

Smart Structures
Professor Mohammed Rabius Sunny
Department of Aerospace Engineering
Indian Institute of Technology, Kharagpur
Week - 06
Lecture No - 31
Constitutive Relation of Unidirectional FRP Composite Ply

(Refer Slide Time: 03:53)

Constitutive Relation of Composite Ply
using rule of mixture

Assumptions:

- Both fibre and matrix are homogeneous
- fibre and matrix show linear elastic behaviour
- perfect bond between fibre and matrix
- ply/lamina does not have residual stress
- fibres are regularly spaced, perfectly aligned, uniform

Smart Structure

Welcome to the second lecture of week 6.

Today we will discuss about deriving the constitutive relations of composite ply with the help of rule of mixture-based homogenization. So we will use rule of homogenization for constitutive relation of composite ply using rule of mixture. Now if you want to do it, we have to make some assumptions. So there are some assumptions. These assumptions are (i) both fiber matrix are homogeneous and (ii) fiber matrix show linear elastic behavior and then we also assume that (iii) there is perfect bond between fiber matrix and (iv) ply which will also called lamina does not have residual stress. (v) We also assume that fibers are regularly spaced and perfectly aligned and also they are uniform. Now with these assumptions that make the situation somewhat ideal, we will derive all the relations.

(Refer Slide Time: 07:03)

$v_f \rightarrow$ volume of fibre $v_m \rightarrow$ volume of matrix
 $v_c = v_f + v_m$
 $\frac{v_f}{v_c} = V_f \rightarrow$ fibre volume fraction
 $\frac{v_m}{v_c} = V_m \rightarrow$ matrix volume fraction
 $V_m + V_f = \frac{v_f + v_m}{v_c} = 1$
 $w_c = w_m + w_f \rightarrow$ weight of ply
 \downarrow \downarrow \downarrow
 matrix fibre
 weight weight
 $\frac{w_m}{w_c} =$ matrix weight fraction
 $\frac{w_f}{w_c} =$ fibre weight fraction
 $w_m + w_f = 1$

So, our ply has both matrix and laminate. So if we assume that v_f is the volume, sorry our ply have both matrix and fiber and if we assume that v_f is the volume of fiber and v_m is the volume of matrix volume of matrix and then we say that v_c is v_f plus v_m which is the total volume of ply then we can define something like v_f by v_c which we call capital V_f which means this is fiber volume fraction and then similarly we can write v_m by v_c which we call V_m is matrix volume fraction and if we add V_m plus V_f this is v_f plus v_m by v_c and we also we know that v_c is also v_f plus v_m so it is 1.

Now it is assumed that there is no void. If there is any void so accordingly there can be a void volume fraction also and then void volume fraction plus volume fraction of matrix and fiber that becomes 1. Similarly we can define weight w_c as w_m plus w_f where this is w_c is weight of ply and this is matrix weight and this is fiber weight and then using the same logic we can write the matrix weight fraction plus fiber weight fraction is 1. This is matrix weight fraction which is weight of matrix by weight of composite and this is fiber weight fraction which is weight of fiber by weight of composite.

$$v_c = v_f + v_m$$

$$\frac{v_f}{v_c} = V_f$$

$$\frac{v_m}{v_c} = V_m$$

$$V_m + V_f = \frac{v_f + v_m}{v_c} = 1$$

$$w_c = w_m + w_f$$

$$W_m + W_f = 1$$

(Refer Slide Time: 10:23)

$\rho_f v_f + \rho_m v_m = \rho_c v_c \Rightarrow \rho_f v_f + \rho_m v_m = \rho_c$
 (Labels: ρ_f density of fibre, v_f density of fibre, ρ_m density of matrix, v_m density of matrix, ρ_c density of ply, v_c density of ply)
 $\frac{w_c}{\rho_c} = \frac{w_m}{\rho_m} + \frac{w_f}{\rho_f} \Rightarrow \rho_c = \frac{1}{\frac{w_f}{\rho_f} + \frac{w_m}{\rho_m}}$
 void volume fraction $V_v = \frac{v_v}{v_c} \rightarrow$ volume of void
 $V_v = \frac{\rho_{ct} - \rho_{ce}}{\rho_{ct}}$

Now we can write that rho f into vf where rho f is the density of fiber plus rho m into vm which is density of matrix. We can write this as rho c into vc. Here rho c is density of ply and again this can be written as rho f vf plus rho m vm is equal to rho c. So the density of the ply is weighted combination of the density of matrix and density of fiber where the weights are the volume fractions. We can also write weight of composite by the density of composite which is the volume of the composite as weight of the matrix divided by the density of the matrix which is the volume of the matrix plus weight of the fiber, density of the fiber which is volume of the fiber. So from here we can directly show that the density of fiber can be written as weight fraction of fiber divided by fiber density plus weight fraction of the matrix divided by matrix density.

