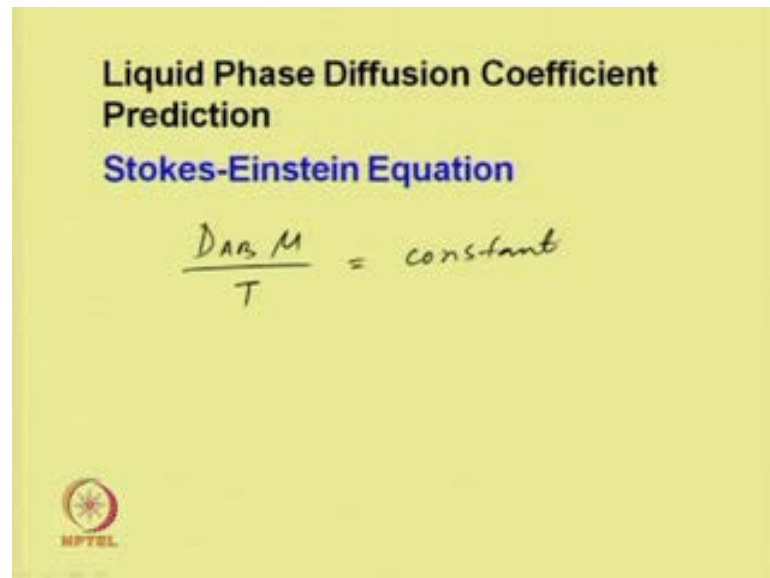
$$D_{AB} = \frac{1.173 \times 10^{-16} (\phi M_B)^{0.5} \times T}{\mu_B V_A^{0.6}}$$
$$T = 20^\circ\text{C} = (20 + 273)\text{K} = 293\text{K}$$
$$\phi = 2.26, \quad M_B = 18$$
$$D_{AB} = \frac{1.173 \times 10^{-16} \times (2.26 \times 18)^{0.5} \times 293}{(1.002 \times 10^{-3}) \times (0.074)^{0.6}}$$
$$= 1.09 \times 10^{-9} \text{ m}^2/\text{s}$$



So, using this values we can calculate, D AB will be 1.173 into 10 to the power of minus 16 into phi M B to the power 0.5 into T divided by mu B v A to the power 0.6. The temperature is 20 degree centigrade, which is 20 plus 273 Kelvin, so 293 Kelvin. So, if

you substitute, D_{AB} would be 1.173×10^{-16} into association factor ϕ is given 2.26 and M_B is 18 for water. So, substituting 2.26×18 to the power 0.5 into 293 divided by viscosity is given, 1.002×10^{-3} multiplied by the volume, molar volume is given 0.074 to the power 0.6. This will give 1.04×10^{-9} meter square per second.

(Refer Slide Time: 44:31)



There is another correlation, which is Stokes-Einstein equation, which also says that the liquid phase diffusivity for different components varies linearly with absolute temperature, and inversely proportional to the viscosity of the medium. So, we can write $D_{AB} \mu$ by T as constant. So, this is end of lecture 7 and in the next lecture we will continue diffusivity for the multi-component mixtures.

Thank you.