Now if we have something called void volume fraction as vc, so this is volume of void. So if there is void then the density thus calculated is going to be more than the actual density because here we do not have any void and voids do not have weight. So this is we know the density that is got theoretically and experimentally if we get any less density then it becomes rho ct which means theoretically obtained density which is this minus rho ce which is experimentally obtained density divided by rho ct.

$$\rho_f v_f + \rho_m v_m = \rho_c v_c$$

$$\rho_f V_f + \rho_m V_m = \rho_c$$

$$\frac{w_c}{\rho_c} = \frac{w_m}{\rho_m} + \frac{w_f}{\rho_f}$$

$$\rho_c = \frac{1}{\frac{w_f}{\rho_f} + \frac{w_m}{\rho_m}}$$

$$V_v = \frac{v_v}{v_c}$$

$$V_v = \frac{\rho_{ct} - \rho_{ce}}{\rho_{ct}}$$

(Refer Slide Time: 18:34)

Longitudinal Elastic Modulus

$$\sigma_f A_f + \sigma_m A_m = \sigma_i (A_m + A_f)$$

$$\Rightarrow E_f \epsilon_f A_f + E_m \epsilon_m A_m = E_i \epsilon_i (A_m + A_f)$$

$$\Rightarrow E_f V_f + E_m V_m = E_i$$

$$\frac{A_f}{A_m + A_f} = V_f$$

$$\frac{A_m}{A_m + A_f} = V_m$$

1-2 principal material direction / principal axis
2 principal axis

Smart Structure

Now we will define the elastic properties. So let's talk about longitudinal elastic modulus. So our composite ply looks like this. We have plies oriented in some direction. Some theta its plies are oriented and our assumption is that they are aligned properly and spacing is uniform. So here we can talk about two axis one is let's define as x and y. So this is we can say it is a global axis and we can align one another axis.

We can define another axis which we assume to be oriented along the fiber direction and let's call it axis one and let's call it axis two. Now one two is principle material direction or we call it principle axis. Now we will find out the properties of the plies in the principle axis. So along the principle axis we can make the same drawing as this. If we draw it along principle axis it will look like this.

Now our goal is to find out the elastic modulus along direction one. So let's idealize and assume that all the fiber volume is concentrated on one side and the matrix is at the other side. This is just an assumption, idealization I would say for the sake of illustration. It has nothing to do with the physical picture it is just for the sake of illustration. We are showing that fiber is at the one side and matrix is at the other side.

And let's assume that this entire lamina in the direction one is under a stress σ_1 . So σ_1 is applied along direction one and then under the action of this, this deforms and it deforms in this way. The deformed shape can look like this. The red dashed line shows the deformed shape. So what's happening here is because there is a perfect bond between matrix and fiber, so one is not going to slip over other.

So they are always in contact which means that the longitudinal strain experienced by the fiber and matrix are same. So strains are same. So the total load carried out by the matrix and total load carried out by the fiber on being added would give me the total load carried by the ply. So we can write σ_1 which means the σ_1 in the fiber is equal to multiplied by the area of the fiber plus the area of this face, the area is normal to the one axis plus σ_m multiplied by area of the matrix is equal to σ_1 multiplied by the total area of the matrix and fiber. So here σ_f means the stress at the fiber, σ_m means stress at the matrix and σ_1 means the σ_1 over the composite.

Now stress are not different whatever the stress here whatever the stress here and they are just σ_1 . So σ_1 is equal to σ_f is equal to σ_m . Now σ_f is E_f multiplied by ϵ_1 and we are multiplying that with A_f , σ_m means E_m and that is multiplied with ϵ_1 and we are multiplying that with A_m and then we have σ_1 which is E_1 , E_1 is equivalent elastic modulus of the ply that is multiplied with ϵ_1 into A_m plus A_f . So please understand the stress are different but the strains are same. Then E_1 cancels from both side and we bring A_m by A_f in the denominator here and that gives us $E_f V_f$ plus $E_m V_m$ is equal E_1 .

Because if we have A_f divided by A_m plus A_f , it is the ratio of the fiber area divided by the total area and the other dimension is same. So it is the ratio of the volumes also and that is V_f . Similarly, A_m by A_m plus A_f is equal to V_m . So that is our elastic modulus in the longitudinal direction of the composite in terms of the individual elastic modulus in the longitudinal direction of the matrix and fiber.

$$\sigma_f A_f + \sigma_m A_m = \sigma_1 (A_m + A_f)$$

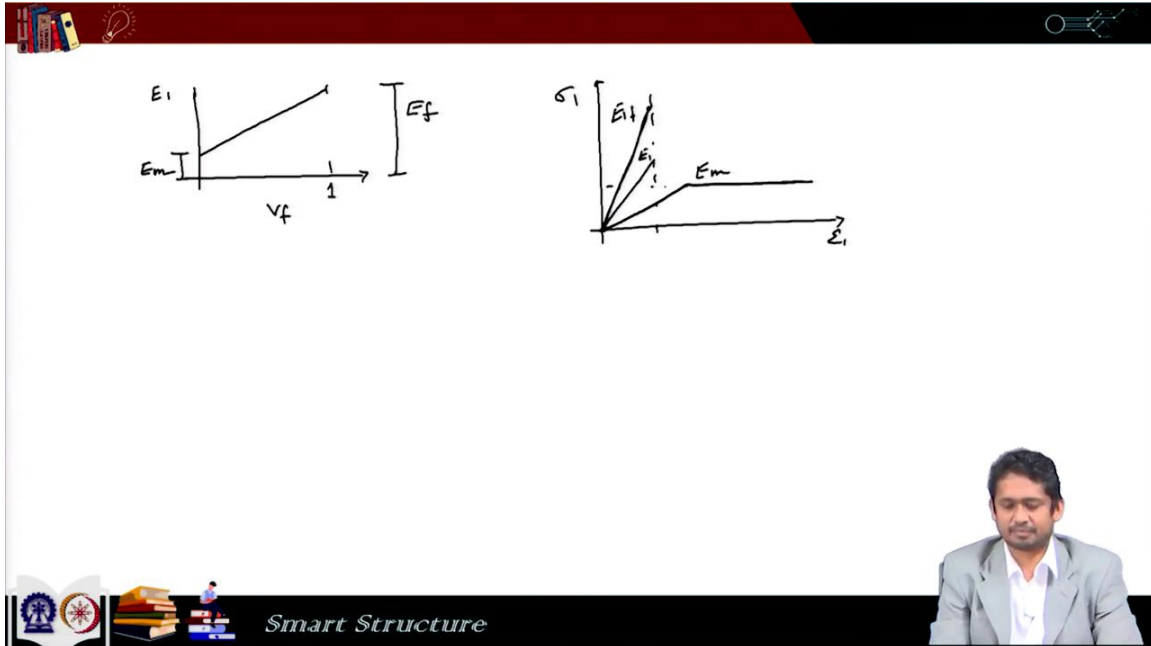
$$E_f \epsilon_1 A_f + E_m \epsilon_1 A_m = E_1 \epsilon_1 (A_f + A_m)$$

$$E_f V_f + E_m V_m = E_1$$

$$\frac{A_f}{A_m + A_f} = V_f$$

$$\frac{A_m}{A_m + A_f} = V_m$$

(Refer Slide Time: 21:07)



Now given this expression if we want to see the variation of E_1 with change in E_f , it would look something like this. So, this is our V_f it is increasing in this direction. This is V_f equal to one. So when V_f equal to zero which means there is no fiber E_1 is just equal to E_m and when V_f is equal to 1 which means there is no matrix, it is only fiber then E_1 is equal to E_f and in between them, they are varying linearly. And also, if we look at the individual stress strain behavior of the matrix and fiber, it looks like this. The fiber behaves like this.

It is a matrix, so the matrix behaves like this. The matrix does not break suddenly and then we have the fiber. Fiber has a much higher elastic modulus and it is brittle. It breaks all of a sudden. And the composite is somewhere in between, so the elastic modulus of the composite along one direction is between what we get for the fiber and for the matrix. So fiber is very stiff, matrix is relatively less stiff and the composite is in between so it is E_1 , this is E_m and this is E_1 .

(Refer Slide Time: 26:54)

Transverse Elastic Modulus:

$$\delta = \delta_m + \delta_f$$

$$\Rightarrow E_2(b_m + b_f) = \epsilon_m b_m + \epsilon_f b_f$$

$$\Rightarrow \frac{\sigma_2}{E_2}(b_m + b_f) = \frac{\sigma_2}{E_m} b_m + \frac{\sigma_2}{E_{2f}} b_f$$

$$\Rightarrow \frac{1}{E_2} = \frac{V_m}{E_m} + \frac{V_f}{E_{2f}}$$

$$E_m' = \frac{E_m}{1 - \nu_m^2} \rightarrow \text{Incorporate constraint due to fibre in the fibre direction of the matrix}$$

Smart Structure

Now we will talk about the same properties in the transverse direction. In the transverse direction so we look at the same idealized diagram when it is loaded in the transverse direction. We have fiber here, we have matrix here. It is loaded in sigma 2 direction.

Stress is sigma 2. This is direction 1, this is direction 2. Now after deformation, this can look like this. So there is delta m which is displacement, I mean the elongation of the fiber matrix and then there is delta f and combining delta m and combining delta f, we get the total deformation. Now here the stress is same and strain is different. So, the total delta which is delta m plus delta f.

Now delta m is the elongation in the matrix part in the transverse direction which can be written as strain in the matrix multiplied by the initial width so if we say b_m is the dimension of the matrix part along 2 direction and b_f if we say matrix of the dimension of the matrix along the 2 direction, so it is epsilon m multiplied by b_m. It is epsilon f multiplied by b_f and then we have delta is equal to epsilon 2 multiplied by the b_m plus b_f. Now epsilon 2 can be written as sigma 2 divided by E_2. Sigma 2 is the stress along the second direction 2, E_2 is the equivalent elastic modulus along direction 2, so b_m plus b_f epsilon 2m is again the strain stress along direction 2 which is same so epsilon 2 by E_m and then we have b_m and then epsilon 2 divided by E_{2f} multiplied by b_f. Now epsilon 2 is same everywhere so it cancels out.

We have 1 by E_2 is equal to V_m by E_m plus V_f by E_{2f}. So this is our relation for the elastic modulus along direction two in terms of the elastic modulus of the fiber along direction 2 and matrix elastic modulus. Now E_m is generally used as E_m prime where E_m prime is E_m by 1 minus nu m square and it is for the incorporation due to fiber in the fiber direction of the matrix. So to incorporate the constraint due to the fiber in the fiber direction of the matrix. E_m is often modified to be E_m prime and used in the formula. So this is what we get when we use this kind of strength of material based approach using rule of mixture to get the relation.

$$\delta = \delta_m + \delta_f$$

$$\varepsilon_2(b_m + b_f) = \varepsilon_{2m}b_m + \varepsilon_{2f}b_f$$

$$\frac{\sigma_2}{E_2}(b_m + b_f) = \frac{\sigma_2}{E_m}b_m + \frac{\sigma_2}{E_{2f}}b_f$$

$$\frac{1}{E_2} = \frac{V_m}{E_m} + \frac{V_f}{E_{2f}}$$

$$E_{m'} = \frac{E_m}{1 - \gamma_m^2}$$

(Refer Slide Time: 29:29)

Halpin and Tsai

$$E_2 = E_m \frac{1 + \xi_1 \eta_1 V_f}{1 - \eta_1 V_f} \quad \eta_1 = \frac{E_{2f} - E_m}{E_{2f} + \xi_1 E_m}$$

$\xi_1 = \text{reinforcing efficiency} \quad 1 \leq \xi_1 \leq 2$

The graph shows the variation of the transverse elastic modulus E_2 with the volume fraction of fibers V_f . The y-axis is labeled E_2 and the x-axis is labeled V_f . The curve starts at E_m on the y-axis and increases towards E_{2f} as V_f approaches 1. A vertical dashed line is drawn at $V_f = 1$, and a horizontal dashed line is drawn at E_{2f} .

Now Halpin and Tsai they proposed a formula E_2 is equal to E_m multiplied by $1 + \xi_1 \eta_1 V_f$ by $1 - \eta_1 V_f$ where η_1 is equal to $E_{2f} - E_m$ divided by $E_{2f} + \xi_1 E_m$. So ξ_1 is called reinforcing efficiency which is generally ξ_1 ranges from 1 to 2. So, through experiment, we can try to fit the formula and find out what is our ξ_1 and then whatever the ξ_1 is used we can use the same ξ_1 for this material for this ply material. Now if we look at the variation of the transverse elastic modulus of the ply with V_f the plot would look like this.

So here the variation is not linear again the same thing. This is V_f equal to 1. So, when V_f equal to 1, the entire ply has only fiber. So, elastic modulus is just E_{2f} and when V_f equal to only matrix, the elastic modulus is just E_m .

$$E_2 = E_m \frac{1 + \xi_1 \eta_1 V_f}{1 - \eta_1 V_f}$$

$$\eta_1 = \frac{E_{2f} - E_m}{E_{2f} + \xi_1 E_m}$$

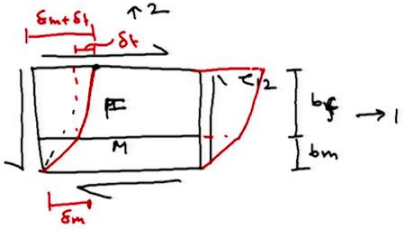
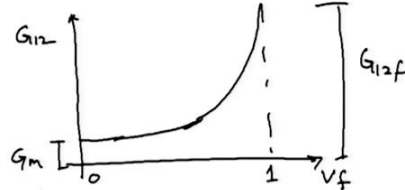
(Refer Slide Time: 34:39)

In Plane Shear Modulus:

$$\delta = \delta_m + \delta_f$$

$$\Rightarrow \gamma_{12}(b_m + b_f) = \gamma_{12m} b_m + \gamma_{12f} b_f$$

$$\Rightarrow \frac{\tau_{12}}{G_{12}} (b_m + b_f) = \frac{\tau_{12}}{G_m} b_m + \frac{\tau_{12}}{G_{12f}} b_f$$

$$\Rightarrow \frac{1}{G_{12}} = \frac{V_m}{G_m} + \frac{V_f}{G_{12f}}$$



Smart Structure

Now we will find out in-plane shear modulus. Now to find out in-plane shear modulus again, let us assume our ply is loaded in shear. So we have shear τ_{12} and we have the fiber part here and the matrix part here. Now due to this kind of shear the deformation would look like this. Now this is δ_m plus δ_f due to shear and this is our δ_m and this extra portion is δ_f and that is the result of shear and also we have this as our dimension of the fiber part along the second direction. This is the dimension of the matrix along second direction.

This is direction 1. This is direction 2. So again we can write that δ is equal to δ_m plus δ_f . Now this δ_m is nothing but the shear strain in the matrix part multiplied by this dimension b_f . Similarly δ_f is the shear strain in the fiber part multiplied by this dimension b_f . So, δ_m is shear-strain in the matrix which we can write as γ_{12m} and then that is multiplied with b_m .

Similarly this is γ_{12f} and this is multiplied with b_f and δ is the equivalent shear if I just join this point to this point, the line that I get that shows some angle here and that is going to give me. So, this angle is our equivalent shear γ_{12} and that multiplied by b_m plus b_f . Now equivalent shear γ_{12} can be written as the applied τ_{12} divided by equivalent shear modulus G_{12} and then we have b_m plus b_f and γ_{12} is again τ_{12} that is applied. So stress is same throughout and that is divided by G_m multiplied by b_m then we have τ_{12} by G_{12f} multiplied by b_f and finally after cancelling out τ_{12} and bringing b_m plus b_f in the denominator here, we write V_m by G_m plus V_f by G_{12f} and again the relation would also look same as that that we saw for the transverse modulus case. So, if we plot V_f here and if we plot

G_{12} here, the relation would look like this. So here we have G_m . In this side, we have G_{12f} and this is V_f equal to one. This is zero.

$$\delta = \delta_m + \delta_f$$

$$\gamma_{12}(b_m + b_f) = \gamma_{12m}b_m + \gamma_{12f}b_f$$

$$\frac{\tau_{12}}{G_{12}}(b_m + b_f) = \frac{\tau_{12}}{G_m}b_m + \frac{\tau_{12}}{G_{12f}}b_f$$

$$\frac{1}{G_{12}} = \frac{V_m}{G_m} + \frac{V_f}{G_{12f}}$$

(Refer Slide Time: 35:47)

Halpin and Tsai

$$G_{12} = G_m \frac{1 + \xi_2 \eta_2 V_f}{1 - \eta_2 V_f}$$

$$\eta_2 = \frac{G_{12f} - G_m}{G_{12f} + \xi_2 G_m}$$

Smart Structure

Now there is an equation by Halpin and Tsai for this case also and as per that equation it is G_m multiplied by in the denominator $1 + \xi_2 \eta_2 V_f$ then divided by $1 - \eta_2 V_f$ where η_2 is $G_{12f} - G_m$ divided by $G_{12f} + \xi_2 G_m$. So again we can experimentally find out ξ_2 and we can fit the equation and we can use the same equation. Now this brings us to the end of this lecture.

$$G_{12} = G_m \frac{1 + \xi_2 \eta_2 V_f}{1 - \eta_2 V_f}$$

$$\eta_2 = \frac{G_{12f} - G_m}{G_{12f} + \xi_2 G_m}$$

We will continue from here in the next lecture.

Thank you.